



 **REMA**[®]
WOODWORKING MACHINES

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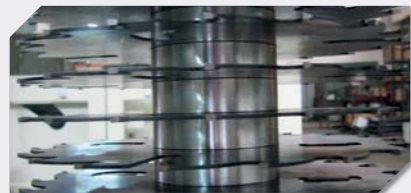
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Panel saws

Panel saw **REMA F1**

A NEW ROBUST DESIGN BASED ON A MANY YEARS' EXPERIENCE

Equipped with a control panel with graphical interface, touch screen. Armed with a program steering four logic functions (with possibility of extension for another), and supervising on no-collision work by monitoring the relative position of rip fence and tool tilting.

- programmable control of rip fence,
- programmable control of tool tilt,
- programmable control of height position of the tool with an auto correction in the case of inclination,
- control of scoring unit against of main tools,
- control of height position of scoring unit,
- control of speed of main saw blade.

In order to meet customer demands regarding quality and repeatability of workpieces, guaranteed by very high accuracy of positioning as below:

- linear movements ± 0.1 mm (rip fence, top - bottom of spindle)
- tilt angle $\pm 0.1^\circ$ (tilt the tool in the range of 0-46°)



Technical Data

Panel saw REMA F1

Main saw blade diameter	Ø 300 - 550 mm
Max. sawing height	200 mm
Max. sawing width (at the rip fence)	1400 mm
Sawing width at using of stops	30-3200 mm
Saw blade tilting	0°-46°
Main motor power	6 kW in option 7,5 kW
Main spindle rotation speed	3500, 4500, 6000 rpm
Main spindle tip diameter	Ø 30 mm
Scoring unit saw blade diameter (with main saw blade only Ø 300, Ø 350, Ø 400 mm)	Ø 120-130 mm

Scoring unit motor power	0,75 kW
Scoring unit rotation speed	8500 rpm
Scoring unit spindle tip diameter	Ø 20 mm
Extraction outlet diameter – top cover	Ø 80 mm
Extraction outlet diameter – bottom	Ø 125 mm
Air request (top extraction system)	360 m³/h
Air request (bottom extraction system)	900 m³/h
Length of sawing with fence of auxiliary table set at the front of auxiliary table	1260 mm, 1550 mm
Length of sawing with fence of auxiliary table set at the back of auxiliary table	3000 mm, 3700 mm
Weight	1300 kg

Panel saw **REMA F2**



Blockage of the movable table.



Spindle rotation speed set adjusted from control desk.



Wide tables.



Technical Data

Panel saw REMA F2

Main saw blade diameter	Ø 300 - 550 mm
Max. sawing height	200 mm
Max. sawing width (at the rip fence)	1400 mm
Sawing width at using of stops	30-3200 mm
Saw blade tilting	0°-45°
Main motor power	6 kW in option 7,5 kW
Main spindle rotation speed	3500, 4500, 6000 rpm*
Main spindle tip diameter	Ø 30 mm
Scoring unit saw blade diameter (with main saw blade only Ø 300, Ø 350, Ø 400 mm)	Ø 120-130 mm
Scoring unit motor power	0,75 kW

Scoring unit rotation speed	8500 obr/min.
Scoring unit spindle tip diameter	Ø 20 mm
Extraction outlet diameter – top cover	Ø 80 mm
Extraction outlet diameter – bottom	Ø 125 mm
Air request (top extraction system)	360 m³/h
Air request (bottom extraction system)	900 m³/h
Length of sawing with fence of auxiliary table set at the front of auxiliary table	1260 mm, 1550 mm
Length of sawing with fence of auxiliary table set at the back of auxiliary table	3000 mm, 3700 mm
Weight	1200 kg

* spindle speed set on control panel

Panel saw **REMA F202**

Limited edition for 80th anniversary

NEW 2013

A NEW ROBUST CONSTRUCTION DESIGNED ON THE BASIS OF A MANY YEARS' EXPERIENCE



Innovative multi-chamber aluminium profile allows for achievement of a perfect rigidity of the movable table combined with lightness of the whole carriage system or movable system.



Blockage of the movable table.



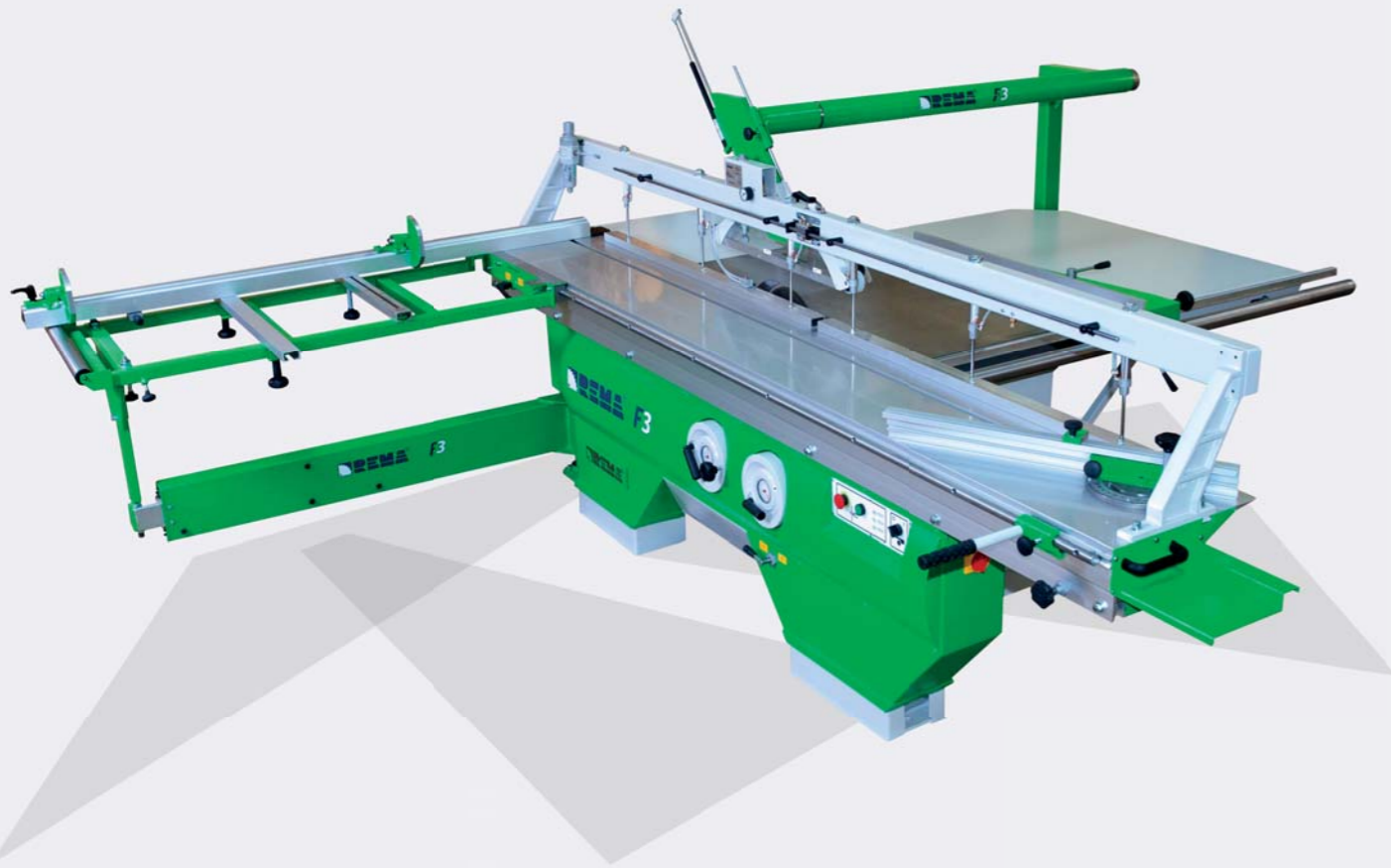
Technical data

Panel saw REMA F202	
Main saw blade diameter	Ø 300-450 mm
Max. Cutting height	145 mm
Saw blade tilting	0÷46°
Main motor power	6 (7,5) kW
Scoring unit motor power	0,75 kW
Scoring unit saw blade diameter	Ø 120-130 mm
Scoring unit rotation speed	8500 rpm
Main spindle tip diameter	Ø 30 mm
Scoring unit spindle tip diameter	Ø 20 mm
Main spindle rotation speed	3500; 4500; 6000 rpm
Max. distance between rip fence and saw blade	1400 mm
Sliding table dimensions	416 x 3010 mm
Fixed working table dimensions	745 x 1500 mm
Table working height	850 mm
Machine dimensions	
length	3490 mm
width	3870 mm
height	1905 mm

Length of sawing with fence of auxiliary table	with fence set at the front of auxiliary table	1260 mm
	with fence set at the back of auxiliary table	3000 mm
Width of sawing using stops on auxiliary table		30-3200 mm
	- right stops	30-1750 mm
	- right stops	185-1853 mm
	- telescoping extension stops	3200 mm
	- with digital readout stops	30-1630 mm
Extraction outlet diameter – bottom		Ø 125 mm
Extraction outlet diameter – top cover		Ø 80 mm
Air request	- bottom suction	900 m³/h
	- top cover suction	360 m³/h
Suction air speed		28 m/s
Weight		1300 kg

Panel saw **DMMS-40 F3**

DURABILITY AND RELIABILITY COMBINED WITH HIGHEST PRECISION

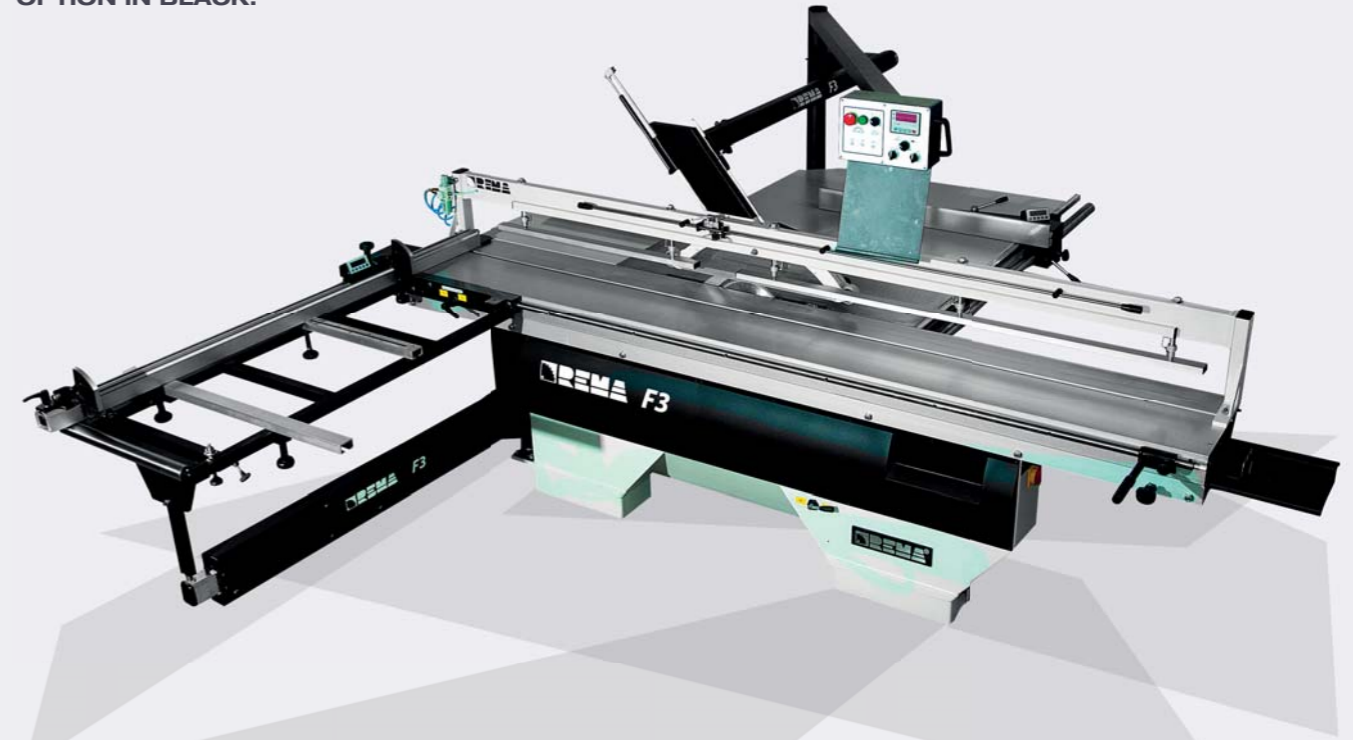


Technical Data

Panel saws DMMS-40 F3			
Main saw blade diameter	Ø 300 - 450 mm		
Max. sawing height	145 mm		
Max. sawing width (at the rip fence)	1440 mm		
Sawing width at using of stops	30 - 3200 mm		
Saw blade tilting	0° - 45°		
Main motor power	6 kW		
Main spindle rotation speed	3500, 4500, 6000 rpm		
Main spindle tip diameter	Ø 30 mm		
Scoring unit saw blade diameter	Ø 120 - 130 mm		
(with main saw blade only Ø 300, Ø 350mm)	0,75 kW		
Scoring unit motor power	8500 rpm		
Scoring unit rotation speed	Ø 20 mm		
Scoring unit spindle tip diameter	Ø 80 mm		
Extraction outlet diameter – top cover	Ø 125 mm		
Extraction outlet diameter – bottom	360 m³/h		
Air request (top extraction system)	900 m³/h		
Air request (bottom extraction system)	DMMS-40/190	DMMS-40/340	DMMS-40/410
Length of sawing with fence of auxiliary table set at the front of auxiliary table	1250 mm	1260 mm	1550 mm
Length of sawing with fence of auxiliary table set at the back of auxiliary table	1460 mm	3000 mm	3700 mm
Weight	835 kg	935 kg	965 kg

Panel saw **DMMS-40/340 F3**

IN THE VERSION WITH THE PNEUMATIC PRESSING BEAM AND CONTROLLED FROM OUTRIGGER. OPTION IN BLACK.



Innovative multi-chamber aluminium profile allows for achievement of a perfect rigidity of the movable table combined with lightness of the whole movable (rolling) system.



A modern design of the cradle set in massive guiding arcs guarantees a very stable positioning of the cutting set.



Precise angle gauge.



Pneumatic split pressing beam **B-2**

Pneumatic split pressing beam B-2 meets the requirements of the latest safety directives and standards. It may be applied to all types of DMMS-40 sawing machines as well as earlier types DMMD-40, DMMC-40. The beam is fixed to the movable table. Manual control by means of a pneumatic valve lever at the entire beam length.

Equipment of sawing machines **DMMS-40**



Supporting table facilitates cutting of big formats. Easy and prompt assembly. The table (optional) is applicable to all types of DMMS-40 sawing machines.



Ergonomic solution of the adjusting of the cutting spindle allows for a very precise adjusting of the cutting tool.



Device for parallel cutting (optional) applicable to cutting of long and narrow elements at the side of the movable table. Width of the machined material 30-530 mm.



Blockage of the spindle of the main saw.



Cast-iron angle gauge fixed to the movable table, equipped with an aluminium strip of the length of 780 mm and buffer with clamp. Allows for sawing small elements at the angle within ± 60 .



The design of the table frame allows for fixing a transverse gauge in two positions: in the front and in the back of the table frame. It is a two-point fixing with the possibility of strip turn by 0-45 degrees. Two fixing points ensure the repeatability of the positioning of the perpendicularity of the gauge to the tool.



Eccentric manual press of the material is fixed in any place on the movable table (optional).

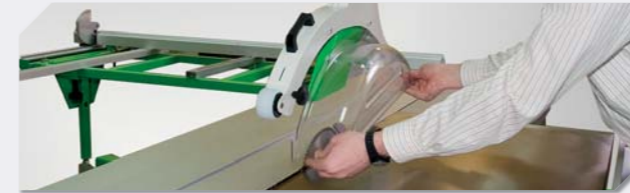


The extended roll of the auxiliary table and extended ruler with the stop are applicable at sawing larger dimensions. Maximum width of cutting using stop on the extension: 3200 mm

Equipment of sawing machines **DMMS-40**



Four optical readouts, 10-fold multiplication allow for prompt and precise reading of the size on the longitudinal gauge, on buffers and on the extension of the transverse gauge.



Upper shield with exchangeable side wall, applicable to all types of DMMS-40 sawing machines.

Electronic reader of sawing width on the rip fence allows for prompt and precise positioning of the assumed size.



Additional control desk on the movable table (optional).



Electronic reader of sawing width on the transverse gauge allows for prompt and precise positioning of the assumed size.



Electric control with electronic readout of the sawing height and angle substantially speed up achievement of the assumed positions of the cutting set.



Panel saw **DMMS-40 CLASSIC**



Technical Data

Panel saw DMMS-40 CLASSIC			
Main saw blade diameter	ø 300 - 450 mm		
Max. sawing height	145 mm		
Max. sawing width (at the rip fence)	1440 mm		
Sawing width at using of stops	30 - 3200 mm		
Saw blade tilting	0° - 45°		
Main motor power	6 kW		
Main spindle rotation speed	3500, 4500, 6000 rpm		
Main spindle rotation speed	ø 30 mm		
Scoring unit saw blade diameter (with main saw blade only ø 300, ø 350mm)	ø 120 - 130 mm		
Scoring unit motor power	0,75 kW		
Scoring unit rotation speed	8500 rpm		
Scoring unit spindle tip diameter	ø 20 mm		
Extraction outlet diameter – top cover	ø 80 mm		
Extraction outlet diameter – bottom	ø 125 mm		
Air request (top extraction system)	360 m³/h		
Air request (bottom extraction system)	900 m³/h		
Versions of machine	DMMS-40/190	DMMS-40/340	DMMS-40/410
Length of sawing with fence of auxiliary table set at the front of auxiliary table	1250 mm	1260 mm	1550 mm
Length of sawing with fence of auxiliary table set at the back of auxiliary table	1460 mm	3000 mm	3700 mm
Weight	835 kg	935 kg	965 kg

Panel saw **DMMK-30/320 F4**

ROBUST DESIGN BASED ON A MANY YEARS' EXPERIENCE



Technical Data

Panel saw DMMK-30/320 F4	
Main saw blade diameter	ø 300 mm, ø 315 mm
Scoring unit saw blade diameter	ø 120 mm, ø 125 mm
Main motor power	3,9 kW
Scoring unit motor power	0,75 kW
Main spindle rotation speed	4500 rpm
Scoring unit rotation speed	8500 rpm
Main spindle tip diameter	ø 30 mm
Scoring unit spindle tip diameter	ø 20 mm
Saw blade tilting	0 - 45°
Length of sawing	3000 mm
Sawing width at the rip fence	1280 mm
Sawing width at using of stops on auxiliary table	3200 mm
Max. sawing height at using saw blade ø 300	95 mm
Max. sawing height at using saw blade ø 315	102,5 mm
Max. sawing height at the angle of 45°	72 mm
Extraction outlet diameter – top cover	ø 60 mm
Extraction outlet diameter – bottom	ø 125 mm
Air request top extraction system	1000 m³/h
Air request bottom extraction system	250 m³/h
Weight	650 kg



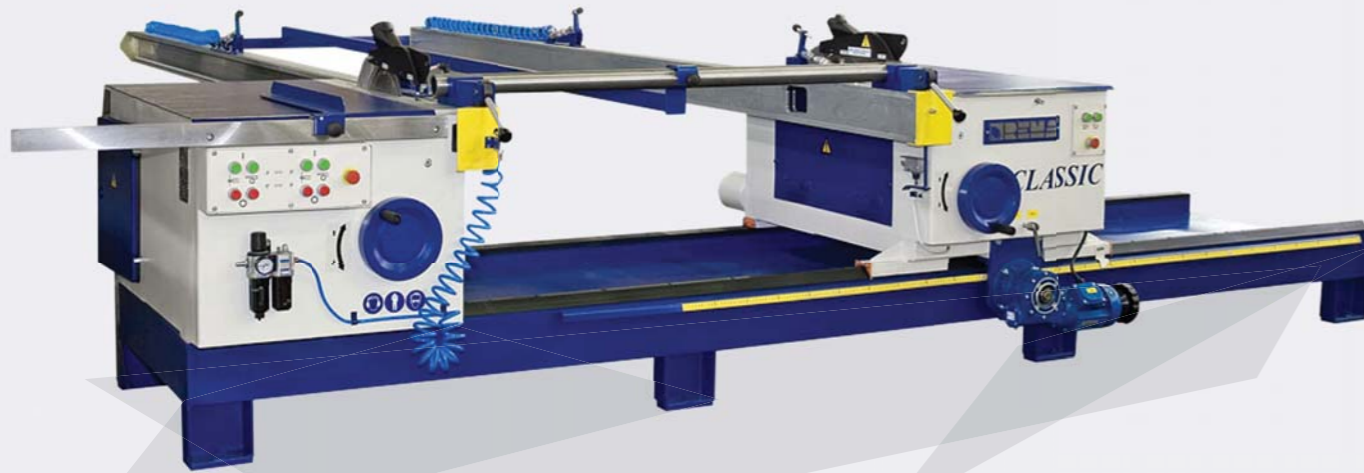
Full functionality, simple operation.



Economic solution for professionals.

Panel Saw **DMGB-35 CLASSIC**

TWO CUTTING SETS ALLOW FOR TWO-SIDED FORMATTING DURING ONE WORKING MOVEMENT



Technical Data

Panel Saw DMGB-35 CLASSIC

Main saw blade diameter	∅ 300 mm
Max. sawing height	75 mm
Max. sawing width	2500 mm
Min. sawing width	220 mm
Max. sawing length	2500 mm
Main motor power	2 x 4 kW
Main spindle rotation speed	3500, 4500, 6000 rpm
Main spindle tip diameter	∅ 30 mm
Scoring unit saw blade diameter	∅ 120 - 130 mm
Scoring unit motor power	2 x 0,75 kW
Scoring unit rotation speed	8300 rpm
Scoring unit spindle tip diameter	∅ 20 mm
Motor power of carriage feed	0,37 kW
Extraction outlet diameter – top cover	2 x ∅ 60 mm
Extraction outlet diameter – bottom	2 x ∅ 125 mm
Air request top extraction system	2 x 360 m ³ /h
Air request bottom extraction system	2 x 900 m ³ /h
Weight	1100 kg



Table circular saws

Table circular saw **DMLS-40 CLASSIC**

MODERN DESIGN, ROBUST AND RELIABLE, ALLOWS FOR ACHIEVEMENT OF A VERY HIGH QUALITY MACHINING



Technical Data

Table circular saw DMLS40 CLASSIC		
Main saw blade diameter	∅ 300 - 450 mm	
Max. sawing height	145 mm	
Max. sawing width (at the rip fence)	1200 mm	
Sawing width at using of stops on auxiliary table	30 - 2500 mm	
Saw blade tilting	0° - 45°	
Main motor power	6 kW	
Main spindle rotation speed	3500, 4500, 6000 rpm	
Main spindle tip diameter	∅ 30 mm	
Scoring unit saw blade diameter (with main saw blade only ∅ 300, ∅ 350mm)	∅ 120 - 130 mm	
Scoring unit motor power	0,75 kW	
Scoring unit rotation speed	8500 rpm	
Scoring unit spindle tip diameter	∅ 20 mm	
Extraction outlet diameter – top cover	∅ 80 mm	
Extraction outlet diameter – bottom	∅ 125 mm	
Air request (top extraction system)	360 m³/h	
Air request (bottom extraction system)	900 m³/h	
Version of machine	at the front of machine	at the back of machine
Length of sawing with fence of auxiliary table set at the front of auxiliary table	972 mm	735 mm
Length of sawing with fence of auxiliary table set at the back of auxiliary table	460 mm	1250 mm
Weight	700 kg	

Table circular saw **DMLK-30 CLASSIC**

A COMPACT DESIGN, OPTIMUM CUTTING PARAMETERS GUARANTEE UNIVERSALITY

Technical Data

Table circular saw DMLK-30 CLASSIC	
Main saw blade diameter	∅ 300 mm
Max. sawing height	95 mm
Max. sawing width (at the rip fence)	900 mm
Sawing width at using of stop on auxiliary table	45 - 1265 mm
Length of sawing with fence of auxiliary table set at the front/ back of auxiliary table	700 mm
Saw blade tilting	0 - 45°
Main motor power	3,9 kW
Spindle rotation speed	3700, 5000 rpm
Main spindle tip diameter	∅ 30 mm
Extraction outlet diameter – top cover	∅ 60 mm
Extraction outlet diameter – bottom	∅ 100 mm
Air request (top extraction system)	360 m³/h
Air request (bottom extraction system)	900 m³/h
Weight	320 kg

Table circular saw DMLK-30 with scoring unit

Max. scoring unit diameter	∅ 120 mm
Scoring unit motor power	0,75 kW
Length of sawing	986 mm
Length of sawing	1200 mm



Table circular saw **REMA-450/90 CLASSIC**

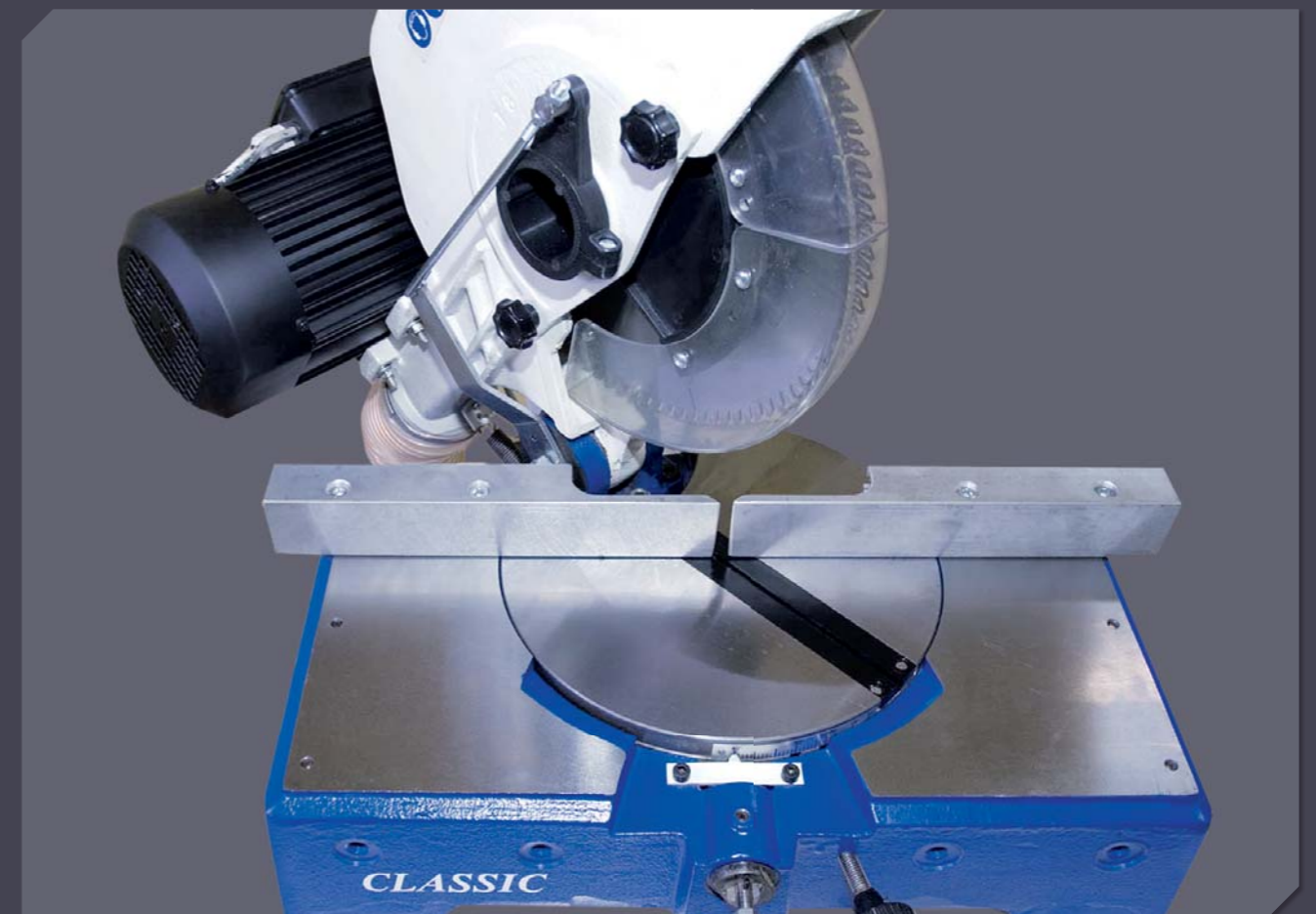
A ROBUST DESIGN ALLOWS FOR PRECISE OR ACCURATE MACHINING OF A WIDE ASSORTMENT OF ELEMENTS



Technical Data

Table circular saw REMA-450/90 CLASSIC

Saw blade diameter	∅ 450 mm
Max. sawing height	130 mm
Max. sawing width (at the rip fence)	700 mm
Motor power	4,7 kW
Spindle rotation speed	2865 rpm
Spindle tip diameter	∅ 30 mm
Extraction outlet diameter – top cover	∅ 80 mm
Extraction outlet diameter – bottom	∅ 125 mm
Air request (top extraction system)	360 m ³ /h
Air request (bottom extraction system)	900 m ³ /h
Weight	423 kg



Circular cross - cut saws

Circular saw

DMDK-50B CLASSIC

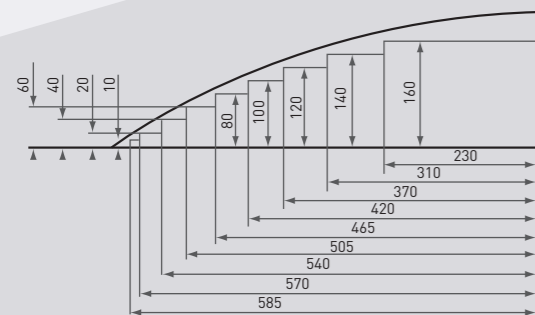
KINETICS OF THE TOOL WORKING MOVEMENT ALLOWS FOR ACHIEVEMENT OF ADVANCED MACHINING PARAMETERS AT SMALL SIZES OF THE MACHINE TOOL

Technical Data

Circular saw DMDK-50B CLASSIC	
Saw blade diameter	∅ 500 mm
Max. sawing height	160 mm
Max. sawing width	550 mm
Motor power	6 kW
Spindle rotation speed	3000 rpm
Spindle tip diameter	∅ 30 mm
Frequency of operating cycles (stepless regulation)	0 - 15 cycles/min
Extraction outlet diameter – top cover	∅ 80 mm
Extraction outlet diameter – bottom	∅ 125 mm
Nominal pressure of compressed air	0,6 MPa
Air compressed request	30 m ³ /h
Air request (top extraction system)	550 m ³ /h
Air request (bottom extraction system)	1300 m ³ /h
Height to table surface	900 mm
Weight	600 kg



CUTTING PARAMETERS



Circular saw

DMDK-35 CLASSIC

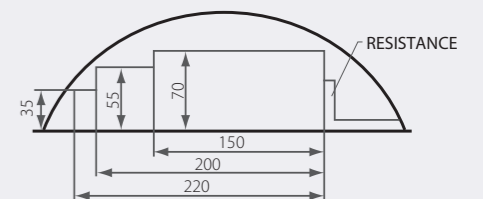
FUNCTIONAL, SAFE, GUARANTEES VERY FAST CUTTING OF THE MACHINED MATERIALS



Technical Data

Circular saw DMDK-35 CLASSIC	
Saw blade diameter	∅ 350 mm
Max. sawing height	70 mm
Max. sawing width	150 mm
Motor power	3 kW
Spindle rotation speed	4500 rpm
Spindle tip diameter	∅ 30 mm
Max. saw blade stroke	100 mm
Frequency of operating cycles (stepless regulation)	0 - 28 cycles/min
Extraction outlet diameter	∅ 125 mm
Air compressed request	1300 m ³ /h
Height to table surface	850 mm
Weight	160 kg

CUTTING PARAMETERS

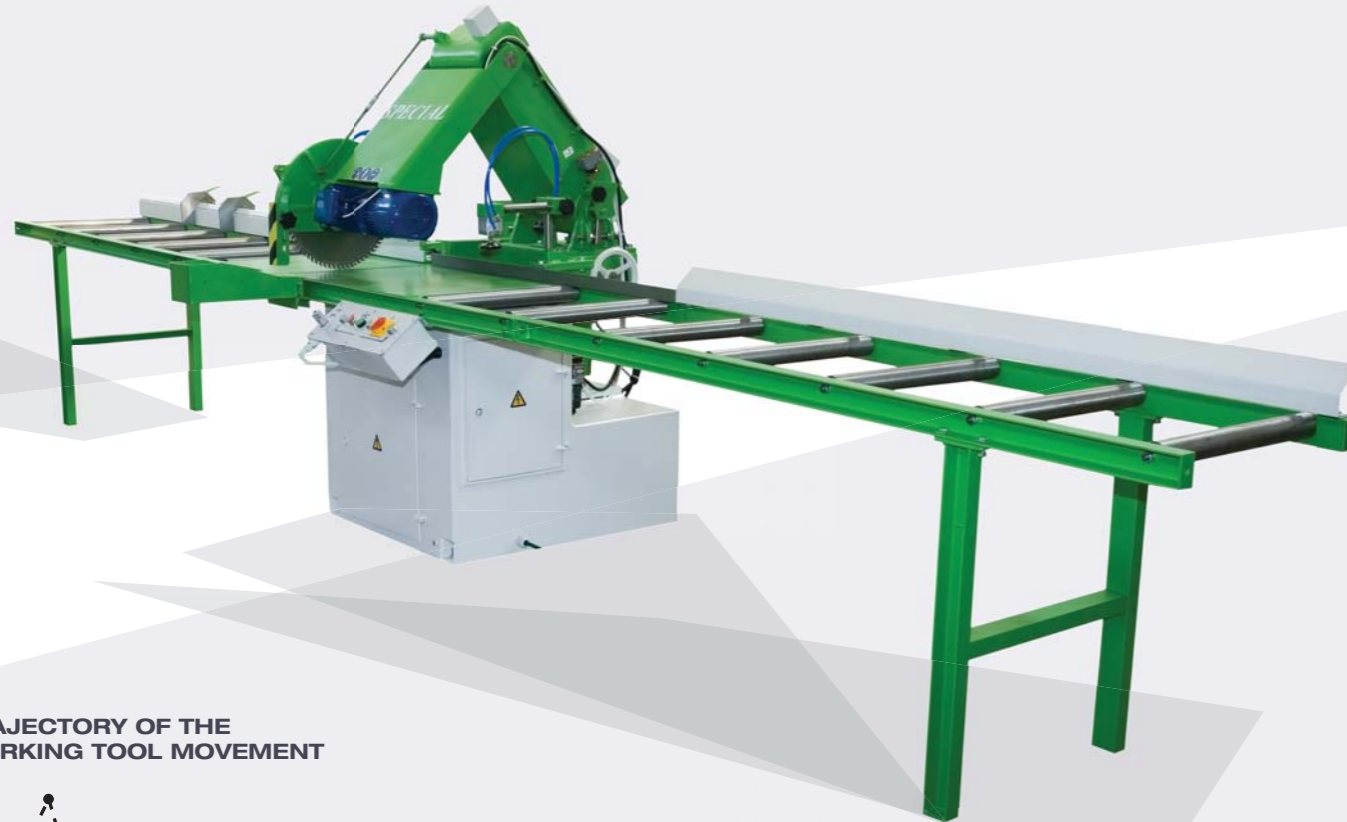


Circular Saw **DCKLH SPECIAL**

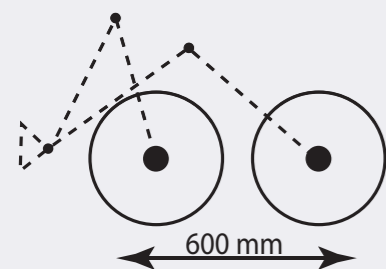
KINETICS OF THE TOOL WORKING MOVEMENT ALLOWS FOR ACHIEVEMENT OF ADVANCED MACHINING PARAMETERS AT SMALL SIZES OF THE MACHINE TOOL

Technical Data

Circular Saw DCKLH SPECIAL	
Saw blade diameter	∅ 400 mm
Max. sawing height	110 mm
Max. sawing width	600 mm
Motor power	4,7 kW
Spindle rotation speed	2900 rpm
Spindle rotation speed	∅ 30 mm
Speed of working feed (stepless regulation)	0-25 m/min.
Speed of the return movement	30 m/min.
Motor power of driving the pump	0,55 kW
Extraction outlet diameter	∅ 100 mm
Air request of extraction system	900 m ³ /h
Weight	685 kg



TRAJECTORY OF THE WORKING TOOL MOVEMENT



Circular mitre saw **DMRT-300 CLASSIC**

RELIABILITY AND EASY OPERATION MAKE ANGLE CUTTING SIMPLE

Technical Data

Circular mitre saw DMRT-300 CLASSIC	
Saw blade diameter	∅ 300 mm
Max. sawing width at 80mm height at the angle 90°	135 mm
Max. sawing width at 80 mm height at the angle 45°	100 mm
Motor power	1,5 kW
Spindle rotation speed	2800 rpm
Spindle tip diameter	∅ 30 mm
Extraction outlet diameter	∅ 80 mm
Air request of extraction system	450 m ³ /h
Weight	56 kg



Radial Arm Saw

DMNE-650/35 CLASSIC

MULTI-FUNCTIONAL SAWING MACHINE ALLOWS THE USER FOR A WIDE RANGE OF APPLICATIONS



Technical Data

Radial Arm Saw DMNE-650/35 CLASSIC	
Saw blade diameter	∅ 300 mm
Max. sawing height	95 mm
Max. sawing width	580 mm
Turning angle of arm in the vertical plane	± 90°
Turning angle of carriage in the vertical plane	± 90°
Turning angle of carriage in the horizontal plane	± 90°
Motor power	2,2 kW
Spindle rotation speed	2920 rpm
Spindle tip diameter	∅ 30 mm
Extraction outlet diameter	∅ 80 mm
Air request of extraction system	550 m ³ /h
Weight	180 kg



Multi-blade rip saws

Multiblade rip saw **DMJK-150**

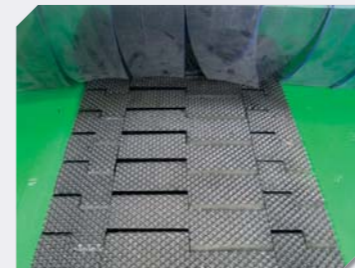
EXCEPTIONAL POWER AND RELIABLE MATERIAL FEED SET
GUARANTEE HIGH PERFORMANCE



Armed spindle/ Spindle outfit



Transporter



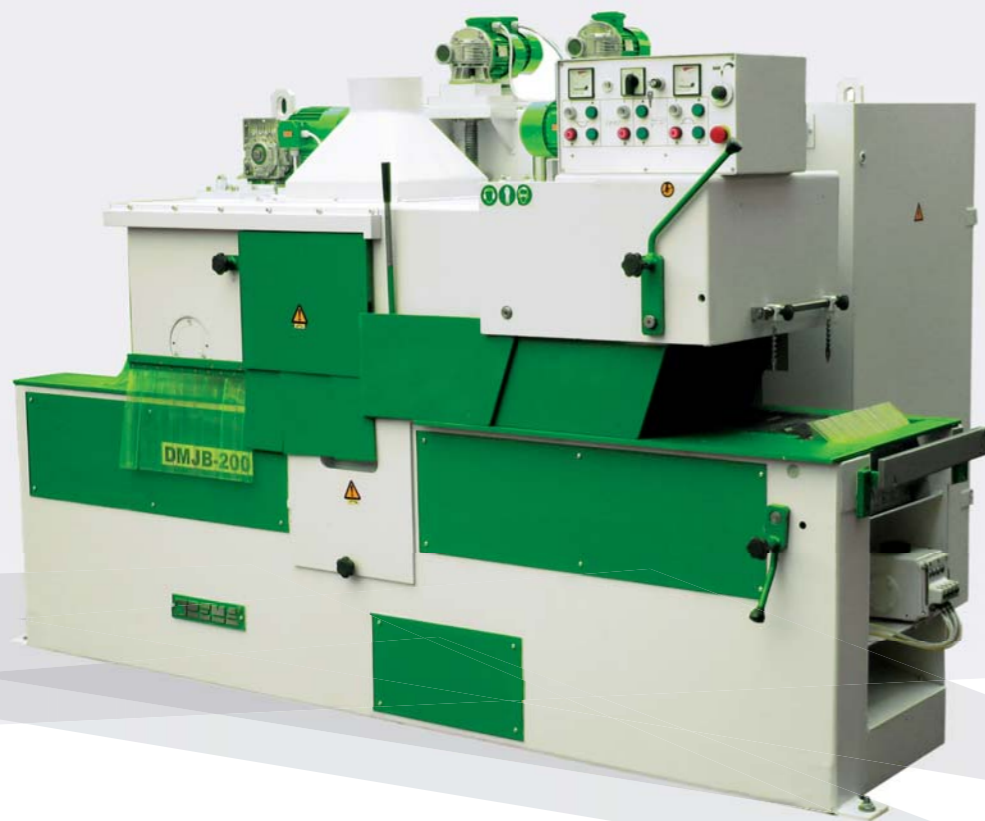
Technical Data

Multiblade rip saw DMJK-150 SPECIAL

Saw blade diameter	∅ 300 - 400 mm
Sawing height	25 - 150 mm
Min. thickness of the finished strips	8 mm
Max. distance between extreme saw blades	280 mm
Min. length of material	800 mm
Main motor power	55 kW
Spindle rotation speed	4200 rpm
Spindle tip diameter	∅ 80 mm
Speed of working feed (stepless regulation)	2,5 - 25 m/min
Transporter width	300 mm
Motor power of feed driving	3 kW
Motor power of the pressure rollers	2 x 0,75 kW
Extraction outlet diameter	∅ 200 mm
Air request of extraction system	3400 m³/h
Height to table surface	850 mm
Weight	3200 kg

Multiblade rip saw **DMJB-200**

EXCEPTIONAL POWER AND RELIABLE MATERIAL FEED SET
GUARANTEE HIGH PERFORMANCE



View from the material outlet



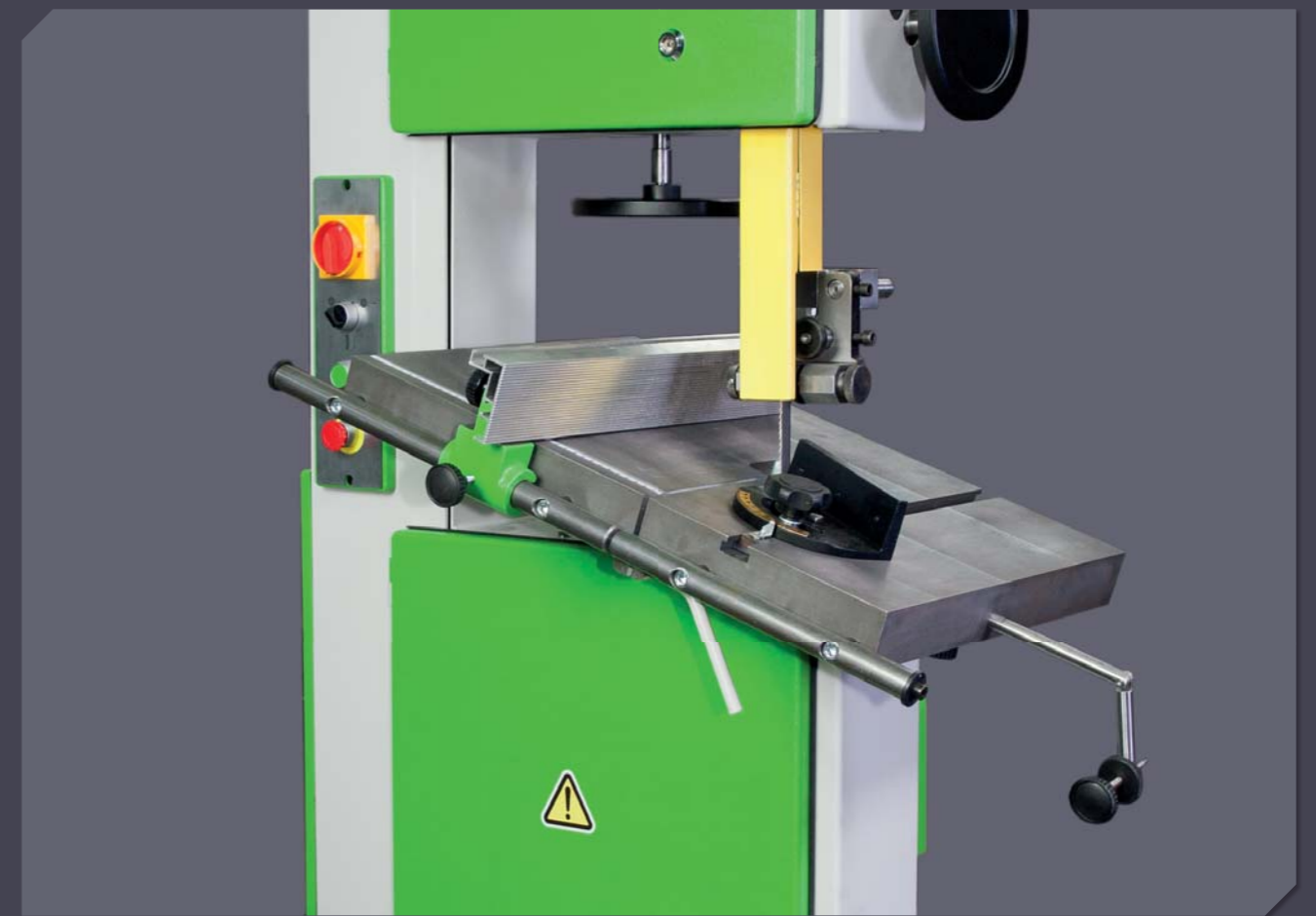
The drive system



Technical Data

Multiblade rip saw DMJB-200 SPECIAL

Saw blade diameter	∅ 350 mm
Sawing height	25 - 200 mm
Min. thickness of the finished strips	8 mm
Max. distance between extreme saw blades	280 mm
Min. length of material	800 mm
Main motor power	2 x 45 kW
Spindle rotation speed	3300 rpm
Spindle tip diameter	2 x ∅ 80 mm
Speed of working feed (stepless regulation)	2,5 - 25 m/min
Transporter width	300 mm
Motor power of feed driving	3 kW
Motor power of the pressure rollers	2 x 0,75 kW
Extraction outlet diameter	2 x ∅ 200 mm
Air request of extraction system	2 x 3400 m³/h
Height to table surface	850 mm
Weight	5500 kg



Band saw

Band saw **DRDA-40**

NEW 2013

Technical Data

Band saw DRDA-40	
Wheel tape diameter	400 mm
Saw width	6 - 25 mm
Saw length	3060 mm
Saw speed	19,5 m/sek.
Main motor	1,5 kW
Table size	450 x 600 mm
Table size	900 mm
Max. angle of table tilt	20°
Max. cutting thickness	200 mm
Max. material width	370 mm
Required suction volume	1600 m³/h
Extraction outlet diameter	80 mm
Weight	280 kg
Nominal dimensions/ length x width x height/	850 x 680 x 1775 mm
Power suppl	3 x 400 V in a TN-S system
Installed power	1,6 kW
Current of full load	4,1 A

Standard equipment

Band saw DRDA-40	
Rip fence	1 pc
Mitre fence	1 pc
Circular cutting device	1 pc
Pusher of cutting element	1 pc
Band saw DNPFb 20x0, 7x8 ART.	1 pc
Maintenance manual	1 pc



Dust extractors **ACCESSORIES**

OPTIMUM PARAMETERS FOR ENTRUSTED TASKS

OWK-4/2



OWK-4/1



OWK-2



OWK-1P



Technical Data

	OWK-4/2	OWK-4/1	OWK-2	OW-1P
Suction capacity	3300 m³/h	3300 m³/h	1360 m³/h	630 m³/h
Waste sacks volume	2 x 330 dcm³	330 dcm³	175 dcm³	65 dcm³
Motor power	2,2 kW	2,2 kW	1,5 kW	0,37 kW
Connection diameter	2 x Ø 125 mm + Ø 80 mm	2 x Ø 125 mm + Ø 80 mm	Ø 125 mm	Ø 100 mm
Weight	78 kg	71 kg	59 kg	23 kg



Distributor



REMA S.A.

ul. Bolesława Chrobrego 5, 11-440 Reszel
tel./ fax 89 755 01 19, e-mail: marketing@rema-sa.pl, www.rema-sa.pl