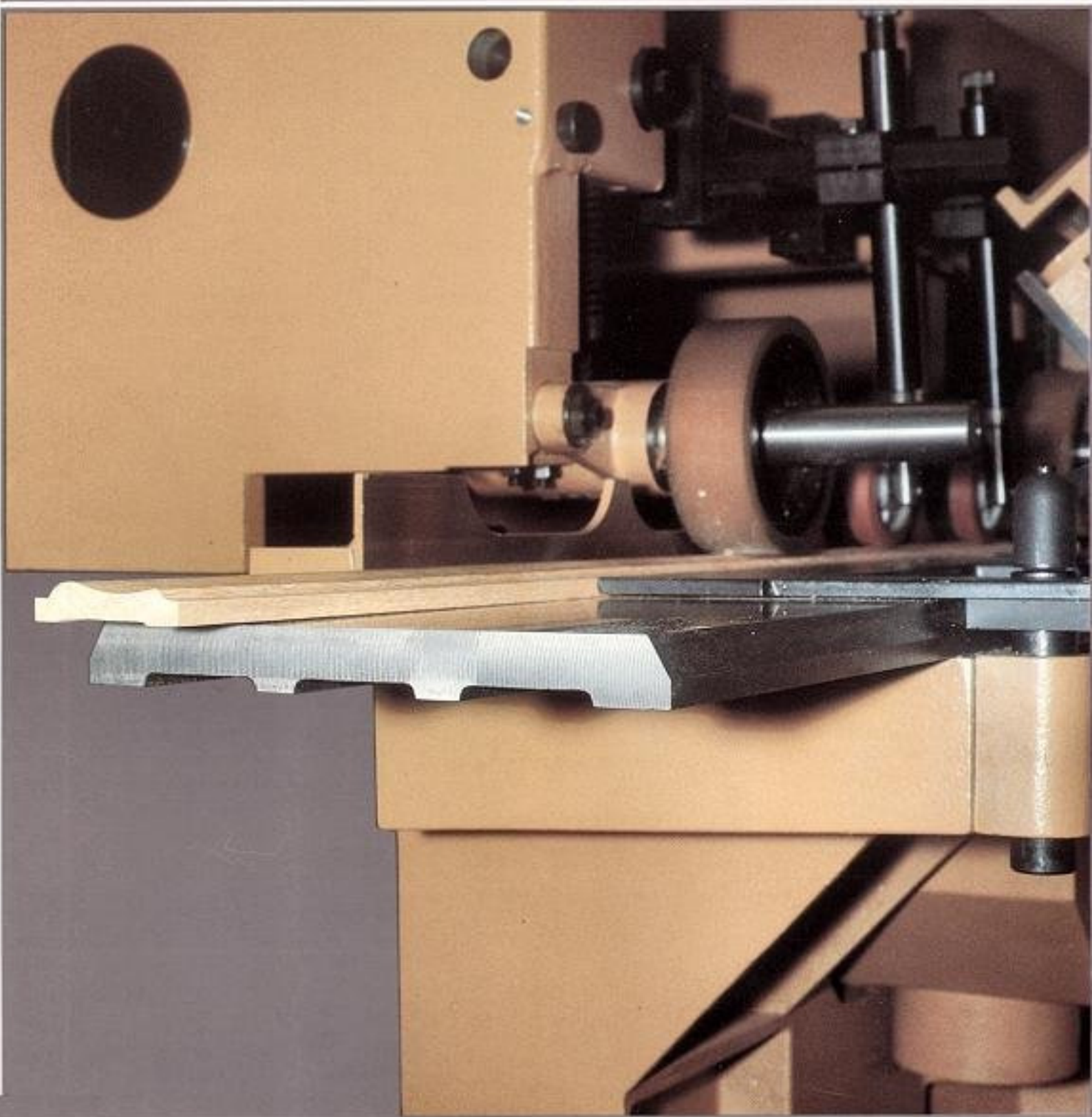


LOGIC 23:

AUTOMATIC THROUGHFEED MOULDER



 **scm**

LOGIC 23: PRATICA, ROBUSTA, PRECISA PRACTICAL, ROBUST, ACCURATE



Tutti i comandi sono posti sul lato anteriore della macchina per facilitare le operazioni di messa a punto.
All controls placed on front of machine to facilitate setting-up.



Alberi ad altissima precisione (doppi cuscinetti a contatti inclinati - classe di precisione ISO P4 -) per la massima qualità in finitura.
High capacity spindles (with high precision bearings ISO P4) for high quality finish.



Alberi di grande robustezza, con cilindri di 120 mm di diametro, capaci di portare motori di grande potenza per prestazioni elevate.

Robust spindles with 120 mm diam. cylinders enable connection to powerful motors for high production output.



Carenatura di protezione e dispositivi di sicurezza conformi alle norme dei paesi ai quali la macchina è destinata.

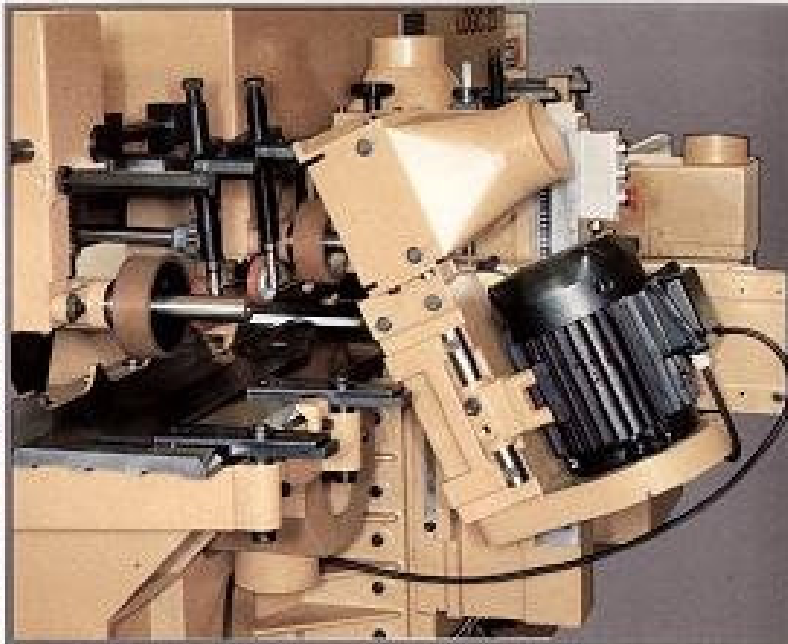
Safety guarding and devices in conformity with regulations of country of destination.

LOGIC 23: PER OGNI ESIGENZA DI LAVORAZIONE DEALS WITH ALL WORKING REQUIREMENTS



Piano scanalato per lavorare pezzi corti, non intestati o confori.

Grooved table for processing both short, twisted and not cut-off components.



Albero universale.

Universal spindle.



Albero verticale sinistro automatico per lavorare in successione rapida pezzi di differente larghezza.

Automatic left vertical spindle for rapid sequency processing of different length components.

LOGIC 23:

TECHNICAL SPECIFICATIONS

Max. working width (finished work section)	230 mm (9")
Max. workpiece thickness (finished work section)	120 mm (4 1/2") *
Feed speed	4 ÷ 24 m/min (13 - 79 M/min)
Spindle speed	6000 rpm
Spindle diameter	40 mm (1 1/2")
Length of horizontal spindles	247 mm (9 1/4")
Length of vertical spindles	130 mm (5 1/8")
Min. profiling tool diameter	100 mm (4")
Max. profiling tool diameter	200 mm (7 1/8")
Max. tool diameter on universal head	200 mm (7 1/8")
Dust exhaust outlet	130 mm (5 1/8")
Axial stroke of horizontal spindles	50 mm (2")
Axial stroke of vertical spindles	45 mm (1 3/4")
Diameter of feed rollers	140 mm (5 1/2")
Length of infeed table	2000 mm (6.5 ft)
Infeed table adjustment	0 ÷ 10 mm (0 ÷ 3/8")
Infeed fence adjustment	0 ÷ 10 mm (0 ÷ 3/8")
Standard spindle motor power	4 kW (5.5 HP)
* With 120 mm (4 23/32") dia. tools on top horizontal	

MAIN OPTIONALS

High power motors (up to 15 HP at 50 Hz up to 18 HP at 60 Hz) / Reference engraver / 2500 mm infeed table / Short infeed table / Grooved table for processing short workpieces / High capacity spindles / Automatically adjustable left vertical spindle for sequency processing of different length workpieces / Pump for cleaning and lubricating worktable / Feed with pneumatic pressure / Articulated front pneumatic presser on top horizontal / Digital display for spindle regulation / Pre-arrangement for retrofitting of universal spindle.