

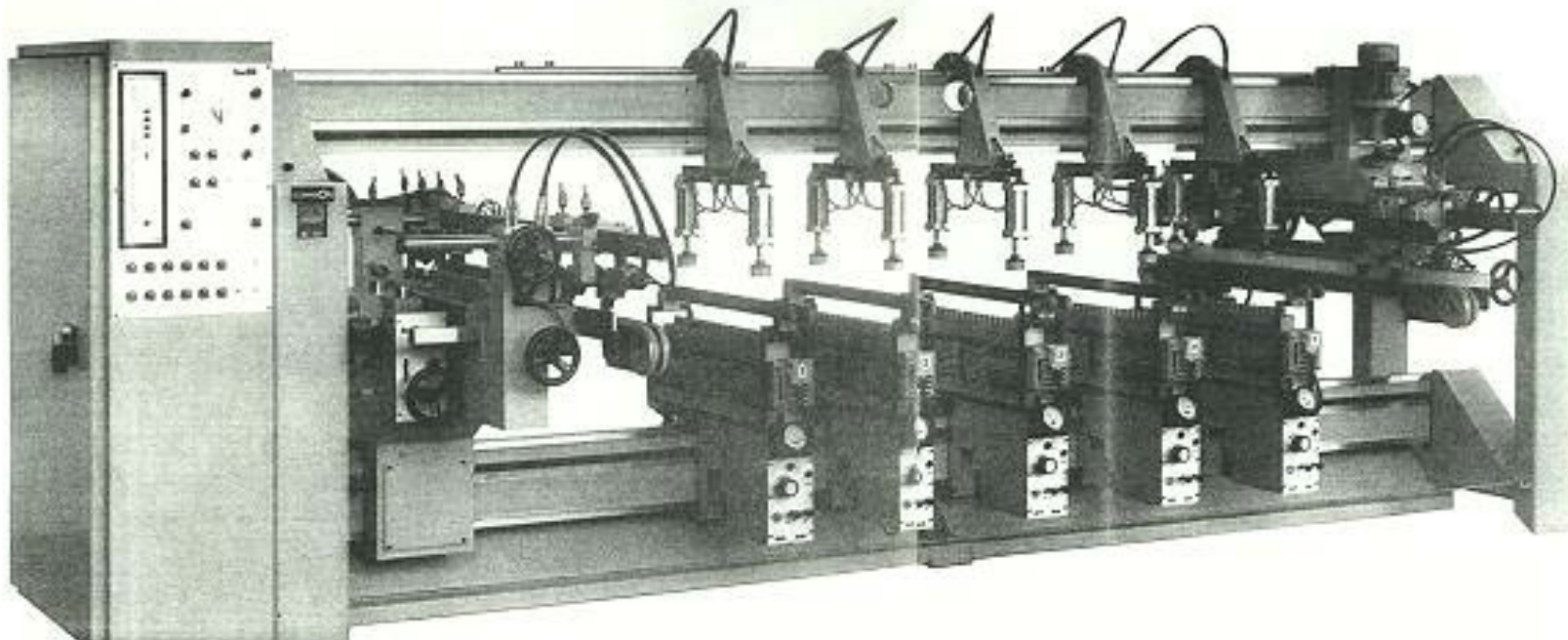
SERIE COMPACT



FORATRICE AUTOMATICA T-8

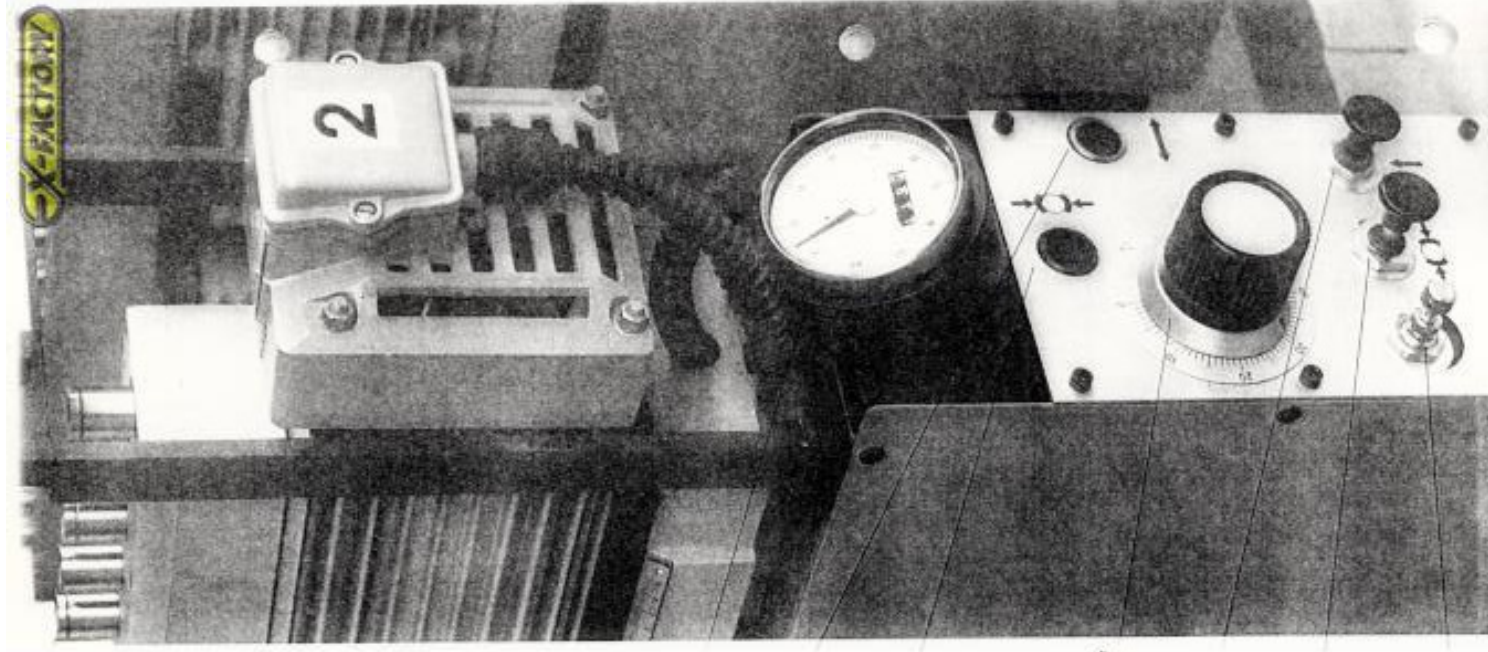
FULLY AUTOMATIC FLOW LINE BORER "COMPACT T-8"

- *With 2 horizontal 20-spindle boring units; double overturning conveyor; overturning top clamps.*
- Fitted with electronic control box with leds showing the operation sequences and in case of trouble where this has occurred.*
- Operating programmes: triple, double and single, with 13 different selections.*
- Motordriven moving of the rightside horizontal unit; 0,37 KW.*
- Incorporated electric and pneumatic locking. Incorporated lights for the operating field of the machine.*
- Equipment for the fitting of top working vertical units.*

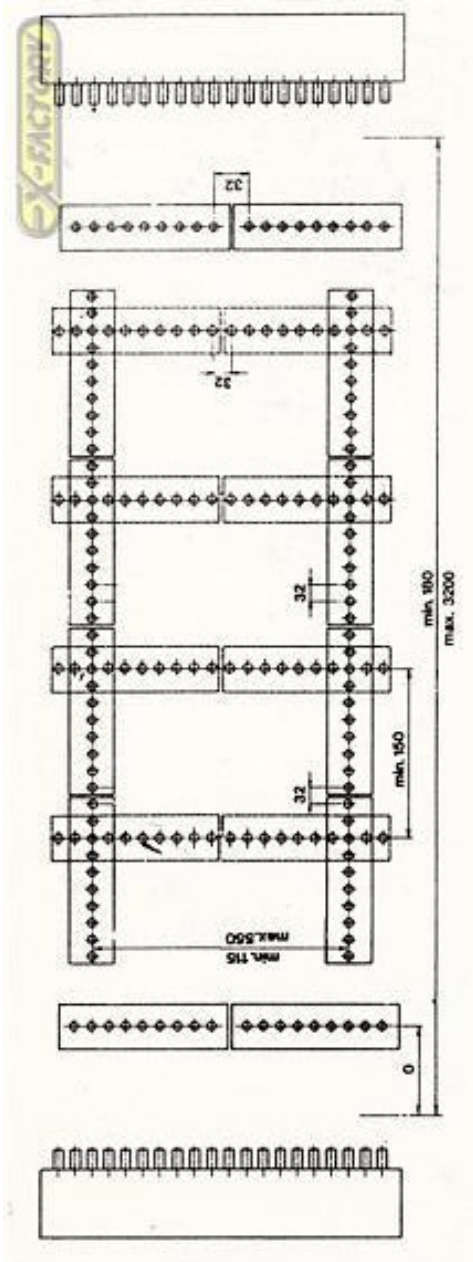


SERIE COMPACT

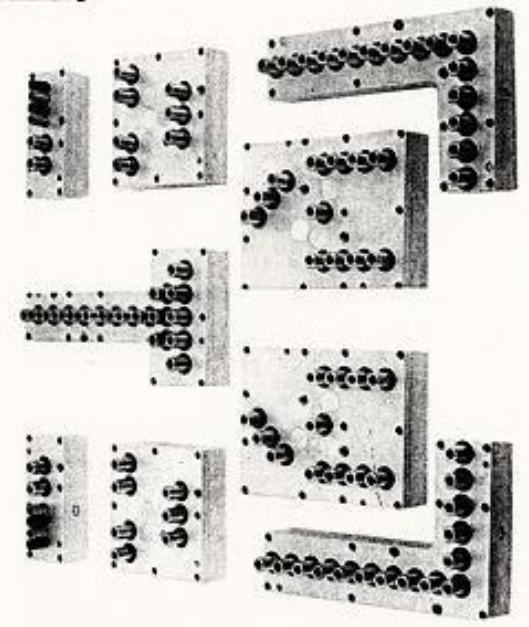
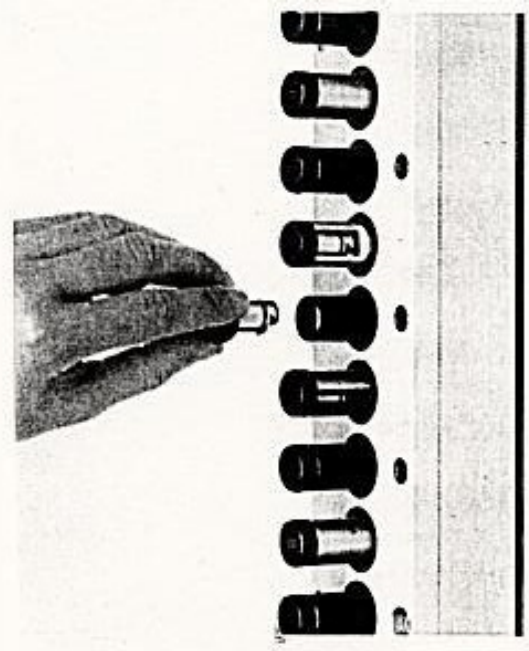
FORATRICI T-8 E-7 R-6



- *Particular of a vertical boring unit
(with several patents)*
- *Digital position indicator*
- *Crosswise unit moving*
- *Boring depth locking units*
- *Boring depth adjustment*
- *Handdriven unit raising*
- *Electric-pneumatic boring unit locking*
- *Pneumatic boring speed adjustment*



■ THE SPINDLES MAY BE FITTED WITH (PATENTED) QUICK CLIP FITTINGS FOR THE DRILL BITS. OPTIONAL.



■ SWIVELLING BORING CHUCKS OF OUR MANUFACTURING RANGE

SERIE COMPACT



FORATRICI T-8 E-7 R-6

■ TECHNICAL DATA

| | |
|--|----------------------------|
| <i>Boring capacity</i> | <i>20 — 30 panels/min.</i> |
| <i>Max. working width between the horizontal units</i> | <i>3200 mm</i> |
| <i>Min. working width between the horizontal units</i> | <i>180 mm</i> |
| <i>Max. working width between the vertical units</i> | <i>3200 mm</i> |
| <i>Min. working width between the vertical units</i> | <i>150 mm</i> |
| <i>Standard centerdistance between the spindles</i> | <i>32 mm</i> |
| <i>Motors swivelling units</i> | <i>2800 r.p.m. 2 HP</i> |
| <i>Conveying motors (2) [except R 6]</i> | <i>each 0,33 HP</i> |
| <i>Conveying speed [except R 6]</i> | <i>57 m/min.</i> |
| <i>Motor rightside motordriven support</i> | <i>0,33 HP</i> |
| <i>Moving speed of the motordriven support</i> | <i>1,4 m/min.</i> |
| <i>Air pressure</i> | <i>6 — 7 atm.</i> |
| <i>Air consumption with 6 boring units</i> | <i>70 l/cycle</i> |
| <i>Air consumption per unit and clamp</i> | <i>10 l/cycle</i> |