

HOLZHER®

Spezialmaschinen

REICH Spezialmaschinen GmbH · D-7440 Nürtingen · Postfach 1803 · Tel. (07022) · 7 02-0 · Tx 7 267 318 rsmn d · Telefax 7021 01

Gesamtübersicht Kantenanleimmaschinen

**EXPRESS
PERFECT
ACCORD**

Wählen Sie Ihre HOLZ-HER Kantenanleimmaschine

Die Anforderungskriterien

EXPRESS vorbeschichtet

DW	H	K	1430*		
Fräsen	DW	H	K	1431*	
Fräsen	Kappen	DW	H	K	1432*
Fräsen	Kappen	DW	H	K	1433*

EXPRESS mit Kleberauftrag

Fräsen	Kappen	DW	L	M	1402*			
Schw. Fräsen	Kappen	DW	L	M	1434			
2	1	Kappen	DW	L	M	1436		
3	2	1	Kappen	DW	L	M	1437	
Schw. Ziehl.	Fräsen	Kappen	DW	L	M	1437SE*		
4	3	2	1	Kappen	DW	L	M	1438

PERFECT

Fräsen	DW	L	M	1421				
1	Kappen	DW	L	M	1422			
2	1	Kappen	DW	L	M	1423		
3	2	1	Kappen	DW	L	M	1424K	
4	3	2	1	Kappen	DW	L	M	1424

ACCORD

1/2	1	DW	L	M	1440									
1/2	1	Kappen	DW	L	M	1441								
1/2	2	1	Kappen	DW	L	M	1442							
1/2	3	2	1	Kappen	DW	L	M	1443						
1/2	5	4	3	2	1	Kappen	DW	L	M	1445				
1/2	7	6	5	4	3	2	1	Kappen	DW	L	M	1447		
1/2	8	7	6	5	4	3	2	1	Kappen	DW	L	M	1448	
1/2	9	8	7	6	5	4	3	2	1	Kappen	DW	L	M	1449

Type Bau-reihe	Kanten-stärke in mm	Kanten-höhe in mm	Kleberauftrag Vorbe-schichtet	Patronen-system	Granu-press	Duo	Kappen Bündig mit Messer	Bündig mit Sägen	10° Fase Säge	15° Fase Säge	Kapp-fasen 45° Fase Säge + Fräser	Anzahl der frei wähl-bare Bear-beitungsplätze
1430	0,4-1,5	10-51	●									
1431			●				●					
1432			●				●					
1433			●				●					
1402	0,4-5,0	10-51		●				●				
1434	0,4-5,0	10-51		●				●				
1436	0,4-13	10-51		●	●			●		●	●	2
1437				●	●			●		●	●	3
1437SE				●				●		●	●	
1438				●	●			●		●	●	4
1421	0,4-20	10-51		●				●	●			
1422		10-66		●	●			●	●			1
1423				●	●			●	●			2
1424K				●	●			●	●			3
1424				●	●			●	●			4
1440	0,4-30	10-66		●	●			●	●			1
1441				●	●	●		●	●			1
1442				●	●	●		●	●			2
1443				●	●	●		●	●			3
1445				●	●	●		●	●			5
1447				●	●	●		●	●			7
1448				●	●	●		●	●			8
1449				●	●	●		●	●			9

K = Kantenzuführung, H = Heizung, DW = Druckwerk, M = Magazin, L = Leimstation
 * = Kompaktausführung = Feste Bestückung

Aggregate und Aufbaumöglichkeiten HOLZ-HER Kantenanleimmaschinen

EXPRESS				PERFECT				ACCORD				Aggregat	erforderliche Plätze													
vorbeschichtet		mit Kleberauftrag																								
1433	1432	1431	1430	1438	1437SE	1437	1436	1434	1402	1424	1424K	1423	1422	1421	1449	1448	1447	1445	1443	1442	1441	1440				
				● ○ ● ● ●		● ● ● ● ●			○	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1901		Kantenzuführung automatisch	
				● ● ● ● ●		● ● ● ● ●				● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1902		Kantenzuführung Rolle automatisch	
				● ● ● ● ●		● ● ● ● ●				● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1904		Kantenzuführung DUO Softforming	
○ ○ ○ ○																							1970		Kantenzuführung, automat. trennen von Rolle, elektr. Temperaturregler, Andruckrollen	
				○ ○ ○ ○ ○					○	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1906		Kleberstation Patrone	
				○ ○ ○ ○ ○						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1907		Kleberstation »ultra-granupress«	
				○ ○ ○ ○ ○						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1908		Kleberstation DUO	
				○ ○ ○ ○ ○					○	○ ○ ○ ○ ○					● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1913		Druckwerk 1 + 2 Rollen	
				○ ○ ○ ○ ○						○ ○ ○ ○ ○				● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1914		Druckwerk 1 + 3 Rollen	
				○ ○ ○ ○ ○										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1911		Druckwerk 1 + 4 Rollen	
				○ ○ ○ ○ ○										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1926		Druckwerk 3 Rollen gesteuert	
				○ ○ ○ ○ ○										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1926 S		Druckwerk 3 Rollen gesteuert zum 1928	
				○ ○ ○ ○ ○										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1945		Druckwerk 1 + 4 Rollen zum 1928	
				○ ○ ○ ○ ○										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1928		Schwenk- und Verfahreinrichtung	
○ ○																							1972		Fertigkappen mit Messer und Gegenmesser	
				● ○ ● ● ●					○														1974		Kappen 2 Sägemotoren	
				● ● ● ● ●						○ ○ ○ ○ ○													1976		Kappen 2 Sägen 0-15° schwenkbar	
				● ● ● ● ●						○ ○ ○ ○ ○													1978		Kappfasen 2 Sägen 0-15° schwenkbar bis 45° Fase max. 2 mm Kantenstärke bei Fase	
										○ ○ ○ ○ ○					● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1915	2	Kappen 2 Sägen 0-10° schwenkbar
															● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1916	2	Kappen 2 Sägen 0-10° schwenkbar	
○ ○				● ● ● ● ●					○	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1975		1 Fräsen bündig / 22° Fase Werkzeugwechsel	
○				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1942		1 Fräsen bündig/Fase 0-15° schwenkbar	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1942 W		Wechselaggregat (wie oben)	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1943		1 Fräsen Radius 2 und 3 mm 45° Fase Werkzeugw.	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1943 W		Wechselaggregat (wie oben)	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1977		1 Fräsen bündig/Fase 0-15° schwenkbar	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1977 W		Wechselaggregat (wie oben) Fase 45°	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1920		1 Fräsen bündig 20 mm Fase 15°	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1962	1 Fräsen bündig 30 mm		
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1966	1 Fräsen bündig/Fase 0-45° schwenkbar		
															● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1933		1 1/2 Formfräsen oben und Ecke R 2-8 mm	
														● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1934		1 1/2 Formfräsen unten und Ecke R 2-8 mm	
														● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1924		2 Ecken und Kanten runden	
										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1930		1 Fräsaggregat nuten	
										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1931		1 Profilfräsaggregat tastend 90° schwenkbar	
										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1932		1 wie 1931 zusätzlich mit Eintauchsteuerung	
				● ● ●											● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1935		1 1 Band schleifen von Kanten	
				● ● ●										● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1937		1 2 Bänder schleifen von Fasen und Rundungen	
				● ○						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1927		1 Ziehklingen für Radien 0-5 mm und verschiedene Fasen.	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1941		1/2 Schwabbelaggregat 0-5° 300 mm Platzbedarf	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1941		Schwabbelaggregat 0-45° 450 mm Platzbedarf	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1944		Schwabbelaggregat 0-45° 480 mm Platzbedarf mit Ein- und Austauschsteuerung	
				● ● ● ● ●						● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ● ● ●	1980		Standgerät für Kopierarbeiten für Radien, Fasen, Bündig	

○ In Grundmaschine enthalten ● Zur freien Bestückung

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