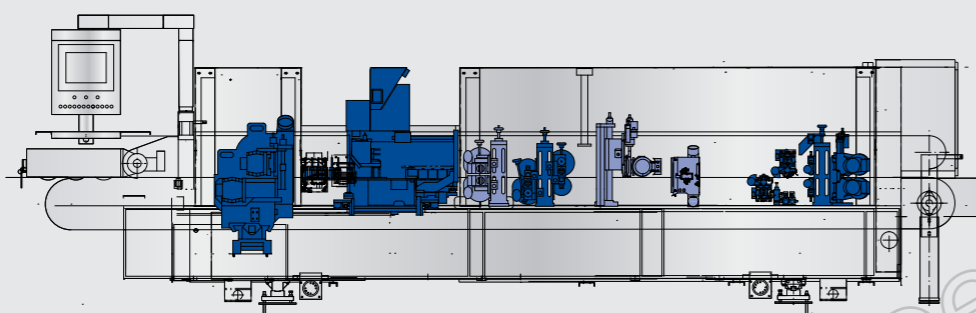


Specifications

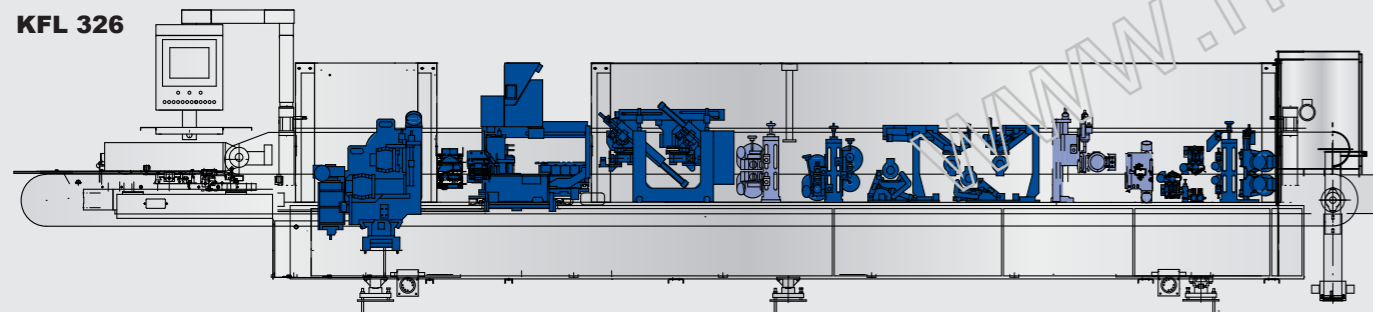
	KFL 325	KFL 326		KFL 325	KFL 326
Machine dimensions			edge thickness coil material mm	max. 3,0	
overall length mm	7.650	10.880	edge cross section max.	max. 3,0 x 45	
overall height when closed/when opened mm	1.740/2.200		Miscellaneous		
working height mm	950		feed speed adjustable m/min.	15-32 (opt. 40)	
Working dimensions			total connected load kW	64	68
workpiece width min. mm	195	225	electrics	400 V - 50/60 Hz	
workpiece width max. mm	1.500	2.500 (opt. 3.000)	pneumatics bar	7 - 8	
workpiece thickness mm	12 - 40		pneumatic connection	1"	
workpiece overhang fix mm	30				

The new panel sizing and edge banding machine KFL 320

KFL 325



KFL 326



The provided specifications and photos are non-binding. We expressly reserve the right to make changes in the interests of progress.



A member of the HOMAG Group



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Top quality at an affordable price

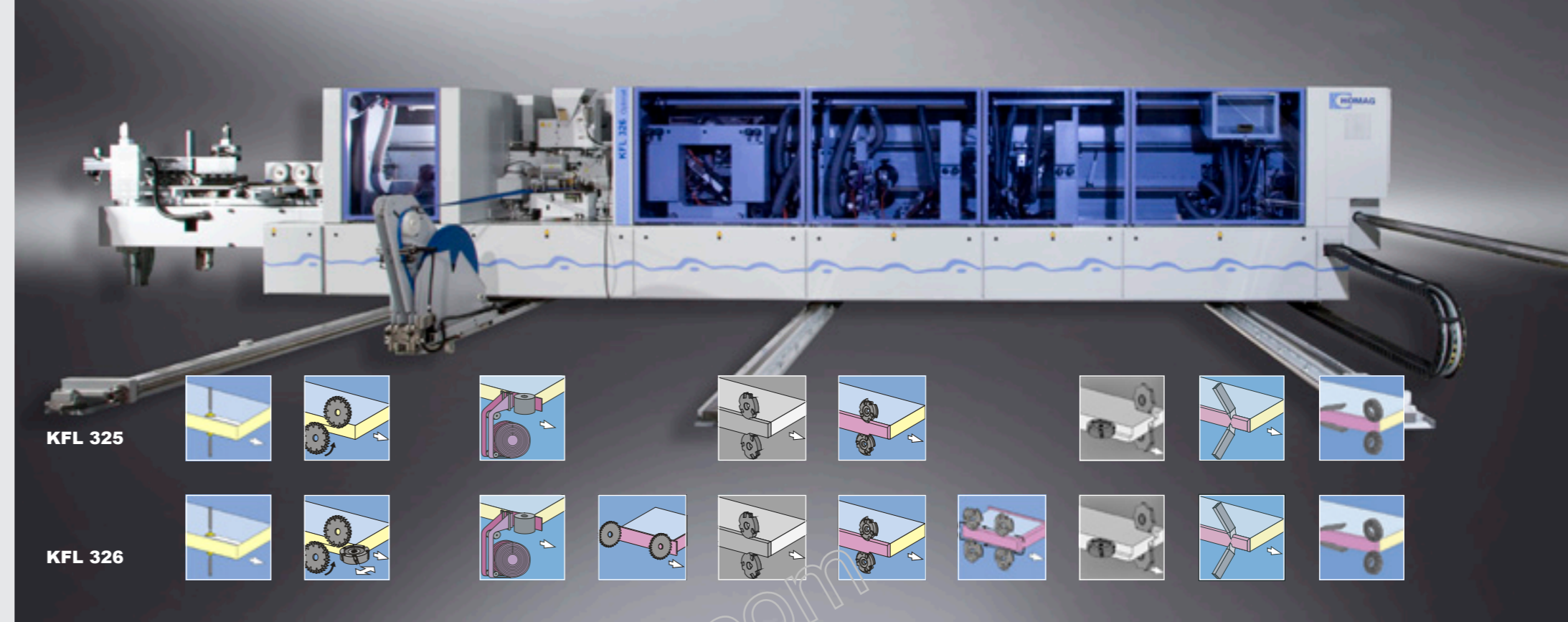


Your entry to the double-sided sizing and edge banding world

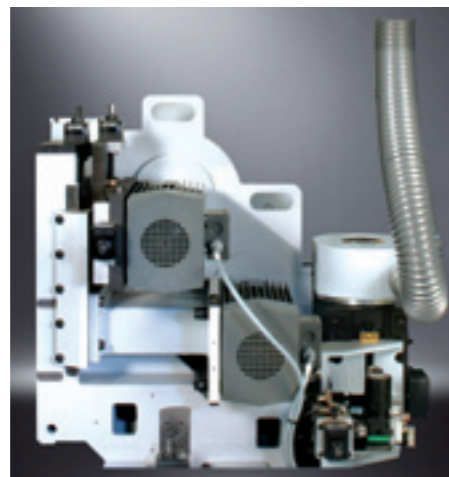
The benefits for you: The KFL 320 series from HOMAG means a marked reduction of your machine costs without compromising on the most important features as the machine is designed to ensure an affordable price. This is the most decisive argument, especially for series produced and flat pack furniture manufacturers. Have an in-depth look at this mini "streamlining miracle" with its wealth of functional details.

Automation on demand

- automatic pressure zone adjustment with servo
- automatic adjustment PN10 for snipping unit
- automatic central support
- automatic chamfer/radius adjustment of flush trimming unit with servo
- automatic adjustment PN10
- automatic adjustment FA 11



Separating agent application
for clean workpieces without glue rests; (glue does not adhere to the upper and lower workpiece surface)



Compact double hogger KD11 longitudinal/transverse
with 6,6 kW output, this allows even large oversizes to be hogged with a tidy, splinter-free cutting finish



Gluing unit A3
for banding of coil material with 2-coil magazine (shown in the picture: optional 6-slot magazine)



Profile trimming FF12
the edge trimming by the FF12 ensures optimum processing - even when it comes to veneer edging material



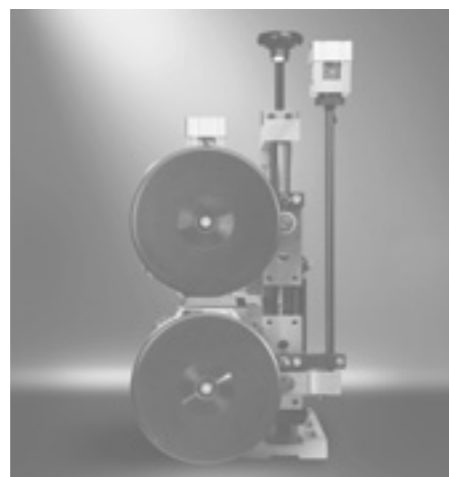
Free space to be equipped with a grooving unit
for the installation of a grooving unit - can also be retrofitted



Profile scraping PN10
for smoothing the edges at the top and bottom workpiece face
• improves optics + edge design
• improves quality



Snipping unit HL84
for snipping the overhanging edges at the leading and trailing workpiece edge with stationary snipping action to avoid damages at even sensitive workpieces



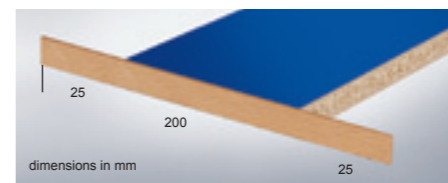
Free space to be equipped with a rough trimming unit 1,5 kW
for rough trimming of PVC-edges at the top and bottom workpiece face



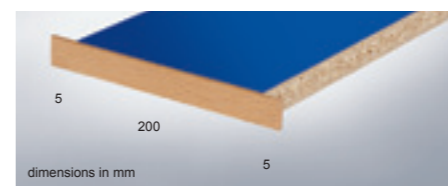
Trimming unit 0,4 kW
for trimming edges at the top and bottom workpiece face with a 15° chamfer or radius



Finish processing FA11
the scraping device glue joint and the buffing device put the "finishing touch" to the workpiece



edge banding without servo edge feed



optimized edge banding with servo edge feed

Magazine height adjustment +/- 5mm
edging material in various thicknesses can be processed while using the same workpiece thickness

Servo edge feed
for precisely positioned edge banding to workpiece leading and trailing edge.
• minimizes waste
• lower edging material consumption