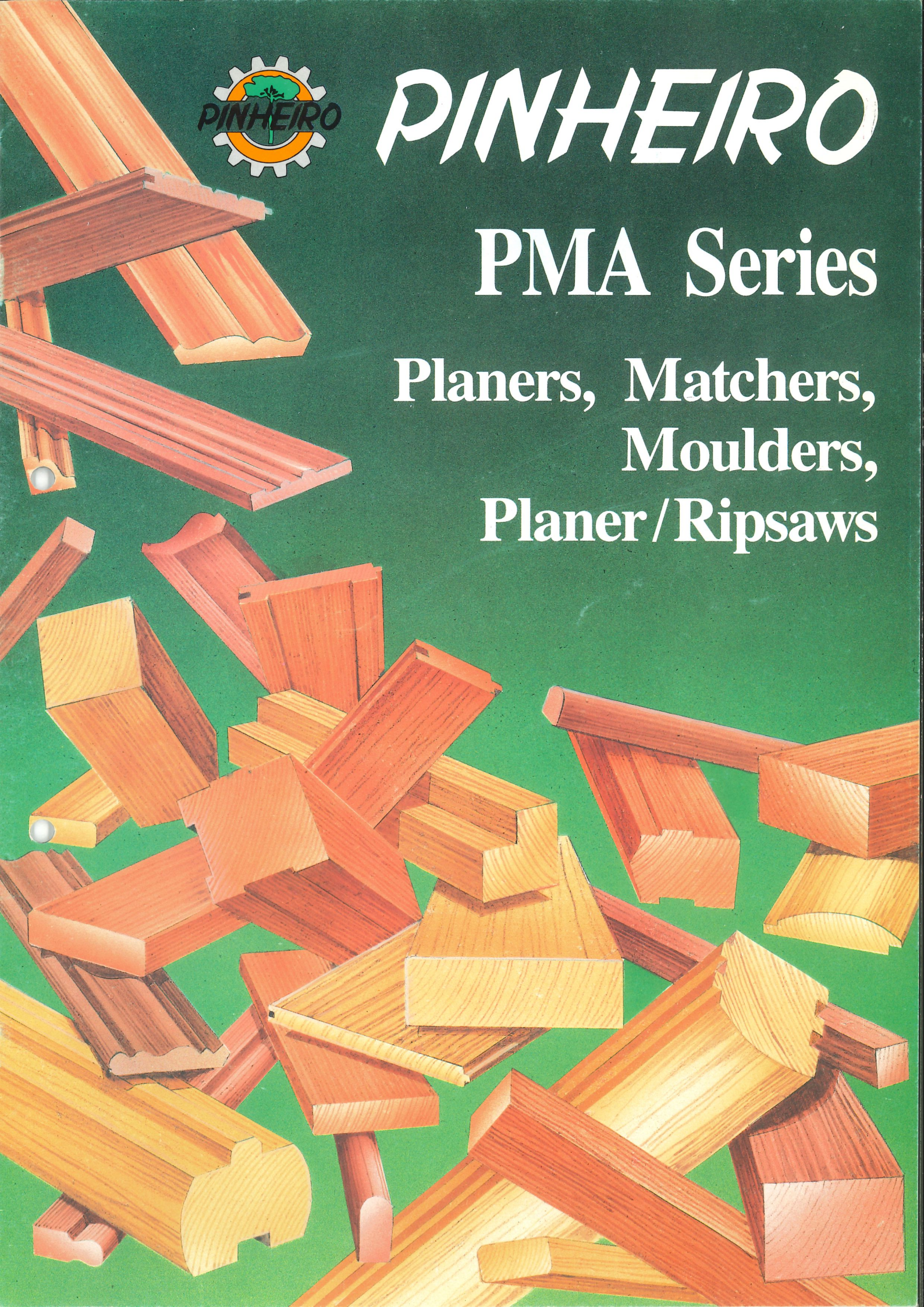




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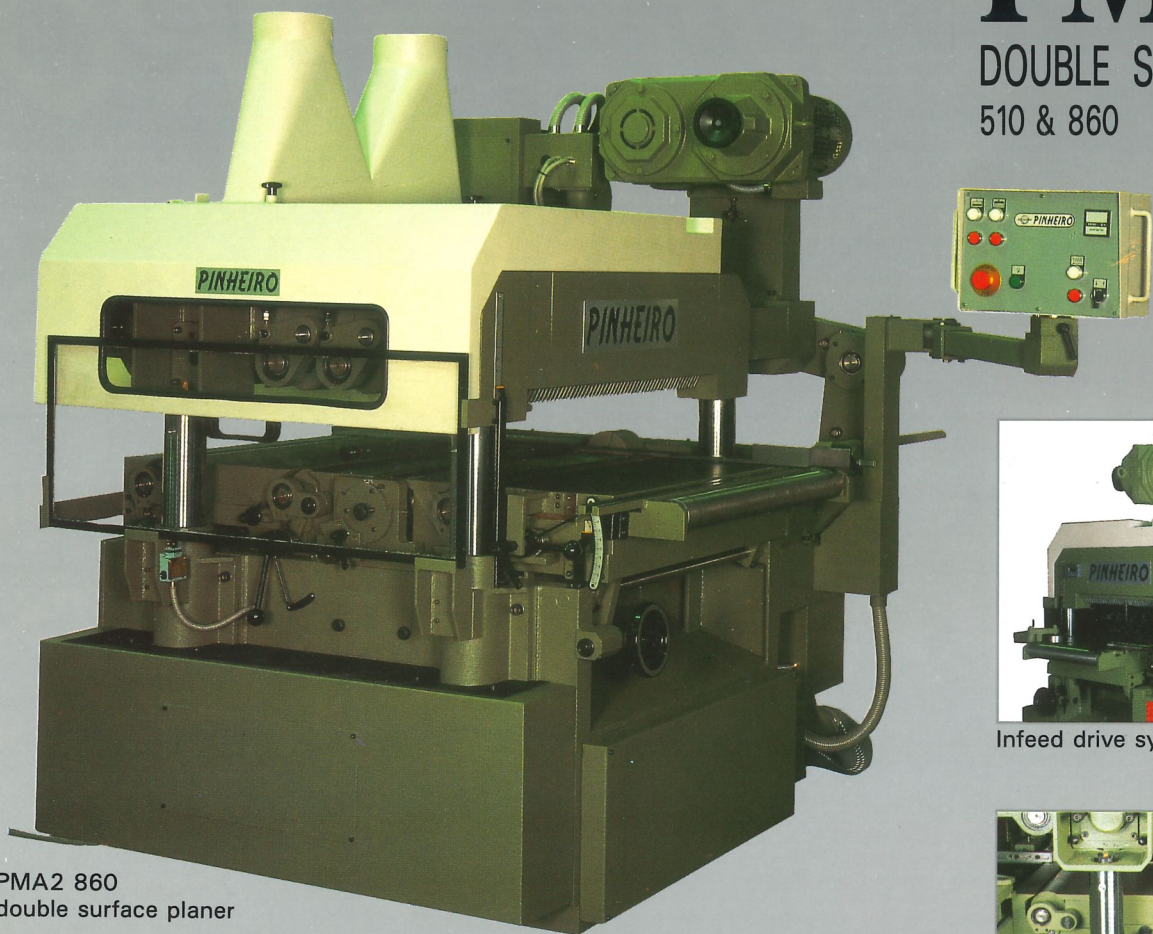
PMA Series

Planers, Matchers,
Moulders,
Planer/Ripsaws



PMA2

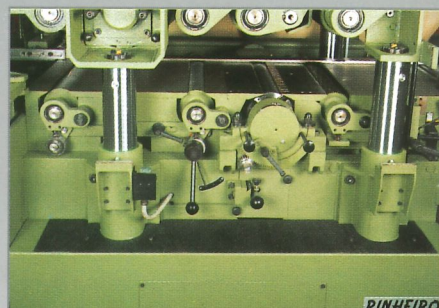
DOUBLE SURFACE PLANER
510 & 860



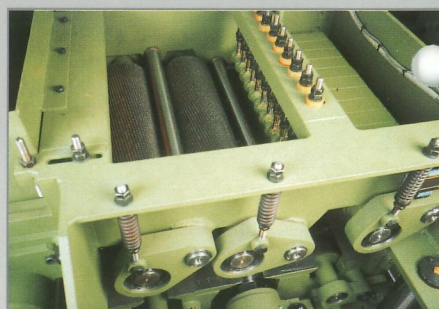
PMA2 860
double surface planer



Infeed drive system



Bottom feed rolls and bottom head
with quick adjusting system and jointer



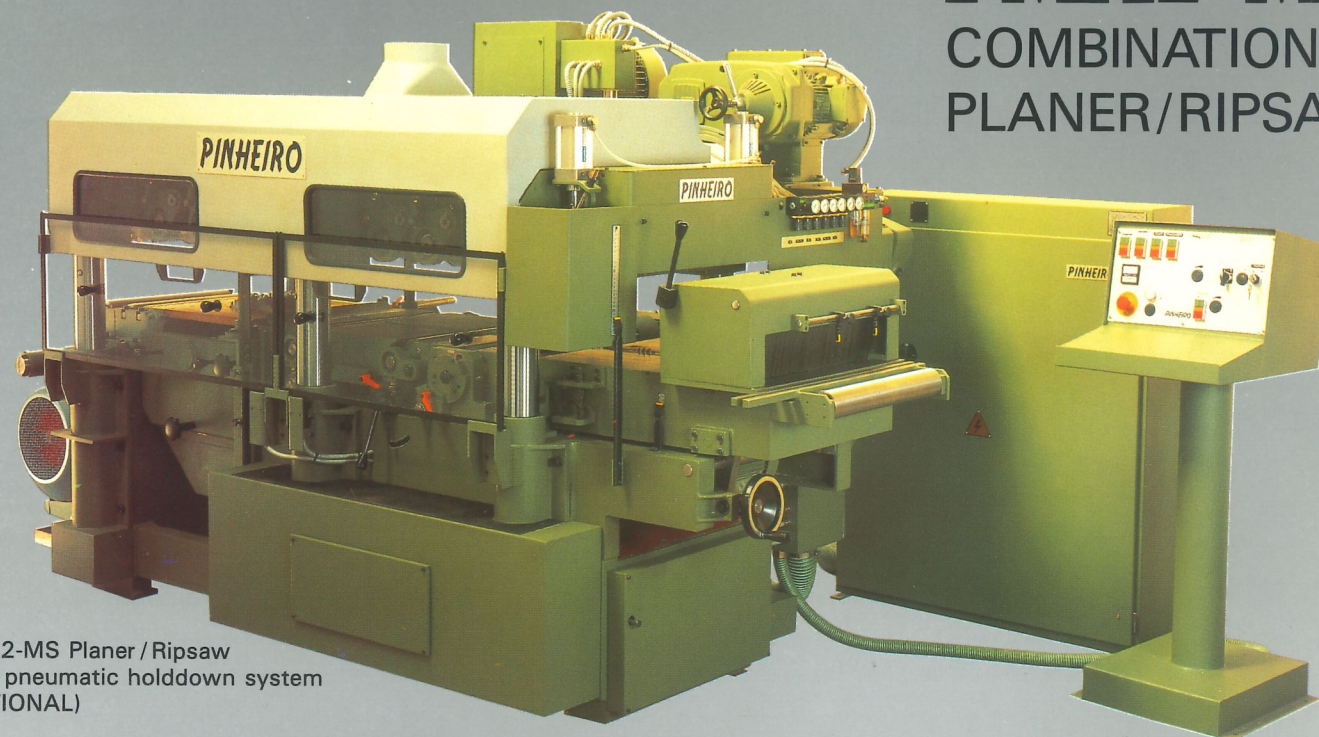
Top infeed rolls with sectional holddown
system

EXCELLENT CAPABILITY AT AN AFFORDABLE PRICE

The PMA2 is the foundation model for the entire PMA series of machines. It is a rugged machine and performs as both a single and double surface planer. The bottom head is in the first position to properly handle roughing and finish planing, and is designed to plane wide cupped materials without splitting. If and when four sided planing and moulding become necessary, additional spindles, pre-planing and saw arbor modules can be economically added to this basic model. No other double surface planer offers so much capability to properly handle both today's, and tomorrow's production needs.

PMA2-MS

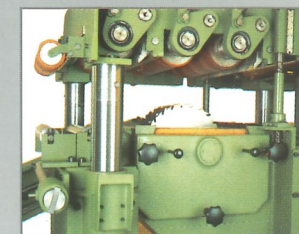
COMBINATION
PLANER/RIPSAW



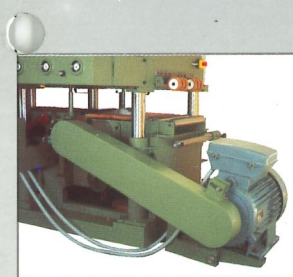
PMA2-MS Planer / Rip saw
with pneumatic holddown system
(OPTIONAL)

MAXIMIZE PLANING & RIPPING CAPABILITIES; MINIMIZE LABOR, HANDLING, FLOOR AREA AND COSTS

These models are designed to offer a wide range of planing, moulding and ripping capabilities, while minimizing the cost of producing products like moulding and flooring blanks, furniture and pallet parts, turning squares, S2S1E and S3S lumber, louvers, laths, and much more, in only one pass. These machines are available with optional systems for straight line and optimizing ripping, as well as pre-planing heads to handle materials that have been sawn too thick.



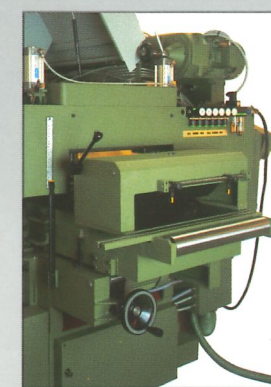
Gang saw module with
thickness scale



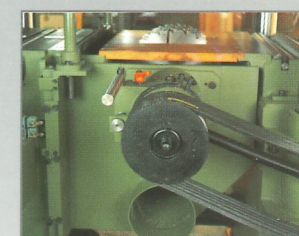
Outfeed rolls and saw
arbor drive system



Gang saw module with feed rolls,
anti-kickback fingers, table plate and
entry door with outboard bearing

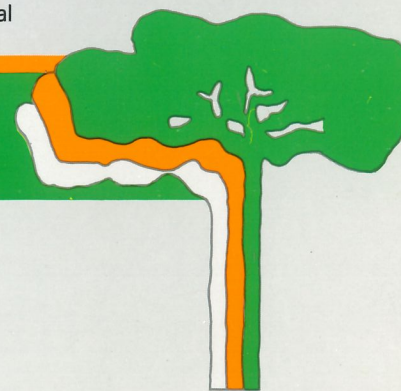


Infeed table with three sets of
anti-kickback fingers and optional
pneumatic pressure system

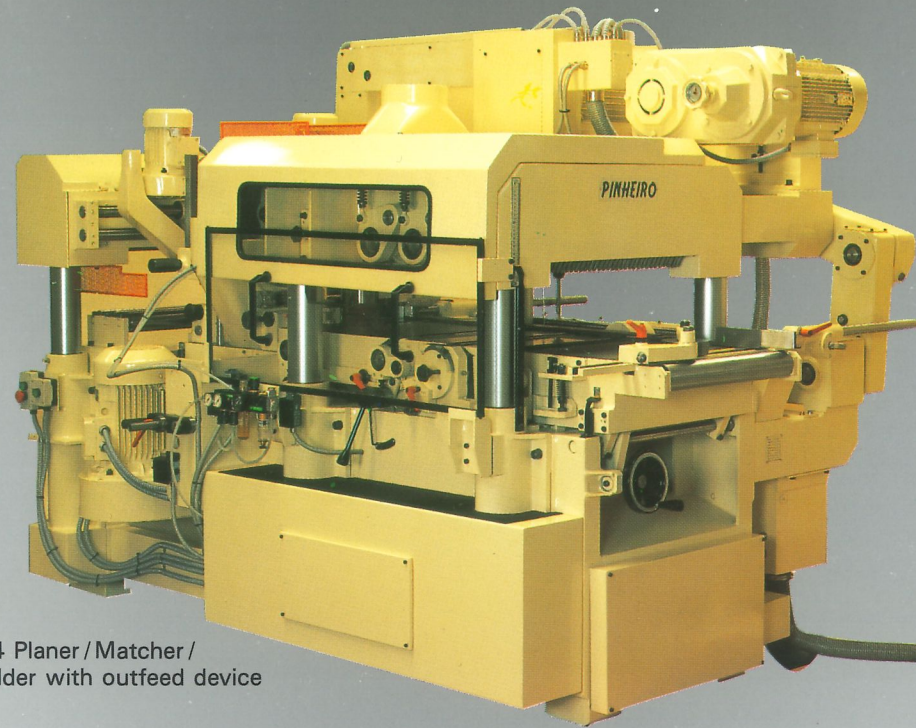


Device to adjust arbor
horizontally

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A SOLID INVESTMENT FOR A SUCCESSFUL FUTURE



PMA4 Planer / Matcher / Moulder with outfeed device

PMA4

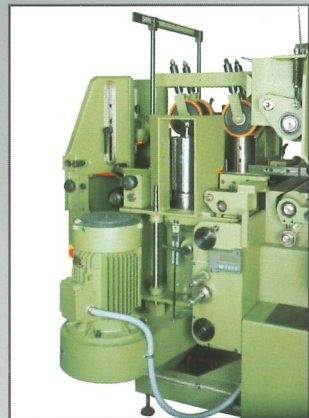
PLANER/MATCHER/
MOULDER



MAXIMIZE CAPABILITY; MINIMIZE SET UP TIME AND OPERATING COSTS

The PMA4 four head model is produced by adding the side head module to the outfeed section of the basic PMA2 model. This compact and flexible model handles production ranging from simple single and double surface planing to producing complex profiles. Set up times are minimized by stacking multiple knives and cutters on the spindles and quickly moving the spindles horizontally and vertically into position for each different product.

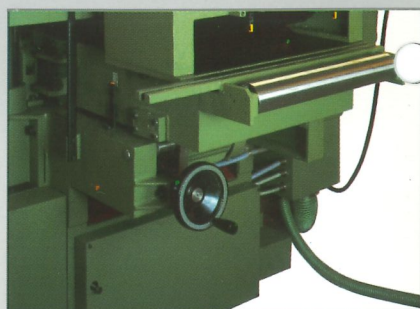
From producing smaller mouldings to machining large log cabin timbers, no other machine offers so much versatility for such an affordable price.



Left side head system



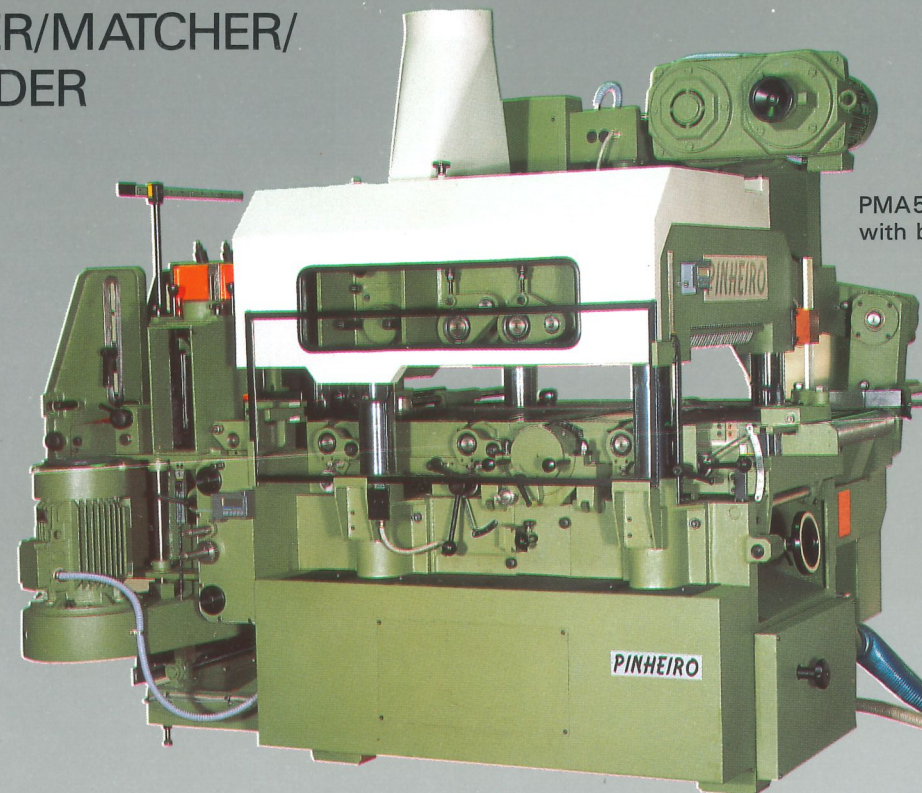
Cardan feed system



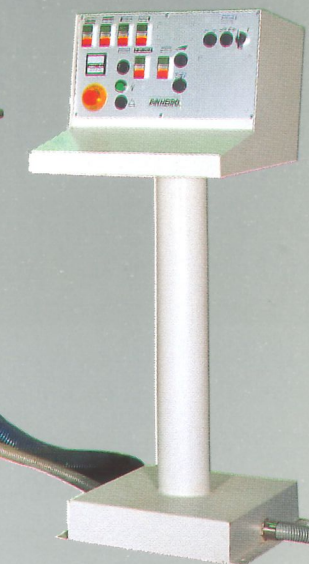
Bottom chip removal adjustment

PMA5

PLANER/MATCHER/
MOULDER

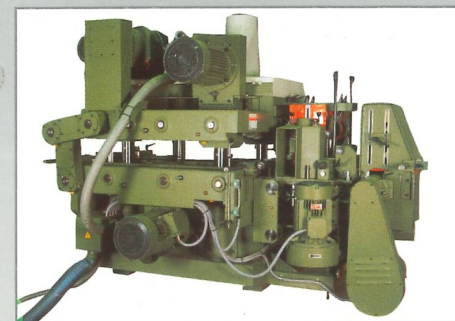


PMA5 Planer/Matcher/Moulder with bottom profile spindle

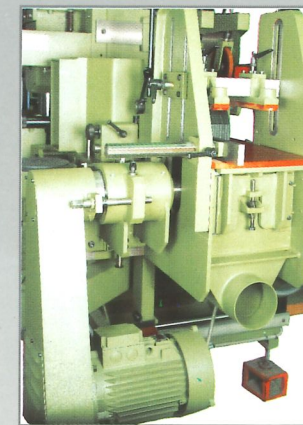


5TH SPINDLE MODULE INCREASES PROFIT POTENTIAL

The 5th spindle, bottom profiler module, is installed into the back of the side head module to add more capability to the PMA4 four head model. This spindle can be used for planing, profiling and sawing. An optional heavy duty 5th spindle is available with an outboard bearing to handle heavier sawing and larger timber profiles.



Right side of PMA5 model

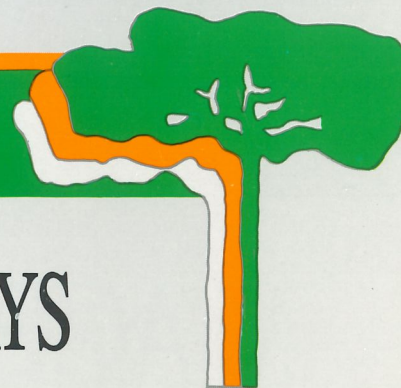


Outfeed section of 5th spindle with adjustable holddown system



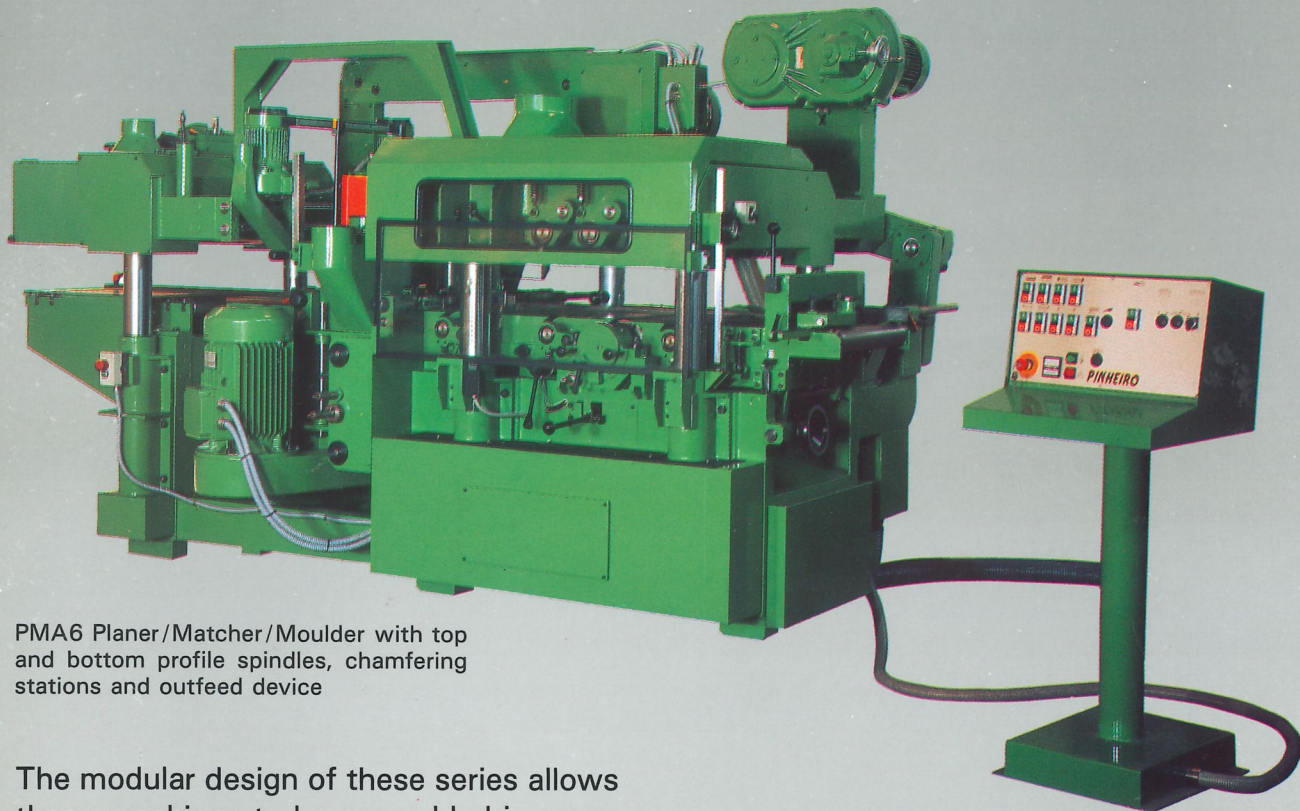
View of spindle with access door open

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THE PMA SERIES OFFERS THE ADVANTAGE OF HANDLING BOTH TODAY'S
PRODUCTION NEEDS & TOMORROW'S WORLD MARKETS

Custom Built PMA Series Machines

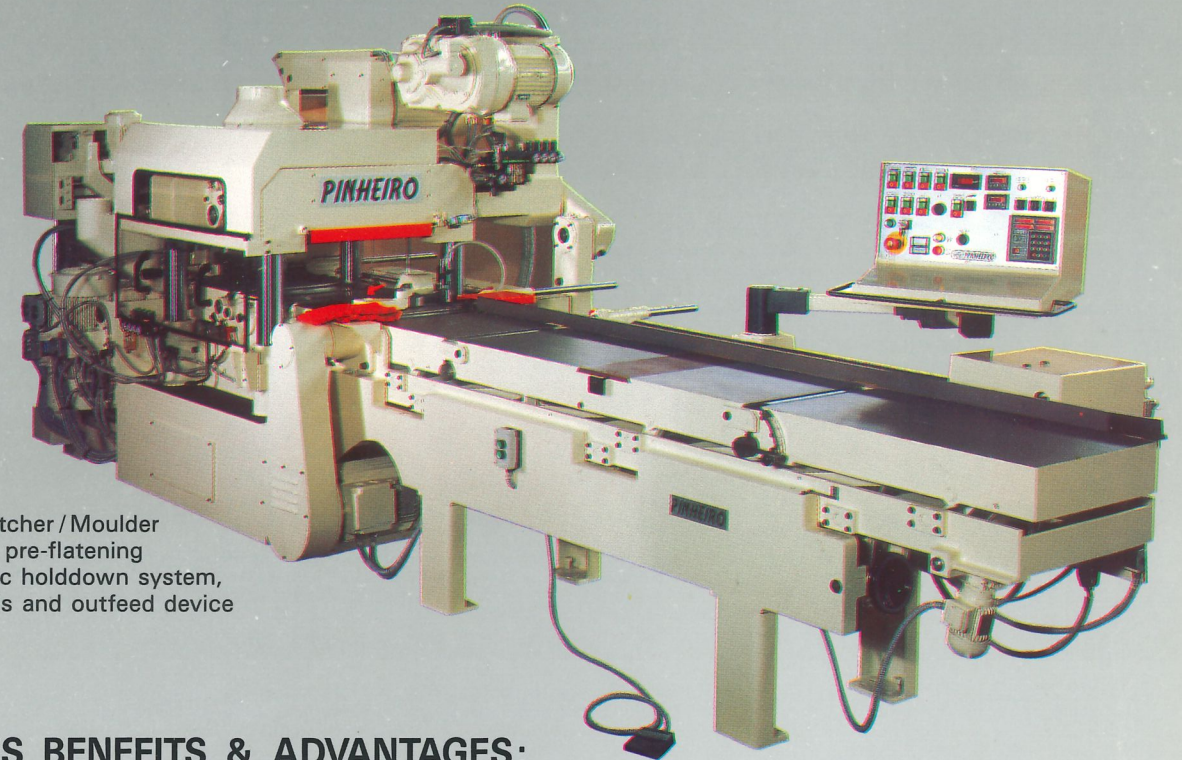


PMA6 Planer/Matcher/Moulder with top and bottom profile spindles, chamfering stations and outfeed device

The modular design of these series allows these machines to be assembled in many different configurations of planer heads, spindles and arbors. A wide selection of options are available to allow each unit to be built to meet the exact needs of most every type and every size of wood-working operation.

PARTIAL LIST OF AVAILABLE OPTIONS:

- Computer networks
- Top and bottom pre-planing heads
- Pre-straightening heads
- Straight line ripping systems
- Optimizing ripping systems
- Chamfering stations
- Floating sideheads
- Deep profiling spindles
- Pneumatic holddown systems
- Automatic random width networks for side spindles
- Powered outfeed systems
- Urethane feed rolls for re-manufacturing operations
- Disposable tooling systems



PMA4 Planer / Matcher / Moulder with double head pre-flattening system, pneumatic holddown system, floating side heads and outfeed device

PMA SERIES BENEFITS & ADVANTAGES:

- Easy to install, set up and operate
- Minimum training required for new operators
- Completely self contained machine with electrical panel
- Heavy, rugged and compact CNC machined frame
- Designed to simplify set up and maintenance
- All motors externally mounted for easy access
- Motors wired star delta to reduce operating costs
- Fixed main table to simplify conveyer systems
- Oversize head bearings to improve finish and durability
- Covers designed to improve safety and reduce noise
- Machines use many «off the shelf» components
- Large capacity offers wide range of product capabilities
- Modular design allows for adding more spindles
- Handles wide cupped boards without splitting
- Set up time often less than 10 minutes between jobs
- Well established parts and service programs

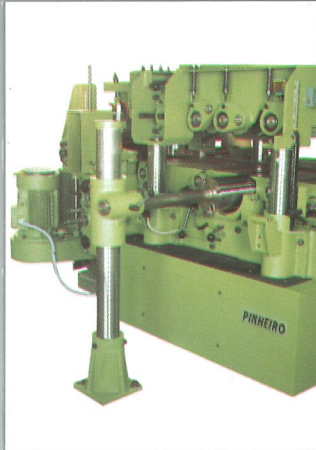
The PMA series modular system allows every customer to order his machine set up with the modules and options to handle current production needs and the ability to install additional options, in the field, if future markets impose different production requirements.

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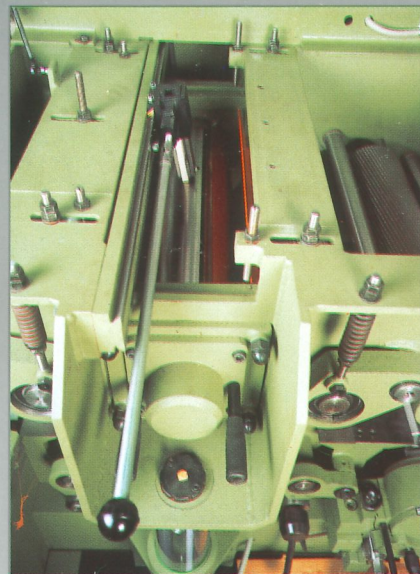


MACHINES BUILT TO MEET YOUR EXACT NEEDS

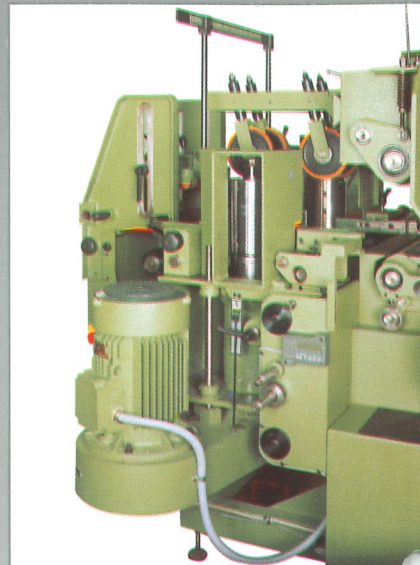
Options



Removable bottom head and portable mounting stand



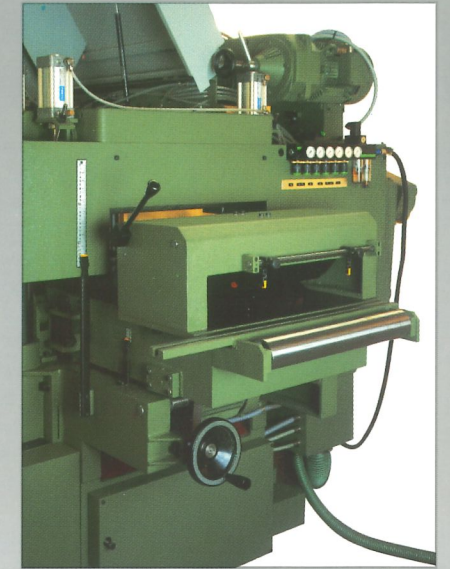
Removable top head with permanent straight knife jointer



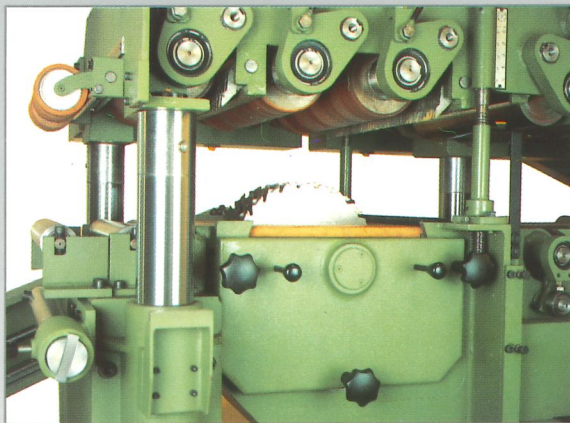
Digital readout for setting finished width



Scoring and guide system for straight line ripping, mounted on PMA2-MS machine



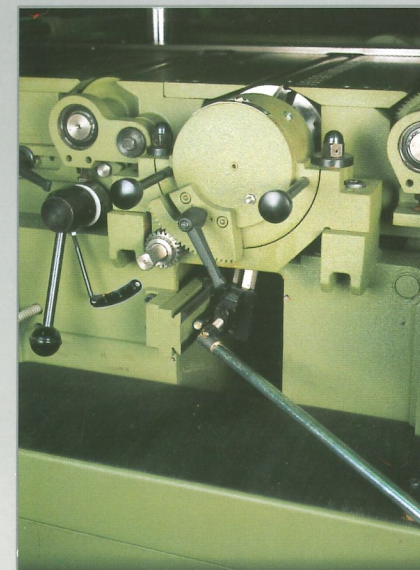
Top & first bottom roll pneumatic pressure regulators



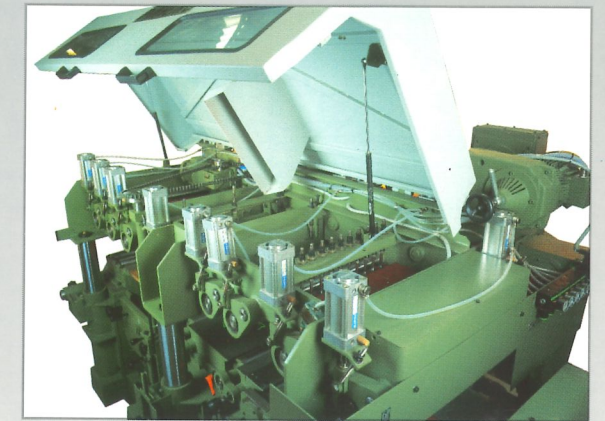
MS module sectional outfeed rolls



Digital readout for setting thickness



Bottom planer head with permanent straight knife jointer



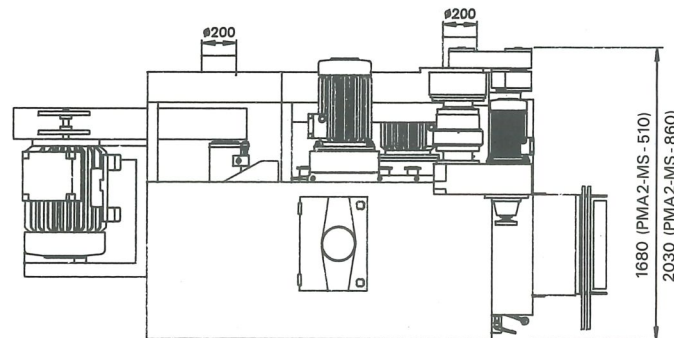
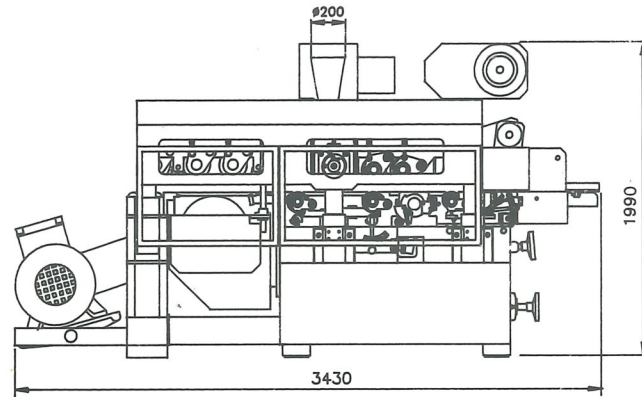
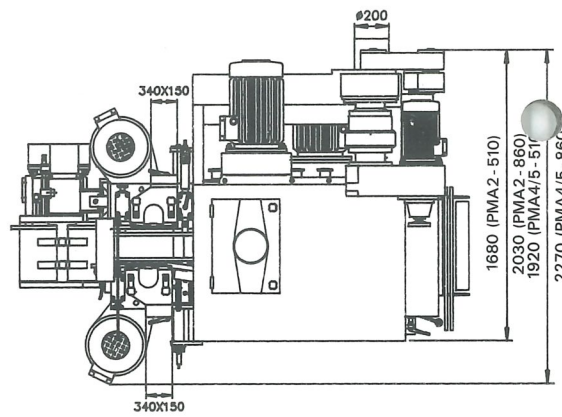
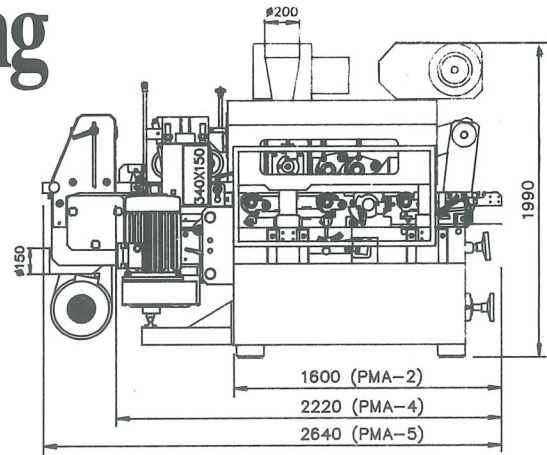
Top pneumatic holddown system

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A WIDE SELECTION OF OPTIONS ARE AVAILABLE

Space Requirements & Dust Hood Exhausting Dimensions



Technical Data

TECHNICAL DATA		PMA-2		PMA-2-MS		PMA-4		PMA-5		
		UNI.	510	860	510	860	510	860	510	860
Planing width	mm	0-510	0-860	0-510	0-860	45-490	45-840	45-490	45-840	
Planing height	mm	0-260	0-260	12-260	12-260	12-205	12-205	12-205	12-205	
Máx. cutting width	mm			490	840			210	210	
Máx. cutting height	mm			120	120			55	55	
Máx. chip removal at	bottom arbor	mm	12	12	12	12	12	12	12	
	top arbor	mm	15	15	15	15	15	15	15	
	vertical right arbor	mm	12	12	12	12	12	12	12	
	vertical left arbor	mm	15	15	15	15	15	15	15	
Máx. profile depth at	bottom arbor	mm	13	13	13	13	13	13	13	
	top arbor	mm	40	40	40	40	40	40	40	
	vertical right arbor	mm	40	40	40	40	40	40	40	
	vertical left arbor	mm	40	40	40	40	40	40	40	
Min. stock length	- intermittent feed	mm	415	415	415	415	415	415	415	
	- continuous feed	mm	180	180	180	180	180	180	180	
variable feed speed	m/min	7-40	7-40	7-40	7-40	7-40	7-40	7-40	7-40	
Speed	horizontal arbors	r. p. m.	5300	5300	5300	5300	5300	5300	5300	
	vertical arbors	r. p. m.				5300	5300	5300	5300	
	saw arbor	r. p. m.			2300	2300			5300	
Cutting circle	mm	140	140	140	140	140	140	140		
Máx. cutting circle at vertical tools	mm					220	220	220		
Vertical arbors diameter	mm					40	40	40		
Saw arbor diameter	mm			60	60			60		
Saw sleeve diameter	mm			75	80			75		
Saw spacers diameter	mm			100	110			100		
Saw blades diameter	mm			200-400	200-400			150-250		
Top feeding rolls diameter	mm	140	140	140/160	140/160	140	140	140		
# top feeding rolls		4	4	4	4	4	4	4		
Bottom feeding rolls diameter	mm	112	112	112	112	112	112	112		
# bottom feeding rolls		3	3	3	3	3	3	3		
5th arbor travelling	horizontal	mm						25		
	vertical	mm						80		
# knives per cutterhead		4	4	4	4	4	4	4		
Knives dimensions	horizontal - 510	mm	3x35x520		3x35x520		3x35x520			
	horizontal - 860	mm	3x35x870		3x35x870		3x35x870			
	vertical	mm	3x35x210		3x35x210		3x35x210			
Motor	bottom arbor	KW/CV	7.4/10	7.4/10	7.4/10	7.4/10	7.4/10	7.4/10		
	top arbor	KW/CV	10/15	10/15	10/15	10/15	10/15	10/15		
	vertical arbors	KW/CV				5.5/7.5	5.5/7.5	5.5/7.5		
	saw arbor	KW/CV			37/50	37/50				
	5th arbor	KW/CV					5.5/7.5	5.5/7.5		
	feeding	KW/CV	4/5.5	4/5.5	4/5.5	4/5.5	4/5.5	4/5.5		
	height adjustment	KW/CV	0.55/0.75	0.55/0.75	0.55/0.75	0.55/0.75	0.55/0.75	0.55/0.75		
Net weight	Kg	3.250	3.550	5.250	5.850	3.750	4.150	4.150		
Gross weight	Kg	3.500	3.800	5.500	6.100	4.000	4.400	4.400		

SUBJECT TO TECHNICAL ALTERATIONS



FOR MORE INFORMATION, ASK FOR A QUOTE

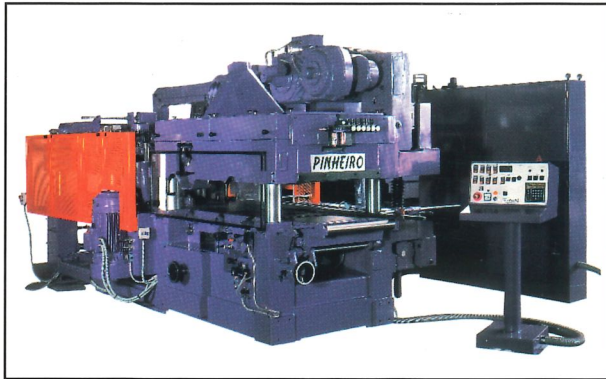
THE *PINHEIRO* Heavy Duty Alternative

THE *PMF* PLANER/ MOULDER SERIES

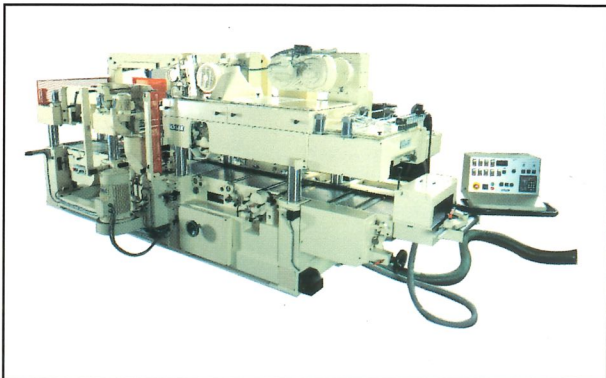
PMF4-450 Planer / Matcher / Moulder with pre-straightening head, hydro-planer heads, top pneumatic holddown system, floating sideheads, outfeed device & double control tables.



PMF5-630 Planer / Matcher / Moulder with pneumatic holddown system, automatic random width setworks for side spindles, double outfeed device & chamfering stations.



PMF6-630 Planer / Matcher / Moulder with six heads and chamfering stations, pneumatic holddown systems, removable top & bottom heads and double outfeed device.



WOODWORKING MACHINERY
SINCE 1929

GRUPO
PINHEIRO

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