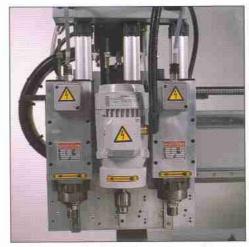


# Quantum in detail . . .



High precision hardened ballscrews



Set of two routerheads for simultaneous working

The frame structure of the Quantum series provides a rigid support system for the cutting spindles by providing a beam structure supported BOTH SIDES. Axes power to drive the cutter through the workpiece at optimum feed rates and provide long term performance is achieved by fitting high torque motors.

Midi 4.8 Nm Maxi 7.4 Nm



Vacuum pump with safety interlock



Drilling hard or brittle materials is no problem since the electric drills have programmable feedrates



The machine can be operat in DNC mode from an IBM compatible host computer



The Omicron 3000 is dedicated to contouring, providing accurate control of axis movements giving high definition of components at high feed rates



Prismatic slideways for smooth, accurate movements

Smooth movement of the cutter path is achieved by using high quality oversized ball rail systems supported on two pairs of angular contact bearings.

RVE



5.5 kW routerheads for independent working



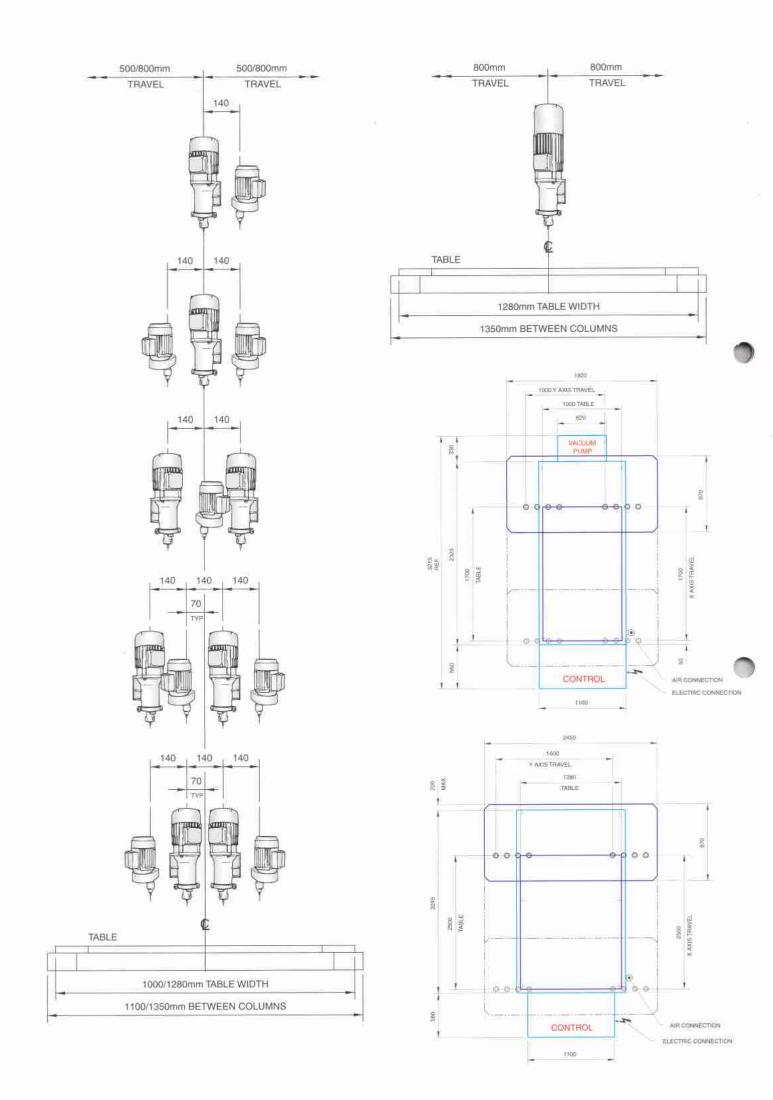
Vacuum table for optimum workholding and fixture location



6.8 kW automatic toolchange routerhead with ISO 30 taper







## **Technical Specification**

#### Quantum Midi

Standard specification:

X axis travel 1700 mm Y axis travel 1000 mm Z axis travel 150 mm

Nominal table size 1700 x 1000 mm

Table working height 900 mm

Clearance under gantry 180 mm

Feed rates: X axis 0 - 15 m/min

Y axis 0 -15 m/min Rapid X & Y axis 15 m/min

Full head guard

Vacuum table with single hand tap and low vacuum safety interlock 40 cu m/h vacuum pump.

#### Quantum Maxi

Standard specification:

X axis travel 2500 mm Y axis travel 1500 mm Z axis travel 150 mm Nominal table size 2500 x 1280 mm Table working height 900 mm Clearance under gantry 180 mm Feed rates: X axis 0 - 15 m/min Y axis 0 -15 m/min

Rapid X & Y axis Full head guard

Vacuum table, manual operation with low vacuum safety interlock 80 cu m/h vacuum pump.

## Control equipment

Omicron 3000 computer control with a 150 K application dependent battery-backed RAM memory, 500 Kb of flash memory capacity, specification dependent for fixed program storage and a 32 Bit RISC processor. Control standard features:

High speed drip feeding.

20 m/min

- Cutter compensation.
- Inch/metric switching.
- RS232 communication port.

#### Spindle options

Single 5.5 kW (7 HP) routerhead featuring:

- · Right hand rotation
- Auxiliary slide with 100 mm travel
- Spindle speed range 9000 18000 rpm selectable via S-Word
- No.2 Morse taper
- Inverter drive with regenerative and DC braking
- Dust hood

Set of two 5.5 kW (7 HP) routerheads with fixed centres at 140 mm, featuring:

- Right hand rotation
- · Auxiliary slide with 100 mm travel
- Spindle speed range 9000 18000 rpm selectable via S-Word
- · No.2 Morse taper

Set of two 4 kW (5 HP) routerheads with fixed centres at 280 mm standard (Min 140 mm) for simultaneous working, featuring:

- Right hand rotation
- · Auxiliary slide with 100 mm travel
- Spindle speed range 9000 18000 rpm selectable via S-Word
- No.2 Morse taper
- Single inverter drive with regenerative and DC braking
- Dust hoods

A maximum of two further units from options detailed below can be mounted on the Quantum Series twin head models.

- 0.75 kW (1 HP) electric drill unit, 13 mm chuck Spindle speed 2820 rpm
- · Horizontal drill adapter mounted to drill parallel to the axis
- 0.75 kW (1 HP) fixed speed routerhead, maximum collet 13 mm

## Maxi only

Single 6.8 kW (9 HP) automatic toolchanging routerhead with:

- Inverter drive, regenerative and DC braking.
- Infinitely variable spindle speed range 3000 - 18000 rpm.
- Seven station tool rack.
- International 30 taper.
- Maximum collet size 25 mm.
- Maximum tool size, 80 mm diameter, 80 mm long.

