



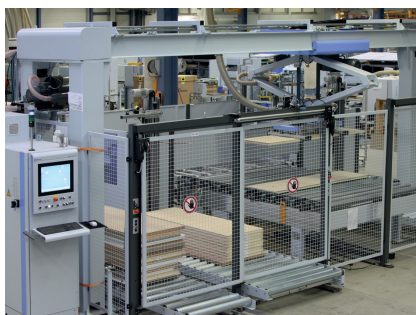
BARGSTEDT feeding and stacking system TBP/TSP 411 for furniture parts

The today's furniture production isn't imaginable without reliable and powerful machines for feeding and stacking of panel-shaped material. With the portal systems BARGSTEDT provides you with a plant that meets your high performance and availability demands.



Feeding - advantages

- Increase of the continuity and the ability to plan the production
- 360° rotation of the beam for flexible parts in alignment process chains
- More flexibility due to increase of the speed of the complete line



Portal automatization

- Higher availability due to optimizing materials handling
- Space minimization of transported materials due to stack building
- Increasing efficiency due to optimal workload of complex installations



Stacking - advantages

- Gentle material handling causes reduction of waste and marks on the workpieces
- Stack building minimize the space requirements
- Big and thin workpieces stack building is free of damages
- Optimization of materials handling

www.bargstedt.com

Feeding and stacking system TBP/TSP 411

Automation with BARGSTEDT portals

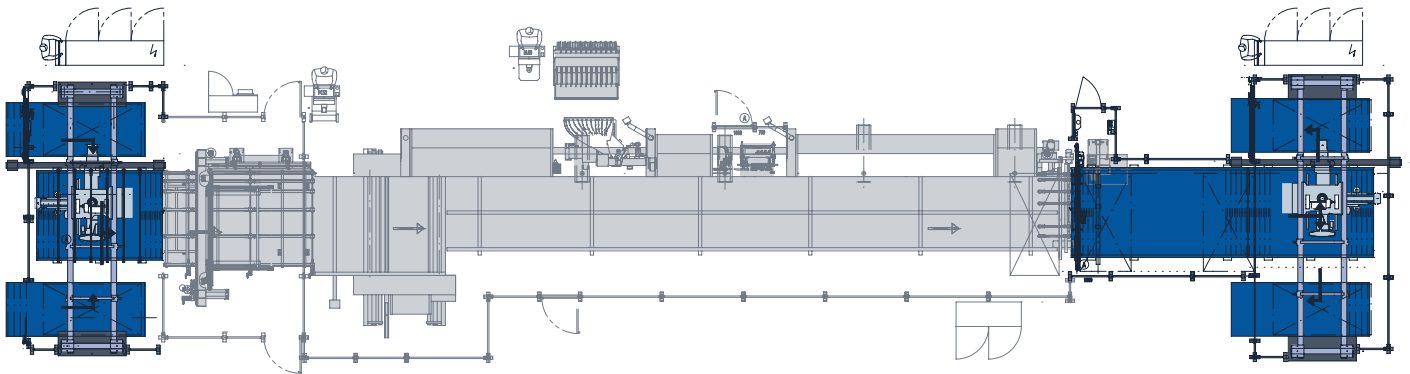


Professional and safe handling solutions - BARGSTEDT feeding and stacking systems

Feeding station **TBP 411**
Crosswise version

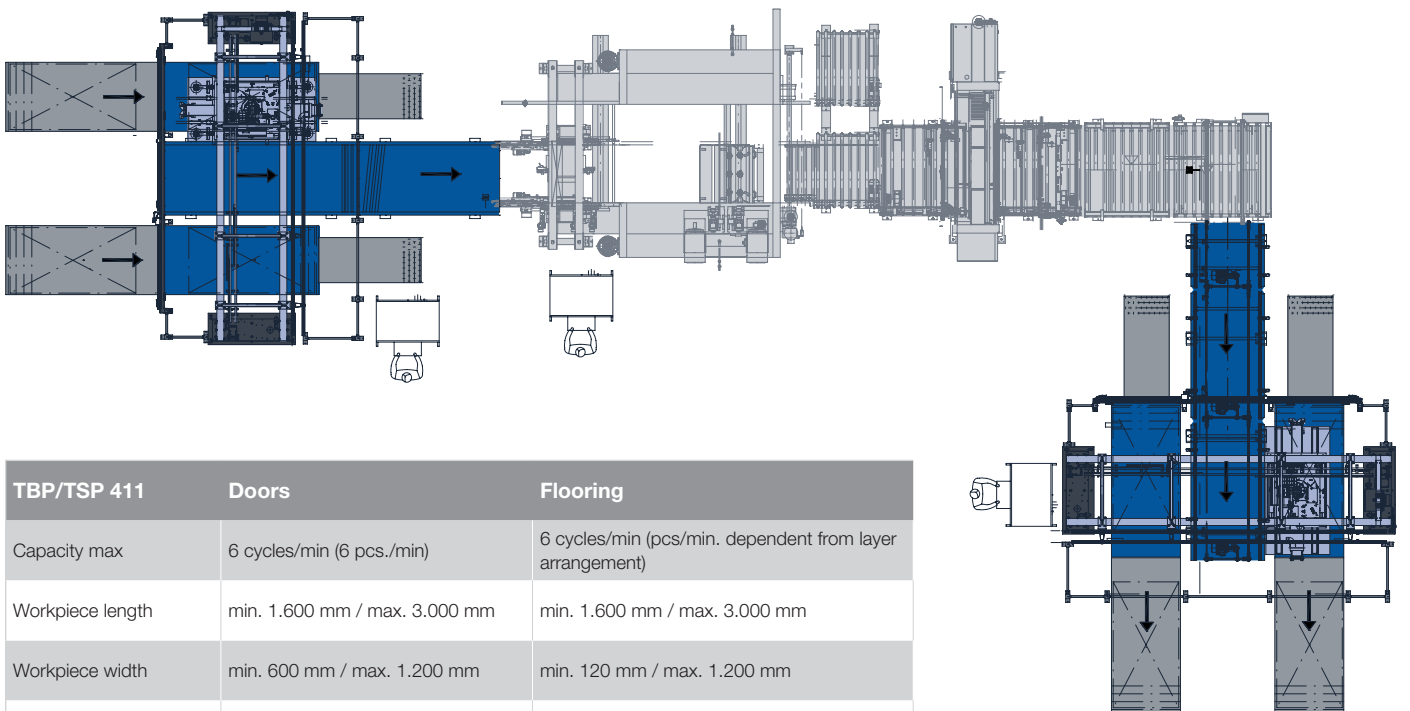
DOORS - Examples

Stacking station **TSP 411**
Crosswise version



Feeding station **TBP 411**
Longitudinal version

FLOORING - Examples



Stacking station **TSP 411**
Longitudinal version

TBP/TSP 411	Doors	Flooring
Capacity max	6 cycles/min (6 pcs./min)	6 cycles/min (pcs./min. dependent from layer arrangement)
Workpiece length	min. 1.600 mm / max. 3.000 mm	min. 1.600 mm / max. 3.000 mm
Workpiece width	min. 600 mm / max. 1.200 mm	min. 120 mm / max. 1.200 mm
Workpiece thickness	min. 12 mm / max. 60 mm	min. 12 mm / max. 60 mm
Workpiece weight	max. 250 kg	max. 250 kg
Layer arrangement	1 row	1 row, 1 - 10 workpieces in a row

www.bargstedt.com