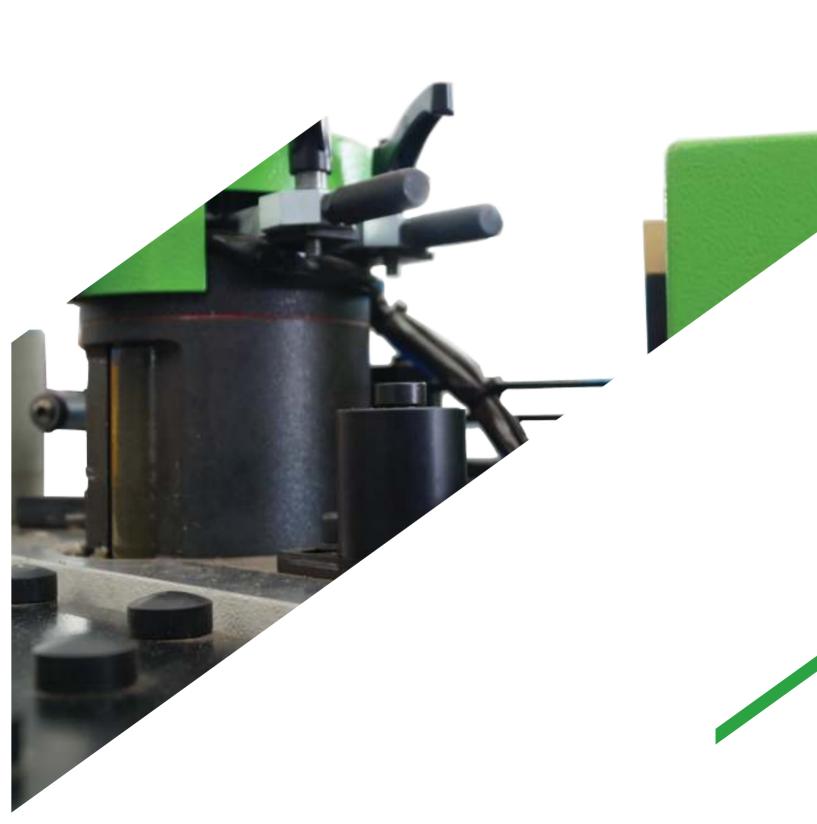
## **BIESSEACTIVE**EDGE60

Semi automatic edgebanding machine



## Minimum size, maximum perfomance



## Active Edge 60

is the new compact, semi-automatic edge banding machine for straight and shaped panels.

Plug & Play: It is very simple to install, operate and maintain.









- ✓ Dual rollers: dedicated rollers for applying glue on edgebanding tape and straight panels
- ☑ Dual temperature system: Electronic PID temperature controller
- ✓ Quick change from straight edging operation to curved edging operation
- ✓ Precise automatic cutting of edges, thanks to smart PLC control using Encoder feedback
- ✓ Matrix table for easy handling of panels
- ✓ Variable speed: 3 12 m/min

## **Technical specifications**

| Description                                | Units                           |
|--|---------------------------------|
| Panel height                               | 10 - 60 mm                      |
| Min height of edgebanding material         | 14 - 64 mm                      |
| Thickness of edgebanding material in rolls | 0.4 - 3 mm                      |
| Min edgebanding radius                     | 25 mm (flat edgebanding 0.4 mm) |
| Min length of edgebanding material         | 350 mm                          |
| Working speed                              | 3 - 12 m/min                    |
| Glue pot capacity                          | 3 kg                            |
| Max diameter for edge loader               | 800 mm                          |
| Pneumatic connection                       | 7 bar                           |
| Working voltage                            | 400 V / 50Hz 3 phase + neutral  |