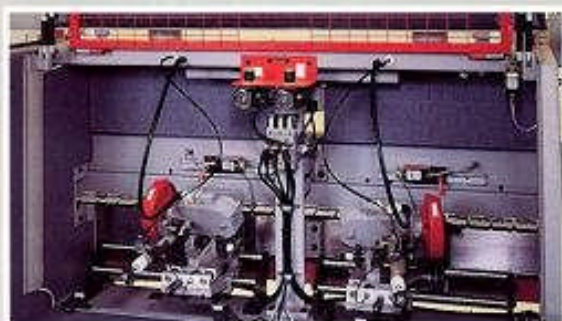


EXPERT 520

BORDATRICE
UNILATERALE



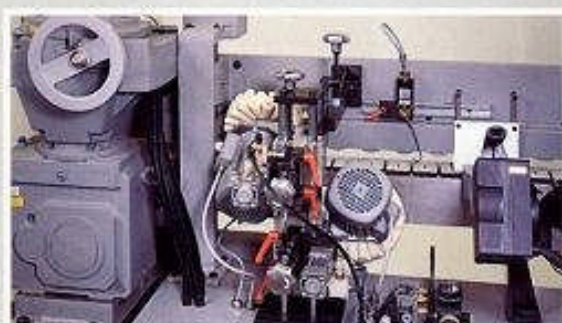
Vasca colla con contenitore di prefusione.
Glueing unit with premelt glue container.



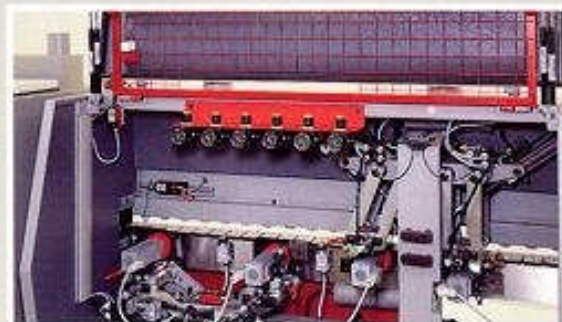
Gruppo intestatore.
End trimming unit.



Zona di alimentazione, incollatura e pressione del materiale di bordatura.
Edge material feeding, glueing and pressure zone.



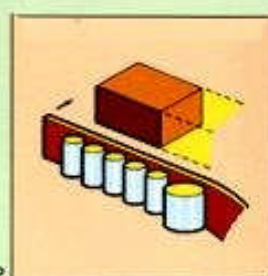
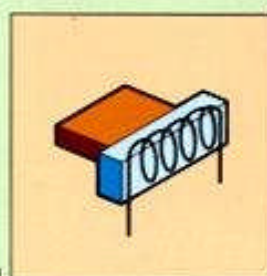
Gruppo di pittura.
Bevel sanding/buffing unit.



Gruppo di fresatura/copiatura inferiore e superiore.
Lower and upper contour trimming units.



Gruppo prefresatore.
Premiling unit.



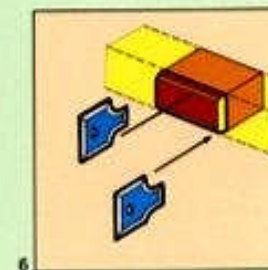
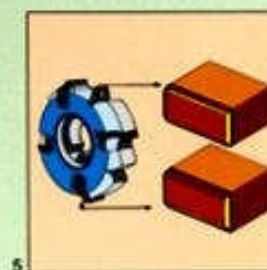
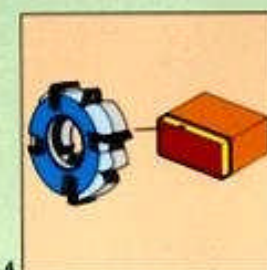
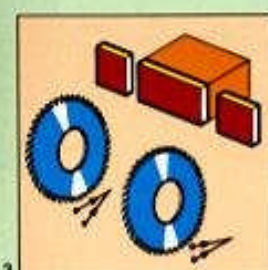
1) Guida in ingresso riscaldata, con regolazione della temperatura.

1) Heatable infeed fence, thermocontrol included

2) Gruppo vasca colla superiore completo di prefusore colla, 1 rullo principale di precisione e 5 rulli folli supplementari, magazzino per materiale in rotoli e strisce (listelli)

fino a 20 mm), coltello troncatore rinforzato, piatto portarotolo maggiorato con Ø di 860 mm.

2) Upper glueing unit with premelt glue pot, 1 main driven pressure roller and 5 additional idle pressure rollers, magazine for the feeding of strips and reels (strips up to 20 mm), reinforced cutting knife, reel receptacle for a max. reel diameter of 860 mm.



3) Gruppo intestatore per intestare dritto a 90° o con una inclinazione di 25° dotato di 1 motore anteriore e 1 motore posteriore da 150 o 400 W, 200 Hz, 12.000 rpm e completo di freni a corrente continua.

3) End trimming unit, for straight cuts of 90° or bevel cuts of 25°, with 1 front and 1 rear motor.

each of 150 or 400 W, 200 Hz, 12.000 rpm; DC-brakes for motors included.

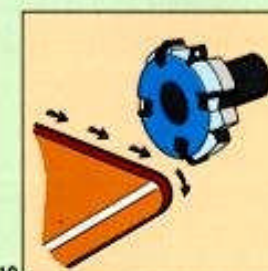
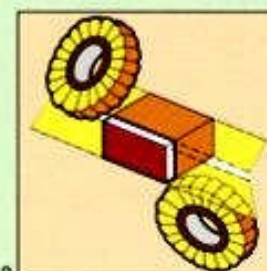
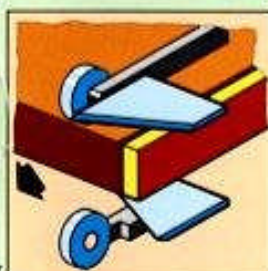
4) Gruppo rifilatore a gruppi sovrapposti, dotato di tastatore superiore e inferiore, 1 motore superiore e 1 inferiore da 1.000 o 1.850 W, 200 Hz, 12.000 rpm e freni a corrente continua.

4) Edge trimming unit with lower and upper tracing, 1 upper and 1 lower motor of 1.000 or 1.850 W, 200 Hz, 12.000 rpm and DC-brakes for motors

5) Gruppo spigolatore in esecuzione fissa con tastatore superiore, inferiore e laterale, fresa sagomata per esecuzione di smussi e raggi, dotato di 1 motore

superiore e 1 motore inferiore da 150 o 270 W, 200 Hz, 12.000 rpm e freni a corrente continua.

5) Fine milling unit, not swivelable, equipped with lower, upper and lateral tracing, shaped cutter for the execution of radius and bevelling of the edged panel, 1 upper and 1 lower motor of 150 or 270 W, 200 Hz, 12.000 rpm, DC-brakes for motors included.



6) Gruppo di finitura profili, dotato di tastatore superiore, inferiore e laterale, 2 utensili in MD, r=3 (standard), utilizzabile su 2 lati.

6) Profile scraping unit, equipped with upper, lower and lateral tracing, 2 H.M. scraping units, r=3 (standard), usable from 2 sides.

7) Gruppo di finitura autolastante, completo di rulli tastatori e utensili lamatori.

7) Self tracing scraping unit, equipped with tracing rollers and scraping tools.

8) Gruppo aria calda, per rinvenimento del colore del bordo da 2,2 kW.

8) 2,2 kW hot air blower against withering of plastic edges.

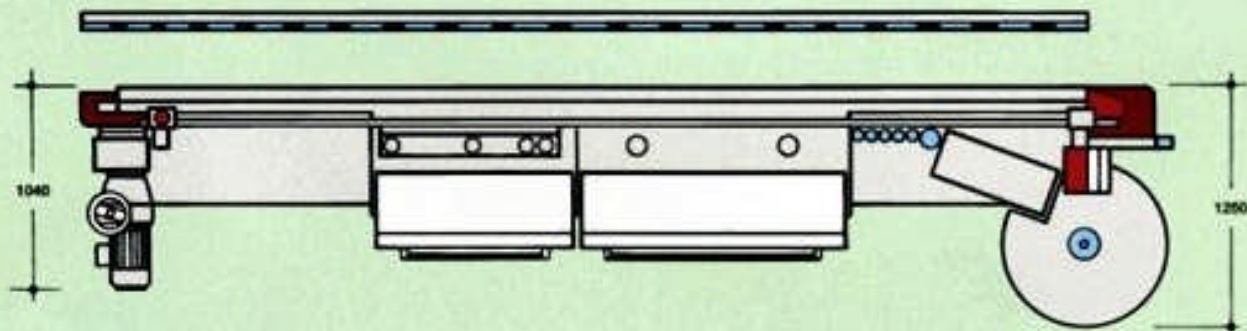
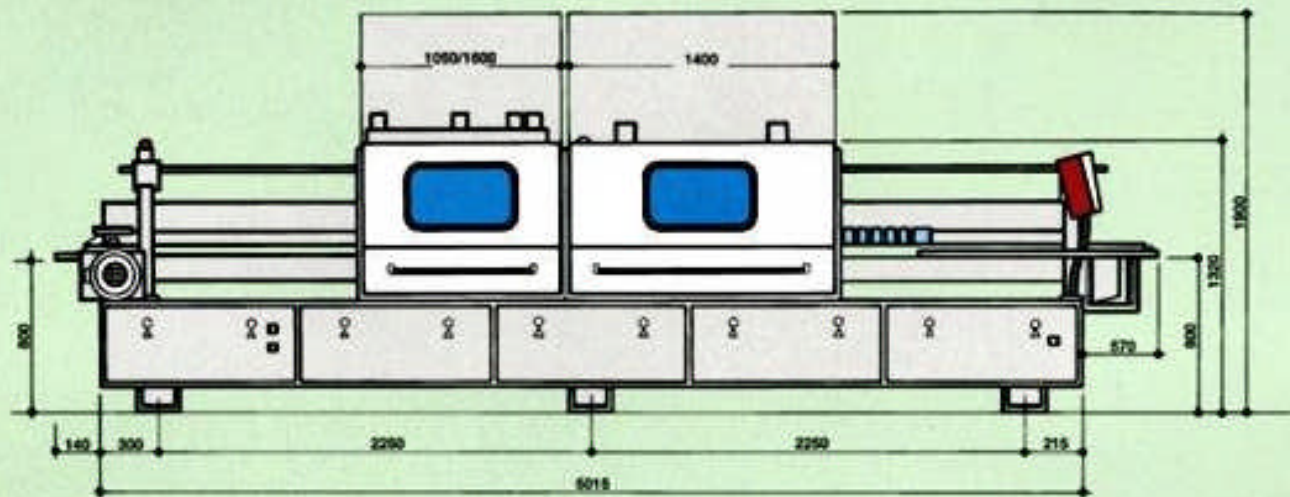
9) Gruppo di pulitura, orientabile, regolabile, dotato di 1 motore superiore e 1 motore inferiore da 0,55 kW, 220-380 V, 50 Hz, 3.000 rpm, 2 dischi di pulitura in panno.

9) Bevel sanding/buffing unit, swivelable, adjustable, equipped with 1 upper and 1 lower motor of 0,55 kW, 220-380 V, 50 Hz, 3.000 rpm, 2 textile buffing units.

10) Aggregato di fresatura a copiare, flangiato all'estremità della macchina. Composto da una unità di fresatura in esecuzione sinistra, un motore da 500 W, 220 V, 50 Hz, 27.000 rpm, con utensile in MD, R=3 standard.

10) Separately mounted stationary contour trimming, flanged at machine end for a LH side milling unit with motor 500 W, 220 V, 50 Hz, 27000 RPM, with CT tools R=3 standard.

EXPERT 520



Technical data

Min. height of edging material	14 mm approx.
Max. height of edging material	55 mm approx.
Min. thickness of edging material	0,4 mm approx.
Max. thickness of edging material	20 mm approx.
Min. panel thickness	10 mm approx.
Max. panel thickness	50 mm approx.
Min. panel length	150 mm approx.
Min. panel width:	
at a panel length of 150 mm	85 mm
at a panel length of 250 mm	60 mm
Max. lipping square section	20 x 45 mm approx.
Panel overhang beyond chain	35 mm approx.
Adjustable feeding speed	4/20 m/min. approx.
M/c weight	2.500 kg approx.
Standard operating voltage	220/380/3/50 ± 5%
Pneumatic connection	7-8 Bar approx.