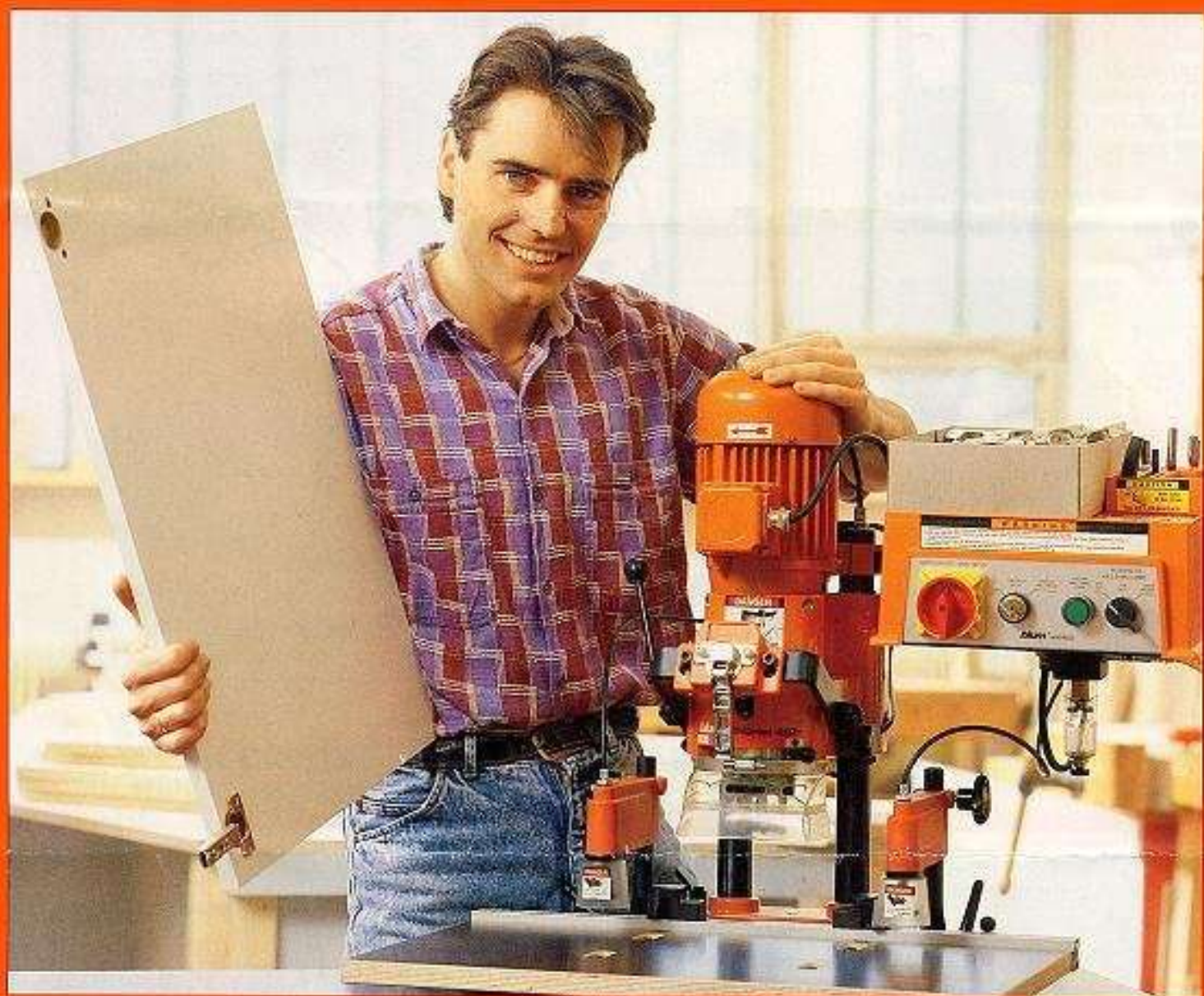


X-FACTORY

# Blum MINIPRESS





## FAST AND PRECISE OPERATION WITH MINIPRESS FROM BLUM

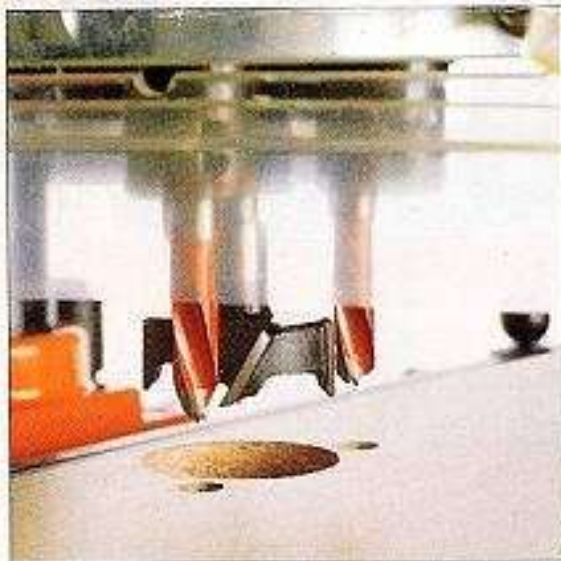
*The perfect tool for fast and efficient assembly of all Blum press-in hardware.*

*With this one machine you can:*

- install hinges
- install mounting plates
- line-bore panels
- install METABOX front fixing brackets
- install assembly fittings

*The Blum MINIPRESS has been designed to meet the newest safety and technical guidelines.*

## A VARIETY OF DRILLING PATTERNS:



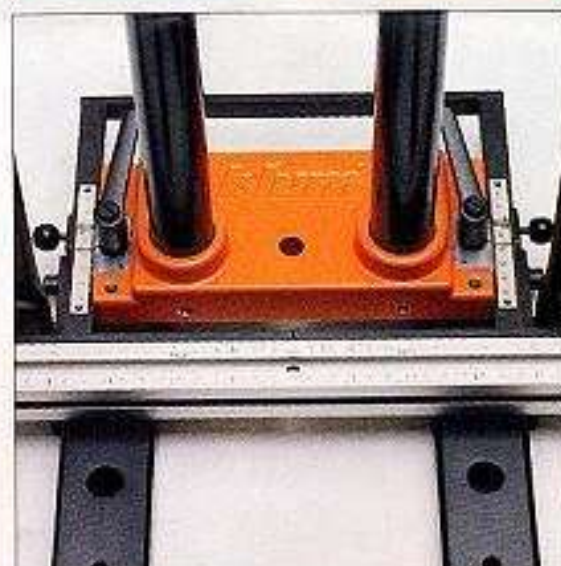
*The heart of the MINIPRESS is the swiveling, multi-spindle drill head. Various patterns can be obtained for all Blum press-in hardware.*

## INSERTING VARIOUS TYPES OF CASEWORK HARDWARE:



*In addition to hinges, mounting plates and assembly fittings, the front-fixing brackets of the METABOX drawer system can be installed.*

## ACCURATE FENCING SYSTEM:



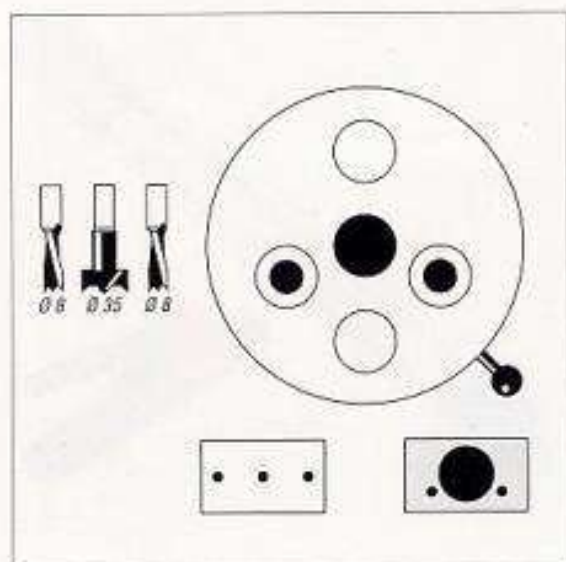
*The MINIPRESS provides a precise fence adjustment system for important depth settings. Adjustable side stops can be positioned on either side of the drill head on the calibrated aluminum fence.*



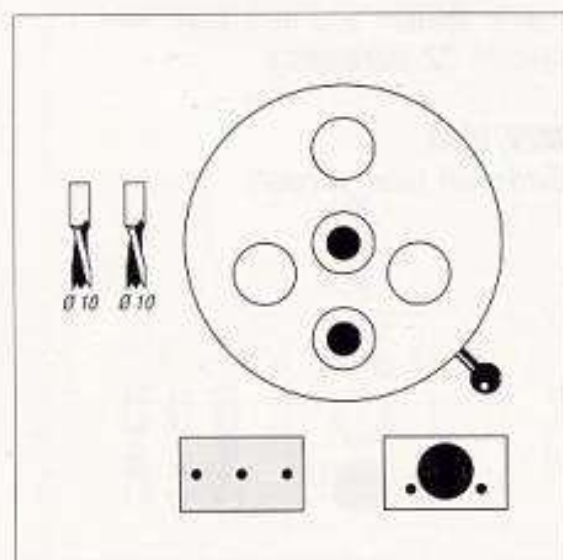
*for various hinges*



*for press-in plates*



*drill head position for hinge installation*



*drill head position for press-in plate installation*



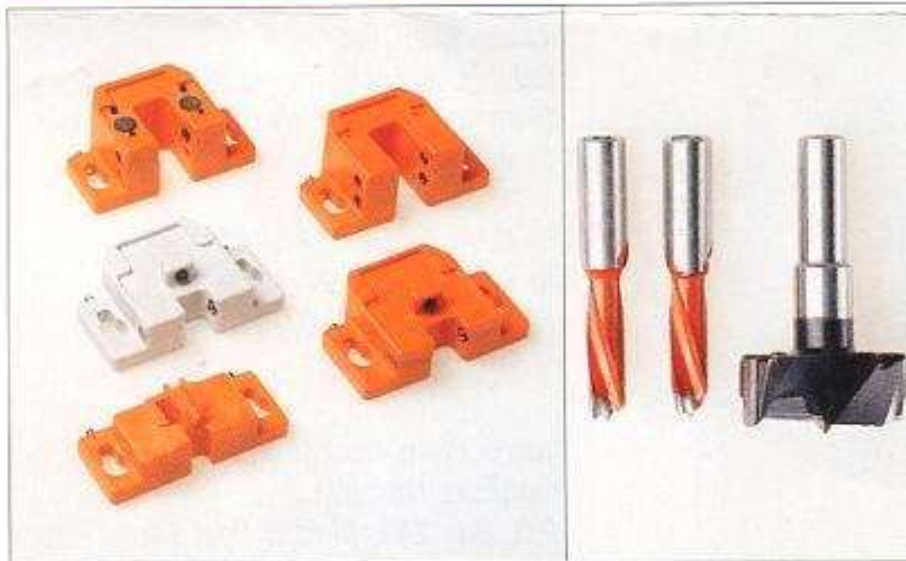
*hinge installation*



*press-in plate installation*

## ACCESSORIES FOR HINGE INSTALLATION

**EX-FACTORY**



### INSERTION RAMS AND DRILL BITS FOR HINGES:

**MZM.0010** / 110° + 125°

**MZM.0011** / 100° + thick door.

**MZM.0017** / wide angle

**MZM.0019** / blind corner

**MZM.0033** / face frame

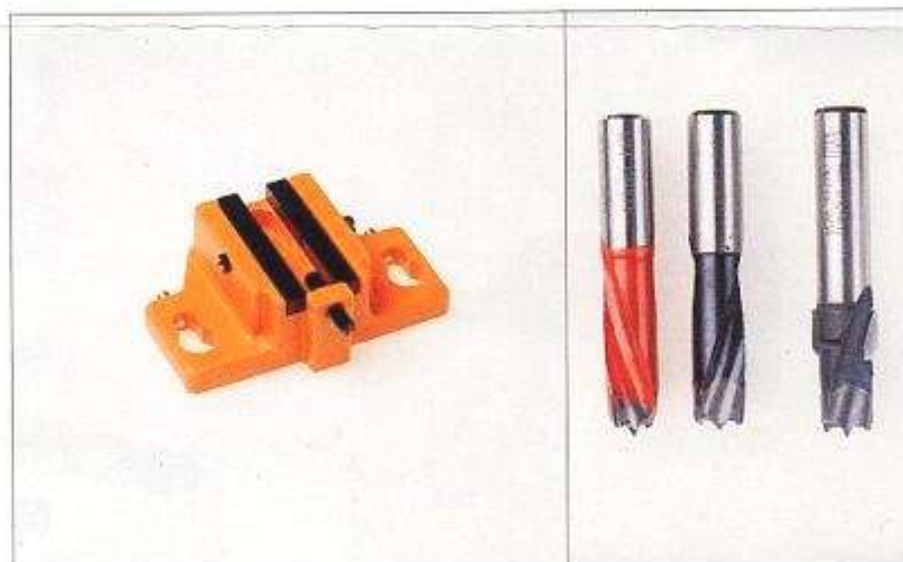
**M01.ZB08.03**

Ø 8mm dia LH

**M01.ZB35.02**

Ø 35mm dia RH

## ACCESSORIES FOR MOUNTING PLATE INSTALLATION



### INSERTION RAMS & BITS FOR MOUNTING PLATES:

**MZM.0050** for dowel plates

**M01.ZB10.02/03**

Ø 10mm dia RH/LH

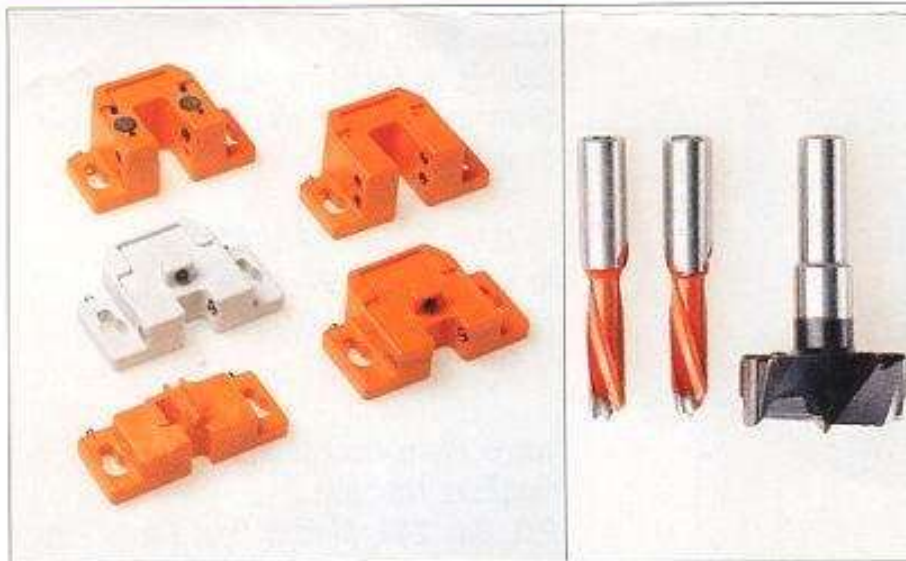
Drill bit with integral  
countersink:

**T 108-10MM R/L**

Ø 10 mm dia RH/LH

## ACCESSORIES FOR HINGE INSTALLATION

**EX-FACTORY**



### INSERTION RAMS AND DRILL BITS FOR HINGES:

**MZM.0010** / 110° + 125°

**MZM.0011** / 100° + thick door.

**MZM.0017** / wide angle

**MZM.0019** / blind corner

**MZM.0033** / face frame

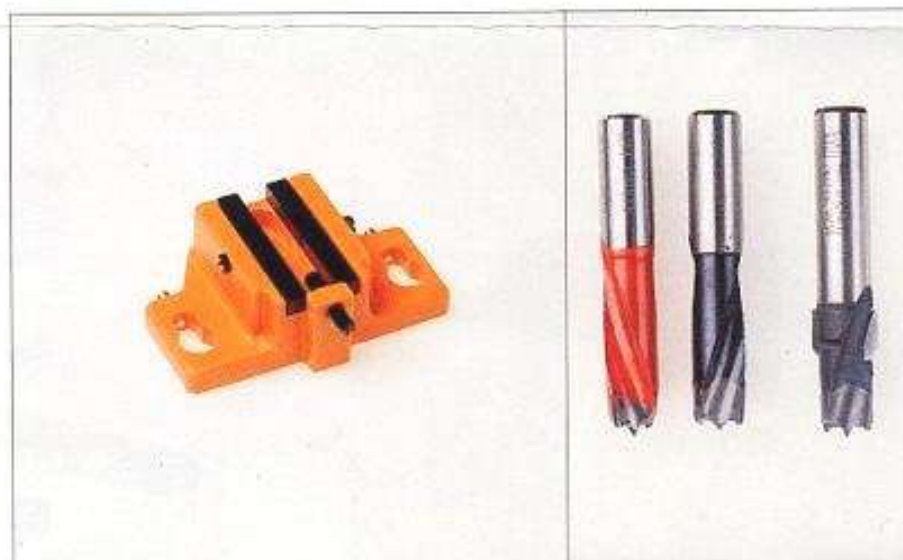
**M01.ZB08.03**

Ø 8mm dia LH

**M01.ZB35.02**

Ø 35mm dia RH

## ACCESSORIES FOR MOUNTING PLATE INSTALLATION



### INSERTION RAMS & BITS FOR MOUNTING PLATES:

**MZM.0050** for dowel plates

**M01.ZB10.02/03**

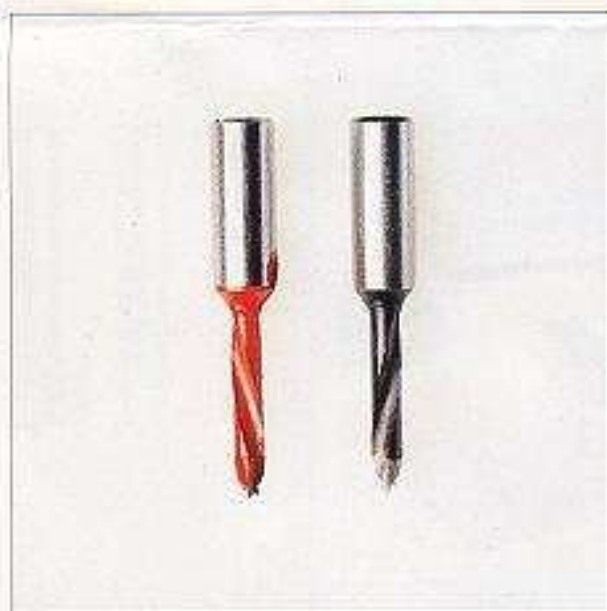
Ø 10mm dia RH/LH

Drill bit with integral  
countersink:

**T 108-10MM R/L**

Ø 10 mm dia RH/LH

## ACCESSORIES FOR WING PLATE INSTALLATION



DRILL BITS FOR WING PLATES:

**M01.ZB05.02**

Ø 5mm dia, RH

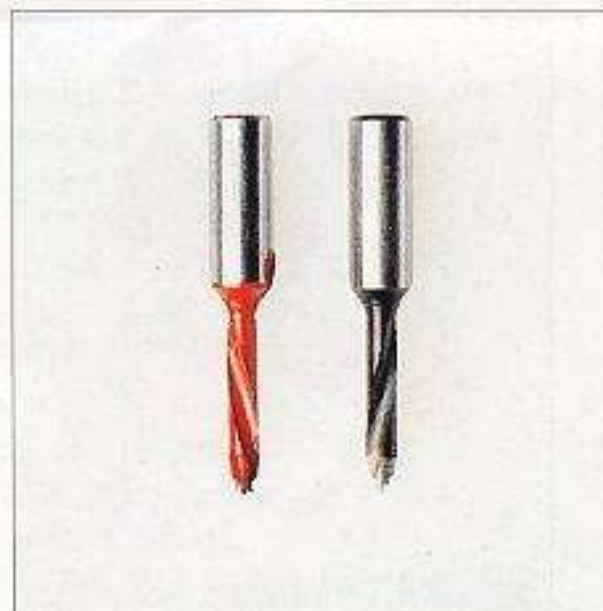
**M01.ZB05.03**

Ø 5mm dia, LH

## PRODUCTION WITH THE MZK.1000 7-SPINDLE LINE-BORING HEAD



The 7-spindle LINE-BORING HEAD comes complete with alignment gauge and attachment fittings.



DRILL BITS FOR THE MZK.1000:

**M01.ZB05.02**

Ø 5 mm dia, RH (4 required)

**M01.ZB05.03**

Ø 5 mm dia, LH (3 required)

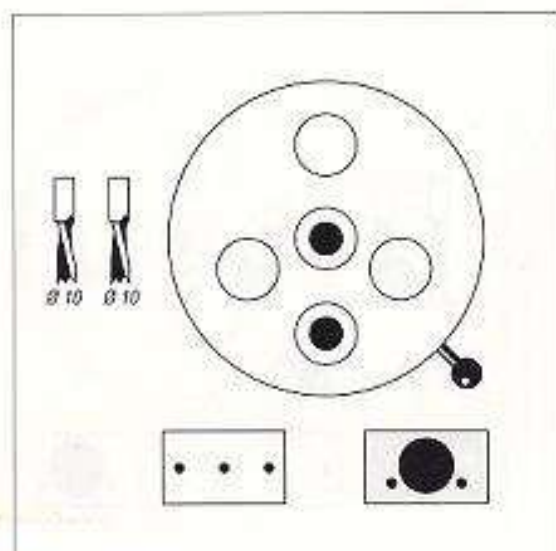
# INSTALLATION OF METABOX FRONT-FIXING BRACKETS ILLUSTRATED WITH METABOX ALUMINUM



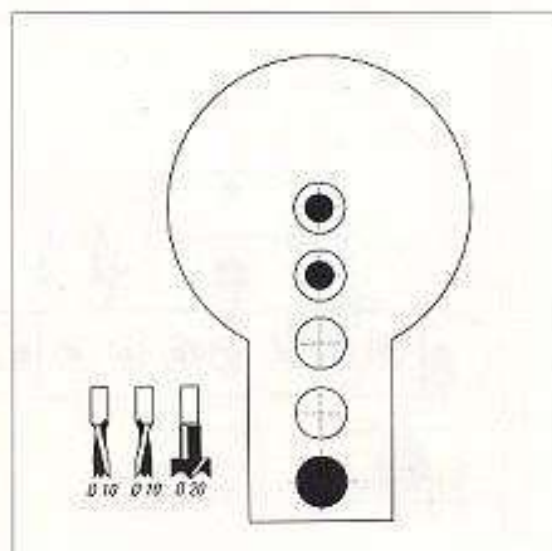
*front-fixing brackets for drawer fronts*



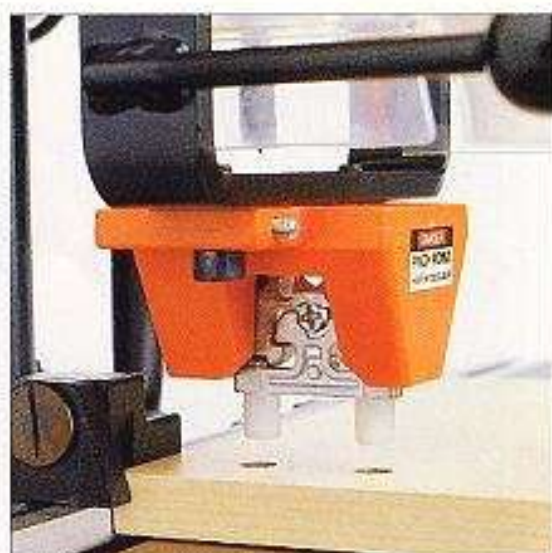
*front-fixing bracket and front socket for the gallery system*



*drill head position for front-fixing brackets*



*Drill bit arrangement for line-boring with the MZK.5000 BORING HEAD*



*inserting front-fixing brackets*

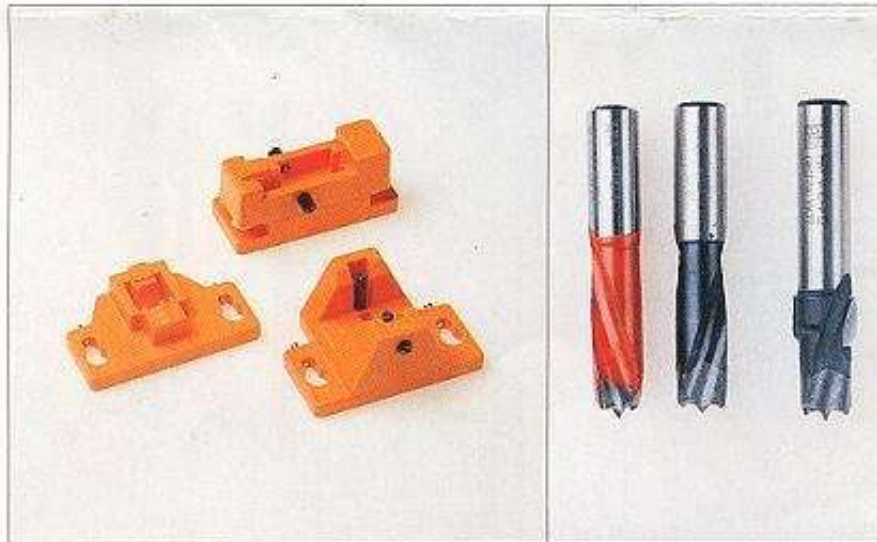


*drilling mounting holes*



## ACCESSORIES FOR DRAWER INSTALLATION

EX-FACTORY



**INSERTION RAMS AND DRILL BITS FOR FRONT-FIXING  
BRACKET ASSEMBLY:**

**MZM.0092 / METABOX Steel 320M/H**

**MZM.0093 / METABOX Steel 320N**

**MZM.0094 / METABOX Alu 340M**

**M01.ZB10.02/03**

10 mm dia, RH/LH

Drill bit with integral  
countersink:

**T 108-10MM R/L**

Ø 10 mm dia RH/LH

## PRODUCTION DRILLING FOR GALLERY DRAWERS WITH THE MZK.5000 5-SPINDLE DRILL HEAD



**MZK.5000 5-SPINDLE DRILL HEAD:**

The 5-spindle drill head comes  
complete with an alignment gauge  
and attachment fittings.

**M01.ZB10.02/03**

dia, RH/LH

Gallery front socket:

**M01.ZB20.02**

20 mm dia, RH

## INSERTION RAMS FOR ASSEMBLY FITTINGS



**MZM.0070**

For housings 40.0110

**MZM.0071**

For assembly fittings 40.05xx, 40.06xx

**MZM.0072**

For housings 40.2110

**MZM.0073**

For base plates 40.2120

**MZM.0075**

For fittings 40.4xxx, 40.5xxx

**MZM.0077**

For housings 42.0110

**MZM.0078**

For suspension brackets 48N0610.0x

**MZM.0095**

For drawer front adjuster 295.1000

## EXTENSION RULER



**MZL. 1250.US**

Extension ruler 1250 mm long with metric system and inch scale and system 32 increments

**MZV.1000**

Extension ruler support

## POSITIONING STOPS



**MZS.1000**

Standard ruler stop

**MZS.1440**

Special ruler stop for assembly fittings 40.4000, 40.5000

**MZS.1450**

Special ruler stop for assembly fittings 40.0500, 40.0600

**MZR.1000**

Zero position indicator

## INSERTION RAM FOR FACE FRAME HINGES



### **MZM.0033**

*For COMPACT 33 series hinges  
33.3630, 33.4630*

## BLUM JUNIORPRESS X-FACTORY DRILLING AND INSERTION MACHINE



*The Blum JUNIORPRESS is a drill press attachment that is suitable for low volume producers. It offers the same functions as the MINIPRESS with a minimum investment.*