

DUALDOOR 3001

AUTOMATIC LINE OF VERY HIGH PRODUCTION LEVEL FOR THE COMPLETE DOOR FRAMES MAKING

Double automatic Mitre saws + 4 Axis numerical control machine centre for doors and windows + Pieces automatic moving

Consisting:

DUAL MATIC 45 (Double automatic Mitre saws - Radial cut - Boring Unit)

Max. Height of the cut(blades at 90°) mm.145/160

Max. Height of the cut(blades at 45°) mm .80/95

Max width of the cut mm 300

Max width of the cut(blades at 45°) mm.210

Minim. Length of the cut(blades at 90°) mm.620

Minim. Length of the cut(blades at 45°) mm.450

Max. length of the cut mm. 3.100

Mod. BM 4 Over (4 axis Centre : Milling for counterplates housings & Drilling/Screwing for anuba hinges)

Electrical spindle turns rpm 18000

Electrical spindle motor Kw. 3,3

Drilling/screwing motor Kw. 1,5

Installation electrical power Kw. 7

Tool housing type ER 32

Work table highness mm. 900

X axis work stroke mm. 2800

Y axis work stroke mm. 350

Z axis work stroke mm. 100

Work table dimensions mm. 4000x180

Pieces automatic moving

Transfer from Double mitre saw to Milling / hingedrilling 4 Axis C.N machine

Feeding belt on the table + foldaway head references on Milling/hingedrilling 4 Axis C.N. machine

Machine executed according to CE rules, included the protection grille on three sides