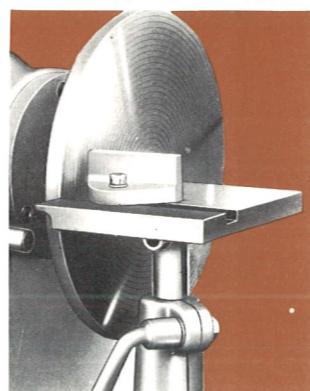
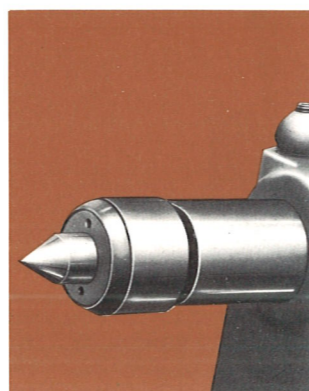
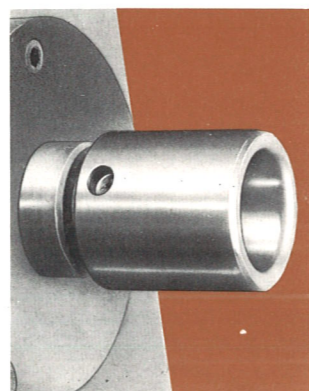
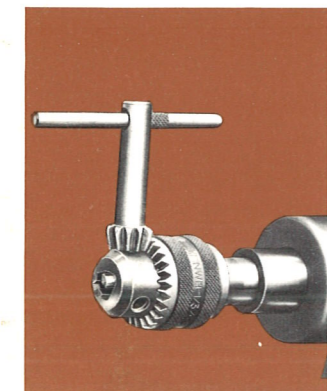


A1 Face plate

A2 Headstock center

A3 Screw center

A4 Three jaw chuck
Ø 80-100-125-160-190 mm

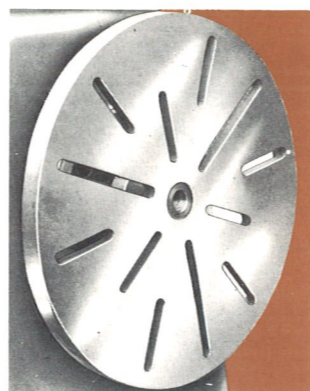
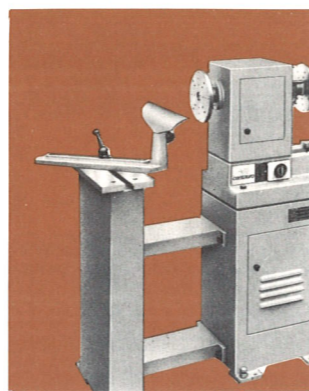
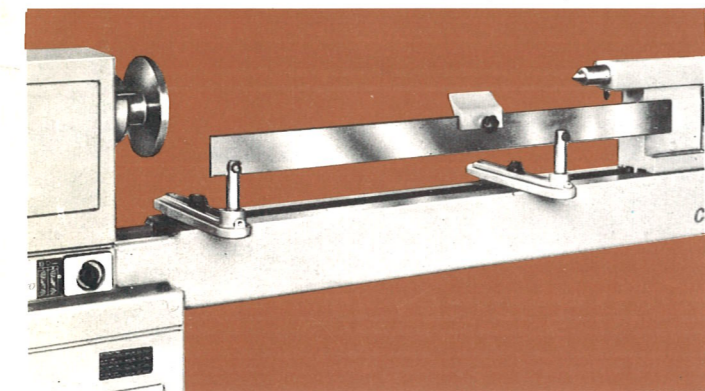


A5 Drill chuck

A6 Centering spindle
Ø 50/80 mm

A7 Ball bearing center
with No. 3 MT

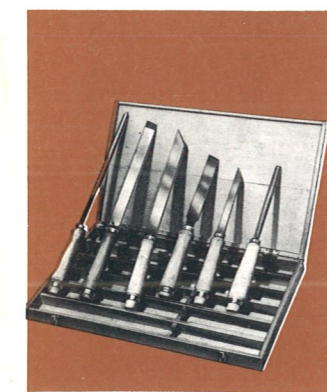
A8 Sanding disk



A9 Extra long tool rest

A10 Rear rest for outboard
turning up to 1060 mm dia.

A11 Platform 360 mm Ø



A15 Tool kit

TECHNICAL SPECIFICATIONS	T4- 1300	T4- 1600
Max. distance between centres mm	1300	1600
Height of centres over bed mm	250	250
Swing over bed (manual turning) mm	500	500
Swing over bed with copying unit mm	150	150
Swing permitted by fixed steady mm	100	100
Connection for driving and tailstock centre	3 C.M.	3 C.M.
Saddle feed speed mt / min.	0 ÷ 6	0 ÷ 6
Saddle return speed mt / min.	7,33	7,33
Spindle speed R.P.M.	600-900-1200-1500	1800-3000
Spindle motor power HP	3 ÷ 4	3 ÷ 4
Motor power of hydraulic unit HP	1	1
Installed power KW	3.7	3.7
Operating pressure Kg / cm ²	25	25
Stroke of copying unit mm	80	80
Overall dimensions: Length mm	2750	3050
Height mm	1700	1700
Width mm	920	920
Net weight Kg.	730	770
Gross weight (crate) Kg.	890	950
Gross weight (case) Kg.	1050	1120
Shipping cubage cu.mt.	3,5	3,8

Data and pictures are not binding to details, as improvements are incorporated from time to time.

optional accessories



semiautomatic
copying lathes
hydraulically
controlled

grafica Damasco Peronin Tipografia Litografia Modena



Macchine per legno
41010 Limidi (Mo) Italy
Tel. 059/561630
Telex 510634 CENT I

semiautomatic copying lathes hydraulically controlled **T4**

GENERAL FEATURES

Press button manual electric controls.

Hydraulic copying unit with highly-sensitive tracer working on both wooden samples and templates.

Capable of two working passes, both on templates.

Semi-automatic mechanical workpiece centering device.

Electric spindle brake.

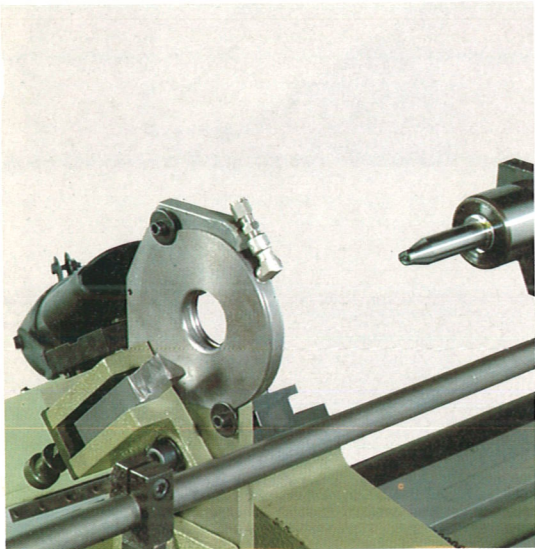
Turning with a single special knife with mechanically fixed interchangeable insert.

Spindle reversing gear to change from copying to manual working and vice versa.

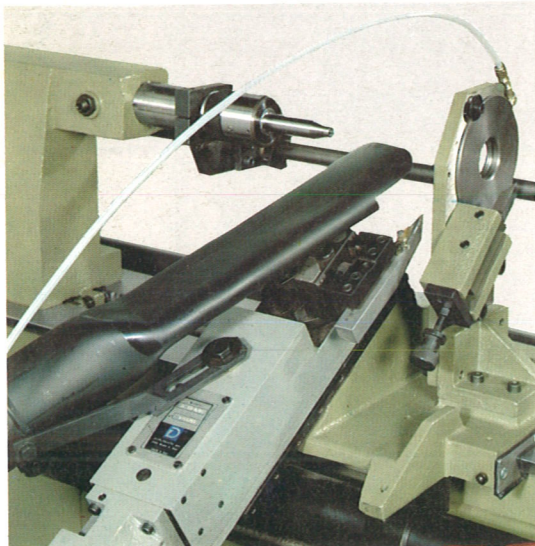
Sliding guard.

Standard outfit

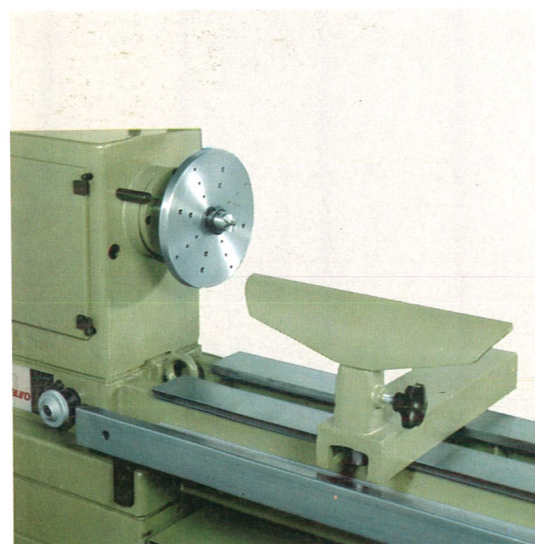
Toolholder turret • Fixed steady with one bush \varnothing 40 mm • Parallel turning toolholder • Lubricator for workings with fixed steady • Revolving steady, max. \varnothing 90 mm (\square 62 mm) with reduction bushing • Ball bearing tailstock centre • Driving centre with two interchangeable jaws \varnothing 26 and 45 mm • Two cross-slides c/w support and two knives for making pins (1 R.H. and 1 L.H.) • One parallel turning tool 20 x 20 x 100 mm • One insert-holder with two special inserts (cutting edges) • Abrasive stone for inserts sharpening • Two face plates \varnothing 220 mm (1 front and 1 rear) • Tool support bracket 400 mm for hand turning • Saw dust hoods • Service spanners • Spare parts catalogue and instructions manual.



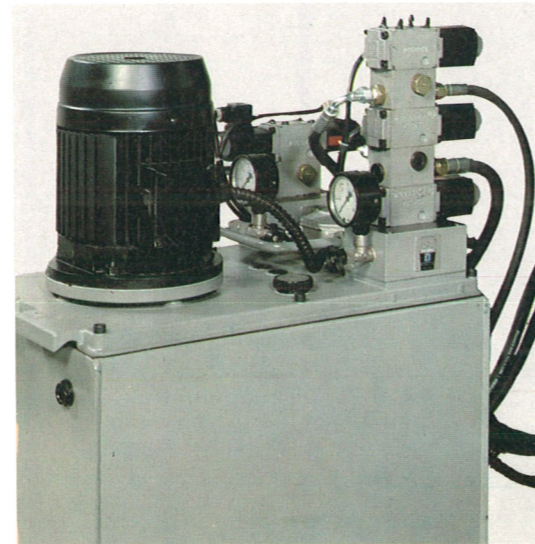
Fixed steady with parallel turning tool



Saw dust hood and toolholder turret



Tool support bracket for hand turning



Hydraulic unit

