## T-I050

HORIZONTAL BORING MACHINE


## DOUCET

PRODLCTIOח mACHIRERY
DIVISION

AחD ALTOMATOR TECHROLロভ

## T-I050

HORIZONTAL BORING MACHINE

The T-1050 Horizontal Boring Machine is designed to meet the demanding requirements of precision boring applications, such as dowel assembly.

Airbor T-1050 standard features include a $12^{\prime \prime} \times 16^{\prime \prime}$ hardwood table, a two spindle carriage with 4 " horizontal stroke, two adjustable $3^{"}$ diameter air-operated hold-downs, one idler pully, a 1 HP drive group, air/oil feed, air operated controls, foot switch and safety guard. Standard spindles are $11 / 2$ in diameter with $1 / 2$ spring collets.

## MODEL AIRBOR T-1050 SPECIFICATIONS

| CAPACITY, PER DRIVE GROUP | capable of boring 2 holes, $11 / 4^{\prime \prime}$ in diameter per 1 HP motor |
| :--- | :--- |
| $\Rightarrow$ TABLE ADJUSTMENT | $21 / 2^{\prime \prime}$ (vertical) |
| HARDWOOD TABLE | $12^{\prime \prime} \times 16^{\prime \prime}$ |
| BORING CENTERS | $11 / 2^{\prime \prime}$ to $111^{3 / 4 "}$ |
| BORING HEAD | 4 " stroke (adjustable) |
|  | single stroke |
| SPINDLE CARRIAGE | air/oil, variable feed |
|  | 2 spindles |
| DRIVE GROUP | $11 / 2^{\prime \prime}$ in diameter with spring collet for $1 / 2^{\prime \prime}$ shank |
| IDLER | speed 2300 RPM |
| HOLD DOWNS | belt driven |
| AIR REQUIREMENTS | 1 HP, 208/220/440/575 volts, 3 Ph., 60 cycles |
| GUARD | pulley |
| DIMENSIONS | 2 air-operated hold downs $3 "$ in diameter |
| WEIGHT | with adjustable pressure |


| $\Rightarrow$ SPINDLE | $2^{\prime \prime}$ in diameter with spring collet for $1 / 2^{\prime \prime}$ shank |
| :---: | :---: |
|  | $11 / 2^{\prime \prime}$ or $2^{\prime \prime}$ in diameter with Jacob chuck $1 / 2^{\prime \prime}$ capacity |
|  | $11 / 2^{\prime \prime}$ or $2^{\prime \prime}$ in diameter with set screw for $1 / 2^{\prime \prime}$ shank |
|  | $11 / 2^{\prime \prime}$ or $2^{\prime \prime}$ in diameter for 7/16" X 14 threaded shank |
| $\Rightarrow$ MOTOR | 1.5 HP or $2 \mathrm{HP}, 208 / 220 / 440 / 575$ volts, 3 Ph., 60 cycles |
|  | 110/220 volts single phase |
| $\Rightarrow$ CLUSTER | 32 mm center in line |

