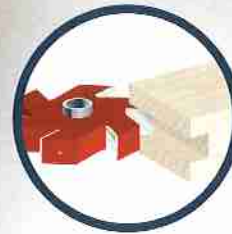
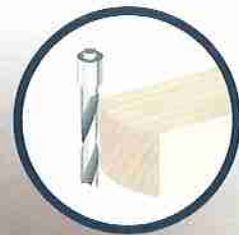
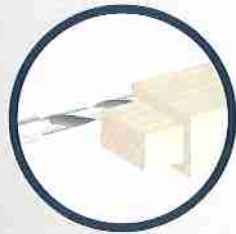
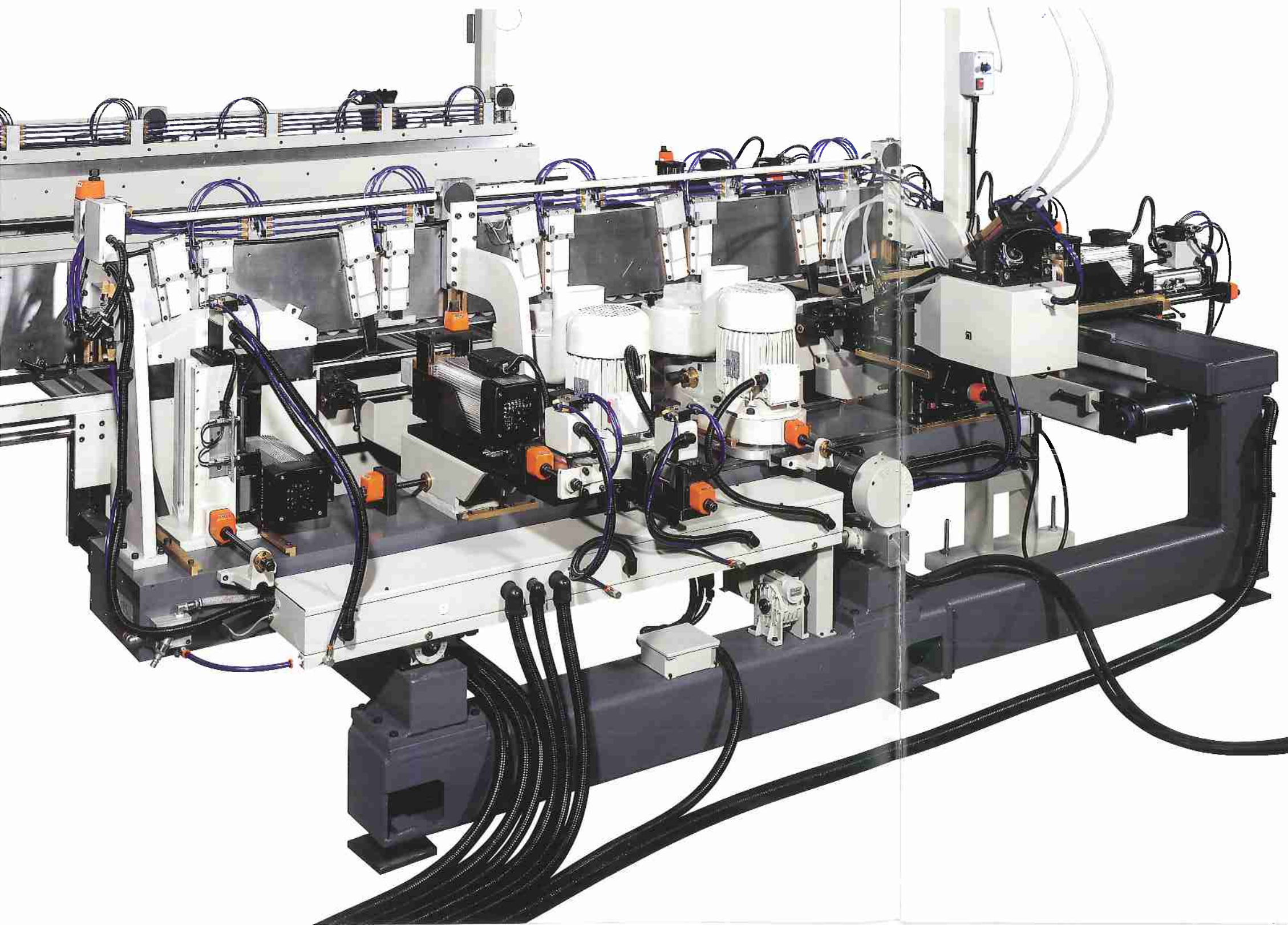


Improve quality and  
output! Become  
more flexible!





The state-of-the-art technology!



The top range of all FRIULMAC products demonstrate the philosophy in all end out profiling operation. High engineering standards are reflected through out the concept. Endless alternatives are possible whether sawing, shaping, boring, glueing or doweling is required. Each machine leaving the FRIULMAC factory is fully adapted to your specific requirements, by using a modular standard system. All working units are mounted on an solid heavy duty machine base, to ensure large batch production, also in multiple shift operation. The IDRAMAT series contributes greatly to a clean, safe working enviroment. All at an exceptional price.



## Possible alternatives.

	IDRAMAT/E	IDRAMAT/S
001		
002		
003		
004		
005		
006		
007		
008		
009		

## Endless alternatives.

Unit column		Haunching unit, I-2	
Scoring unit, B-2		Endface boring unit, M	
Trimming unit, B-3		Endface boring unit 45°, M/45°	
Trimming unit, B-8		Boring unit top, N-1	
Trimming unit top, B-12		Boring unit front, O-1	
Trimming unit top 45°, B-12/45°		Boring unit bottom, Q-3	
Trimming unit bottom, B-13		Glue injection/dowel inserting unit, R	
Profiling/jumping unit, J-1		Glue injection/dowel inserting unit 45°, R/45°	
Profiling unit, J-2		Glue injection unit, R-4	
Routing unit CNC, J-3		Glue injection unit 45°, R-4/45°	
Routing unit CNC, J-4		Dowel inserting unit, R-5	
Profiling CNC unit, J-5		Dowel inserting unit 45°, R-5/45°	
Profiling unit, L			

## Great standard features.

### IDRAMAT/E

Workpiece length	180-1000 mm (45° units min. 170 mm)
Workpiece width	30-160 mm (45° units max. 100 mm)
Workpiece thickness	12-45 mm (only trimming max. 70 mm)
Capacity	14-20 pcs/min. (subject to timber dimension and machine configuration)
Voltage	400 V / 50 Hz

### IDRAMAT/S

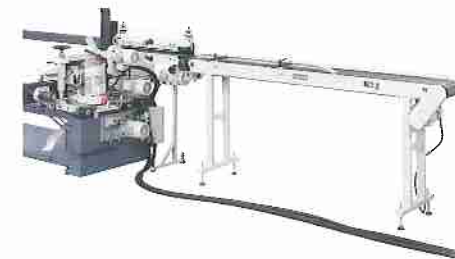
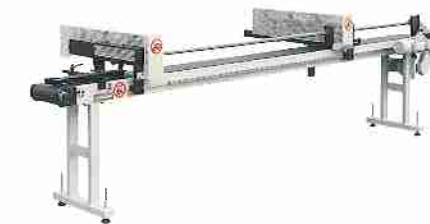
Workpiece length	180-1000 mm (45° units min. 170 mm)
Workpiece width	30-200 mm (45° units max. 100 mm)
Workpiece thickness	12-45 mm (only trimming max. 70 mm)
Capacity	16-20 pcs/min. (subject to timber dimension and machine configuration)
Voltage	400 V / 50 Hz

Statements and illustrations in this brochure may include optional equipment. As our policy is to constantly improve design, the details given in this leaflet are not to be regarded as binding.

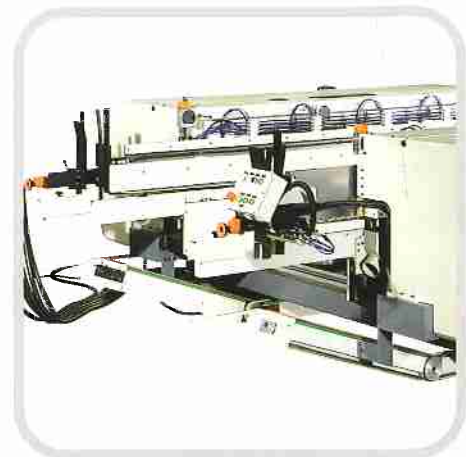
## Non-stop manufacture.

### MECHANIZATIONS

A variety of products demands a variety of solutions which we can offer. According to the level of automation and capacity of the planer/moulder and DET, there is a semi - as well as - fully automatic lines available. Various units are available for both lengthwise and crosswise transportation of raw material and even finished products. Special attention has been given to the design.



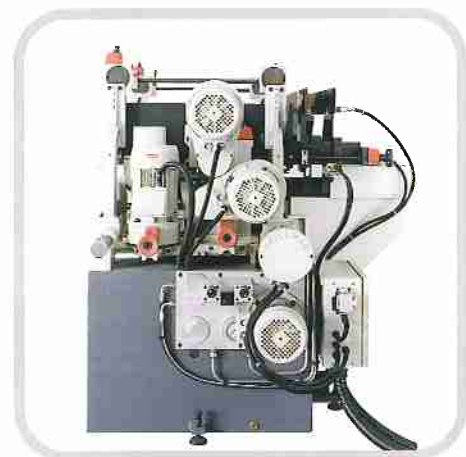
## Useful extras.



Lower device with return conveyor system, built into machine frame. The workpieces are returned to the operator, this eliminates an additional operator at the outfeed side of the machine.



Central support with pneumatic clamping. Optimum timber transportation, even when long and bended material is machined.



Increased motor capacity. This increases the capacity as well as the optimal finish quality, also the tool life will increase.



Quick tool change system. To reduce setting time of the machine and to increase the output capacity.

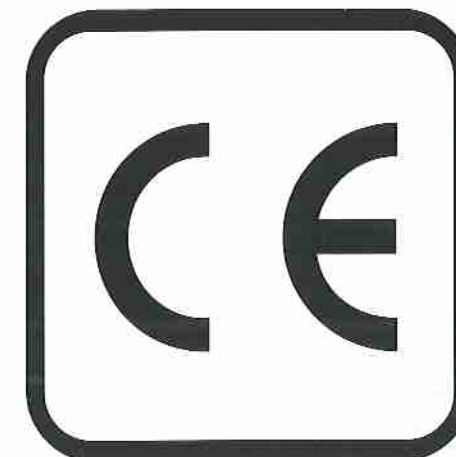
## Useful extras.



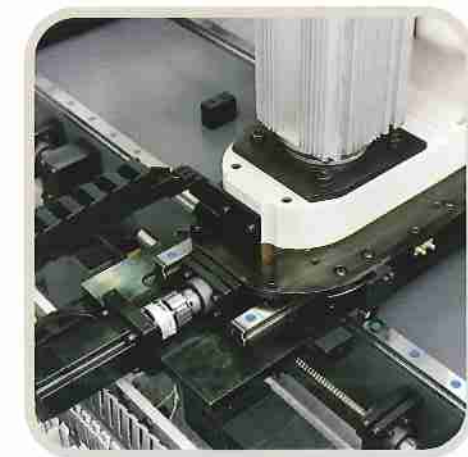
Profiling spindle with back-up dogs and pneumatic chipbreaker to ensure perfect finish quality.



Top and bottom clamping system. This is available for all profiling-, boring-, glue injector and dowel inserting units.



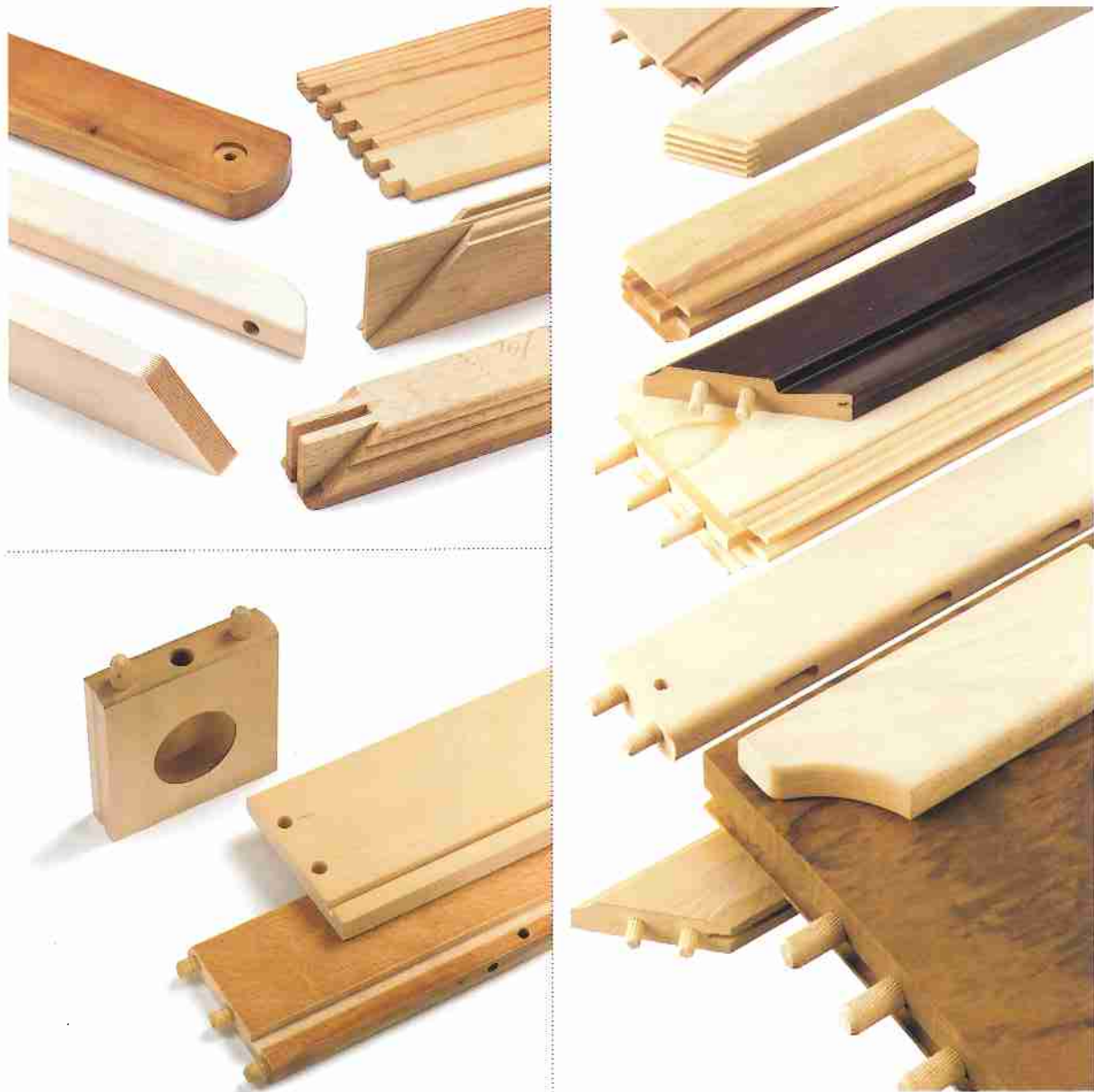
Machine is awarded the CE certification. A sign for safety.



Profiling unit with NC controlled movement of the 2 axis, any shape is possible with automatic setting.



Any kind of profile. Any!





## You are always welcome at Friulmac.

Please call to make arrangements for a personalized visit. We would like to set aside time for you.

Udine and the Friuli province is located in Italy and know to be the center of chair production. The know-how in solid wood processing are concentrated at Friulmac and their related companies. You will experience how the world's bestselling DET and Machine Centers are designed, produced and assembled.



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