

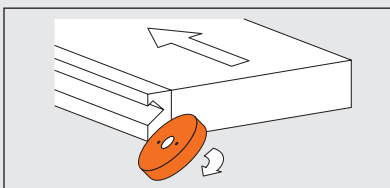
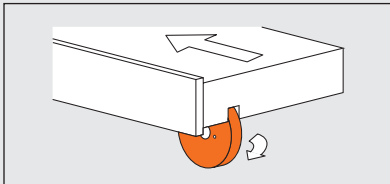
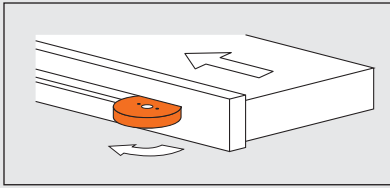
Superior Competence in Edgebanding

# SPRINT 1329



PRODUCTIVITY AND PRECISION





Processing possibilities

## Conventional Grooving

- Optimum chip removal due to groove cutter running in opposite direction
- With two NC servo-axis for groove depth adjustment as well as groove position above control panel
- As a standard feature on the SPRINT 1329 grooving
- Pivots 0 – 90 degrees including grid holes at increments of 11.25 degrees
- Including plunge control

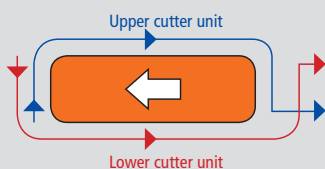


All illustrations may contain optional extras

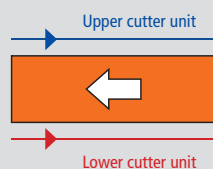
**Flexible for**

## Profile cutting and length edge processing

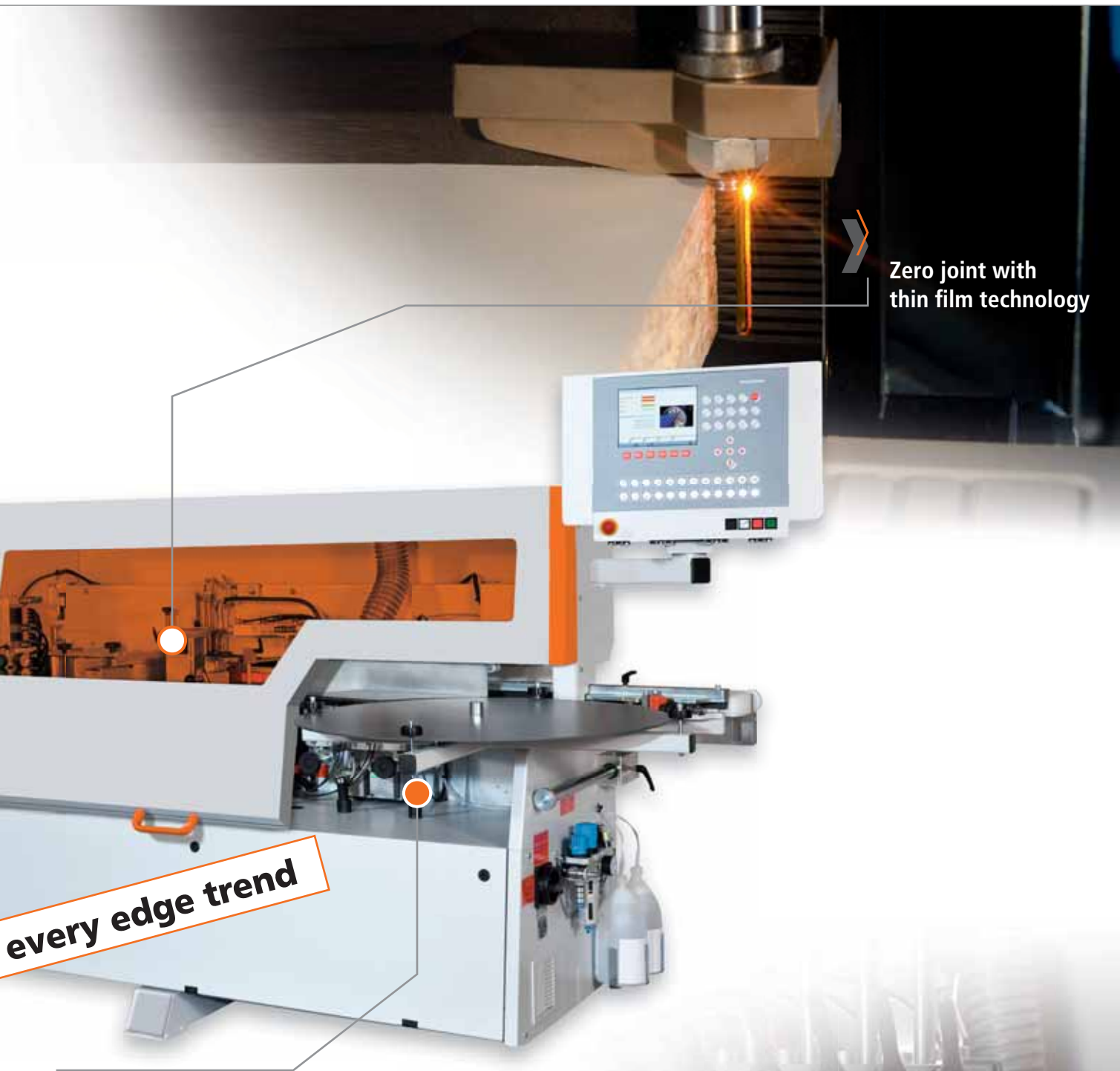
- Two-motor profile cutter unit for corner rounding as standard feature on the SPRINT 1329 premium
- Up to 60 mm workpiece thickness
- Upgradeable with NC servo-axes for highest grade of automation
- Feed speed up to 18 m/min (optional)



Processing front edge/rear edge



Processing length of edge



Zero joint with thin film technology

every edge trend

## Edge selection at the touch of a button

- 6-position edge feeder (option)
- Including rest length reconnaissance via sensor
- Automatic change-over to alternative edging channel
- Including auxiliary channel for feeding in cut-length edging strips



## Overview of SPRINT 1329 series

Machine	SPRINT 1329 <i>massiv</i>	SPRINT 1329 <i>grooving</i>	SPRINT 1329 <i>premium</i>
<b>Control</b>	Edge Control PPC 221	Edge Control PPC 221	Edge Control PPC 221
Option	15" Touchscreen PPC 231	15" Touchscreen PPC 231	15" Touchscreen PPC 231
<b>Bridge</b>	Motor-driven roller bridge	Motor-driven roller bridge	Motor-driven roller bridge
Option	×	×	×
<b>Edge feeder</b>	SYNCHRO - Extended load capacity	SYNCHRO	SYNCHRO
Option	×	Extended load capacity	Extended load capacity
<b>Premilling</b>	60 mm	60 mm	60 mm
Option	×	×	×
<b>Glue application</b>	Glu Jet	Glu Jet	Glu Jet
Option	Glu Jet automatic	Glu Jet automatic	Glu Jet automatic
<b>Pressure unit</b>	3 rollers, pneumatically controlled	3 rollers, pneumatically controlled	3 rollers, pneumatically controlled
Option	Motor-driven	Motor-driven	Motor-driven
<b>End trimming</b>	Two-motor, tiltable	Two-motor, tiltable	Two-motor, tiltable
Option	×	×	×
<b>Cutter unit 1</b>	Flush 12mm	×	×
Option	MOT 2	×	×
<b>Cutter unit 2</b>	Multifunctional	Multifunctional	Multifunctional
Option	MOT variants	MOT variants	MOT variants
<b>Corner rounding</b>	Single motor, 60 mm	Single motor, 60 mm	Two-motor, 60 mm
Option	×	×	MOT 4
<b>Scraper</b>	Pneumatical	Pneumatical	Pneumatical
Option	MOT 2	MOT 2	MOT 2
<b>Glue scrapper</b>			
Option	Glue scrapper unit	Glue scrapper unit	Glue scrapper unit
<b>Buffing</b>			
Option	Buffing unit	Buffing unit	Buffing unit
<b>Grooving</b>	×	MOT 2	×
Option	×	×	×

### Technical data

Overall length	5700 mm	5700 mm	5700 mm
Feed speed	Variable 10-18 m/min.	Variable 10-18 m/min.	Variable 10-18 m/min.
Workpiece thickness	6 - 60 mm	6 - 60 mm	6 - 60 mm
Edging thickness	0,4 - 12 mm	0,4 - 8 (12) mm	0,4 - 8 (12) mm

The technical data are reference values. We reserve the right to modifications since our HOLZ-HER wood processing machines are subject to constant development and improvement. The illustrations are therefore without commitment. Some of the machines shown here also contain special equipment that is not part of the standard scope of supply. Please contact your HOLZ-HER dealer to find out about the exact scope of equipment. Subject to modifications in the design and equipment. All illustrations may contain optional extras.

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Option  
Free space  
Not possible

Your authorised HOLZ-HER dealer



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