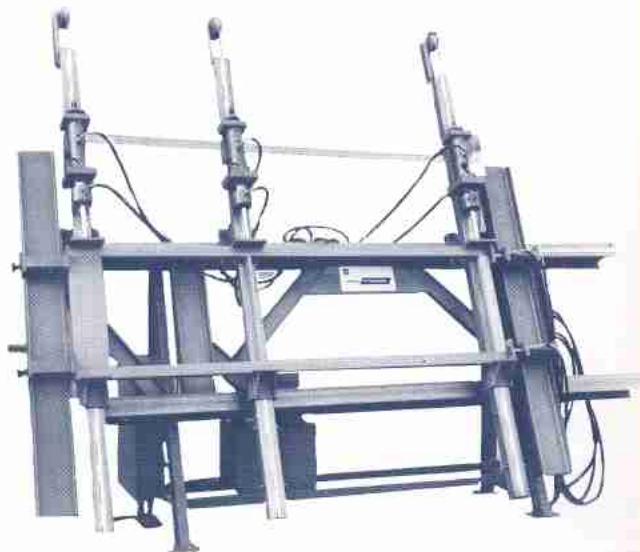


Art. 2046
Hydraulic double acting frame press - Mod. "SR 3/100"
patented with adjustable cylinders - programmed.



Art. 2047
Hydraulic double acting frame press - Mod. "SR 3/100"
patented with adjustable cylinders.

Technical data "SR 3/100"

Useful length	3000	mm.
Useful width	1700	mm.
Vertical cylinders	No. 3	
Horizontal cylinders	No. 2	
Vertical cylinders stroke	200	mm.
Horizontal cylinders stroke	100	mm.
Working max. pressure	80	atm.
Motor power	3	HP
Overall dimensions	3800 x 2650 x 1100	mm.
Progr. overall dimensions	4200 x 2650 x 1100	mm.

Useful length	3000	mm.
Useful width	2000	mm.
Vertical cylinders	No. 3	
Horizontal cylinders	No. 2	
Vertical cylinders stroke	200	mm.
Horizontal cylinders stroke	100	mm.
Working max. pressure	80	atm.
Motor power	3	HP
Overall dimensions	3800 x 2800 x 1230	mm.

Useful length	3500	mm.
Useful width	2500	mm.
Vertical cylinders	No. 3	
Horizontal cylinders	No. 2	
Vertical cylinders stroke	200	mm.
Horizontal cylinders stroke	100	mm.
Working max. pressure	80	atm.
Motor power	3	HP
Overall dimensions	4300 x 3300 x 1500	mm.

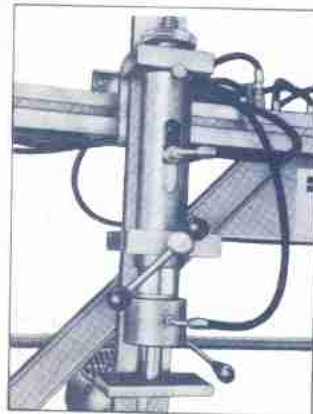
Optionals:

- hydraulic stopping device for horizontal cylinders supporting cross bar
- quick-stop device of vertical cylinder unit.

Our programmed frame press Mod. "SR 3/100" has been developed to allow the highest productivity without having specialized labor. In fact the operator first regulates the working time of each frame assembling phase, then inserts the automatic cycle and the machine executes all the operations, excluding the possibility of wrong operations and imposing an opportune rhythm to the person assigned to the working.

Performances:

The prerogative of this machine is the working with vertical pistons at stroke end, thus frames breaking never happen and furthermore a perfect scantling is achieved.



Detail of adjustable cylinder.