



Art. 2147  
Semiautomatic boring machine - Mod. 6 x 20



### Technical data

20 spindles groups	3000	rpm
9 spindles K heads	4000	mm.
Motors power	2,5	HP
Centres distance between spindles	32	mm.
Min. approachment between vertical groups	160	mm.
Max. working width between horizontal groups	3250	mm.
Min. working width between horizontal groups	80	mm.
Max. working width of the vertical groups	3250	mm.
Working pressure	6	atm
Overall dimensions	4500 x 1200 x 1300	mm.
Packing dimensions	4850 x 1300 x 1700	mm.
Weight of machine with 6 groups	2100	Kg.

### DESCRIPTION:

The 6 x 20 machine consists of a chassis with double guides on 3 columns of cast iron.

This machine is very solid and easy to set up.

The horizontal groups can be adjusted to a minimum of 80 mm. without disassembling any parts of the machine.

The boring groups can be of 20 spindles type, swivelling 90° or with forward displacement from 0 to 32 mm, on which it is possible to fit cross aggregates, plus groups with 2 small heads with 9 spindles each swivelling 90°. Double control device between vertical and horizontal groups for through holes.

EXTRAS by request: automatic locking of groups; hydraulic control of boring head stroke; automatic squaring of panels with front and side fences; rear pneumatic stops.

Special works by request.

