## EFFICIENT AND SECURE



The new machine type RANC-C completes the standard machines of the Reichenbacher programme.

This machine meets full requirements of the international market regarding the larger X-motion (width) of 2420 mm (partition of table in 2 clamping stations each 880 mm).

Equipment of machine is either possible with single routing aggregates and special working units (up to 6 aggregates in one line) or optionally with tool changer(s). The standard motions in Y-direction are available from 1600 mm up to 2500 mm and 3500 mm up to 6000 mm,

The clamping of workpieces is done by vacuum on the machine table with grid plate.

On aspects of safety regulations. Reichenbacher CNC-machining cen-

RANC-C

tres also dominate, providing each machine with a safety loop around the working aggregates to protect the operator against rotating tools.

A selection of the latest Siemens CNC-controls are used such as 810 W or 840 M depending how the machine is to be equipped.

The programs are realized on a separate personal computer or a CAD working place and are sent to the control by different methods of transmission (e.g. floppy disk tape drive, on-line-connection, DNC-interface).

Type/type	Y-Hub / stroke
RANC 316C	1600mm
RANC 325C	2500mm
RANC 335C	3500mm
RANC 350C	5000mm
RANC 360C	6000mm



X-2420



