



sergiani las

THROUGH-FEED PRESS WITH ELECTRONIC CONTROL, FROM 5 UP TO 10 DAYLIGHTS

The system opens, loads and unloads one intermediate daylight keeping constant the pressure in the upper and lower daylight, with following main advantages:



HIGH SPEED FOR HIGH PRODUCTIVITY

up to one doors every 20 seconds pressing one door per daylight: for the best quality of gluing and surface quality of the product.

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It is possible to use BI-component glues with water base: ureic (UF) and vinylic (PVAc) with highly reduced pressure times, no risk of pre-catalization of the glue since the **panel is immediately loaded** after composition. SERGIANI LAS can also use Hot melt polyurethane or bi-component glues.

REDUCTION OF THE COVERED SPACE

as regards the single-daylight or simultaneous loading multidaylight presses with equal platen working surface.

PLATENS WITH HIGH THERMAL EFFICIENCY

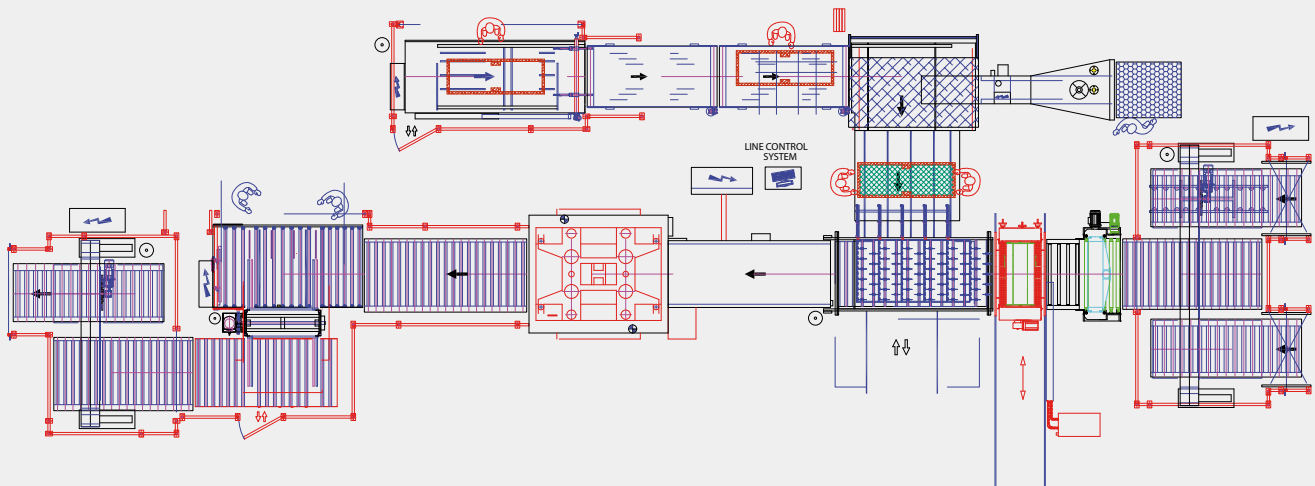
A SCM exclusive to press at **low temperature** with higher productivity as regards the drilled solid platens keeping the mechanic, static – dynamic high resistance.

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Max. performance with best technology

PLANTS FOR COMPOSITION AND PRESSES
FROM 400 UP TO MORE THAN 1.000 CYCLES
PER SHIFT

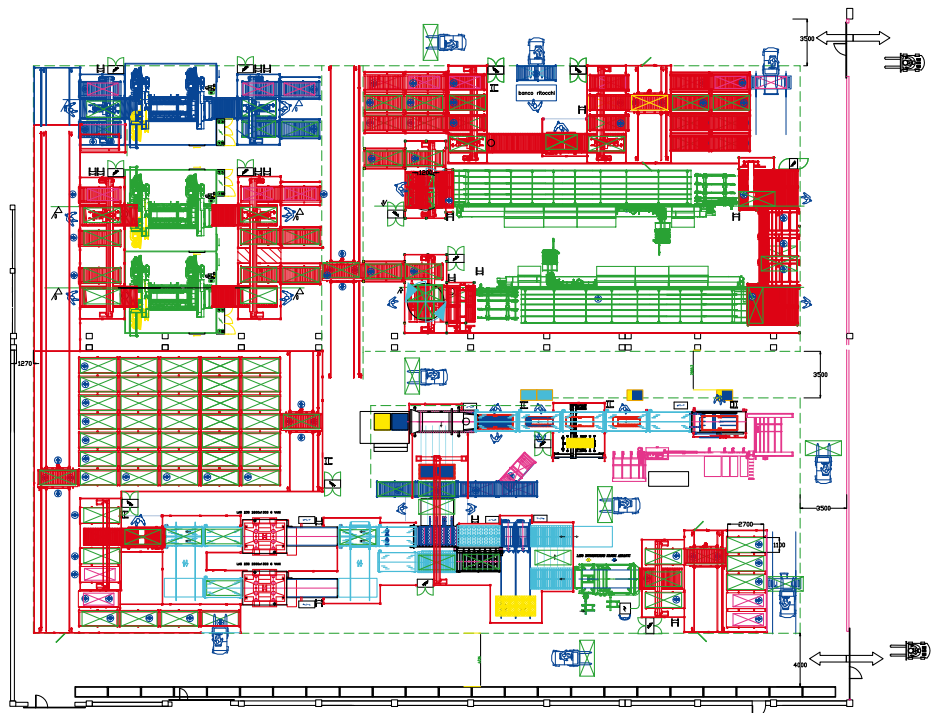
- 3 or 5-layer flush doors
- Door laminating
- Technical doors
- Furniture flush panels
- 2 or 3-layer pre-finished parquet



Example of configuration to produce
up to 1.000 doors per shift.

INTEGRATED SYSTEMS FOR HIGH PRODUCTIVITY

Panel composition lines with different automation levels, from traditional configurations up to **COMPLETELY AUTOMATIC PLANTS WITHOUT OPERATORS IN THE LINE**. Programming, managing and control of the machines in the line with **SCM SOFTWARE** to manage the production and batch programs; e.g. according to the order of final customer. Possibility to use **BAR CODES** or **MICROCHIPS**.





SCM GROUP SPA

via Casale 450 - 47826 Villa Verucchio, Rimini - Italy
tel. +39 0541 674111 - fax +39 0541 674274
sergiani@scmgroup.com
www.scmwood.com



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