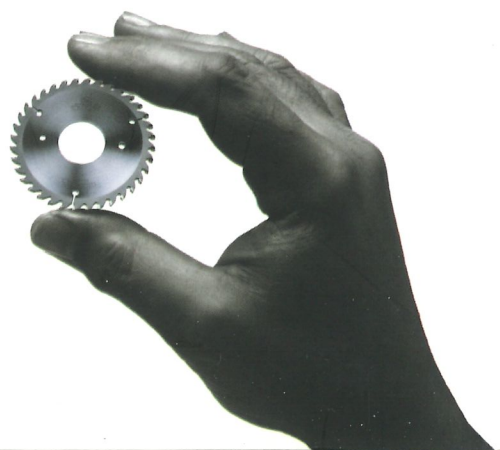
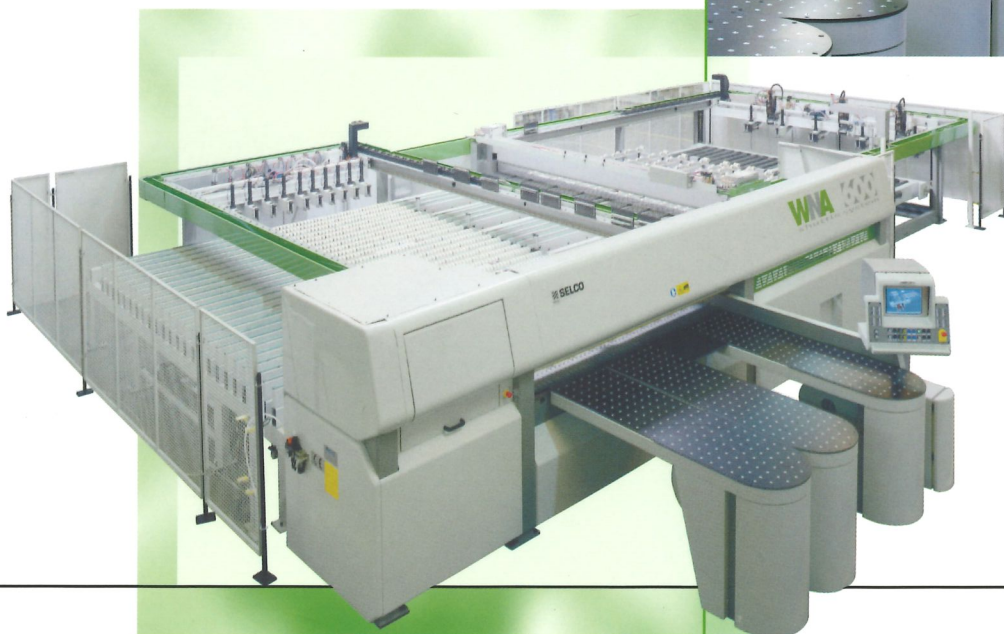


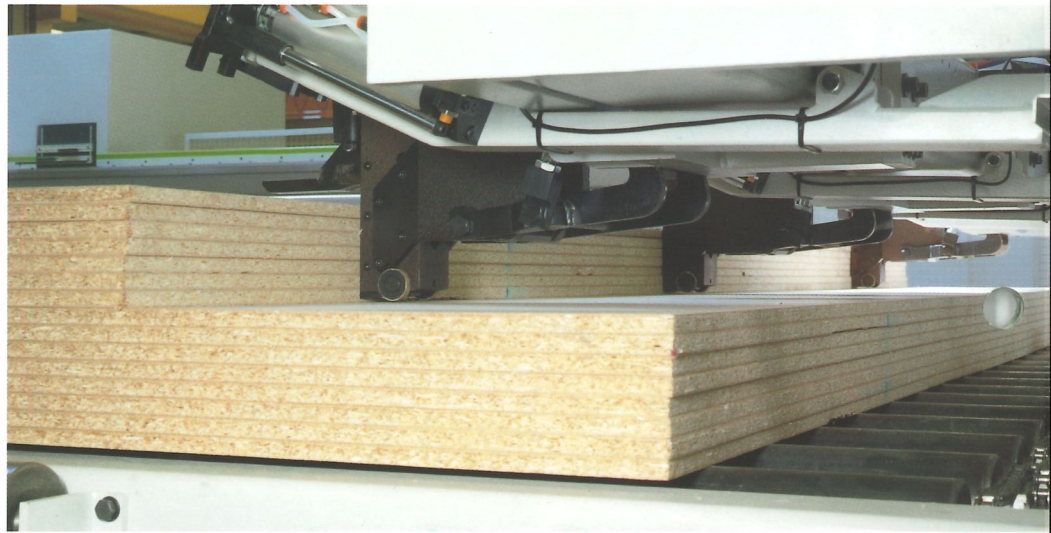
# WNA 600

Centri di sezionatura per pannelli  
*Panel sizing centers*



# WNA 600

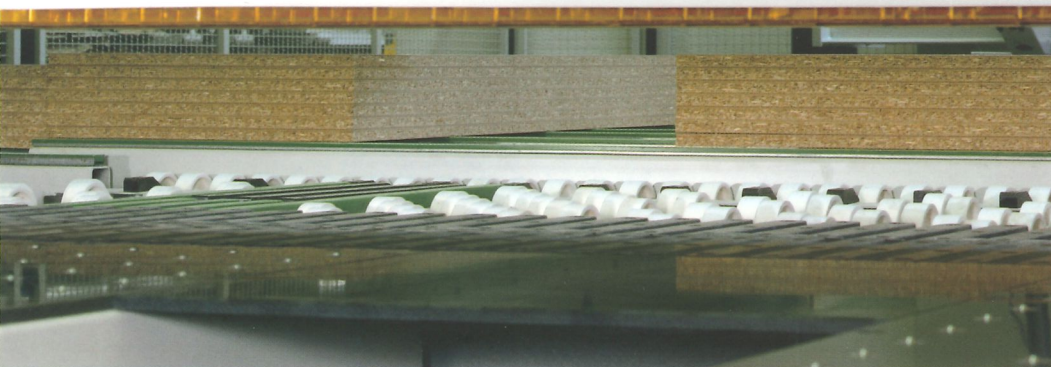
Prelievo automatico dei pannelli  
*Automatic loading off panels from the stack*



Allineamento frontale longitudinale  
*Front alignment against the gripper*



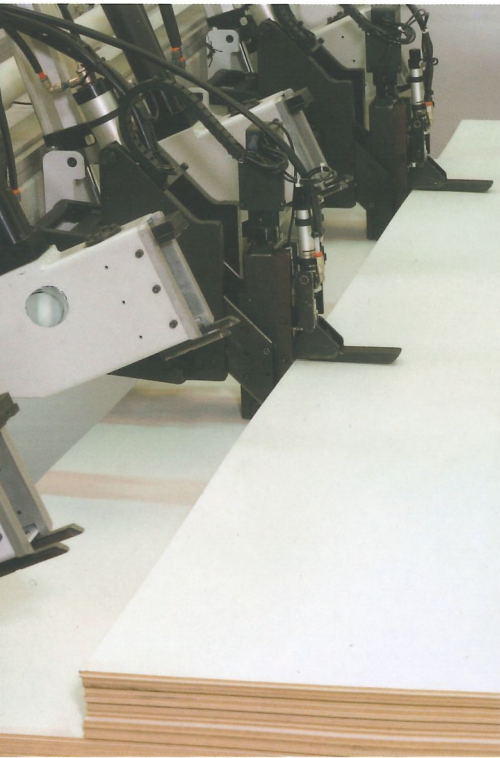
Accumulo delle strisce sulla stazione di attesa  
*Accumulation of strips in the parking station*



Sistema automatico di scarico rifilo  
*Automatic system for excluding of trim cuts*



Carro lame con Quick Change System  
*Saw carriage with Quick Change System*

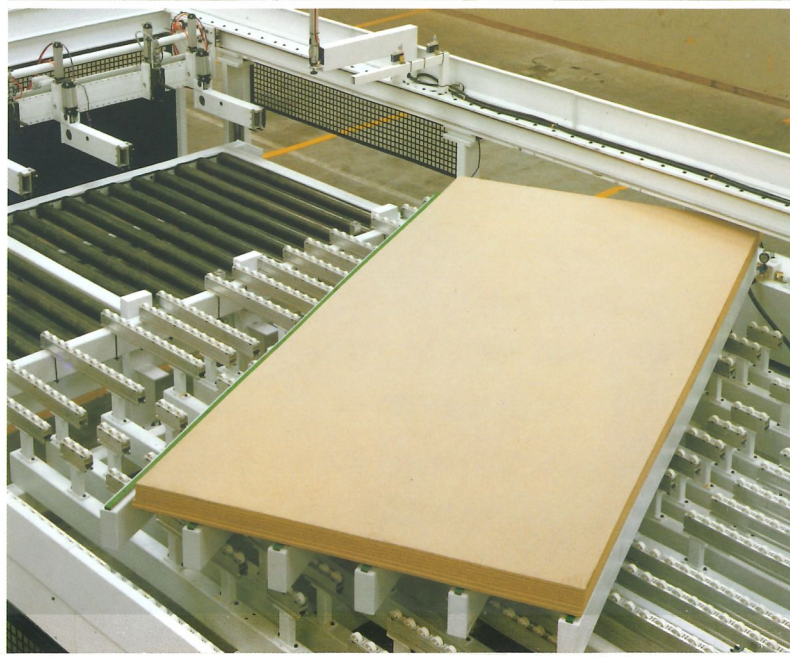


Dispositivo per carico dei pannelli sottili  
*Solution for loading off thin material*



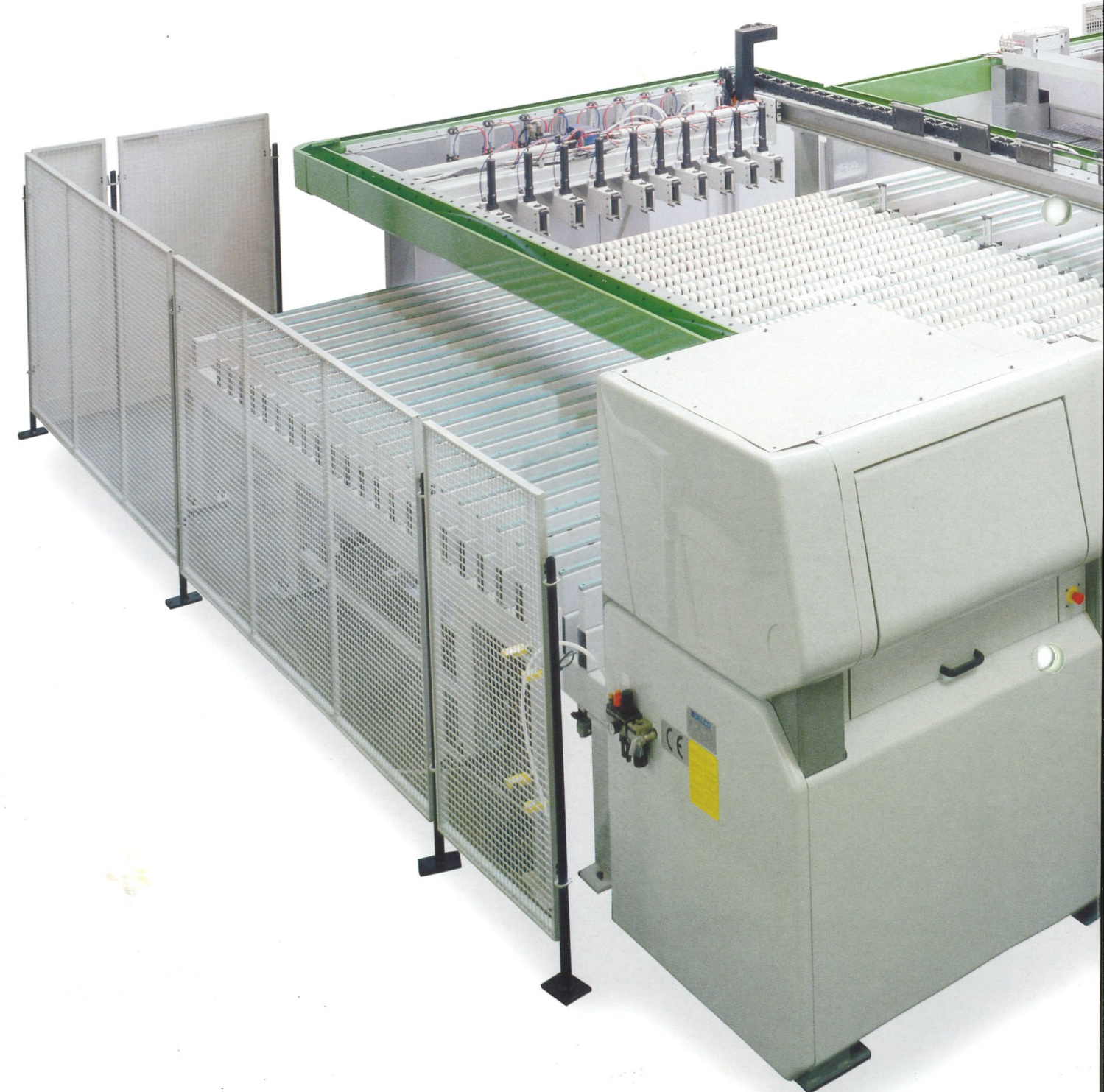
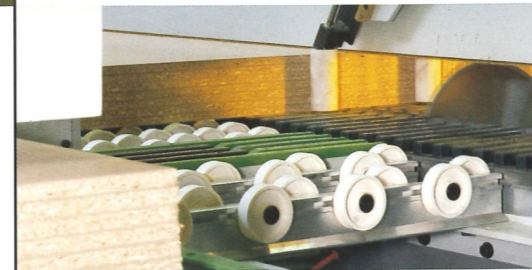
Soluzione di scarico semi-automatica  
*Possible solution off semi automatic offloading system*

Stazione rotante per l'esecuzione del pretaglio  
*Rotating unit for execution off head cuts*

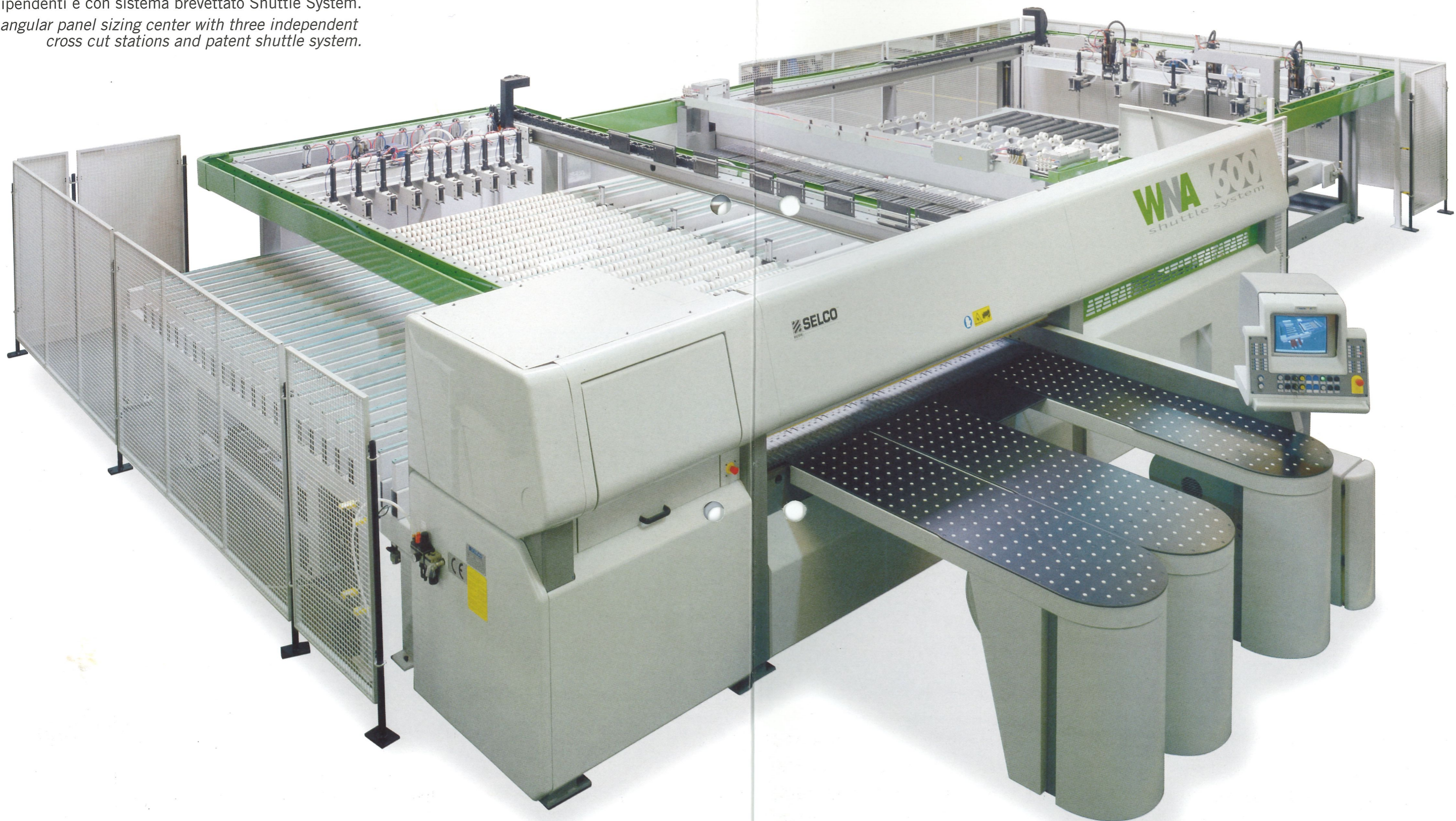


# WNA 600

Serie WNA 600 impianto di sezionatura angolare completamente automatico a tre stazioni trasversali indipendenti e con sistema brevettato Shuttle System.  
*Serie WNA 600 fully automatic angular panel sizing center with three independent cross cut stations and patent shuttle system.*



di sezionatura angolare completamente automatico a tre  
li indipendenti e con sistema brevettato Shuttle System.  
*atic angular panel sizing center with three independent  
cross cut stations and patent shuttle system.*

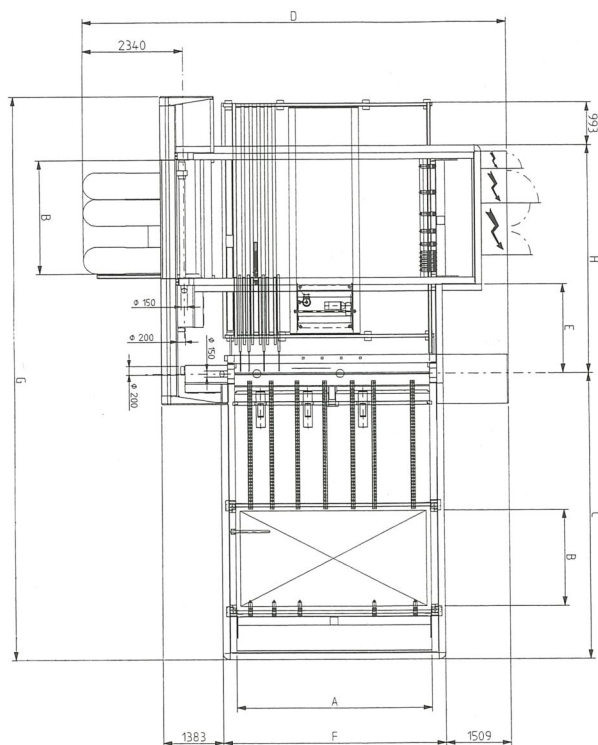


## Caratteristiche tecniche

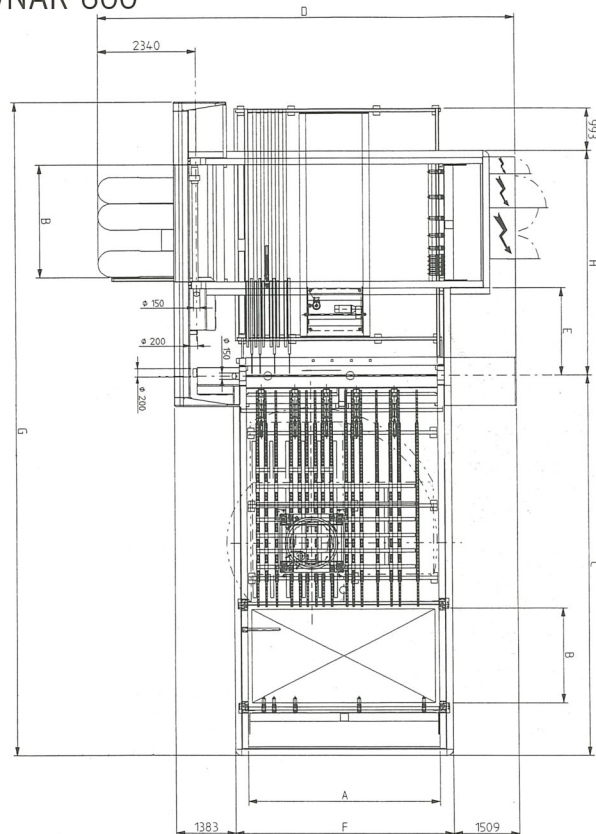
### Technical specification

Sporgenza lama principale	Main saw blade projection	122 / 132 / 145 mm	4,8" / 5,2" / 5,7"
Motore lama	Main saw blade motor	50 Hz 60 Hz	15 - 18,5 - 22,5 Kw 18 - 22 - 27 Kw
Motore lama incisore	Scoring saw blade motor	50 Hz 60 Hz	2,2 Kw 2,65 Kw
Traslazione carro lame	Saw carriage traverse movement	A.C. Servomotor Brushless	
Velocità avanzamento carro lame	Saw carriage feed speed	0-150 m/min	0-492 ft/min
Velocità ritorno carro lame	Saw carriage return speed	150 m/min	492 ft/min
Traslazione spintore	Pusher traverse movement	A.C. Servomotor Brushless	
Velocità massima spintore	Maximum pusher speed	60 m/min	197 ft/min
Altezza pila standard	Standard stack height	670 ÷ 720 mm	26,4" ÷ 28,4"

### WNA 600



### WNAR 600



Size	A	B	C	D	E	F	G	H
38x22	3960	2200	6730	9270	2200	4580	13200	5300
44x22	4560	2200	6730	9870	2200	5180	13200	5300
44x27	4560	2700	7650	9870	2200	5180	14580	5800
57x22	5760	2200	6730	11070	2200	6380	13200	5300
57x27	5760	2700	7650	11070	2200	6380	14580	5800

Size	A	B	C	D	E	F	G
44x22	4560	2200	9070	9870	2200	5180	15540
44x27	4560	2700	9570	9870	2200	5180	16540
57x22	5760	2200	10470	11070	2200	6380	16940
52x27	5760	2700	10970	11070	2200	6380	17940



## BiesseGroup in the World

Dati tecnici ed illustrazioni non sono impegnativi. Biesse Spa si riserva il diritto di apportare eventuali modifiche senza preavviso.

*Biesse Group reserves the right to carry out modifications to its products and documentation without prior notice. The proposed images are only indicative.*

Documentazione realizzata dagli uffici tecnici Biesse Group.  
Editing: Marketing Advertising Department



Biesse  
Biesse Group \_Divisione Legno  
Woodworking machinery

61100 Pesaro \_Italia  
Località Chiusa di Ginestreto  
Via della Meccanica 16  
Tel. +39.0721.4391.00  
Fax +39.0721.453248  
sales@biesse.it  
www.biesse.it



**BIESSE GROUP BRIANZA S.r.l.**  
*Seregno (Milano)*  
Tel. +39.0362.222518  
Fax +39.0362.221599  
E-mail: biessecm@xquasar.it  
www.biesse.it



**BIESSE GROUP TRIVENETO Srl**  
*Codogné (Treviso)*  
Tel. +39.0438.795700  
Fax +39.0438.795722  
E-mail: bstrivfugolo@tmn.it  
www.biesse.it



**BIESSE GROUP ASIA Pte. Ltd.**  
*Singapore*  
Tel. +65.3682632\_Fax +65.3681969  
E-mail: mail@biesse-asia.com.sg  
*Tangerang, Indonesia*  
Tel. (21) 5470534\_Fax (21) 5470638



**BIESSE GROUP AMERICA Inc.**  
*Charlotte, NC*  
Tel. (704) 357 3131\_Fax (704) 357 3130  
E-mail: sales@biesseusa.com  
*Grand Rapids, MI*  
Tel. (616) 554.0990\_Fax (616) 554.9880  
www.biesseusa.com



**BIESSE GROUP CANADA Inc.**  
*Terrebonne, Québec*  
Tel. (450) 477.0484\_Fax (450) 477.0284  
E-mail: sales@biessecanada.com  
*Mississauga, Ontario*  
Tel. (905) 795.0220\_Fax (905) 564.4939  
E-mail: biessetr@sympatico.ca  
*Surrey, British-Columbia*  
Tel. (604) 588.1754\_Fax (604) 588.1745  
E-mail: biessev@direct.ca



**BIESSERVICE SCANDINAVIA**  
*Emmaboda - Svezia*  
Tel. (471).12251\_Fax (471).10005



**BIESSE GROUP UK Ltd.**  
*Daventry, Northants*  
Tel. +44.1327.300366  
Fax +44.1327.705150  
E-mail: biesseuk@biesse.co.uk  
www.biesse.co.uk



**BIESSE GROUP SÜDDEUTSCHLAND GmbH**  
*Elchingen*  
Tel. +49(0).730896060  
Fax +49(0).7308960666  
E-mail: biesse@biesse.de



**BIESSE GROUP FRANCE**  
*Chaponnay - Lyon*  
Tel. +33.(0)478.96.73.29  
Fax +33.(0)478.96.73.30  
E-mail: biesse.groupefrance@wanadoo.fr  
www.biesse-groupefrance.fr



**BIESSE GROUP IBERICA SL**  
*Hospitalet - Barcelona*  
Tel.+34.93.263.10.00  
Fax+34.93.263.38.02  
E-mail: biesse@biesse.es  
www.biesse.es