



Edge banding machines NKR 220 C - 220 FC



A member of the Homag Group of Companies



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PRACTIVE

Intelligent woodworking solutions

HOMAG Group Success through partnership

To survive in a fiercely competitive market, a company has to have fast, flexible and efficient production. The HOMAG Group, with its sales and service network in over 90 countries around the world, offers you and your employees a strong partnership no matter where you are.

The HOMAG Group of companies cover all areas of woodworking and wood-processing. Panel sizing, sawing, edge technology, transportation technology and handling systems are just a few of our specialties. We also offer solutions for drilling, coating technology, surface technology, plants for doors and doorframes, timber house

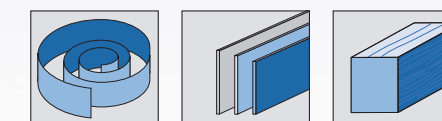
construction, sanding technology, automation systems, packaging equipment and software. We provide a complete and innovative range of products and services that are always the perfect solution for any requirement. You, our customers, benefit from high precision, performance and cutting-edge technology.

BRANDT Perfect edges for demanding customers

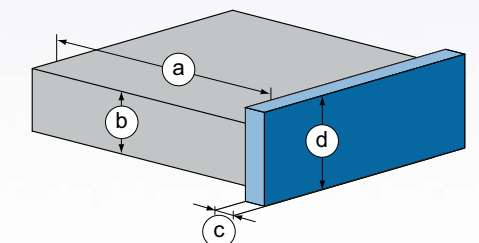
We offer our customers innovative and powerful edgebanding machines. Efficiency and quality have the highest priority, and ensure long-term competitive advantages for you. With an annual production of over 2000 edgebanding machines, we are the edgebanding specialist in the HOMAG Group and the world leader in our market segment.

A high degree of standardization in combination with an advanced manufacturing process and more than 50 years of engineering experience ensure state of the art quality at a superb price-performance ratio. Our clear and structured product range is designed to meet the demands

of current and future market trends. All of our developments are focused toward practically-oriented and economic solutions that guarantee you the best possible production results.



mm	Coil	Strips	Solid
a		min. 70	
b		8 - 50	
c		0,4 - 3	
d		55	



"Ideally prepared for your requirements"

"With us, you and your products come first. A promise that you can count on!"

NKR 220 C - 220 FC

Small machines to help you grow

The focus for the development of the NKR 220 Series was to offer a complete processing solution in the entry level segment, with features which were previously only available on larger machines.

All machines are equipped with a precision gluing unit, a tiltable end trimming unit for straight and chamfer trimming and a top/bottom trimming unit. The feed speed of these models are 11 m/min.

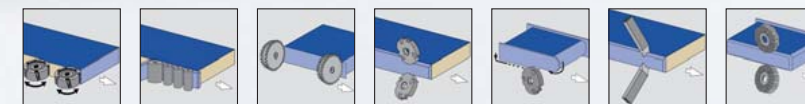
For the complete processing options and a perfect finish, add a joint trimming unit, a contour trimming unit, a radius scraper, a glue joint scraper or a buffing unit.

The right solution for your requirements

The NKR 220 Series machine leaves nothing lacking. Whether your needs are "batch size one" production, for demanding bespoke shop fitting applications, living & bedroom furniture or functional office furniture, the NKR 220 Series always offers the right solution for your requirements.



NKR 220 FC



optional

Optimal preparation for a perfect result



Contact heating shoe

As standard, all machines of the NKR 220 Series are equipped with a contact heating shoe that – optionally activated – transfers contact heat into the board edge directly prior to the glue application to the workpiece edge, this notably optimising the gluing quality, especially with difficult edging materials or at very low ambient temperatures.

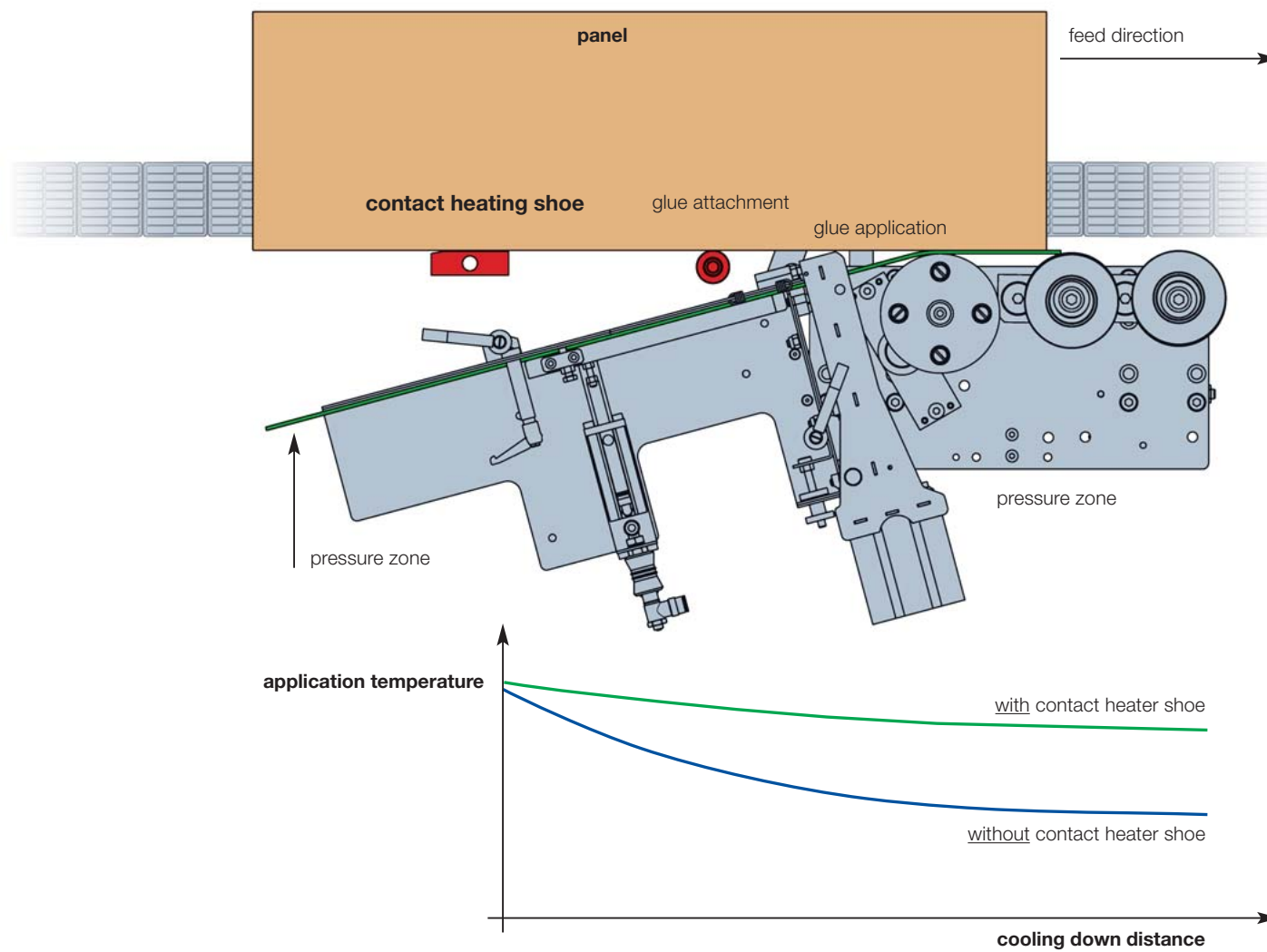
The controller – Quality and precision with the touch of a button

Through targeted and constant development of controller technology, simple operation and a high operating comfort are guaranteed. At BRANDT we focus on you as our customer and your finished product.

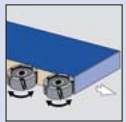


easyControl EC 10+, offering every "plus" for the customer

- + High operating convenience through simple menu format and optimized linepoint adjustment.
- + Fast access to all unit functions through dedicated control buttons.
- + Quick change over to different edgbanding material through user-defined programs.
- + Easy to read large 4-line operating display
- + Clear text error diagnostics provide high operating convenience



Significant competitive advantages – Pace setting performance and quality



Joint trimming unit

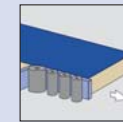
Perfect cut and high operating life due to diamond tipped tools for an optimum edge joint quality.

Counter pressure device

Counter pressure device magazine for sensitive edges.

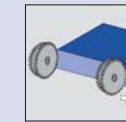
Gluing unit and magazine

Coil and automatic strip magazine for a reliable edge material supply. Optimal glue joints, by controlling the exact amount of glue.



Pressure zone

Heavy pressure zone up to 3 mm edge thickness and 50 mm workpiece height for an optimal glue joint.



End-trim unit

Precise end-cut through a strong end-trimming unit, equipped with THK guides. Chamfer/straight adjustment by easily tilting the unit.



Trimming unit

Trimming unit with DFC tool technology for optimum dust extraction.



Corner rounding unit

Optimum corner rounding without adjustment or set-up, resulting from the coupled diamond tool and tracer roller. Workpiece thickness up to 40 mm.



Profile scraping unit

Unit to smooth radii or chamfers, equipped with quick change heads for fast profile change.



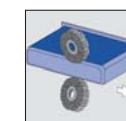
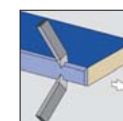
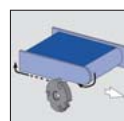
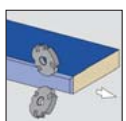
Glue joint scraping unit (optional)

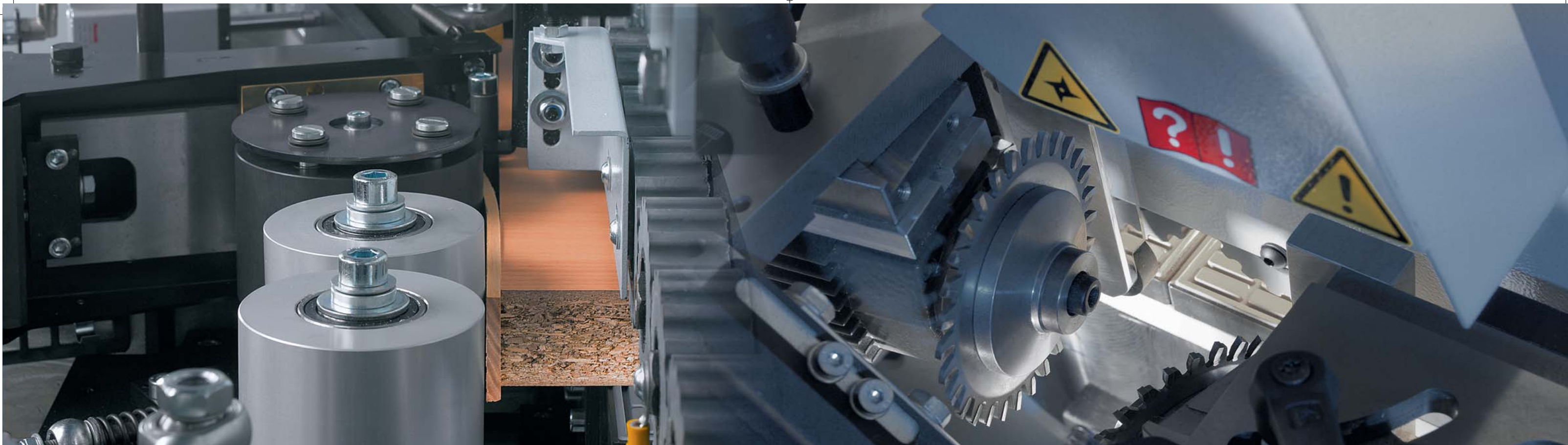
For the perfect finish.



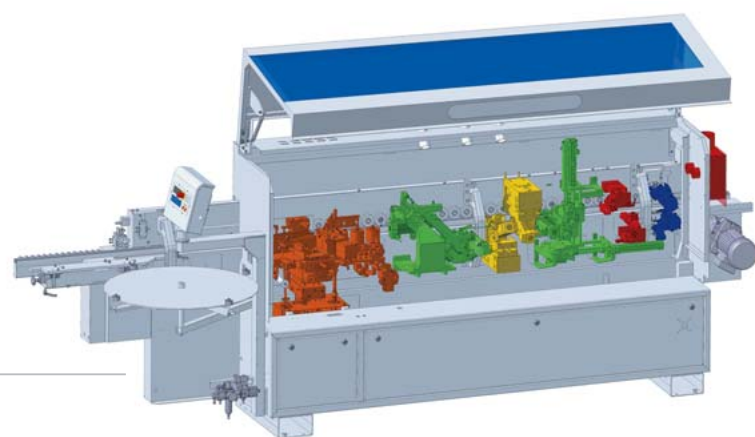
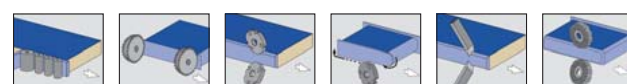
Buffing unit

Buffing unit to polish edges and maintain their natural colour.

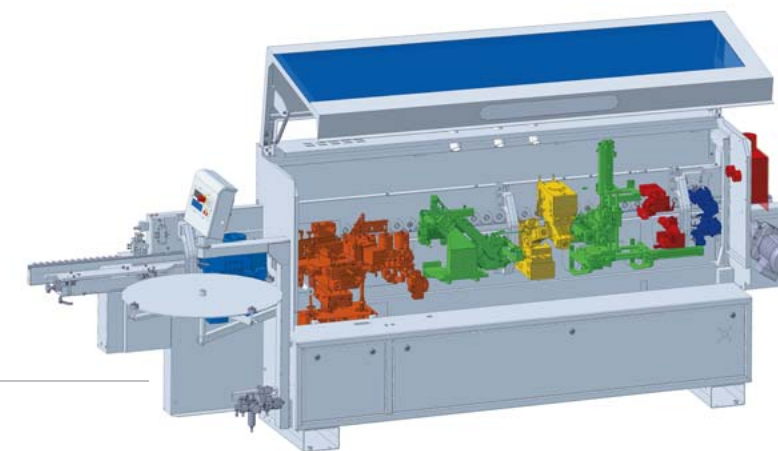
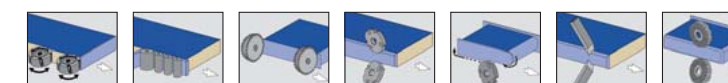




Technical Data



NKR 220 C



NKR 220 FC

Type of machine	NKR 220 C	NKR 220 FC
Machine dimensions		
Machine length (mm)	4150	4150
Working height (mm)	950	
Machine dimensions WxH (mm)	1300 x 2180	
Working dimensions		
Workpiece thickness (mm)	8 - 50	
Edge material thickness (mm)	0.4 - 3	
Miscellaneous		
Feed speed (m/min)	11	
Weight (kg)	1270	1320
Connected value (kW)	5.5	9.5
Extraction diameter (mm)	3x60/1x100	1x120/3x60/1x100
Electrics	400 V - 3 Ph. - 50 Hz	
Pneumatics (bar)	6	

All rights for technical changes withheld. Individual machine pictures may show options.