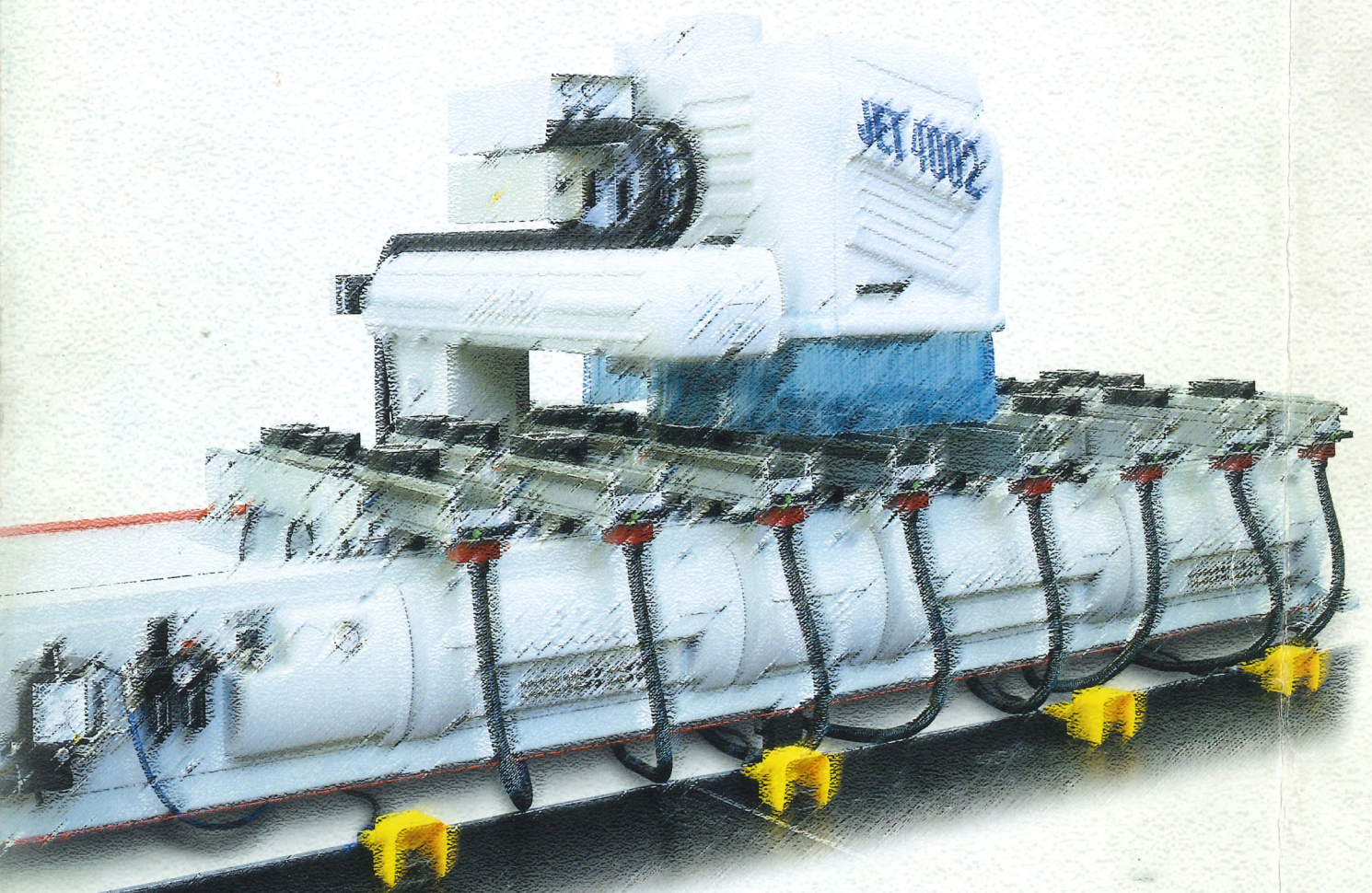


JET 4002



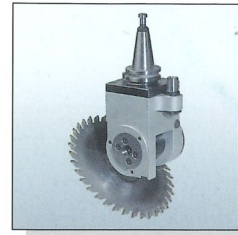

GRUPPO
DELMAC

JET 4002

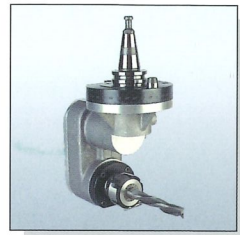
La nuova gamma JET di centri di lavoro è la sintesi di una cultura aziendale, quella Busellato, tutta orientata alla qualità, perseguita costantemente con l'impiego di materiali e componenti sicuri e ad alto contenuto tecnologico. Il modo migliore di impiegare il vostro tempo produttivo è quello di affidarsi a macchine ben costruite, senza rinunce o compromessi sulla qualità. Macchine che durano nel tempo, che sopportano lavorazioni intensive e che grazie alle dotazioni di base ed ai più moderni sistemi di controllo assicurano la giusta flessibilità per lavorare tutto ciò che serve per il successo della vostra azienda.

The new range of JET working centers is the result of Busellato's quality orientated business strategy. The pursuit of a high quality policy is shown by the use of highly technological components and severe inspection procedures. Best use of your production time means relying on strong, fast and precise machines, constructed without compromising on quality. Busellato's machines last a lifetime and stand up to intense use. Thanks to the reliability of its components and state of the art control systems, our machines assure maximum flexibility for all your working needs.

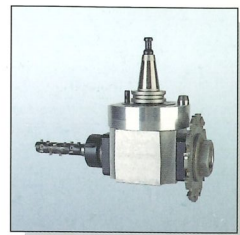
Il vostro migliore investimento
Your best investment



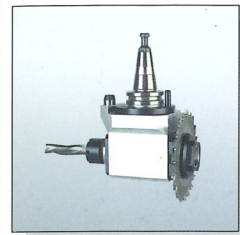
Testina universale
 Universal drilling head



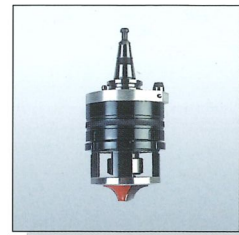
Testina per cava serratura
 Drilling head for door lock slots



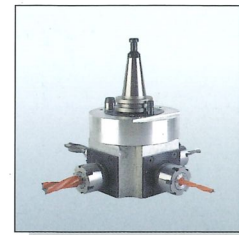
Testina a 2 mandrini - ERG 32
 2-spindle drilling head - ERG 32



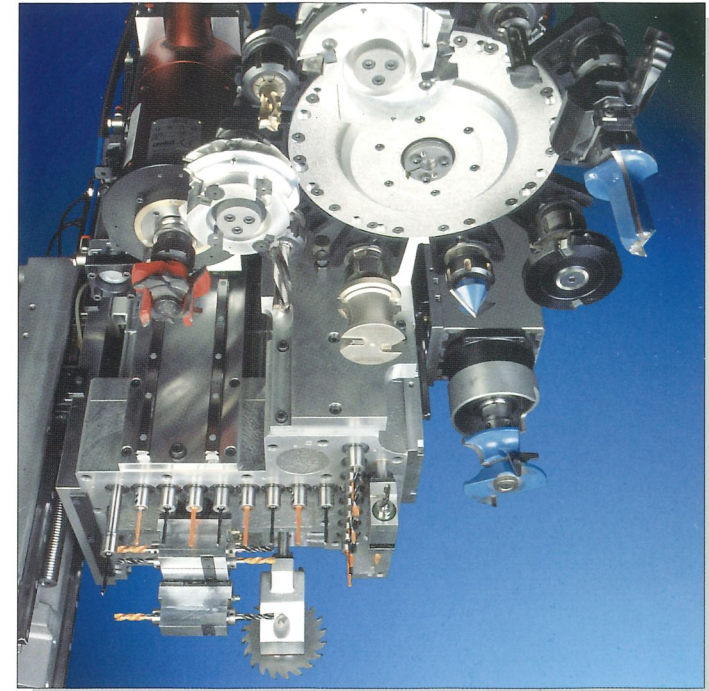
Testina a 2 mandrini - ERG 25
 2-spindle drilling head - ERG 25



Testina flottante
 Floating head



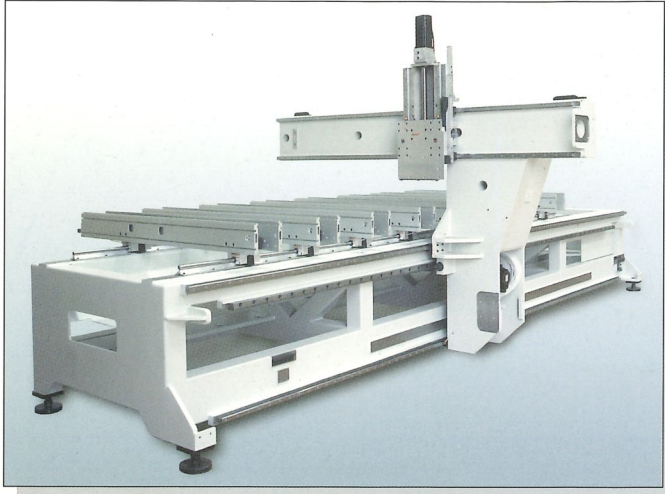
Testina 4 uscite - ERG 25
 4-outlet head - ERG 25



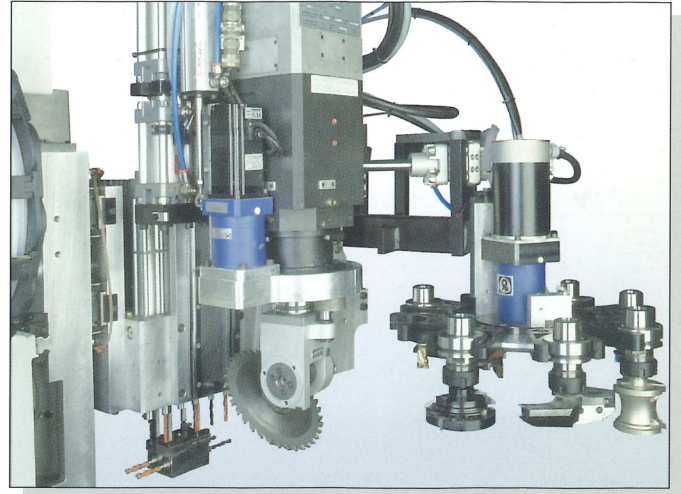
Testata a forare TF 17+8 dotata di 17 mandrini verticali, 8 orizzontali e lama integrata.

TF 17+8 boring head with 17 vertical spindles, 8 horizontal spindles and integrated saw.

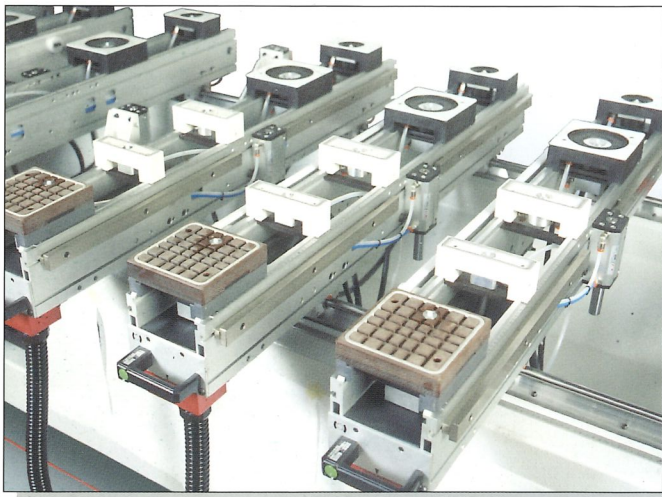




Struttura in acciaio elettrosaldato e centinata.
Reinforced electrically-welded steel structure.

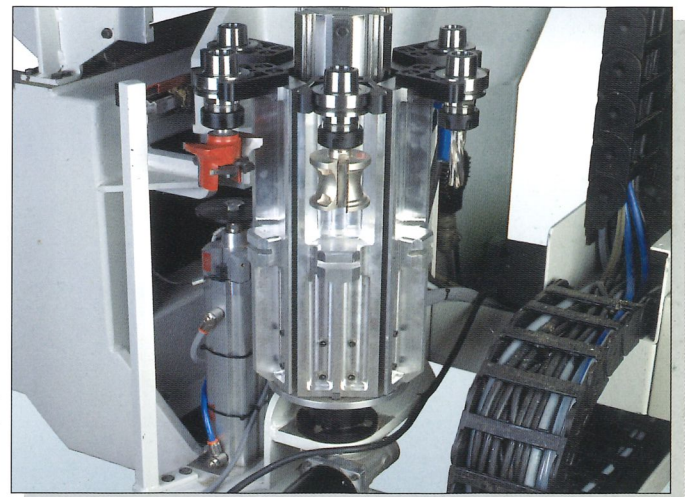


Sistema di cambio utensile revolver a bordo testa: 8-10 posizioni.
Head mounted rotary tool changer system: 8-10 positions.

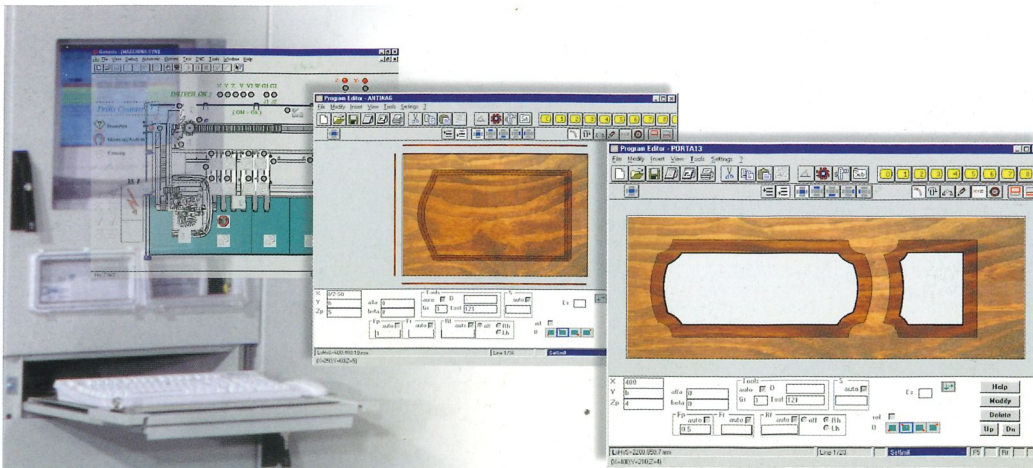


Sistema di bloccaggio a ventose, differenziate in funzione della dimensione dei pezzi.
Vacuum cup clamping system, differing according to the size of the pieces.

Vacuum cup clamping system, differing according to the size of the pieces.



Sistema di cambio utensile revolver a bordo trave: 6 posizioni.
Post mounted tool changer system: 6 positions.



Personal computer HP dotato di sistema operativo Windows NT e di software CNC grafico "Genesis".

HP Personal Computer complete with Windows NT operating system and "Genesis" graphical CNC software.



**CAMPI DI LAVORO
WORKING AREAS**

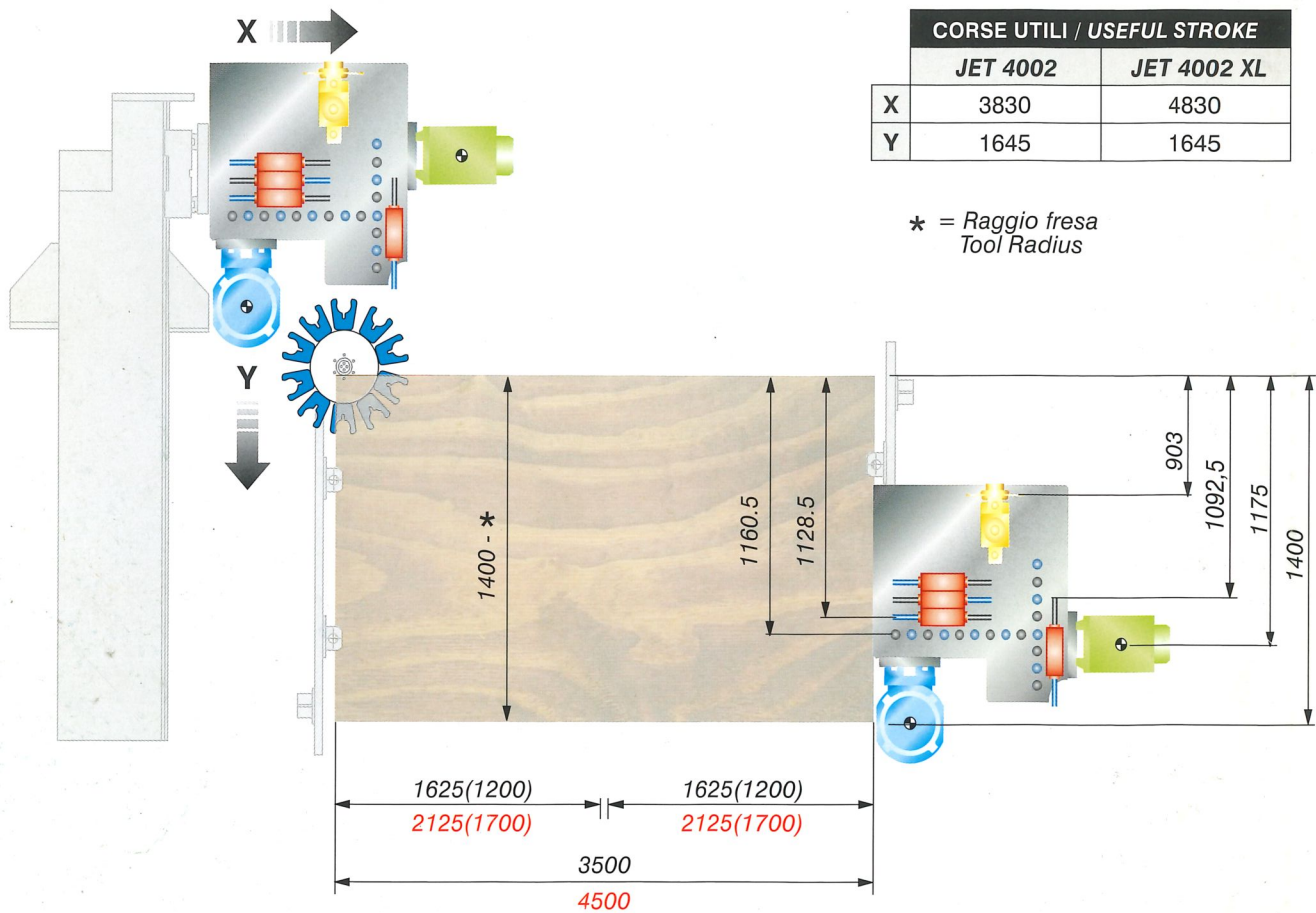
JET 4002 —

JET 4002 XL —

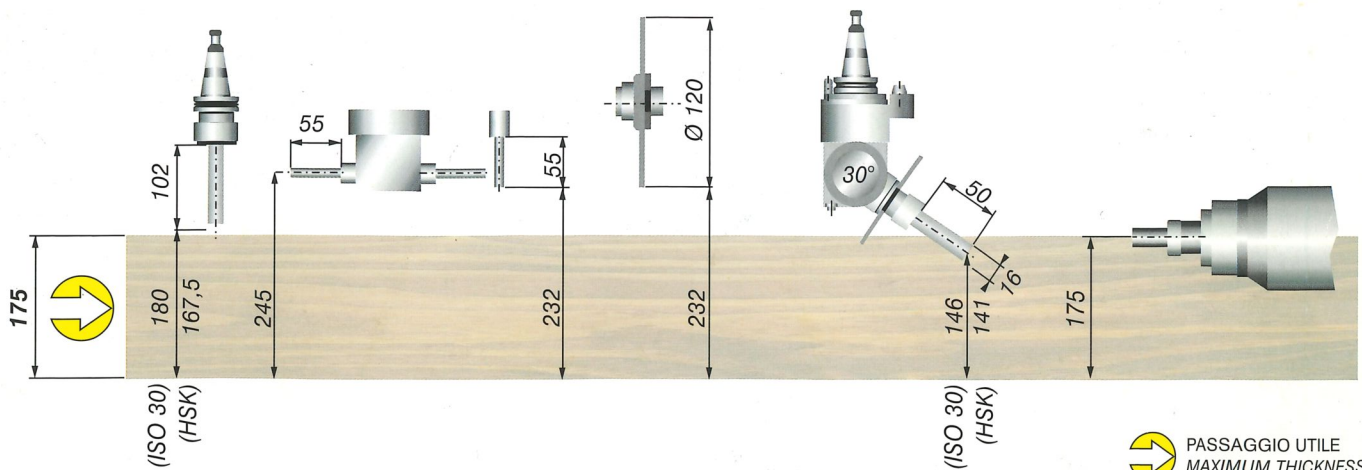
CORSE UTILI / USEFUL STROKE

	JET 4002	JET 4002 XL
X	3830	4830
Y	1645	1645

* = Raggio fresa
Tool Radius

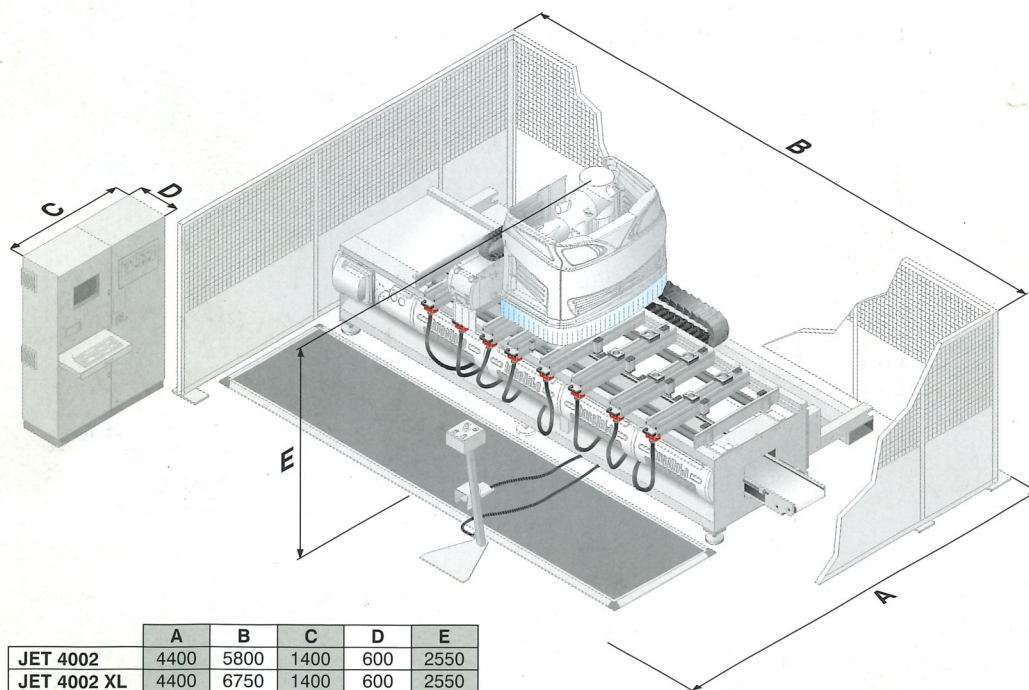


**ASSE Z (con unità preselezionate)
Z AXIS (with pre-selected units)**



 **PASSAGGIO UTILE
MAXIMUM THICKNESS**

CARATTERISTICHE TECNICHE TECHNICAL FEATURES	JET 4002		JET 4002 XL	
CORSE UTILI USEFUL STROKE				
Asse X X Axis	3830 mm		4830 mm	
Asse Y Y Axis	1645 mm		1645 mm	
Asse Z Z Axis	250 mm		250 mm	
VELOCITA' DI POSIZIONAMENTO POSITIONING SPEED				
Asse X X Axis	70 m/1'		70 m/1'	
Asse Y Y Axis	60 m/1'		60 m/1'	
Asse Z Z Axis	12 m/1'		12 m/1'	
TESTA A FORARE BORING HEAD	TF 12+6	TF 17+8	TF 12+6	TF 17+8
Mandrini verticali asse X X axis vertical spindles	7	9	7	9
Mandrini verticali asse Y Y axis vertical spindles	5	8	5	8
Mandrini orizzontali asse X X axis horizontal spindles	2+2	3+3	2+2	3+3
Mandrini orizzontali asse Y Y axis horizontal spindles	1+1	1+1	1+1	1+1
Lama integrata (ø 120 mm) Integrated saw (ø 120 mm)	Da scegliere To be chosen		Da scegliere To be chosen	
POTENZA MAX ELETTROMANDRINO FRESATORE MAX. ELECTROSPINDLE ROUTER POWER	14 HP (10,3 kW)		14 HP (10,3 kW)	
PIANI APOGGIO PANNELLO PANEL SUPPORTS	Da scegliere To be chosen		Da scegliere To be chosen	
DISPOSITIVI DI BLOCCAGGIO PEZZO CLAMPING SYSTEMS	Da scegliere To be chosen		Da scegliere To be chosen	
INVERTER INVERTER	11 kW		11 kW	
POMPA A VUOTO VACUUM PUMP	100-250 m ³ /h		100-250 m ³ /h	
PRESSIONE ARIA AIR PRESSURE	6 bar		6 bar	
CONSUMO ARIA COMPRESSA COMPRESSED AIR CONSUMPTION	30 l/1'		30 l/1'	
ATTACCO ARIA AIR CONNECTION COUPLING	ø 17 mm		ø 17 mm	
PRESA ASPIRAZIONE DUST EXTRACTION OUTLET	ø 300 mm		ø 300 mm	
PESO MACCHINA MACHINE WEIGHT	3900 kg		4350 kg	



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