

Finger Joint

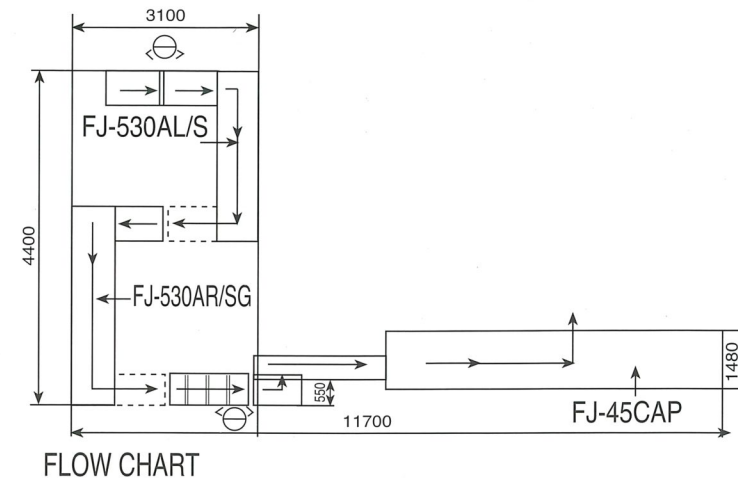
HIGH CAPACITY
DEPENDABLE PERFORMANCE
AFFORDABLE PRICE



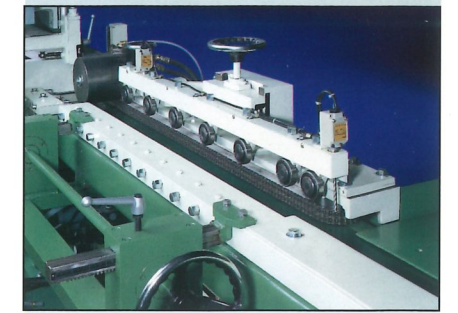
Holytek presents a new series of Finger Jointing Systems with higher precision, larger capacity and superior cost-performance. Upgrading your timber use, from short-piece to defective timber processing, varying length pieces can be glued together for cutting to the desired final length.

HOLYTEK

AUTOMATIC FINGER JOINT SYSTEM

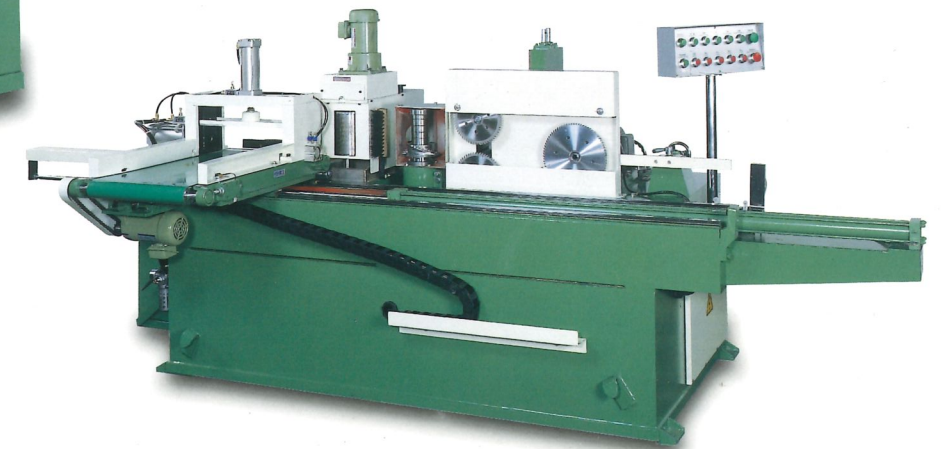


CONTINUOUS CHAIN FEED SYSTEM



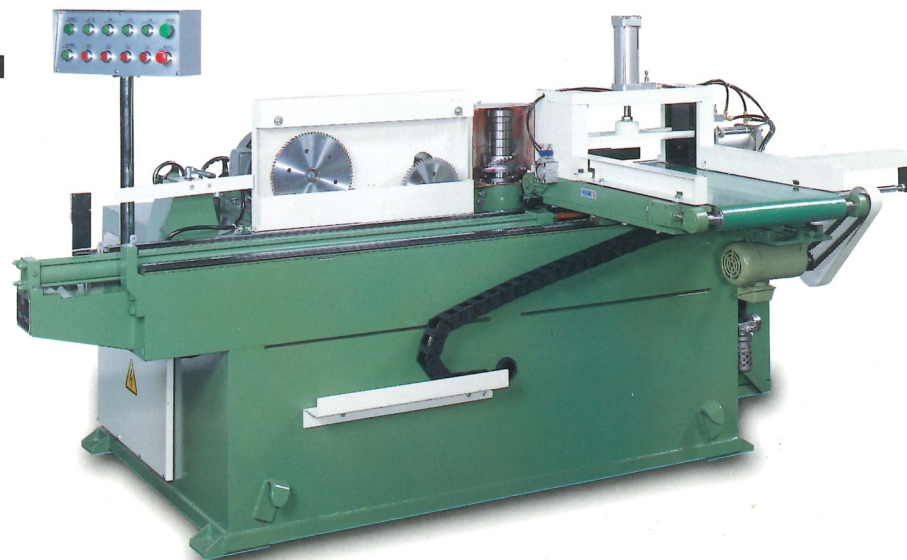
FJ-530 AR/SG (BELT TYPE)

FINGER SHAPER (HYDRAULIC OPERATED) WITH TOP & BOTTOM SCORING SAW AND GLUER



FJ-530 AL/S (BELT TYPE)

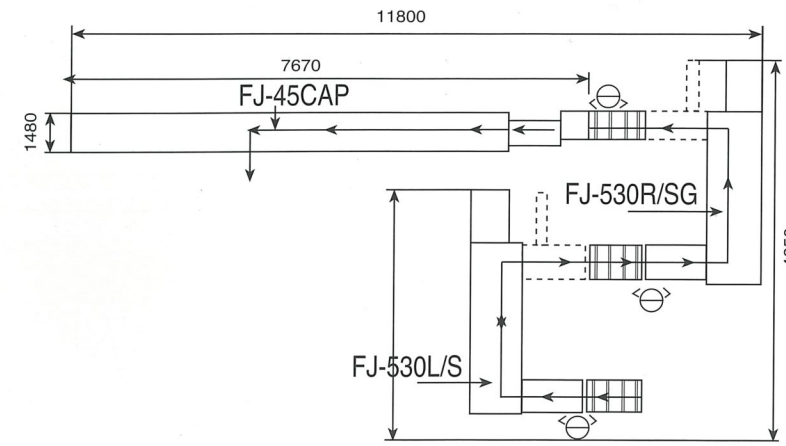
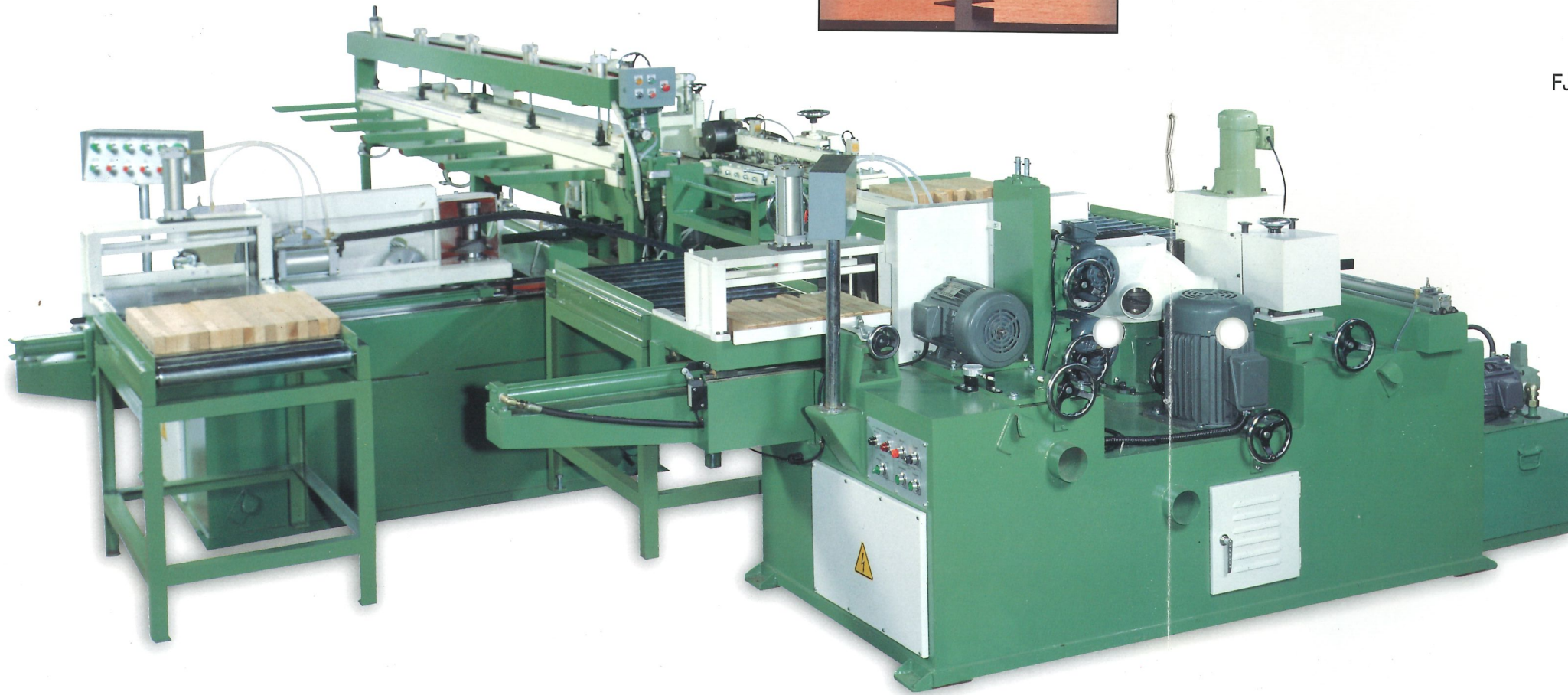
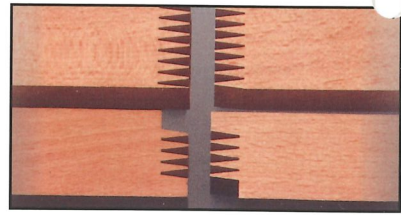
FINGER SHAPER (HYDRAULIC OPERATED) WITH SCORING SAW



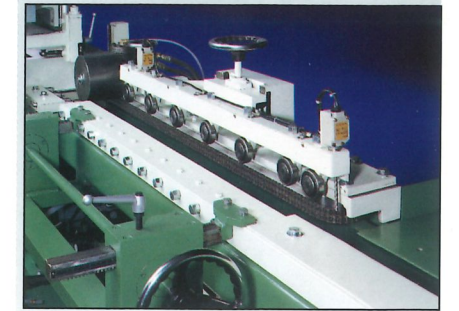
FJ-610A, 410A AUTO. FINGER JOINT SYSTEM

	FJ-610A		FJ-410A	
	FJ-530AL/S	FJ-530AR/SG	FJ-530AL/S	FJ-530AR/SG
Working Table	610 x 800mm	610 x 800mm	410 x 800mm	410 x 800mm
Working Capacity				
L x W x H	200-800 x 610 x 150mm	200-800 x 610 x 150mm	200-800 x 410 x 150mm	200-800 x 410 x 150mm
Power: Infeeding and Outfeeding	1/4hp x 1 pc	1/4hp x 1 pc	1/4hp x 1 pc	1/4hp x 1 pc
Sawing	3hp x 1 pc	3hp x 1 pc	3hp x 1 pc	3hp x 1 pc
Scoring Saw	1hp x 1 pc	1hp x 2 pcs	1hp x 1 pc	1hp x 2 pcs
Shaping	15hp x 1 pc	15hp x 1 pc	15hp x 1 pc	15hp x 1 pc
Hydraulic Pump	2hp x 1 pc	2hp x 1 pc	2hp x 1 pc	2hp x 1 pc
Gluing Roll		1/4hp x 1 pc		1/4hp x 1 pc
Speed	about 5cycles/2min	about 5cycles/2min	about 5cycles/2min	about 5cycles/2min
Machine Size L x W x H	2950 x 1650 x 1480mm	3670 x 1650 x 1480mm	2550 x 1650 x 1480mm	3720 x 1650 x 1480mm
Machine Wt. N.W./G.W.	1300/1550kgs	1480/1750kgs	1200/1550kgs	1400/1700kgs
Packing Meas. L x W x H	2866 x 1323 x 1521mm	3566 x 1323 x 1521mm	2666 x 1323 x 1521mm	3366 x 1323 x 1521mm

SEMI-AUTOMATIC FINGER JOINT SYSTEM

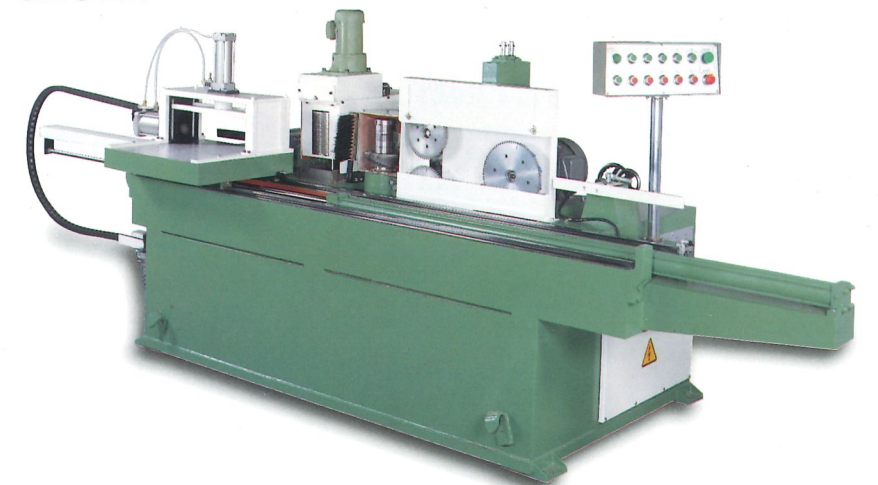


CONTINUOUS CHAIN FEED SYSTEM



FJ-530 R/SG

FINGER SHAPER (HYDRAULIC OPERATED) WITH TOP & BOTTOM SCORING SAW AND GLUER



FJ-530 L/S

FINGER SHAPER (HYDRAULIC OPERATED) WITH SCORING SAW



FJ-610, 410 SEMI-AUTO FINGER JOINT SYSTEM (WITH 3 SETS ROLLER TABLE)

	FJ-610		FJ-410	
	FJ-530L/S	FJ-530R/SG	FJ-530L/S	FJ-530R/SG
Working Table	610 x 500mm	610 x 500mm	410 x 500mm	410 x 500mm
Working Capacity				
L x W x H	200-550 x 610 x 150mm	200-550 x 610 x 150mm	200-550 x 410 x 150mm	200-550 x 410 x 150mm
Power:Sawing	3hp x 1 pc	3hp x 1 pc	3hp x 1 pc	3hp x 1 pc
Scoring Saw	1hp x 1 pc	1hp x 2 pcs	1hp x 1 pc	1hp x 2 pcs
Shaping	15hp x 1 pc	15hp x 1 pc	15hp x 1 pc	15hp x 1 pc
Hydraulic Pump	2hp x 1 pc	2hp x 1 pc	2hp x 1 pc	2hp x 1 pc
Gluing Roll		1/4hp x 1 pc		1/4hp x 1 pc
Speed	about 5cycles/2min	about 5cycles/2min	about 5cycles/2min	about 5cycles/2min
Machine Size L x W x H	2950 x 1270 x 1480mm	3670 x 1270 x 1480mm	2550 x 1270 x 1480mm	3720 x 1270 x 1480mm
Machine Wt. N.W./G.W.	1250/1500kgs	1480/1700kgs	1200/1500kgs	1350/1600kgs
Packing Meas. L x W x H	2240 x 1360 x 1440mm	3866 x 1360 x 1440mm	2040 x 1360 x 1440mm	3366 x 1360 x 1440mm

■ FJ-45ASP(FJ-60ASP)

SUPER AUTO. FINGER ASSEMBLER (HYDRAULIC & AIR OPERATED)

FJ-45ASP (Working length 4.6m)
FJ-60ASP (Working length 6.0m)



■ FJ-45CAP(FJ-60CAP)

CONTINUOUS AUTO. FINGER ASSEMBLER (WITH CHAIN FEED SYSTEM)

FJ-45CAP (Working length 4.6m)
FJ-60CAP (Working length 6.0m)



■ FINGER JOINT ASSEMBLER

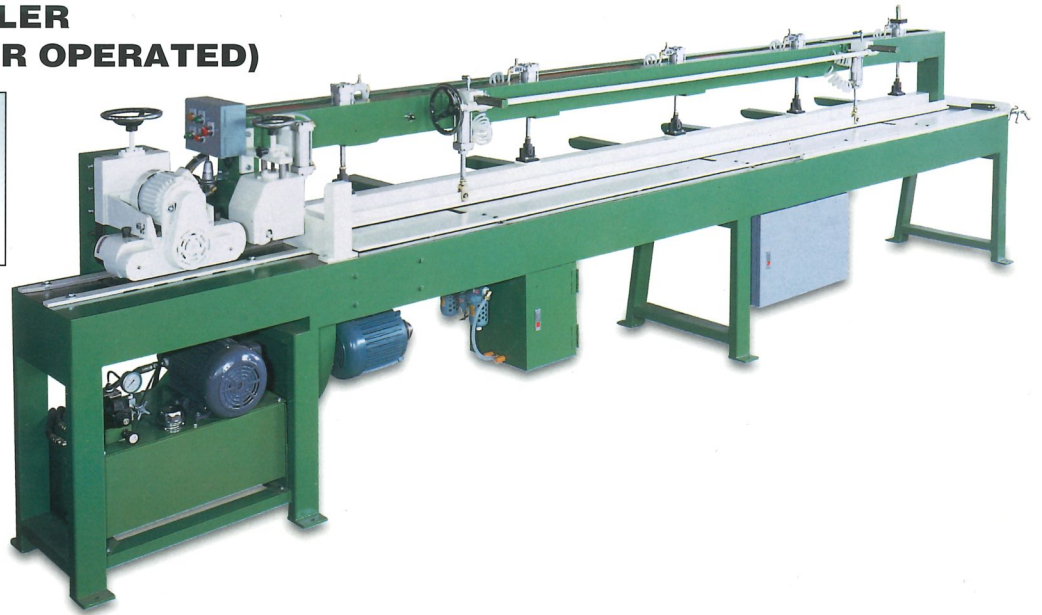
	FJ-45AP	FJ-45ASP	FJ-45CAP
Length Assembled	4.6 meter,max	4.6 meter,max	4.6 meter,max
Power: Sawing	2hp x 1 pc	3hp x 1 pc	3hp x 1 pc
Hydraulic Pump	3hp x 1 pc	5hp x 1 pc	5hp x 1 pc
Feeding	1/4hp x 1 pc		
Speed	about 8meters/min	about 13meters/min	about 27meters/min
Working Capacity			
L x W x H	3000-4600 x 22-150 x 18-75mm	3000-4600 x 22-150 x 18-75mm	3000-4600 x 22-150 x 18-75mm
Machine Size L x W x H	5760 x 1210 x 1520 mm	5770 x 1460 x 1600 mm	7260 x 1460 x 1500 mm
Machine Wt. N.W./G.W.	1600/1900kgs	1900/2200kgs	200/250kgs, 1900/2200kgs
Packing Meas. L x W x H	5893 x 864 x 1676mm	5893 x 991 x 1676mm	A 2235 x 1016 x 1219mm B 5436 x 1016 x 1473mm

Remark: Length Assembler can be more than 6 meters by request.

■ FJ-45AP(FJ-60AP)

FINGER ASSEMBLER (HYDRAULIC & AIR OPERATED)

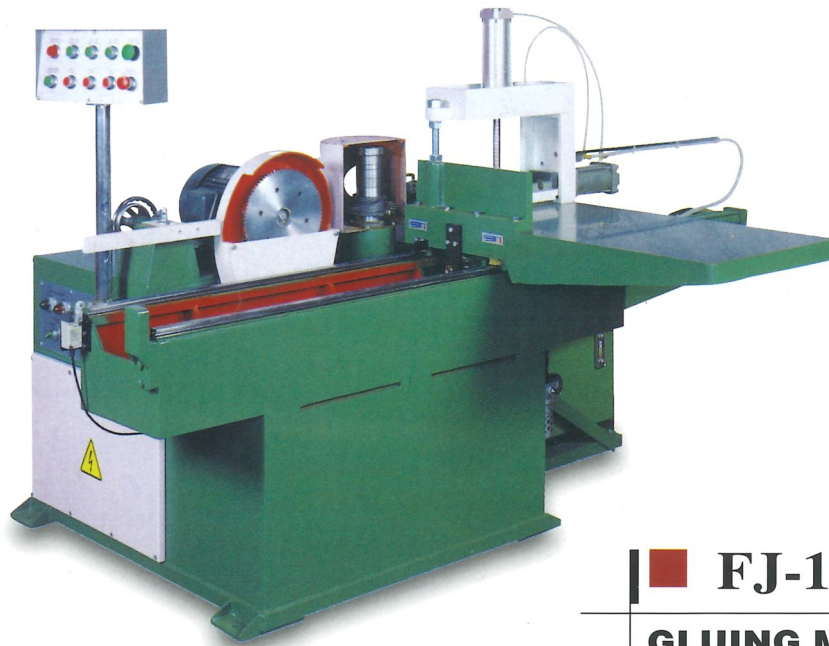
FJ-45AP
(Working length 4.6m)
FJ-60AP
(Working length 6.0m)



■ FJ-530L(FJ-530R)

FINGER SHAPER (HYDRAULIC OPERATED)

FJ-530L (Left hand)
FJ-530R (Right hand)



■ FJ-15G

GLUING MACHINE



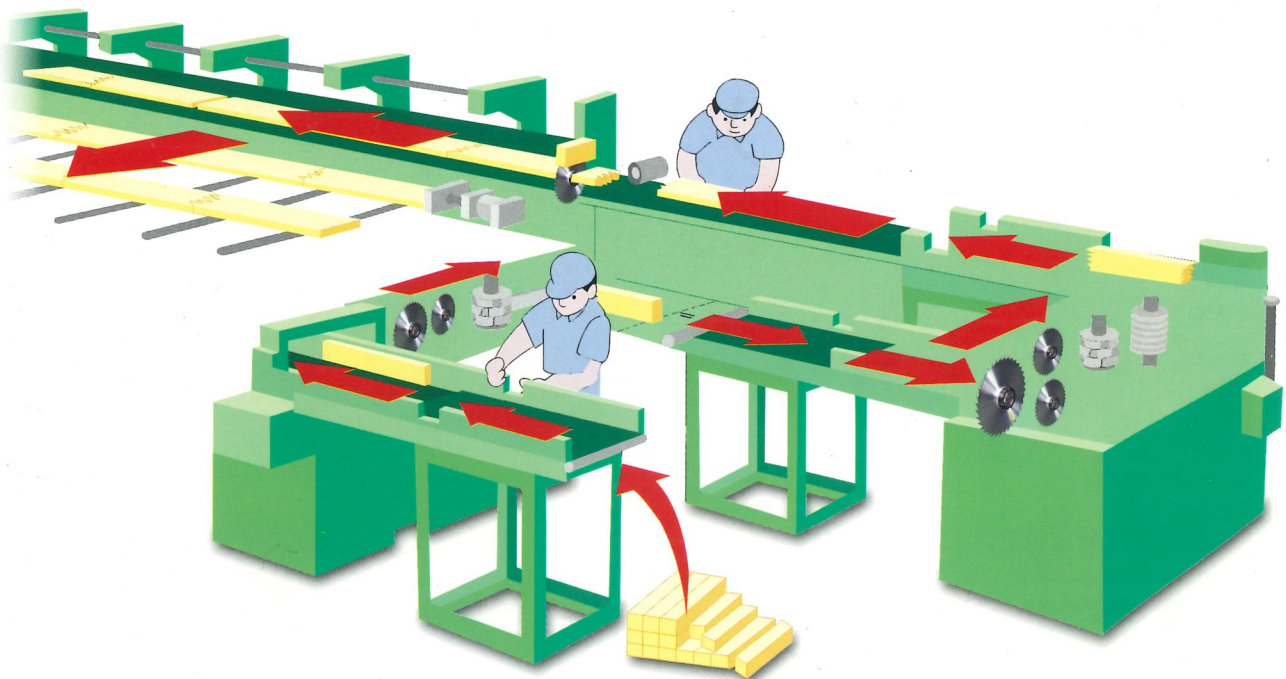
FINGER SHAPER, GLUING MACHINE

	FJ-530L(Left) FJ-530R(Right)	FJ-15G
Working Table(L x W)	380 x 800mm 500 x 800mm on request	
Working Capacity		
L x W x H	200-800 x 380 or 500 x 150mm	
Power: Sawing	3hp x 1 pc	
Shaping	15hp x 1 pc	
Hydraulic Pump	2hp x 1 pc	
Speed	about 14 seconds/one cycle	
Machine Size L x W x H	2320 x 1870 x 1480mm	540 x 480 x 1200mm
Machine Wt. N.W./G.W.	1200/1500kgs	120/160kgs
Packing Meas. L x W x H	2388 x 1372 x 1651mm	762 x 609 x 1372mm
Air Supply Required		5-6 kgs/sq.cm

Optimize your finger jointing operations with the finger jointing system from the dependable source...**HOLYTEK**

*T*he Compact Finger Jointing System from Holytek Meets the demand for a high precision finger joint system to create vertical joints, butt joints and special profiles. With varying fields of application and capacity, the unit makes jointing more efficient and versatile.

Standard versions utilize a semi-automatic transfer station or automatic continuous belt feeding transfer station. Customers can choose from a basic investment (Single machine) to a high-speed production system. Due to the availability of different machine variables and extension steps, Holytek offers a complete set Finger-Jointing line system, Laminating board line system and optimizing cut-off saws for a complete package for all timber woodworking requirements.



HOLYTEK

HOLYTEK INDUSTRIAL CORP.

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