

Jade 300

Automatic single sided edgebanding machines



Jade 300

User friendly with excellent results



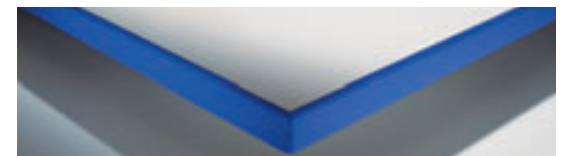
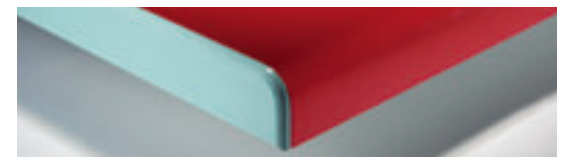
Jade 300 is a range of edgebanders featuring high versatility in a great field of applications. Innovative technological solutions, solid operating units and heavy duty construction are combined to ensure a high quality finish and great reliability under a wide range of working conditions.



Mobile control board with ergonomic position and manual selections.

Jade 300

Technology in control of quality



Jade 340 offers high-resolution screen for defined and intuitive images and text.

Working changeover is fast thanks to direct buttons for the choice of the 1st and 2nd passage.

Jade 340 - possibility of pre-milling & equipped with corner rounding

Jade 300

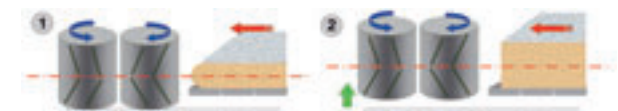
Operating units featuring great versatility



Pre-milling unit FI-502.

Carries out pre-milling of the panel using large diameter mills mounted on 2 independent, high frequency motors of 3.5 kW each. Pre-milling of the panel follows the original geometry thanks to the copiers, while the finish is precise and constant thanks to the use of sliding guides.

Standard

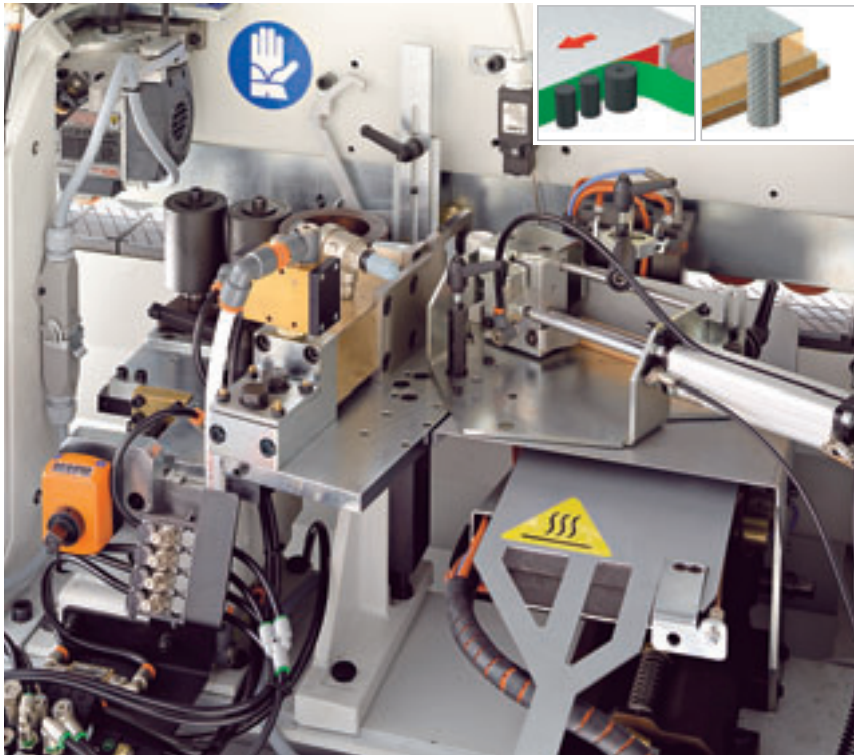


The auto-set device ensures optimum positioning of the mill according to the thickness of the panel being machined.



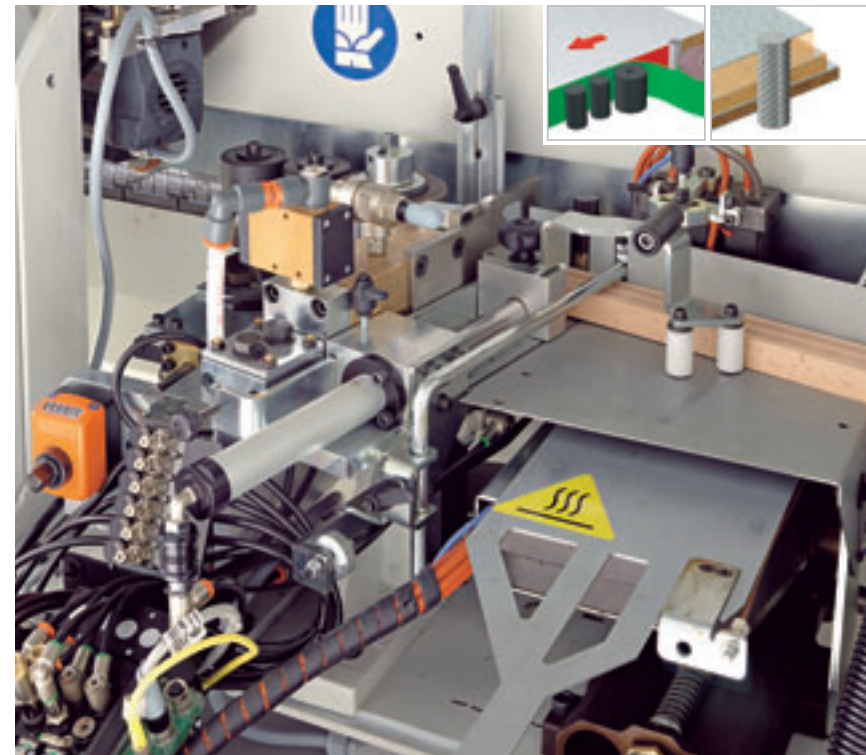
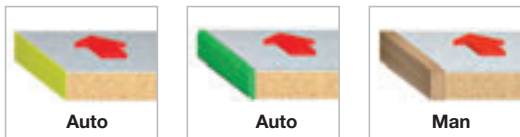
HSD Rotax
electrospindle

Jade 300 uses electrospindle of the exclusive serie ROTAX. These are high quality electrospindles that allow high power, compact design and top quality finishing standard. ROTAX are built for Biesse by HSD, world leader in electrospindles.



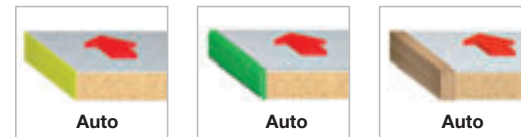
Gluing unit VC-511-R

Optimum gluing thanks to differentiated temperature control between the glue pot and the glue spreading roller. An automatic stand-by device avoids glue overheating during temporary non-use of the machine. Quick, easy maintenance thanks to the teflon inner coating. Automatic cutting device for 3 mm edges.



Gluing unit VC-511

Automatic loading of all roll and strip banding material (interchangeable loading rollers). Applied banding material pressed using 3 pneumatically controlled presser rollers (1 driven friction roller).

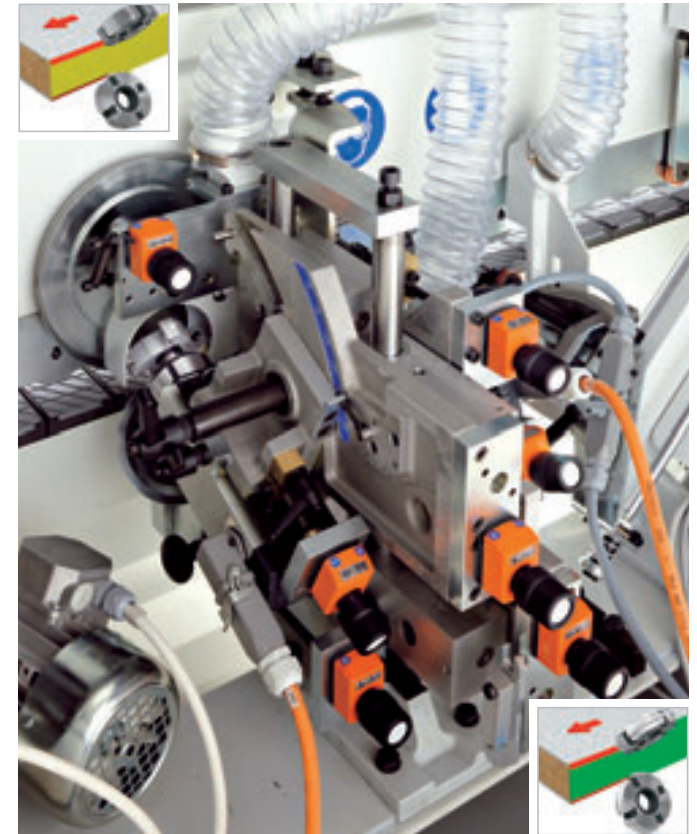


Jade 300

Operating units featuring great versatility



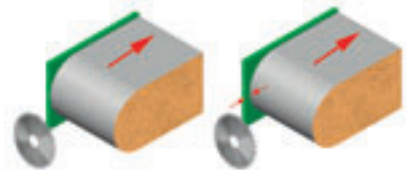
End trimming unit IN-801.
The group can be tilted (from 0 to 15 degrees) automatically from the control panel with two independent high frequency motors (0.8 kW each).



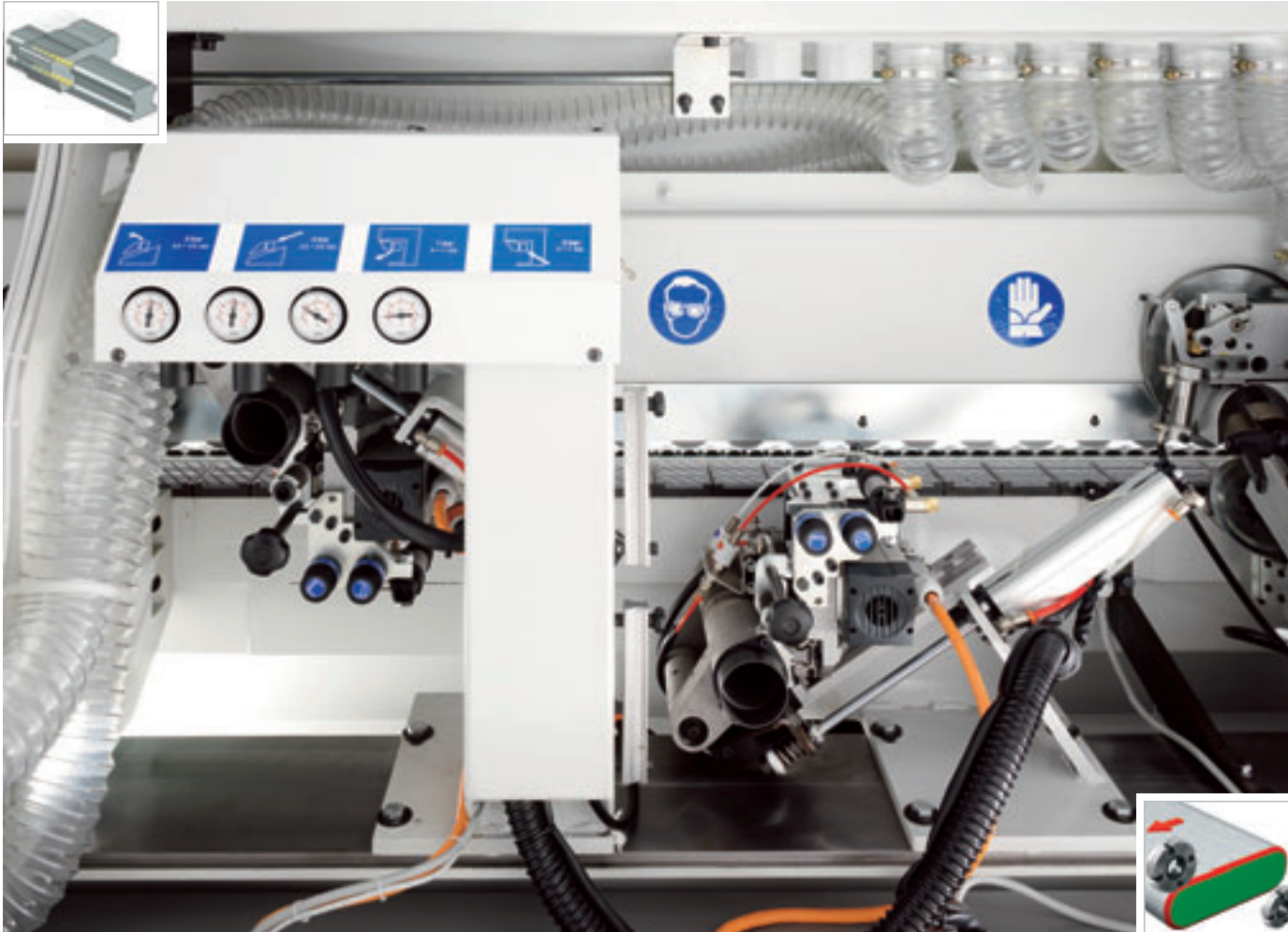
Tilting top and bottom trimming unit RI-501
2 independent high frequency motors (0.65 W each) which can be tilted from 0 to 25 degrees. On request: 2-position switch for quick working change (i.e. 0,4/2 mm and vice versa).

Standard.

Tilting blades by NC.

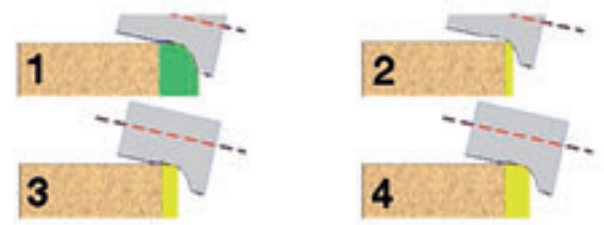


FLEX SYSTEM: automatically by NC for postformed panels.



Multifunction 2 motors rounder CR-200V.

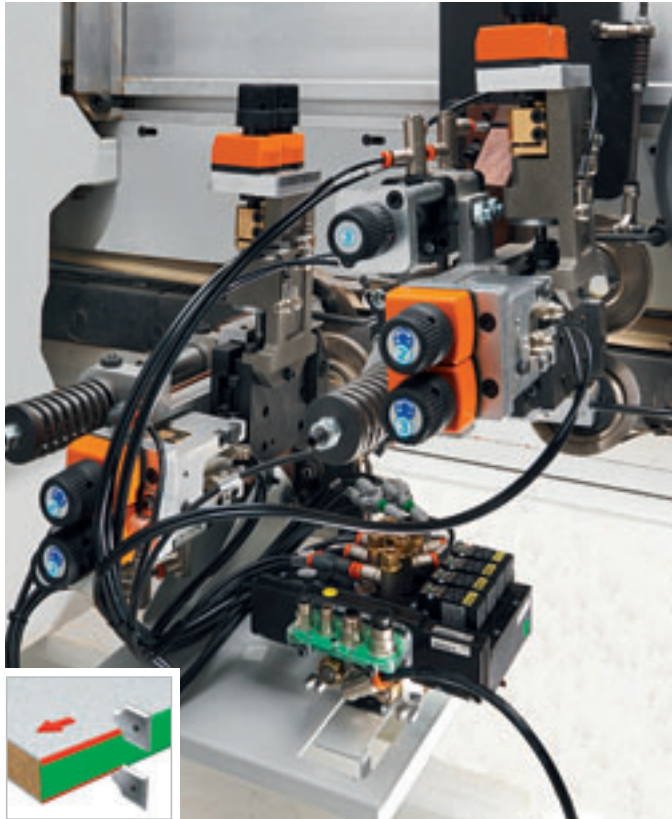
Standard



4 positions FAST SYSTEM to change machining operation (e.g. 0.4 / 0.6 / 0.8 / 2 mm and vice versa) through Numerical Control.

Jade 300

Operating units featuring great versatility



Compact edge scraper unit RBK-503.
Compact and strong, this provides optimum finishing of extra-thick PVC/ABS banding material. Complete with vertical and horizontal rotating copying wheels and chip extraction and detachment system.



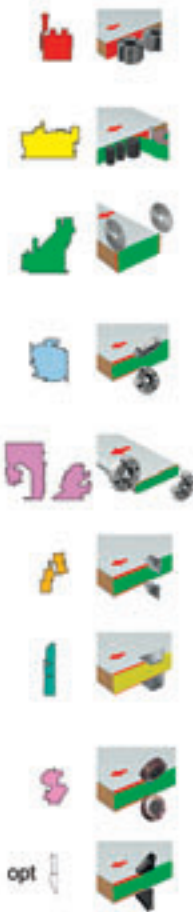
Glue scraper RCC-701.
Removes any residual glue using two knives fitted with a timed intervention turning discs copying system.



Brush unit SP-501.
Tilting brush unit to clean and polish the edge of the panel.

Jade 300

Compositions



325R-A

325R-B

325R-C



335-A

335-B

340-A

340-B

340-Ap

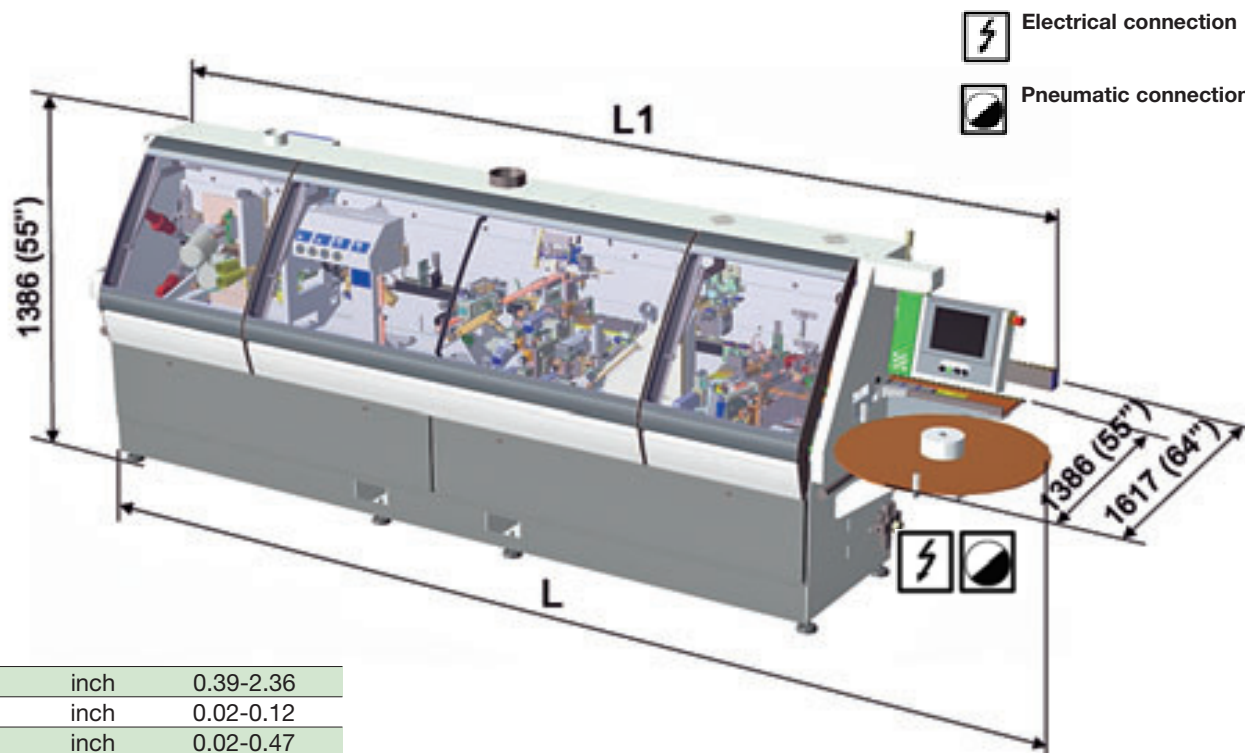
340-Bp





Jade 300

Technical information

	L				L1			
Jade 325	mm	3670	inch	143	mm	3300	inch	129
Jade 335	mm	4700	inch	183	mm	4330	inch	169
Jade 340	mm	5150	inch	201	mm	4780	inch	186



 Electrical connection

 Pneumatic connection

Panel thickness	mm	10-60	inch	0.39-2.36
Thickness of banding material in rolls	mm	0.4-3	inch	0.02-0.12
Thickness of banding material in strips*	mm	0.4-12	inch	0.02-0.47
Min. panel length	mm	140	inch	5.51
Min. panel width (with length at least 140 mm)	mm	85	inch	3.35
Min. panel width (with length at least 250 mm)	mm	50	inch	1.97
Chain feed speed	m/min	12 (12-18 opz.)	fpm	39 (39-59 opz.)
Pneumatic connection	bar	7	bar	7
Working voltage (three phases+neutral+ground)	V/Hz	400/50	V/Hz	400/50
Control voltage	V DC	24 - CC	V DC	24 - CC
Static frequency inverter	Hz	200	Hz	200
Glue pot capacity (approx)	kg	2	kg	2
Heating time at ½ load (approx)	min	10	min	10

Surface sound pressure level during machining in A (Lp(A))	dB(A)	88
Sound power level during machining in A (LwA)	dB(A)	106
Measurement uncertainty K	dB(A)	4

Tests were carried out in accordance with Regulations UNI EN 1218-4:2009, UNI EN ISO 3746: 2009 (sound pressure) and UNI EN ISO 11202: 2009 (sound pressure in the operator's working position) with run of panels. The noise levels given here are emission levels and do not necessarily represent safe working levels. Although there is a relationship between output levels and exposure levels, the output levels cannot be reliably used to determine whether additional precautions are necessary or not. The factors determining the noise levels to which the operative personnel is exposed, include the length of exposure, the characteristics of the work area, as well as other sources of dust and noise (i.e. the number of machines and processes concurrently operating in the vicinity), etc. In any case, the information supplied will help the user of the machine to better assess the danger and the risks involved.

When required, machines are supplied in compliance with CE standards.

* according to the operating unit chosen.

The Biesse Group

The **Biesse Group** operates in the production of machinery and systems for the wood, glass and stone working industries.

The Company offers modular solutions from the design of turnkey plants for large furniture manufacturers to individual automatic machines and work stations for small and medium enterprises and the design and distribution of individual highly technological components. Starting right from its formation in 1969, the **Biesse Group** has stood out in world markets for its rapid growth and strong will to become a global partner for those companies belonging to its lines of business.

As a result of its attention to research and innovation, Biesse is able to develop modular products and solutions capable of responding to a vast range of requirements from clients.

As a multinational company, the **Biesse Group** distributes its products through a network of 30 directly controlled subsidiaries and no fewer than 300 dealers and agents located in strategic markets enabling Biesse to cover more than 100 countries.

They guarantee specialized after-sales assistance to clients whilst at the same time carrying out market research in order to develop new products.

The **Biesse Group** has over 2,300 employees and has production facilities in Italy and India with a total surface area of over 115.000 square metres.

The **Biesse Group** is made up of three divisions, each of which includes a productive unit concentrating on single product lines.

The **Wood Division** designs and produces woodworking machinery for companies processing furniture, doors and windows, and offers a wide range of solutions for the entire industrial production cycle of wood and its by-products.

The **Glass and Stone Division** produces machines for companies processing glass, stone and, more generally speaking, for different industries such as interior decoration, building and the automobile industry.

The **Mechatronic Division** designs and produces highly technological components both for the Group and for the world market.





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