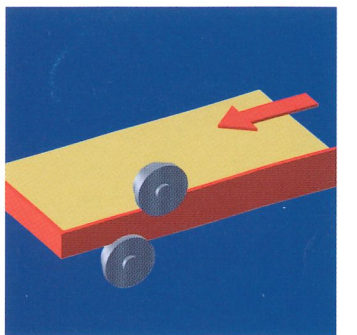
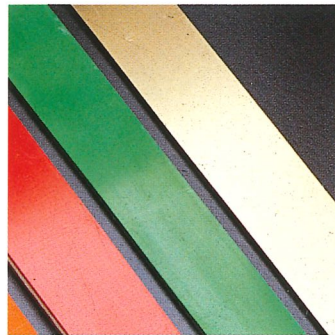
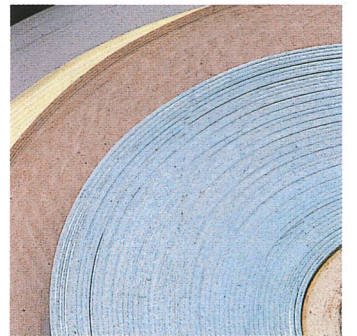
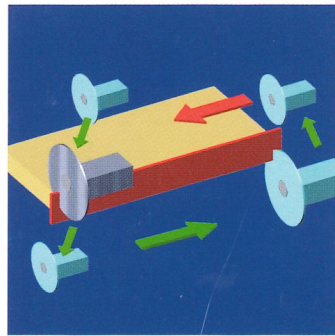
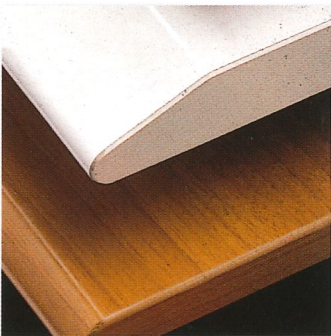
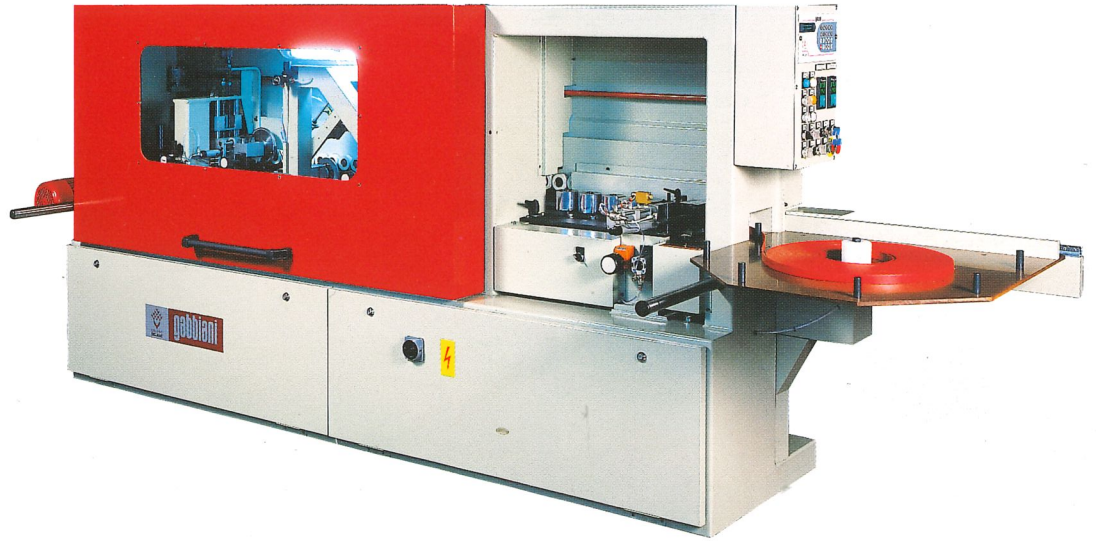
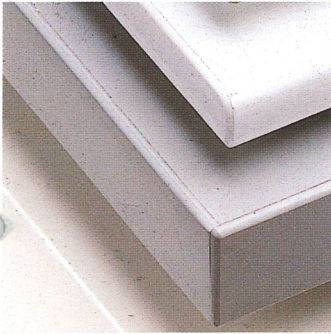
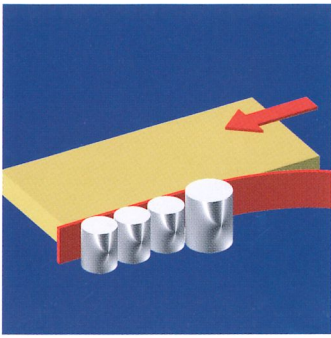


# GABBIANI 410



TOTAL EDGE BANDING



GRUPPO  
DELMAC

**gabbiani**

# GABBIANI 410

BORDATRICE AUTOMATICA MONOLATO  
SINGLE SIDED AUTOMATIC EDGE BANDING MACHINE

PLAQUEUSE DE CHANTS AUTOMATIQUE MONOLATERALE  
EINSEITIGE KANTENANLEIMMASCHINE  
CHAPADORA DE CANTOS AUTOMÁTICA UNILATERAL



Execution de toutes les opérations d'usinage du chant avec placage, alaises jusqu'à 10mm, en mélamine, ABS/PVC avec un seul groupe operateur équipé de 3 moteurs à 18.000 tours/min.

Sämtliche Kantenbearbeitungen mit Furniermaterial, Massivleisten, Melaminpapier, ABS, PVC mit nur einem Bearbeitungsaggregat bestehend aus drei Motoren 18000 upm.

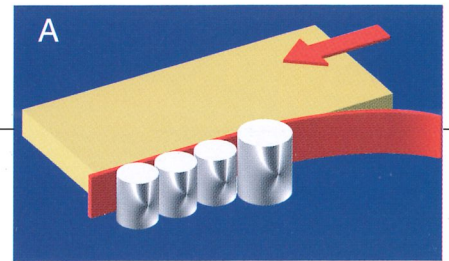
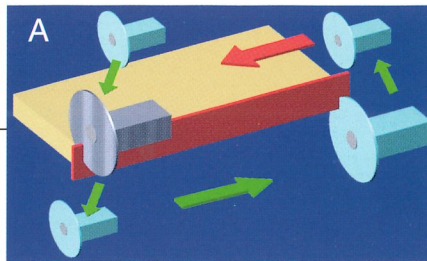
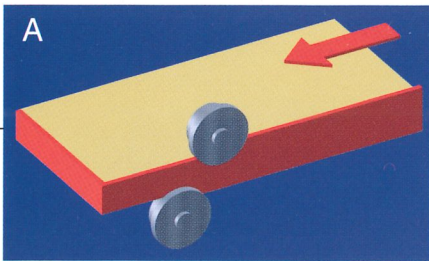
Ejecución de todas las operaciones de chapado de cantos con implantaciones de papel, melamina, ABS/PVC con un solo grupo operador dotado de 3 motores a 18.000 r.p.m.

Esecuzione di tutte le operazioni di bordatura con impiallacciatura, massellino, carta melamina, ABS/PVC con un solo gruppo operatore dotato di 3 motori a 18.000 giri/min.

Processing of all edging operations for veneer, solid wood, melamine paper 3mm ABS/PVC and thin PVC with a single working unit equipped with 3 motors, 18000/r.p.m. These same operations require 10 motors on traditional machines!

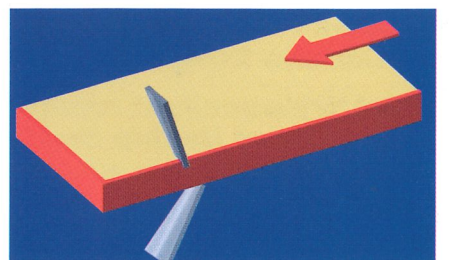
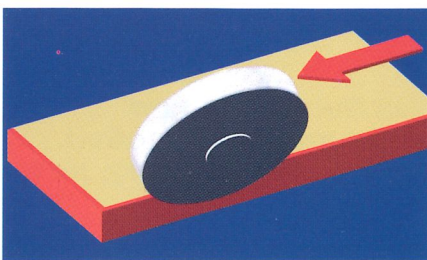
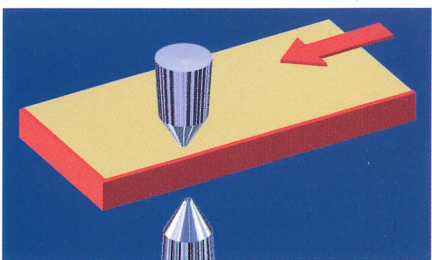
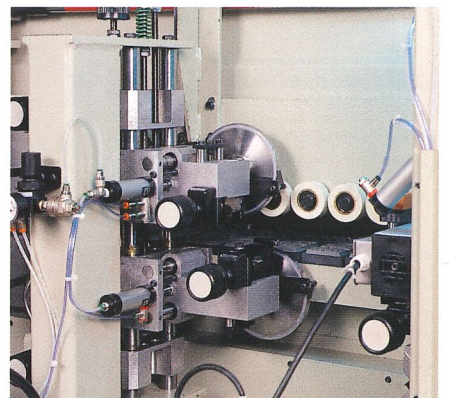
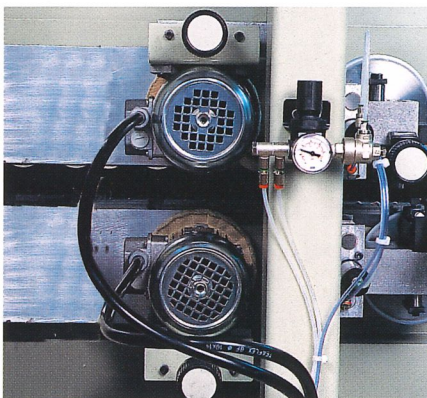
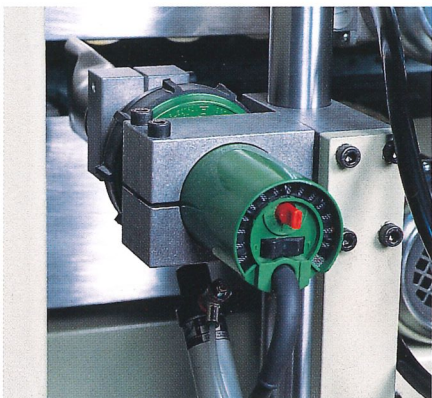
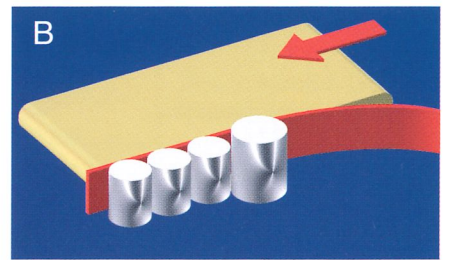
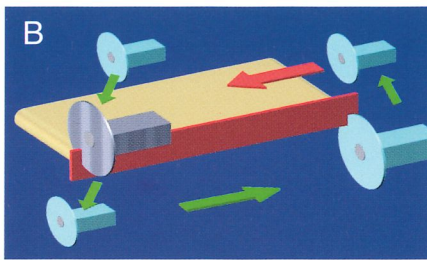
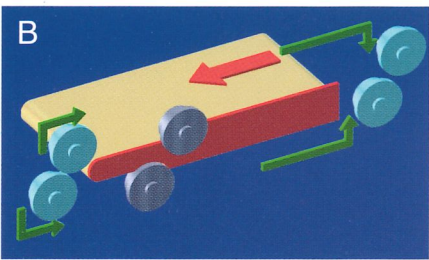
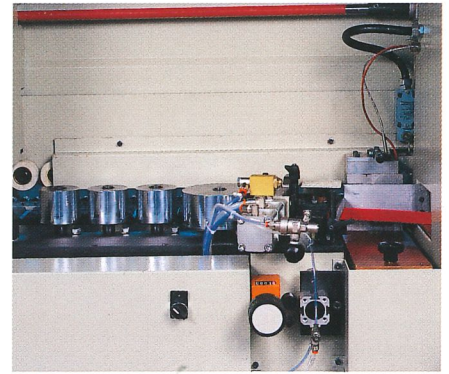
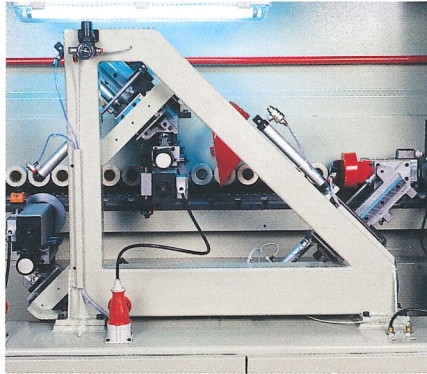


immaschine.  
RA



A) Intestatura e finitura sui 4 lati di pannelli con profilo diritto.  
*End trimming and super finishing on 4 sides of square edged panels*  
 Coupe en bout et finissage sur les 4 côtés du panneau avec profil droit  
 Ablängen und Nachbearbeitung auf 4 Seiten für Platten mit geraden Kanten  
 Escuadrado y perfilado sobre los 4 lados con perfil recto.

B) Intestatura e finitura sui 2 lati diritti di pannelli postformati.  
*End trimming and super finishing on 2 sides of 3 mm postformed or sofformed panels.*  
 Coupe en bout et finissage sur 2 côtés droits des panneaux postformés.  
 Ablängen und Nachbearbeitung auf 2 geraden Seiten für postformierte Platten.  
 Escuadrado y perfilado sobre 2 lados rectos de paneles postformados.



Gruppi raschietto, spazzole e soffiatore aria calda.  
*Scraping unit for 3mm buffing station and hot air blower.*  
 Groupe racleur, brossage et souffleur air chaud.  
 Abstreifaggregat, Schwabbeleinheit, Heißluftgebläse.  
 Grupos rascadores, cepilladores y sopladores de aire caliente.

Bordo in PVC arrotondato sulla parte superiore e inferiore.

*ABS/PVC edges with top and bottom corner radius.*

Chant en PVC, arrondi dans le côté supérieur et inférieur.

*PVC, oben und unten abgerundet.*

Chapado en PVC con rayado superior y inferior.

Bordo in massello, arrotondato o smussato.

*Solid wood edge with corner radius or chamfered finish.*

Chant en bois massif arrondi ou chanfreiné

*Massivleisten, abgerundet oder abgefast.*

Chapado en cantos rayados o biselados.

Bordo in laminato, refilato o smussato.

*High pressure laminate with flush trimmed or chamfered finish.*

Chant en laminé, refilé ou chanfreiné.

*Laminat, besäumt oder abgefast.*

Chapado en laminas, refiladas o biseladas.

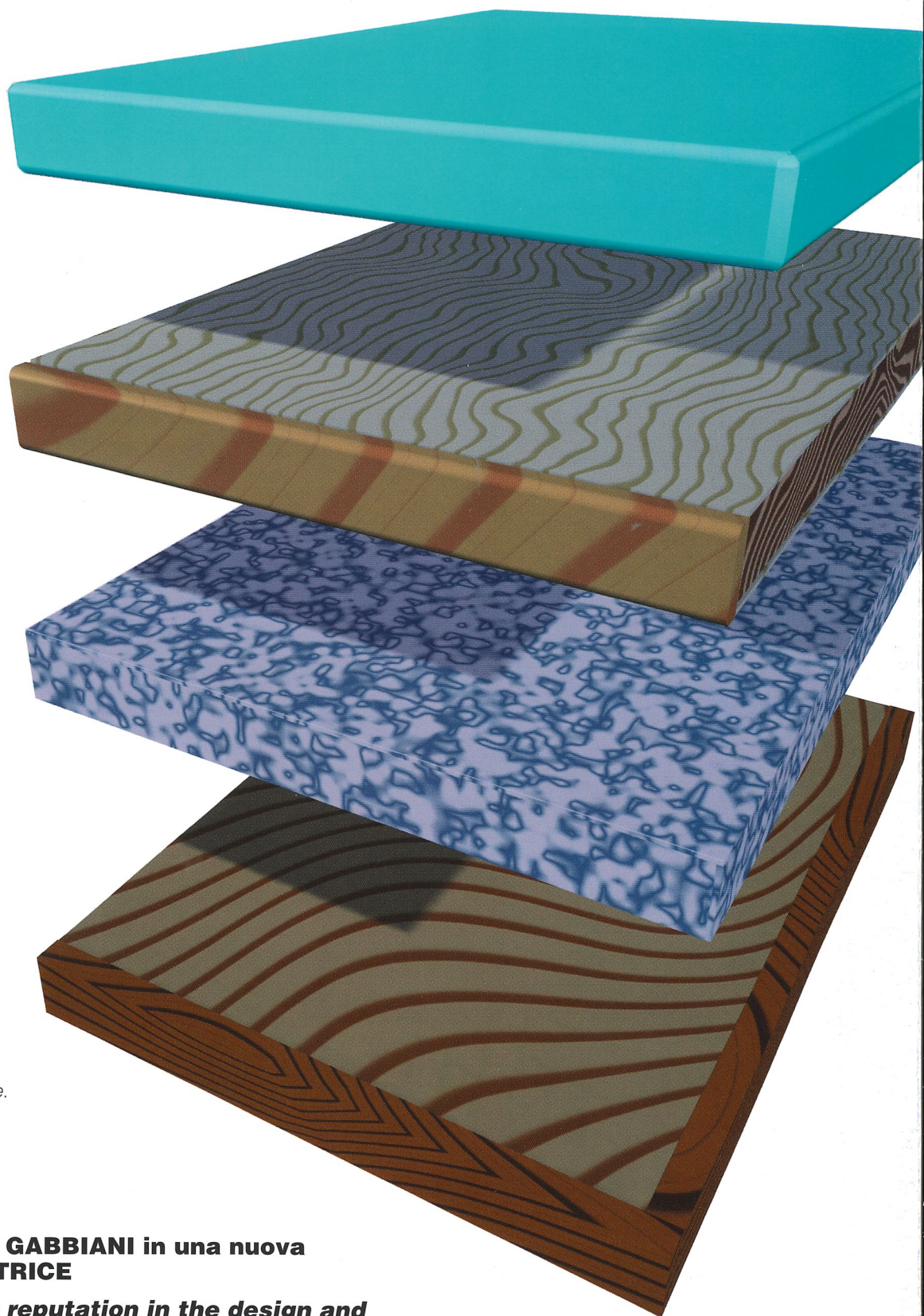
Bordo in massello fino a 10 mm di spessore.

*Solid wood edge up to 10 mm thickness.*

Chant en bois massif jusqu'à 10 mm d'épaisseur.

*Massivleisten, bis 10 mm. Stärke.*

Chapado en cantos finos a 10 mm de espesor.



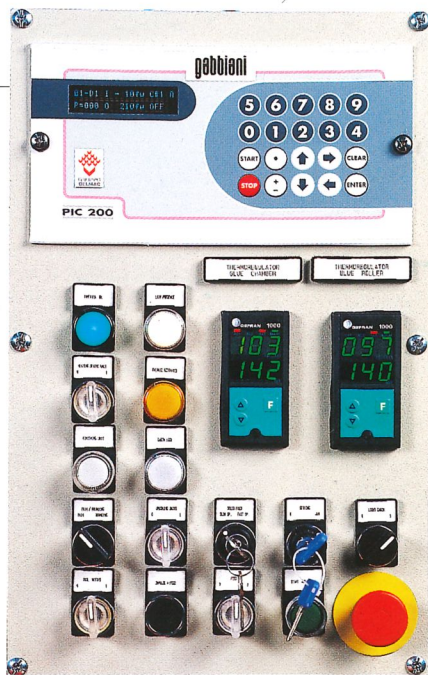
● **La famosa tecnologia GABBIANI in una nuova rivoluzionaria BORDATRICE**

● **GABBIANI's excellent reputation in the design and manufacture of Double End Tenoners and Combination machines is available now also in this revolutionary, new compact edgebander**

● **La fameuse technologie GABBIANI dans une nouvelle révolutionnaire PLAQUEUSE DE CHANTS.**

● **Die berühmte GABBIANI Technologie in einer absolut neuen Kantenanleimmaschine.**

● **La famosa tecnologia GABBIANI en una nueva revolucionaria CHAPADORA**



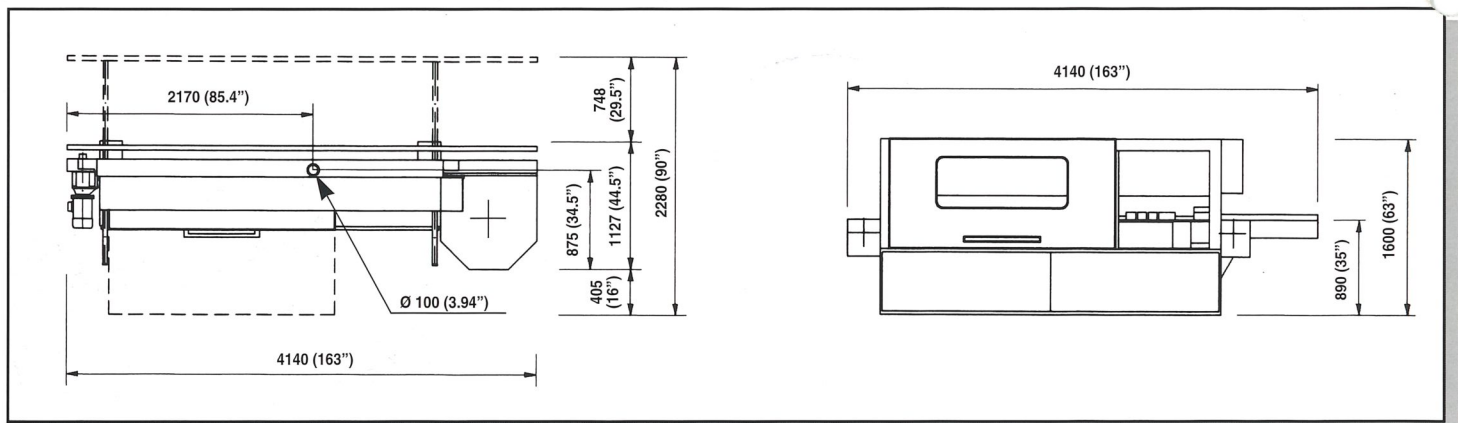
Quadro comandi con C.N. per la predisposizione automatica di GABBIANI 410 su 2 programmi-lavoro, il 1° per lavorazioni longitudinali, il 2° per lavorazioni trasversali.

*Machine equipped with line control (N.C. control) for automatic changeover between longitudinal and transversal processing.*

Pupitre de commande à C.N. pour la prédisposition automatique de GABBIANI 410 sur 2 programmes d'usinage, 1er pour usinages longitudinaux, 2ème pour usinages transversaux.

*Steuerpult und numerische Steuerung für die automatische Einstellung der Maschine auf 2 Arbeitsprogramme (das erste für Längsbearbeitungen, das zweite für Querbearbeitungen).*

Cuadro de mandos a C.N. para la predisposición automática de GABBIANI 410 con dos programas de trabajo. El primero para el trabajo longitudinal y el segundo para el trabajo transversal.



#### DATI TECNICI / TECHNICAL FEATURES / DONEES TECHNIQUES / TECHNISCHE DATEN / DATOS TECNICOS:

Spessore bordi in striscia	Strip edge thickness	Epaisseur chants en bandes	Streifenmaterial-Stärke	Espesor bordes en cinta	mm. 0,4-10	(0.016-0.394")
Spessore bordi in rotolo	Coil edge thickness	Epaisseur chants en bobine	Rollenmaterial-Stärke	Espesor bordes en rollo	mm. 0,4-1,5	(0.016-0.059")
(h. max. 60 mm)	(max. height 60 mm)	(h.maxi.60 mm)	(Höhe max. 60 mm)	(h max. 60 mm)		
Spessore bordi in rotolo	Coil edge thickness	Epaisseur chants en bobine	Rollenmaterial-Stärke	Espesor bordes en rollo	mm. 0,4-4	(0.016-0.157")
(h. max. 35 mm)	(max. height 35 mm)	(h.maxi.35 mm)	(Höhe max. 35 mm)	(h max 35 mm)		
Diametro bordo in rotolo	Band table diameter	Diamètre chant en rouleau	Rollenmaterial-Durchmesser	Diámetro bordes en rollo	mm. 800	(31.5")
Lunghezza minima striscia	Minimum band length	Longueur mini. bande	Min. Streifen-Länge	Largo mínimo en cinta	mm. 150	(5.91")
Spessore pannello	Panel thickness	Epaisseur panneau	Plattendicke	Espesor panel	mm.10-60	(0.394-2.362")
Larghezza min. pannello	Min. panel width	Largeur mini. panneau	Min. Plattenbreite	Largo mínimo panel	mm. 55	(2 1/8")
Velocità avanzamento	Feeding speed	Vitesse d'avance	Vorschubgeschwindigkeit	Velocidad de avance	m./min. 13 e 20	(42 and 65 fpm)
Potenza installata	Installed power	Puissance installée	Installierte Leistung	Potencia instalada	Kw. 6,5	
Nr. 1 bocca aspirazione Ø	Nr. 1 dust extraction outlet - diam.	Nr.1 bouche aspiration- diamètre	Zentralisierte Absaugung	N.1 boba aspiracion- diametro	mm. 100	(4")
Peso	Weight	Poids	Gewicht	Peso	Kg. 1200	(2640 lbs)
Ingombro	Overall dimensions	Encombrement	Maschinenabmessungen	Dimensiones	mm. 4140x1065x1550h	(in 163x42x61)
Aria compressa	Compressed air	Air comprimé	Druckluft	Aire comprimido	bar.6	(88psi)

Gruppi raschietto, spazzo  
Scraping unit for 3mm bu  
Groupe racleur, brossage  
Abstreifaggregat, Schwab  
Grupos rascadores, cepill

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