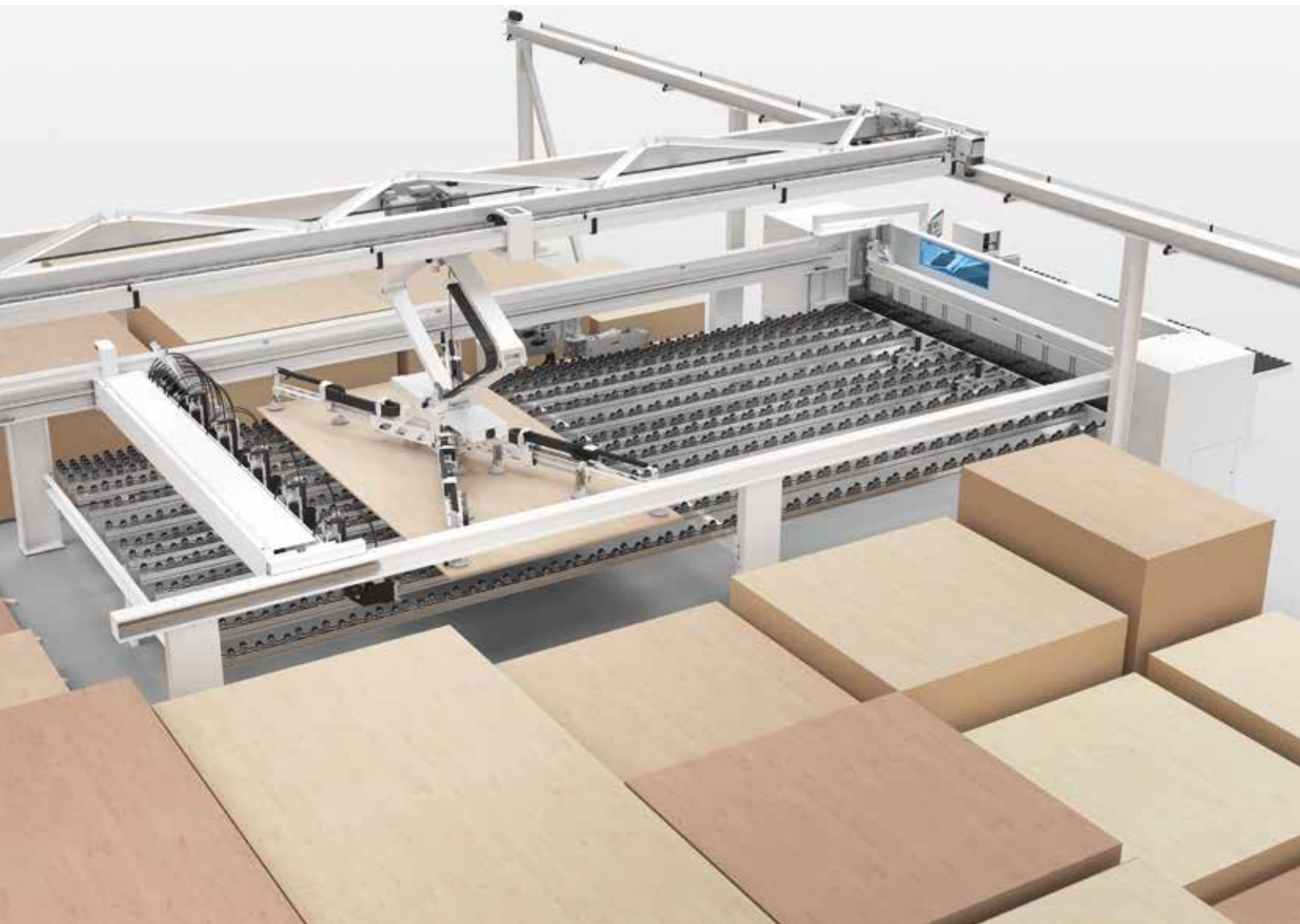


Optimized, transparent material flow.

HOMAG

Horizontal storage system
STORETEQ S-200, S-500

YOUR SOLUTION







More potential for operating machines

From craftsman who uses a storage in the size of a double garage, up to industrially producing furniture manufacturer who operates a horizontal storage with maximum dimensions - storage systems solve the logistical requirements at the beginning of the process chain.

YOUR SOLUTION

MEHR: [HOMAG.COM](https://www.homag.com)



STORETEQ

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STORETEQ S-200 - Logistics with appreciable optimization effects

Whether a panel spectrum as large as possible, high speed, or full equipment. Transportation routes are optimized, material and time are measurably saved by using the STORETEQ S-200. The STORETEQ is intelligent logistics with noticeable optimization effects.

Handling with profit - STORETEQ S-200 is profitable even in smallest space.

The STORETEQ S-200 optimizes the storage area and saves you valuable production space.

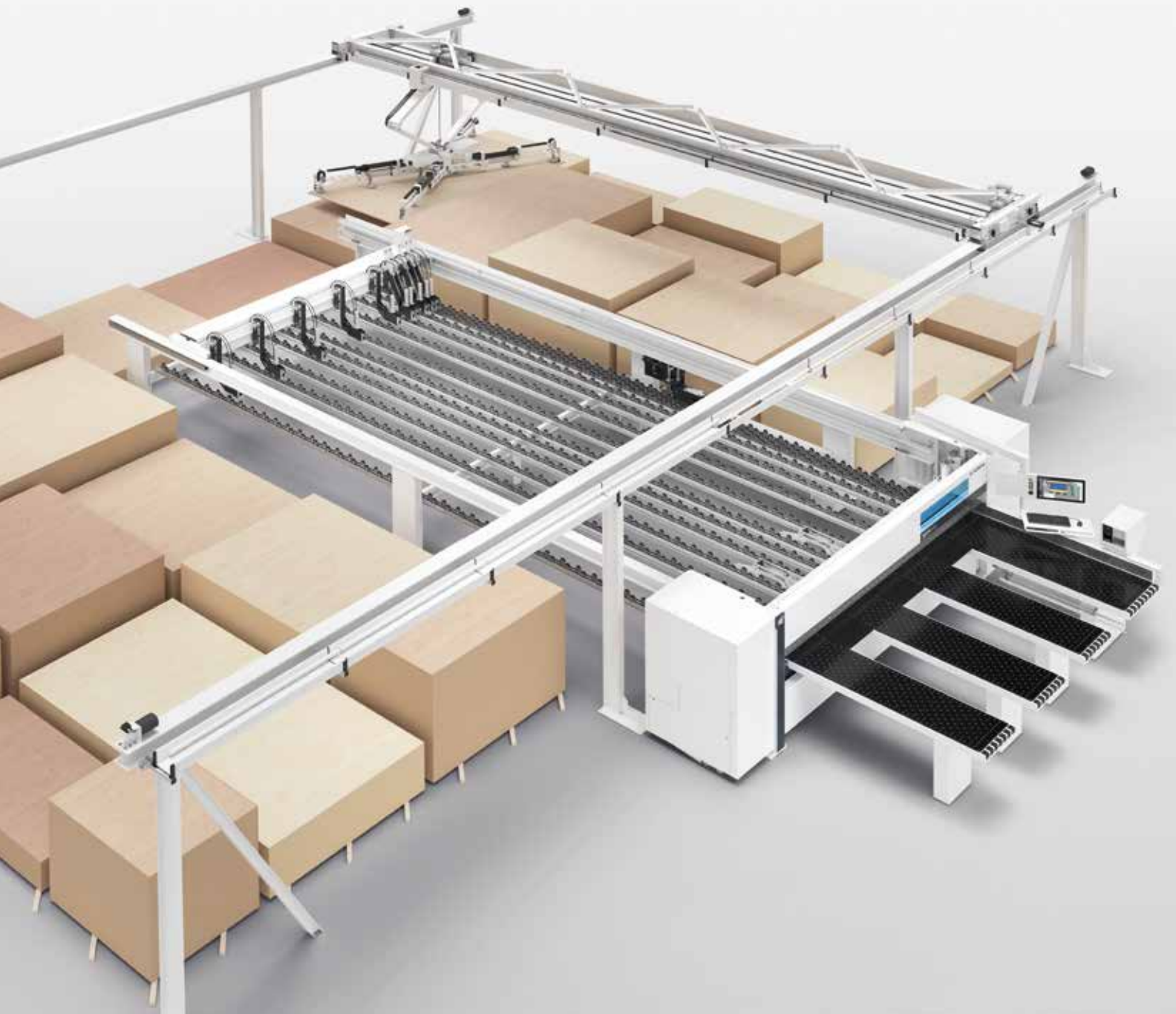
- Fast amortization - the combination with a saw already pays off with 20 panels to be cut per day.
- Intelligent stand by - The machines only consumes energy, when it is moving
- Optimal material use up to offcut parts thanks to wellthought-out material management
- Handling without extra costs - Coated panels from 8 mm thickness even in the standard due to suction traverse ST61.
- High flexibility because of ideal use of the available space even in smallest rooms.
- Productivity increase up to 40% with constant number of personnel



The **ST71 suction traverse** in X geometry is the ideal optional feature for the STORETEQ S-200. As far as process reliability is concerned, the self-teaching cross rail leaves little to be desired. The ST71 generates the data required for handling panels itself. The operator does not have to enter anything.



Processing machines are connected via standardized interfaces. Regardless of whether you're placing a panel directly on the saw or connecting a processing machine to the storage system via roller conveyor — the STORETEQ S-200 ensures the processing machines connected add value optimally.



„An important competition advantage arises through time savings thanks to the automatic horizontal storage. The facts search times, quality and speed have become noticeably more effective. Here, in particular, the characteristics material overview, offcut management, and structured procedures have paid off in many cases.“

Mario Beck - Owner of the carpentry, Mario Beck

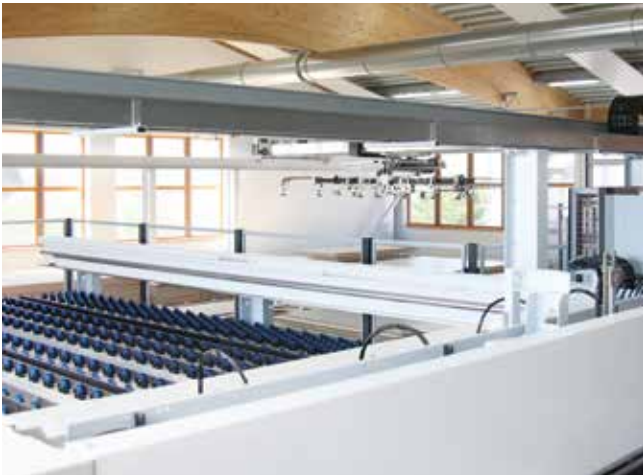


STORETEQ S-500 - more potential for operating machines

A lot of leeway in combining operating machines and in panel variety make the STORETEQ S-500 the icon within the storage systems. This storage system offers high efficient logistics for industry and handicraft.

„No human is as conscientious, persistent, and fast as our storage system. The investment works. Operation runs smoothly and more calculable, also on quick shots. We save two employees, who we need more urgent in other places. Furthermore, the storage system detects slow sellers and submits utilization proposals.“

Josef Eibl - Owner, Josef Eibl GmbH



STORETEQ S-500 - Flexibility is a trump - There is something for every demand

The STORETEQ S-500 stable design permits large flexibility of the extension in length and width.

- Span width up to 16 m, and travel length up to 50 m and more
- Standard interfaces for integration of different operating machines
- Controlled, low vibration travel movements also in the max. extension



Horizontal storage system STORETEQ S-500 - High material variety with one storage system

Whether plastic, Plexiglas, or laminates, coated or uncoated panels - the STORETEQ S-500 is a multi-talent even in panel handling.

- Panel weight up to 350 kg and panel length up to 5,600 mm
- Failure-free transport also on structured surfaces
- High stability of double scissors for exact panel handling
- Handling of plastic panels





More time for important things

Do you have to deal with close delivery times for the delivery of your high quality products? Does the process planning “run outside” to look what material is on stock? Or do your customers change the order on short notice despite close deadlines? The consequences then are far-ranging! Delivery times are difficult to keep, operating procedures are getting untrue, and countless overtime hours are reflected in production costs and employee's motivation.

If this sounds familiar to you, it is time for a HOMAG STORETEQ! You have free choice. Whether combined with an operating machine or as pure collating storage. You can only benefit! Starting with the STORETEQ S-200, with less than one year pay-back time, that fits in a double garage, up to the STORETEQ S-500 that covers almost every demand. The success is measurable at once! Production capacity is increased, personnel and quality costs are reduced, and your order procedure will be more flexible, faster and more economic.

The best: **Our storage systems save time for your important objects.**



woodStore 7. mobile, networked, user-friendly.



Mobile Command

Different functions can be controlled via mobile devices in the machine's wireless LAN.



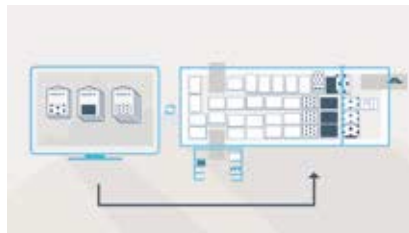
User Management

A storage operation that is controlled by persons, with a functional scope of up to 40 different user rights.



Smart Separation Learning

Fully automatic panel separation, where only two settings are necessary for panel handling.



IntelliStore

All storage movements are constantly monitored and automatically adjusted to the current production conditions.



Integrated Decor Selection

An easy choice and allocation of panel decors for a realistic display of the panels that are available in the storage.



10 important reasons for the woodStore storage control

1. Open data base system enables smooth integration
2. Multi terminal offers transparency, ergonomic operation
3. Smart Connected System: Complete integration of optimization, saw and storage to a cut system with appropriated interfaces
4. intelliStore: Flexible storage organization, adapting itself automatically on production conditions
5. Complete offcut management prevents the buildup of offcut stock
6. Forklift driver management: Enables from cut decoupled material supply
7. Administration of external storages integrated
8. Easy Edit production lists: Simple change of the orders and sequence
9. Different storage strategies enable simple adjustment for the storage management on changing production scenarios
10. Optimization of the production sequence enables high capacity



Smart Connected System

Complete integration of optimization, saw, and storage into one cutting-to-size system with standard interfaces that match..



e-mail Alert

In case of malfunctions in the storage process the system will send an e-mail to a defined e-mail account.



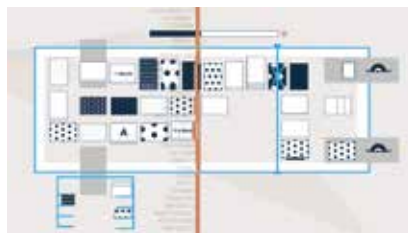
Data Base - Access Analysis

Customer data base is measured and recorded for performance to identify digital bottlenecks.



Offcut management

Automatic storing of offcuts out of the saw with integrated measuring of the panels when intake. Management of manual offcut storages with corresponding assistants for an easy adjustment.



woodStore Analyzer

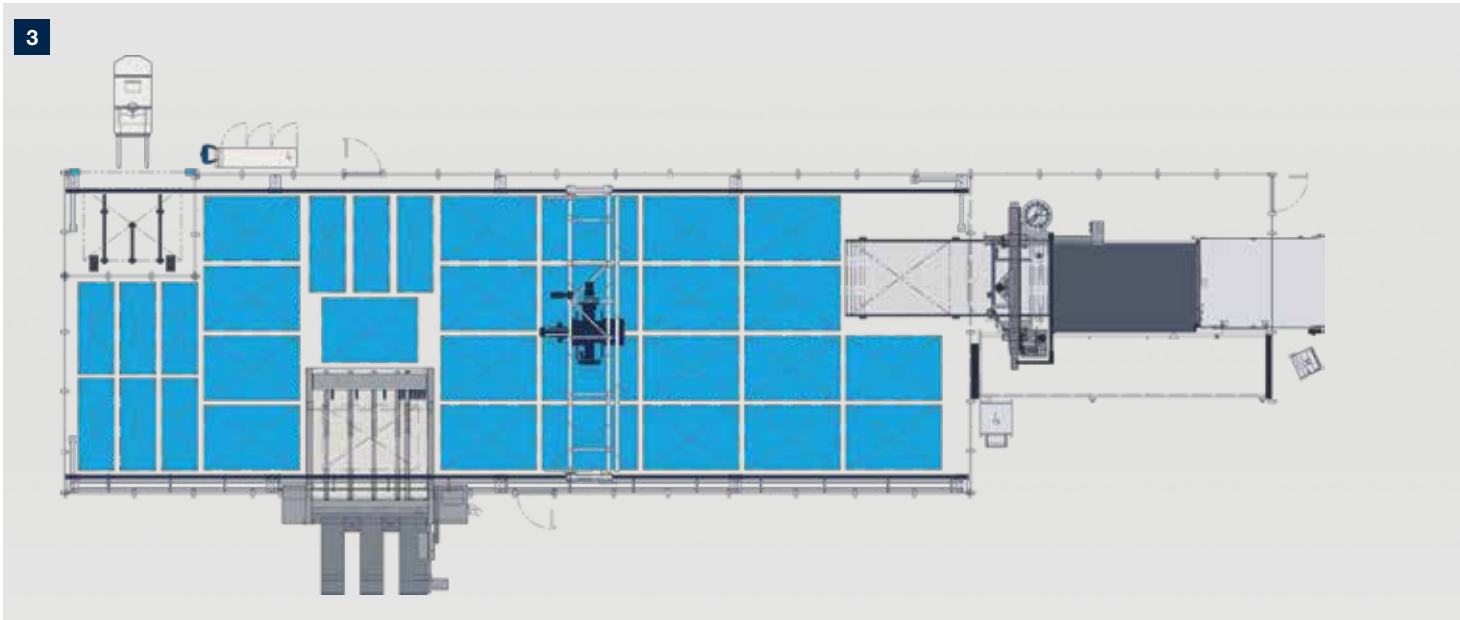
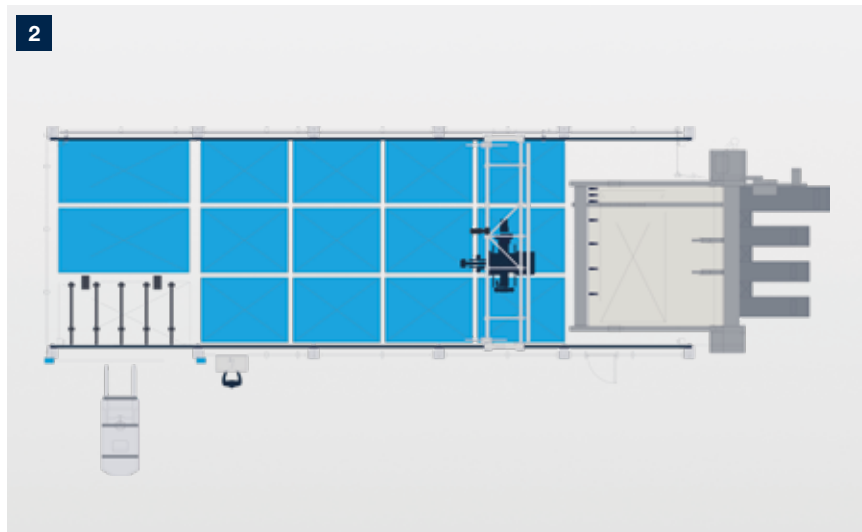
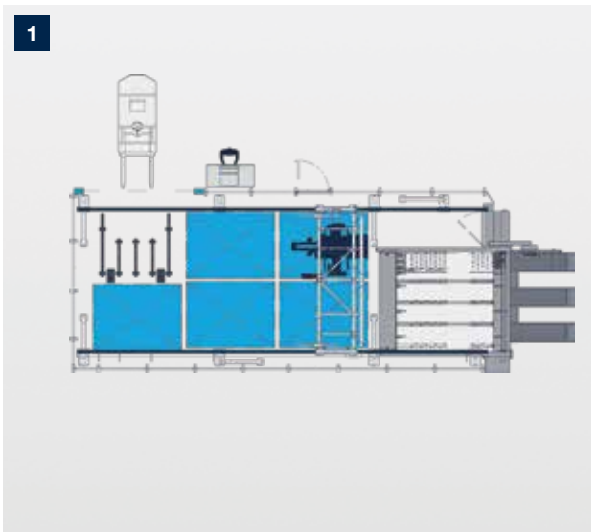
In an individually selectable period the main functions of the storage system are scrutinized customer-specific and analyzed whether the customer uses the storage system optimally.



Intelligent logistics is a key to success

HOMAG horizontal storage systems are intelligent multi talents where no wish remains open. From the smallest storage that „fits in a double garage“ up to a multi story

storage for industrial demands. The material flow is optimized in all production sizes, stocks are managed transparently and operating machines are used optimally.



1 Storage and saw with 5 stacking places
User, e.g. traditional carpentry

2 Storage and saw with 14 stacking places
User, e.g. equipment supplier

3 Storage with saw and CNC processing with more than 20 stacking places
User, e.g. fair trade and shop fitting, supplier companies

4



4 Storage with saw and processing with more than 30 stacking places

User, e.g. industrially oriented kitchen and furniture manufacturers

HORIZONTAL STORAGE SYSTEM STORETEQ S-200

	Basic machine	With additional equipment
Span width (mm)	5,000	12,000
Frame length (mm)	10,000	50,000
Speed		
Bridge (m/min.)	60	Max. 25% increase in performance by increasing accelerations and speeds
Carriage (m/min.)	80	
Lifting drive (m/min.)	30	
Workpiece length (mm)	2,000 – 4,200	max. 5,600
Workpiece width (mm)	800 – 2,200	min. 400
Workpiece thickness raw boards (mm)	from 12	from 3
Workpiece coated (mm)	from 8	from 3
Panel weight (kg)	250	250
Stack height (mm)	2,100	2,500

HORIZONTAL STORAGE SYSTEM STORETEQ S-500

	Basic machine	With additional equipment
Span width (mm)	5,000	16,000
Frame length (mm)	10,000	50,000
Speed		
Bridge (m/min.)	60	Max. 35% increase in performance by increasing accelerations and speeds
Carriage (m/min.)	80	
Lifting drive (m/min.)	30	
Workpiece length (mm)	2,000 – 4,200	max. 5,600
Workpiece width (mm)	800 – 2,200	min. 400
Workpiece thickness raw boards (mm)	from 12	from 3
Panel weight (kg)	250	350
Stack height (mm)	2,100	2,500

woodStore - Software modules for STORETEQ		
	STORETEQ S-200	STORETEQ S-500
Data base system SQL	X	X
Multi terminal surface	X	X
Smart Connected System	X	X
Offcut management	*	*
External storage management	X	X
Stacker operators management	X	X
Flexible storage organization	X	X
Optimization module IntelliStore	X	X
FlexSortPlus - pre-sorting	X	X
woodStore Analyzer	X	X
Extended storage function	X	X
Storage strategies	X	X
High-performance intermediate buffering	X	X
Rainbow Pattern	X	X
Import and export of stack information	X	X
Panel reservation	X	X
Integrated Decor Selection	X	X
Support of multi position optimization	X	X
Linking of stationary machines	*	*
Lifting table management	*	*
Head cut module	*	*
ERP/PPS Integration	*	*
Stabilization function for thin panels	X	X
Data base access analysis	X	X
e-mail Alert	*	*
Intelligent vacuum control	X	X
Smart Separation Learning	X	X
Master data management	X	X
Master data overview	X	X
Easy2Work package	X	X
Production list module	X	X
Backup System	X	X
Report generator, import and export interfaces	X	X
User management	X	X
Mobile Command	X	X
Cloud Ready	X	X

*Additional equipment is required for the full functionality of the application.

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