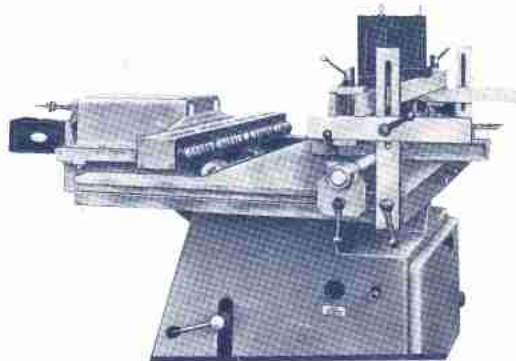


Art. 2157
Multi spindle - Mod. "FM 25 - 29 - 35"



Headstock position for horizontal boring

Technical data		"FM"	
Number of spindle heads		25 - 29 - 35	
Max. centre distance between outer spindles		768 - 896 - 1088	mm.
Centre distance between spindles		32	mm.
Table dimensions		1120 x 780	mm.
Max. vertical boring depth		100	mm.
Spindle speed		2800	rpm
Max horizontal height of spindles		60	mm.
Motor power		3	HP
Working pressure of pneumatic system		6÷8	atm

Specifications:

The 25 - 29 - 35 chucks, running in solid ball bearings with clockwise rotation are driven by a flexible coupling and a motor of adequate horsepower.

An air power central installation of easy access for any servicing controls all working movements in step with the treadle operated electric system.

Working process has following succession:

- workpiece fixing;
- spindles rotation;
- spindles feed;
- rotation stopping;
- workpiece unlocking.