

CHARM CHARM



HOMAG Group AG www.homag-group.com



Independently strong – unbeatable as a team



Introducing the HOMAG Group



At our customers' service around the world

- A workforce of over 5 000
- 23 fully owned sales and service companies
- Over 100 sales partners on every continent
- 15 production locations in Europe, Asia and America
- The number 1 name in the woodworking sector with a world market share of 29,8 %

Success through partnership

For the HOMAG Group, success has many names. Because first and foremost, it is our qualified team that makes us the world's undisputed number 1 in our sector. It is the outstanding competence and commitment of every individual that create an outstanding team. The best results are achieved through an ethos of cooperative partnership. It is precisely because development, production, sales and servicing interact in perfect harmony so that our

customers can rely on receiving the best possible plant or machine, and the top-class services that go with it.

Our team spirit shines through to the outside: Our cooperative relationship with all our partners, whether they be customers, suppliers, investors and other associates, is a central factor in our success.

www.homag-group.com

HOMAG

The HOMAG Group stands for:

- Everything from a single source
- Everything for your specific individual needs
- Everything for your success



Efficiency through innovation

Furniture production

Wherever living room, bathroom or kitchen furniture is produced, more than likely there will be a plant or machine from the HOMAG Group involved somewhere. Major internationally operating furniture and fitted kitchen manufacturers as well as regional woodworking shops have placed their trust in us for over 50 years. Innovative developments form an important facet of the HOMAG Group's astounding success story: The Group currently holds over 900 patents.

Structural element production

Whether parquet or laminate flooring with tongue and groove or click profile, windows, doors or staircases – our broad-based machine portfolio offers just the right solution for every manufacturer.

Timber house construction

We offer innovative machines for modern carpentry firms and the efficient timber frame house construction industry.











BRANDT Kantentechnik GmbH

32657 LEMGO Phone: +49 5261 974 0

www.brandt.de

Perfect edges for discerning customers

BRANDT offers innovative and high-powered edge banding machines for discerning woodworking shop customers. Top priority is given to economy and quality, ensuring long-term competitive benefits for BRANDT customers. A high level of standardization in conjunction with ground-breaking production technologies guarantees an optimum cost-to-performance ratio across the whole of the clearly structured product range.

The consistent further development of its control technology guarantees operating simplicity and convenience – because for BRANDT, the human factor and the end product form the focus.

The ultimate in profile wrapping

FRIZ has been a competent supplier of profile wrapping technology for over 100 years. At the company headquarters in Weinsberg, we develop and produce practical solutions for all performance categories and applications. We supply a complete range of compact individual machines through to fully automated production lines. Engineering solutions are complemented by matching software and a comprehensive range of

services. Our aim is to laminate profiles with greater economy, flexibility and speed. Our customers appreciate the high standard of quality of our machines and our expertise in the implementation of individual requirements.



FRIZ Kaschiertechnik GmbH

74189 WEINSBERG

Phone: +49 7134 505 7500

www.friz.de









HOLZMA Plattenaufteiltechnik GmbH

75365 CALW-HOLZBRONN Phone: +49 7053 69 0

www.holzma.com

Highly specialized in panel sizing saws and systems

HOLZMA is the world's biggest manufacturer of panel sizing saws and systems. For 50 years, these machines have been providing dimensionally precise finish cuts in almost any kind of panel material. The product portfolio includes stand-alone saws and angular saws with manual and automatic feed as well as large industrial units with automatic feeding and stacking systems.

The control and software areas include machine controls on various platforms, system simulations and cut optimization programs as part of the core competency of the company.

woodCAD|CAM - software for furniture and interior fittings

wood**CAD|CAM** from HOMAG eSOLUTION optimizes processes under the banner of "design-to-machine". From the sketch through to the finished product, from the parametric design and free modeling of components in 3D through to CNC data generation, the CAD/CAM software solution provides the ultimate assurance for order processing and production.

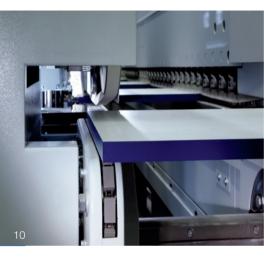
- Parametric and free design
- Photorealistic depiction and room planning
- CNC programs for machines up to 5 axes directly from the 3D design
- Automatic generation of cutting lists and bills of material
- Integrated project management
- Online Sales Solution for B2B and B2C

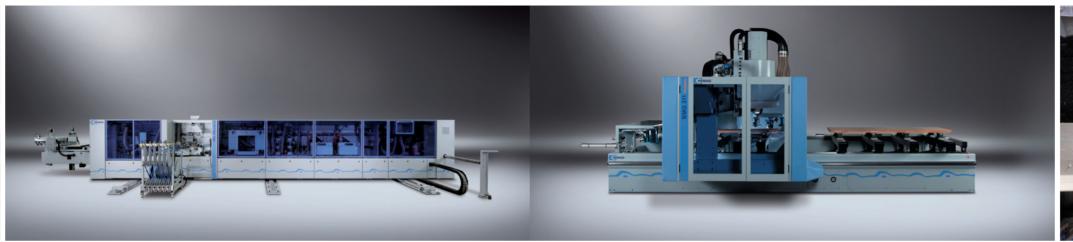


HOMAG eSOLUTION GmbH

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www.homag-esolution.com









HOMAG Holzbearbeitungssysteme GmbH

72296 SCHOPFLOCH Phone: +49 7443 13 0

www.homag.com

Efficient woodworking systems

As the founding company of the HOMAG Group, HOMAG has supplied machines, plants and systems including manufacturing control systems for economical woodworking for over 50 years.

The product range encompasses edge banding machines, double-end tenoners, CNC processing centers and laminating plants.

As the inventor of the world's first edge banding machine, HOMAG offers a comprehensive range of single and double-sided machines for furniture and door production:

- Panel sizing
- Postforming/Softforming
- Lightweight panel edging
- Rebate edging
- Zero joint solutions
- Batch size 1 solutions

The **double-end tenoner** range encompasses individual solutions for furniture, door, flooring and insulating material processing:

- Feed systems with speeds of up to 250 m/min.
- Handling and feeding systems for sensitive insulating panels
- Units for laminate and parquet processing

With over 25 years of experience in CNC technology, HOMAG sets groundbreaking new standards in the field of **processing centers**.

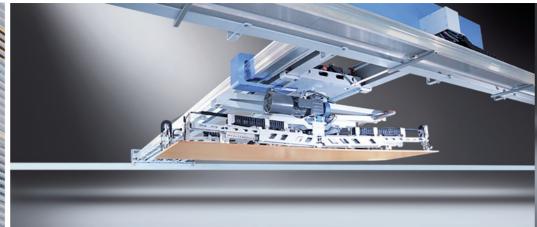
The continuously expanded portfolio for the processing of furniture, doors, staircases, windows and interior fittings (including vehicles) encompasses:

- 3 to 5-axis processing
- Edge banding (softforming, laserTec. rebate edges etc.)
- Production cells

A range of different process technologies are available for the **lamination** of furniture components, doors and lightweight panels:

- High-gloss coating
- Different glue types and process technologies from urea through to reacTec











HOMAG Automation GmbH

09638 LICHTENBERG Phone: +49 37323 16 0

www.homag-automation.com

Products, which connect - Flexible, productive and efficient

HOMAG Automation solutions combine production islands into an overall production concept. Continuous data management produces precise material flows for production. Process command ensures efficiency, flexibility and quality.

From high-performance individual products to the complex interlinking of processes and in-house software development: HOMAG Automation

offers an extensive range of services for cost-effective production in the following areas:

- Storage Technology
- Automation & Robotics
- Sorting & Collating
- Assembly Technology
- Packaging Technology

Storage Technology

Horizontal storage systems offer more leeway in combination with operating machines and in panel varieties. They are the ideal solution for an effective production.

Automation & Robotics

Robot applications, return devices, handling and transport systems add to core machines and complete them up to an unmanned cell

Sorting & Collating

Sorting and collating lines equalize part flows, arrange them as needed and flexibly align them to the actual production process.

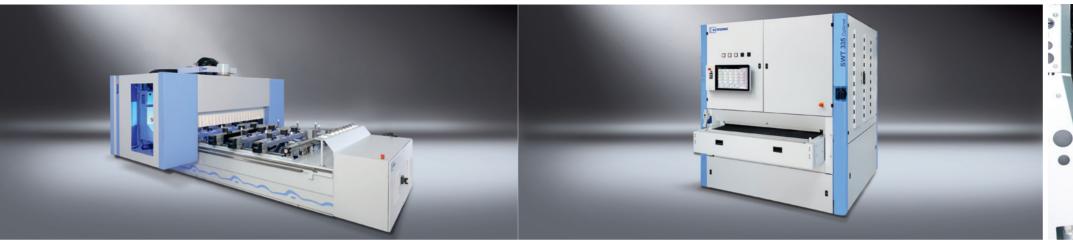
Assembly Technology

From a simple corpus press to customized assembly lines arise solutions for the demand-orientated final assembly.

Packaging Technology

Cost conscious concepts for packaging up to batch size 1. Every carton a tailor-made suit with best product protection, easy and quick to produce.







WEEKE Bohrsysteme GmbH

33442 HERZEBROCK-CLARHOLZ Phone: +49 5245 445 0

www.weeke.com

The specialist in CNC and drilling technology

WEEKE has been developing and producing machines for efficient, resource-saving wood processing over 70 years.

Whether industrial manufacturers or woodworking shops, WEEKE customers can rely on products to the highest technological standard. WEEKE - the expertise you need.

The entire portfolio includes:

- CNC processing centers
- Throughfeed drilling machines
- Drilling and dowel driving machines
- Machines for drilling and hardware mounting technology
- Training, project consultancy and software development

Wide-belt sanding machines for woodworking shops and industrial producers

The brand BÜTFERING stands for high-performance wide-belt sanding machines and innovative surface processing. The BÜTFERING range includes special-purpose and universal sanding machines for calibration, fine sanding and denibbing.

For solid wood processing, planer heads, profiled contact rollers and fine sanding units from above and below are available. The magnetic pad system (MPS) and patented

technologies such as the vibrationabsorbing machine body made of SORB TECH are your guarantee of superb surface quality.

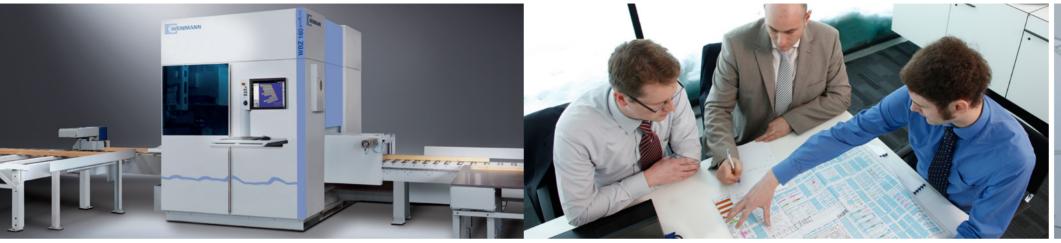


Bohrsysteme GmbH - Division Schleiftechnik -

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www.buetfering.de









WEINMANN Holzbausystemtechnik GmbH

72813 ST. JOHANN Phone: +49 7122 8294 0

www.weinmann-partner.com

Partner for carpentry and timber construction

WEINMANN offers a perfectly coordinated modular product range for small and medium-sized carpentry businesses through to fully automated complete solutions for the timber frame house industry.

The product range encompasses joinery machines, machines for the production of wall, roof and ceiling elements and for processing large-scale panels.

The portfolio is finished off by systems for the professional handling, storage and order picking of materials. Project engineering and premium class servicing are also permanent features of the WEINMANN performance scope.

Innovative advisory services

The performance spectrum offered by SCHULER Consulting is clearly oriented towards the woodworking and furniture industry. The focus is on the design and optimization of existing processes, as well as on strategic development of the right production range to address the needs of the market.

The consultancy products on offer include, for instance, the SCHULER Company ECG, which determines the status quo of a company's operations, from the consistent flow of information, cost estimation and accounting through to the design of salable products.



SCHULER Consulting GmbH

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www.schuler-consulting.com









HOMAG Finance GmbH

72296 SCHOPFLOCH Phone: +49 7443 13 2638

www.homag-finance.com

HOMAG Finance – precisely the right financing

Professional consultancy – rapid execution. At HOMAG Finance, everything comes from a single source.

Woodworking machinery is our business. Whether you are looking at leasing, hire purchase or export financing – we can offer you individually tailored solutions.

Working in conjunction with our partners, we implement your projects with the utmost speed and reliability.

We help you to implement your investment projects the world over.

Your needs are our motivation

Customer-specific solutions, the implementation of complete plants and exceptional sector-specific expertise – these are the focal elements which distinguish our experts of HOMAG Systems. Thanks to the specialized competence of all the Group members, the HOMAG Group supplies individually tailored, highly flexible production plants right across the furniture, flooring and structural element industries.

The different threads come together at HOMAG Systems. From the initial briefing to project completion, the project leader is your personal contact, and will see the project through with you to its successful conclusion.



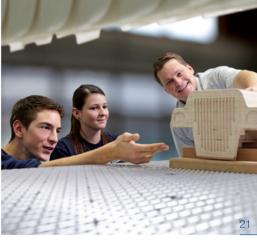
HOMAG Group AG

72296 SCHOPFLOCH Phone: +49 7443 13 0

www.homag-group.com









LifeCycleServices - Your success in capable hands

The HOMAG Group LifeCycleServices provides the assurance of maximum availability and economical production – over the entire machine life cycle.

By providing individual advice, we place our full expertise at your disposal.

The following services can be provided at first hand:

- Remote servicing TeleService with live video diagnostic
- Inspection and maintenance
- Modernization
- Product/application training
- Original spare parts
- Customer-specific programming
- Attractive service contracts

Technology that pays dividends

Energy, time, material, and manpower are all valuable resources. Treating them with care will boost productivity and save costs. ecoPlus technologies from the HOMAG Group contribute towards achieving this goal. ecoPlus encompasses wide-ranging different innovations designed to save energy and drive down operating costs. And what's more, because ecoPlus helps cut carbon emissions it is also kind to the planet.

Social commitment

With our "HOMAG Cares" scheme, we get involved in a whole variety of ways in social projects both on a local and a global scale.

Training with international opportunities

By training with the world market leader in development, production or sales, the whole world is your oyster.

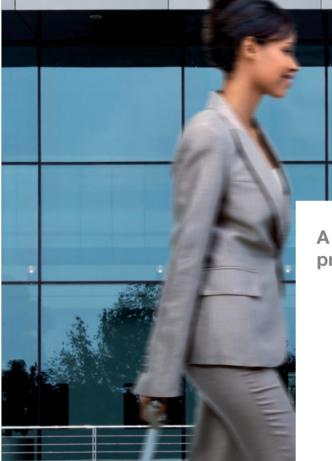
HOMAG Cares





With 23 of its own sales and servicing companies and over 100 additional sales partners, the HOMAG Group provides a close-meshed network of support the world over.

For more information, go to **www.homag-group.com**



A worldwide presence

HOMAG Machinery Bangalore Pvt. Ltd. · HOMAG Machinery North America · HOMAG Machinery São Paulo · HOMAG Machinery Shanghai Co. Ltd.

HOMAG Machinery Środa Sp. z o.o.

HOMAG Asia (PTE) Ltd. · HOMAG Australia Pty. Ltd. · HOMAG Austria Ges. mbH · HOMAG Canada Inc.

HOMAG Danmark A/S · HOMAG Deutschland GmbH · HOMAG España Maquinaria S.A.

HOMAG Equipment Machinery Trading LLC · HOMAG Finance GmbH · HOMAG France S.A.S.

HOMAG India Pvt. Ltd. · HOMAG Indústria e Comércio de Máquinas para Madeira Ltda.

HOMAG Italia S.p.A. · HOMAG Japan Co. Ltd. · HOMAG Korea Co. Ltd. · HOMAG Polska Sp. z o.o.

OOO "HOMAG Russland" · HOMAG (Schweiz) AG · HOMAG U.K. Ltd. · Stiles Machinery Inc.