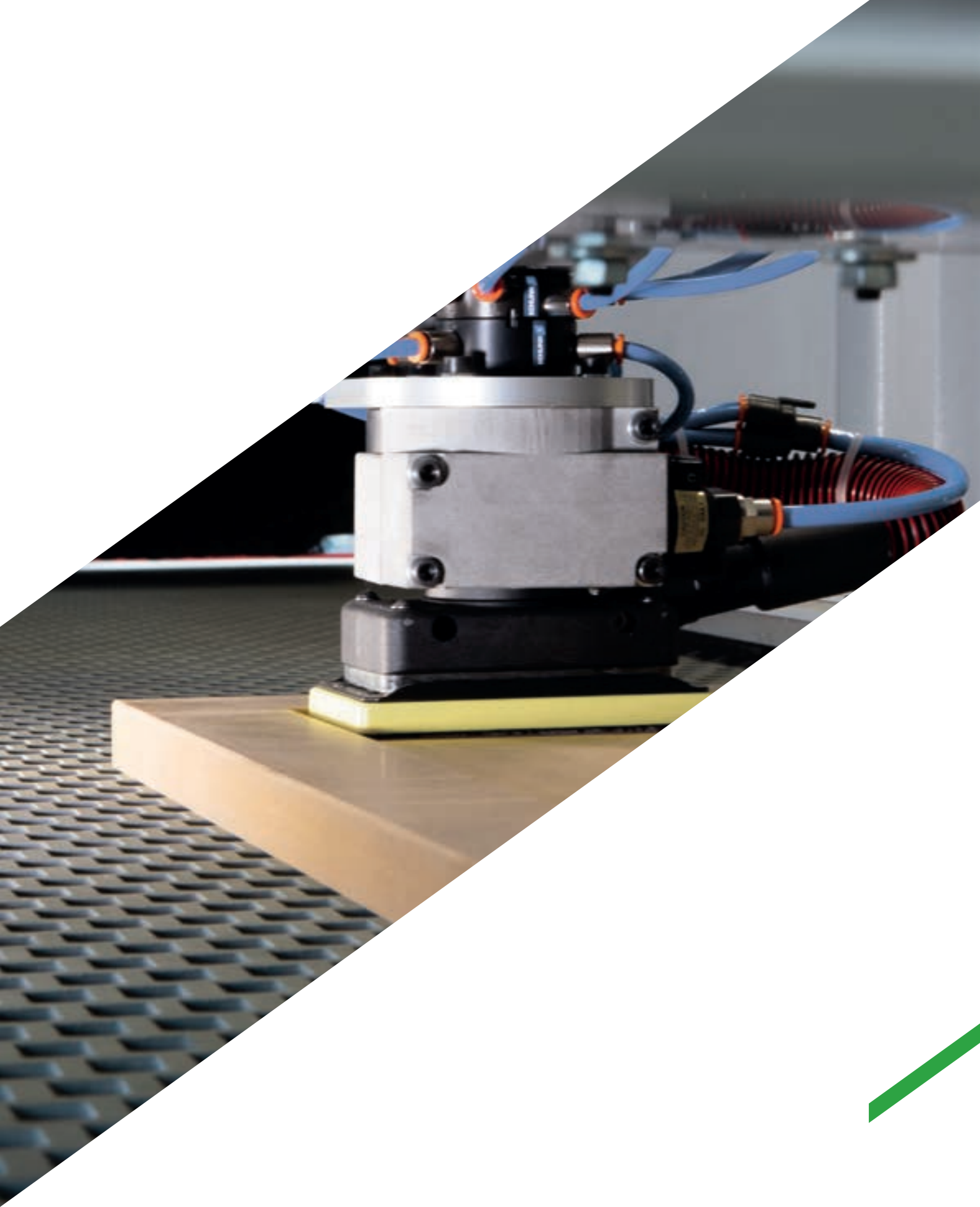


VIET OPERA R

Robotic sanding machine



When competitiveness means growth



Made **In** Biesse

The market requires

a change in manufacturing processes enabling users to perform complex machining operations for small to medium-size production lots whilst achieving top performance with a modest investment.

Viet responds

with **technological solutions** which guarantee an excellent product quality with maximum machining flexibility. **Opera R** is the robotic sanding machine which is unique, offering levels of machinability, precision and quality never before achieved with the technology of this sector.

- ✓ **No machining limits.**
- ✓ **High quality, blemish-free finished products.**
- ✓ **Machining precision and consistency.**

Automated manual skills



OPERA R
Robotised sanding machine



Machining without limits

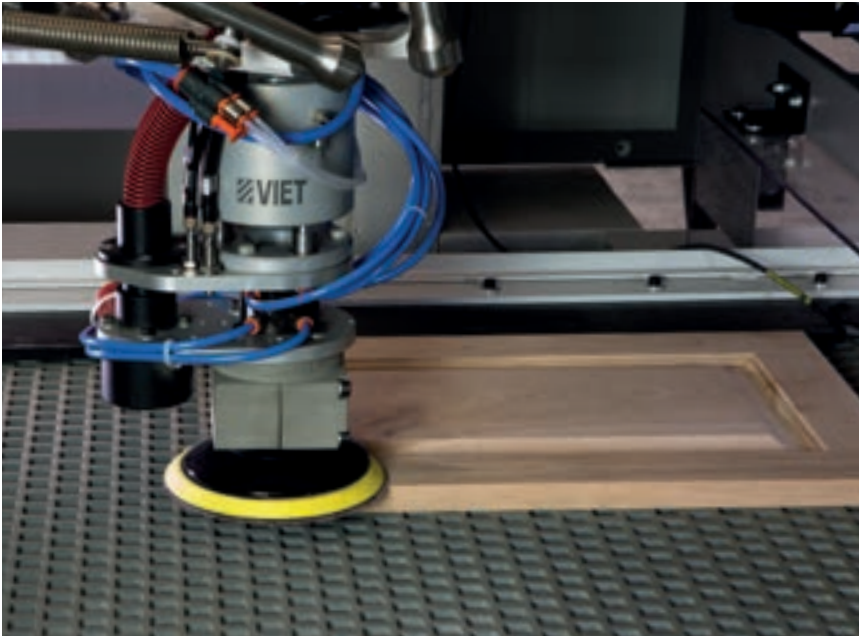
Viet has always focused on technological development, offering the sensitivity and flexibility of skilled and complex machining operations with automated solutions, which eliminate the risk of human error, reduce production costs and increase efficiency.



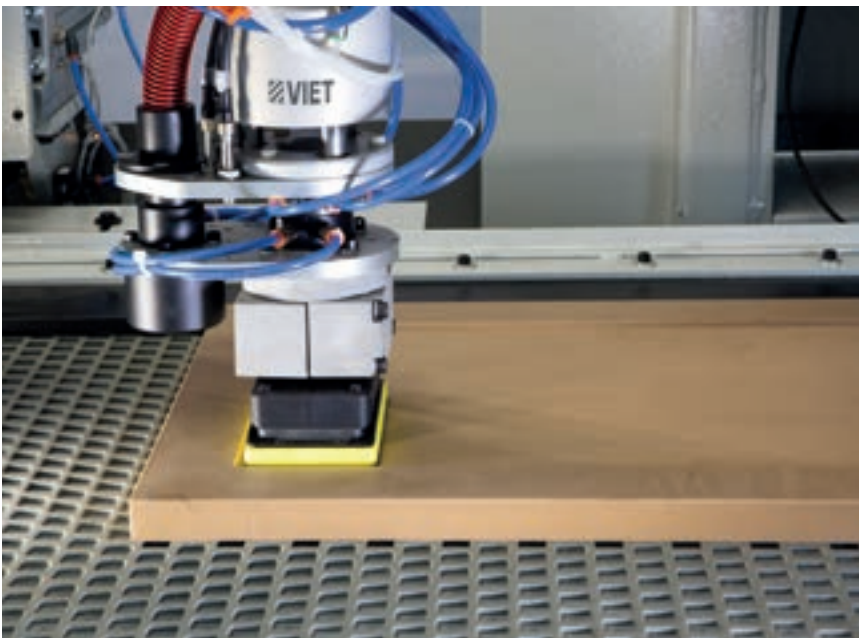
The high precision robotic unit resolves problems relating to scratches, which may be made when machining the wood across the grain. It can also smooth multi-level surfaces as well as small internal corners.



Control Force is a patented system which is located inside the robotic unit and intelligently measures the amount of abrasive pressure applied to the panel, imitating the sensitivity of an artisan but with the accuracy and consistency of precision mechanics.



Freedom to machine the panel 'with the grain', in any orientation, increasing the number of contact points to produce ultra-high quality surface finishes.



The new Opera R technology can machine elements with different levels like the inner side of profiles, 5 part doors, rebates and window frames, etc.

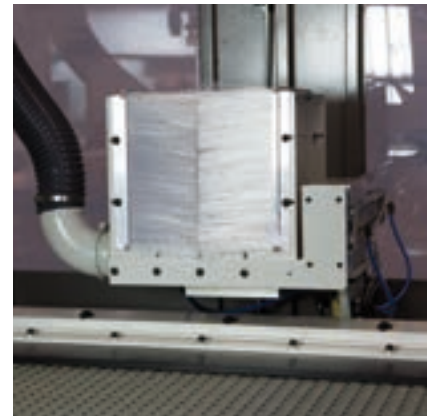
The Opera R can sand the component 'along the grain', regardless of orientation.

Optimum cleaning of the panel and the work environment

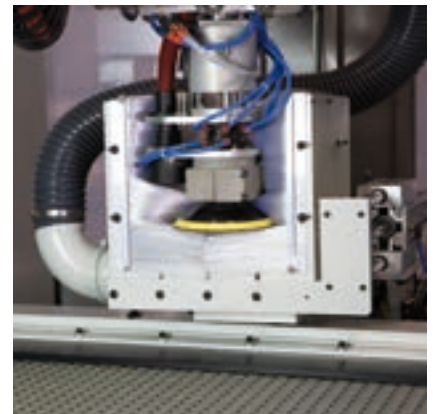
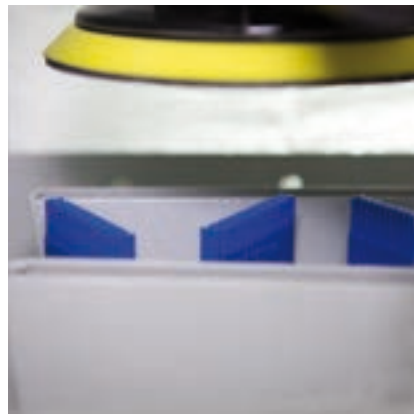
Multiple solutions which guarantee a better finish quality of the components and the machine.

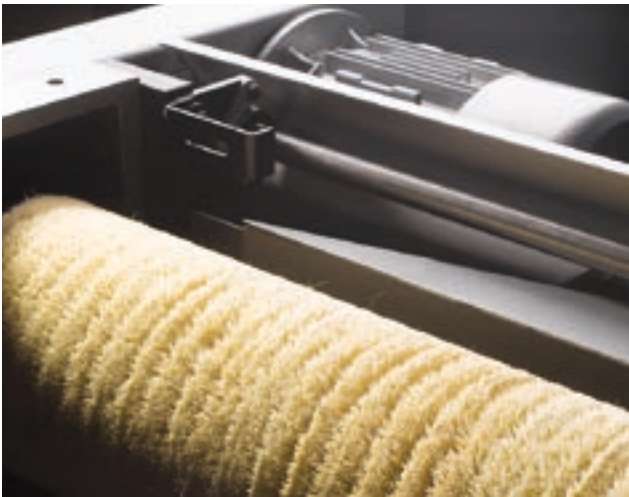


The **Dust Free** system removes all dust during the machining operation itself. It's a device housed in the robotic unit and designed to improve the quality of the finish and the work environment.

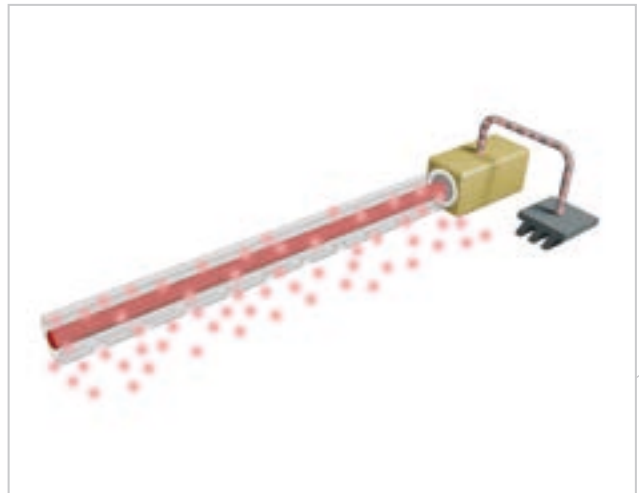


The **Cleaning Box** station, where the abrasive tool is cleaned and dressed, guarantees a longer working life for the tool without any need for manual intervention.





The **panel cleaning brush** can be fitted with bristles of different materials to deep clean the machined panels.



The **anti-static bar** eliminates electrostatic charges on painted panels.



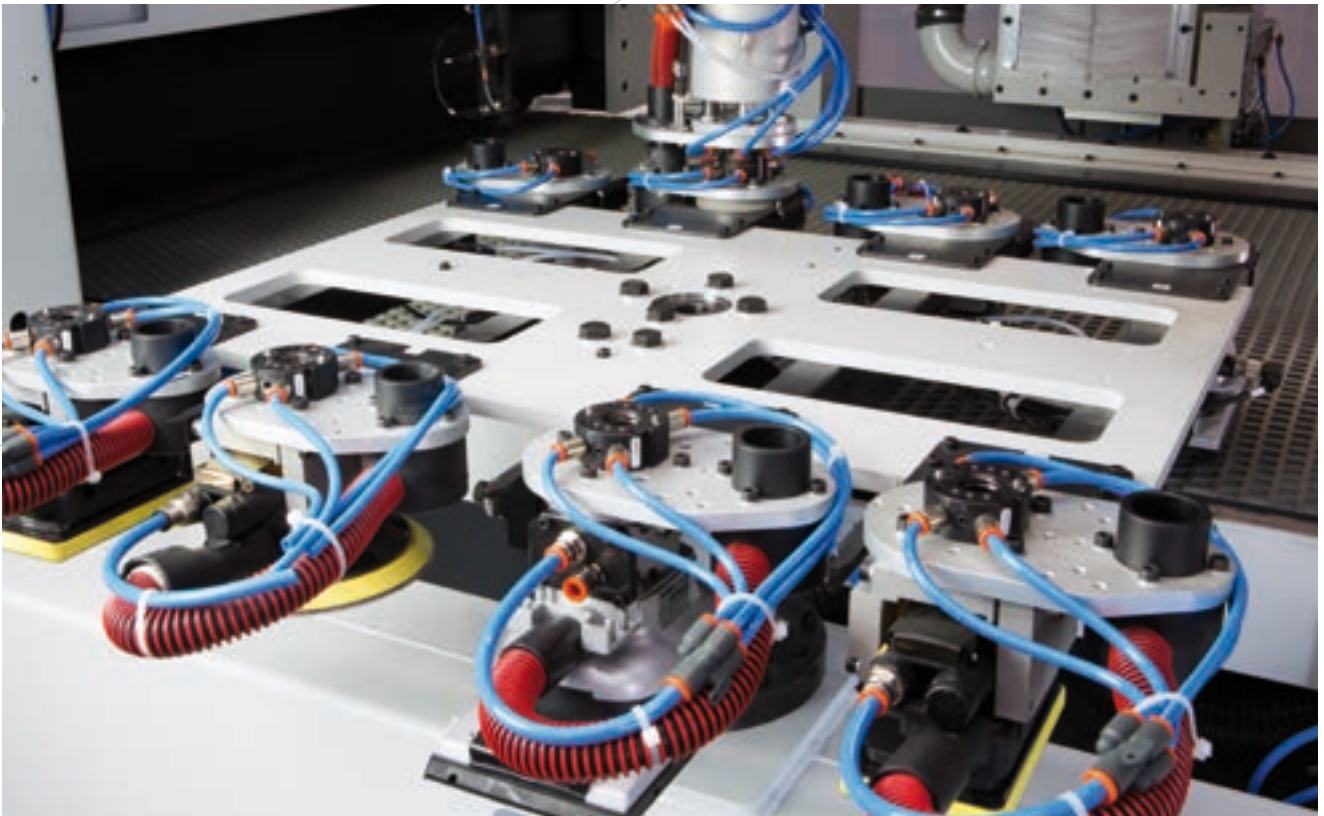
The **rotating blower**, positioned downstream of the machine, enables optimal cleaning of the panel's surface at the end of the sanding cycle.

The **linear blower** is used to finish cleaning the panel's edges. Ideally, it should be coupled with the rotating blower.

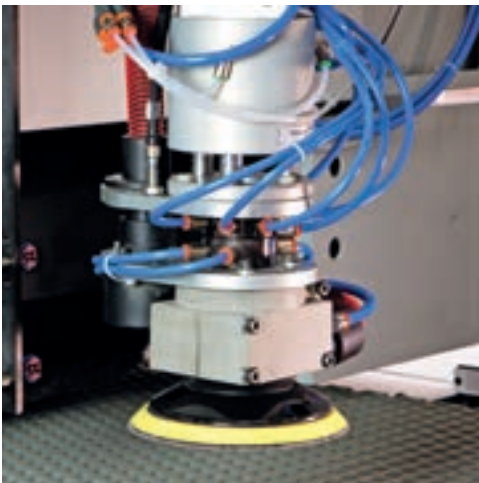
Optimised cycle times



Tool-holder station with 8 positions for a quick, automated tool change while the machine is running.



Electronic system for monitoring the correct positioning of the tool, to automate the process, removing the risk of human error.



Perfect integration in the production flow

Biesse can provide a range of bespoke solutions tailored to meet your specific productivity, automation and space requirements.



Eco-friendly smoothing

A close-up photograph of a hand wearing a white nitrile glove. The hand is holding a bright green, three-dimensional letter 'E' on a light-colored wooden surface. Several other wooden letters, including 'E', 'A', and 'L', are scattered around. A diagonal white line runs across the image from the top left to the bottom right, separating the title text from the main image.

The Energy Saving System is a series of devices designed by Viet to minimise energy consumption during machining. They are engineered and designed to ensure a high degree of efficiency, as well as optimising production, with effective suction thanks to the automatic opening of the collectors, in accordance with the units in operation; in addition, an automatic system stops machines and places them on standby after a pre-determined period of inactivity, and the vacuum table system, which operates by means of an inverter, optimizes the vacuum for holding the panel, according to the size of the panel being processed.



ESS
VIET ENERGY SAVING SYSTEM

With every attention to saving energy, the Viet range of machines includes the E.S.S. system, which allows for energy savings of up to 30% with regard to both electricity consumption and CO2 emissions. A perfect combination of Biesse technology and Italian genius.

Technology at the service of the user



The base has a one-piece frame in welded steel. The generous thickness of materials used guarantees the stability and durability of the entire structure.

Opera R is equipped as standard with a thick, wear-resistant fixed steel worktable which guarantees precision and sturdiness for any type of machining operation.

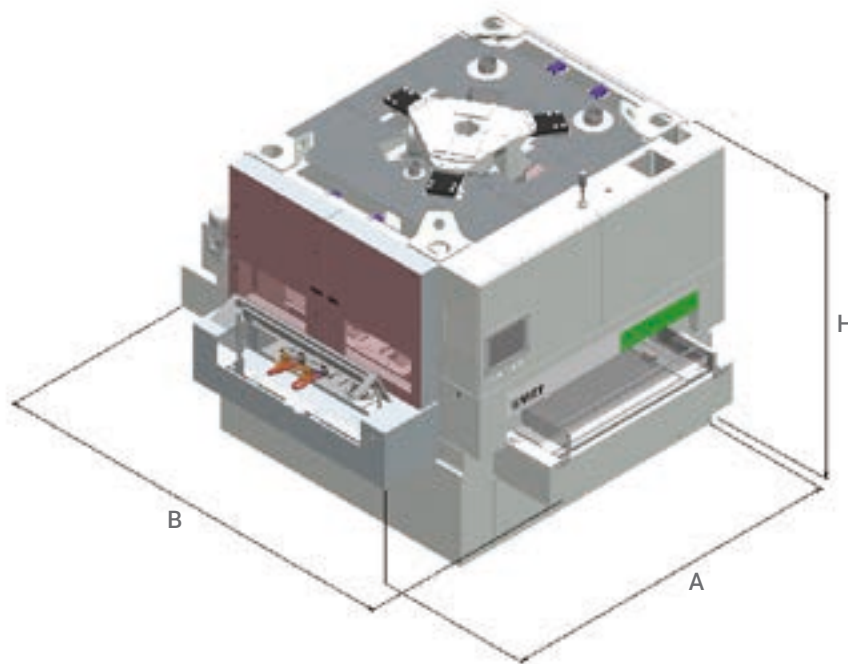
The table is positioned 900mm from the ground, to facilitate panel loading and unloading.



Opera R is managed via an IPC electronic control with a 15" touchscreen.

The control manages all the machine parameters and the lists of tools and types of panel to be machined. Thanks to its hardware, it is able to perform complex machining cycles quickly and reliably.

Technical specifications



OPERA R	
A	2535 mm
B	3105 mm
H	2300 mm
Maximum operating width	760 mm
Max. machinable thickness	60 mm
Advance speed	2 - 10m/min
Operating pressure	6 bar
Weight	3650kg
Robot loading capacity	12kg
The technical specifications and drawings are non-binding. Some photos may show machines equipped with optional features. Biesse Spa reserves the right to carry out modifications without prior notice.	

A-weighted surface sound pressure level (Lp_{fA}) during machining for operator workstation on vane-pump machine Lp_{fA}=76dB(A) L_{wA}=95dB(A). A-weighted sound pressure level (Lp_{fA}) for operator workstation and sound power level (L_{wA}) during machining on cam-pump machine L_{wA}=76dB(A) L_{wA}=95dB(A). K measurement uncertainty dB(A) 5

The measurement was carried out in compliance with UNI EN 848-3:2007, UNI EN ISO 3746: 2009 (sound power) and UNI EN-ISO 11202: 2009 (sound pressure levels at workstation) during panel machining. The noise levels shown are emission levels and do not necessarily correspond to safe operation levels. Despite the fact that there is a relationship between emission and exposure levels, this may not be used in a reliable manner to establish whether further measures need to be taken. The factors determining the exposure level for the workforce include length of exposure, work environment characteristics, other sources of dust and noise, etc. i.e. the number of other adjoining machines and processes. At any rate, the above information will enable the operator to better evaluate dangers and risks.

Service & Parts

Direct, seamless co-ordination of service requests between Service and Parts.
Support for Key Customers by dedicated Biesse personnel, either in-house and/or at the customer's site.

Biesse Service

- ✓ Machine and system installation and commissioning.
- ✓ Training centre dedicated to Biesse Field engineers, subsidiary and dealer personnel; client training directly at client's site.
- ✓ Overhaul, upgrade, repair and maintenance.
- ✓ Remote troubleshooting and diagnostics.
- ✓ Software upgrade.

500 / Biesse Field engineers in Italy and worldwide.

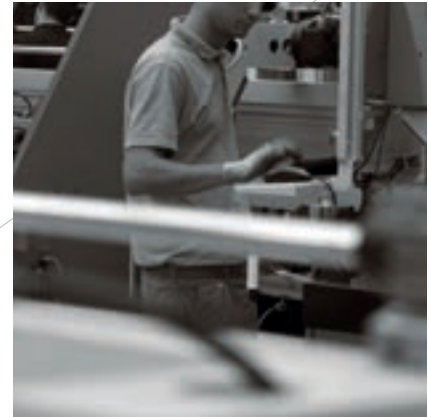
50 / Biesse engineers manning a Teleservice Centre.

550 / Certified Dealer engineers.

120 / Training courses in a variety of languages every year.

The Biesse Group promotes, nurtures and develops close and constructive relationships with customers in order to better understand their needs and improve its products and after-sales service through two dedicated areas: Biesse Service and Biesse Parts.

With its global network and highly specialised team, it offers technical service and machine/component spares anywhere in the world on-site and 24/7 on-line.



Biesse Parts

- ✓ Original Biesse spares and spare kits customised for different machine models.
- ✓ Spare part identification support.
- ✓ Offices of DHL, UPS and GLS logistics partners located within the Biesse spare part warehouse, with multiple daily pick-ups.
- ✓ Order fulfilment time optimised thanks to a global distribution network with de-localised, automated warehouses.

87% ✓ of downtime machine orders fulfilled within 24 hours.

95% ✓ of orders delivered in full on time.

100 ✓ spare part staff in Italy and worldwide.

500 ✓ orders processed every day.

Made **With** Biesse

A single solution for smoothing and profiling.

Alpilegno, a Leader in the sector of high-quality, high-performance windows and doors, performs sanding operations followed by profiling operations in its Val di Ledro (TN) manufacturing unit. Loris Cellana, an entrepreneur with long-standing experience in this sector, recalls how he evaluated machinery and system suppliers for over two years to find one that could guarantee a cutting-edge finished product: "In the end I chose Biesse". The core of the new manufacturing line is a Uniwin machine, combined with a modern 5-axis Rover C that produces doors.

"I think that Uniwin is already a good profiling machine in itself, but what was equally important to me was its interaction with other line components, such as the planer, the sanding machine and the press, and the material flow

between the various machines". Components are custom-cut and stored in a loading device by Biesse's automation programme that feeds the automatic planer. A conveyor belt moves the work pieces from the planer directly to the sanding machine (a Viet Narrow 334 Bottom, also supplied by Biesse). From there, the components are sent to the Uniwin's loader, from which they are picked to be fully processed. 72, 80, 92 and 104 mm thicknesses in wood and wood-aluminium are processed. The magazines house up to 98 tools that are always available. Such tools can be changed in real time during machine operation thanks to a chain-operated tool-changer.

"Assembly precision enables us to avoid having to remove glue residues from the frame", explains Cellana: "in this way,

surface calibration and sanding must be arranged the one after the other, to go to the pressing stage immediately after profiling". Moreover, individual components are not painted before they are pressed, as it is customary. As a matter of fact, Cellana paints the entire frame. The compact production line occupies a footprint of only 15x15 metres; components are always handled forward and backward from the planing to the profiling machine, leaving enough space also for a walkway. "I like Biesse's solution: it is compact, the machines are efficient and, since they all come from the same supplier, it is easy to learn how to operate them", explains a visibly satisfied Cellana.

Source: Holzkurier Austrian magazine/special Nuremberg Exhibition issue.



<http://www.alpilegno.com>



Biesse Group

In

1 industrial group, 4 divisions.
and 8 manufacturing sites.

How

€ 14 million p/a in R&D and 200 patents registered.

Where

33 branches and 300 agents/certified dealers.

With

customers in 120 countries, manufacturers of furniture, design items and door/window frames, producers of elements for the building, nautical and aerospace industries.

We

3000 employees worldwide.

Biesse Group is a global leader in the technology for processing wood, glass, stone, plastic and metal.

Founded in Pesaro in 1969, by Giancarlo Selci, the company has been listed on the Stock Exchange (STAR segment) since June 2001.

 **BIESSEGROUP**

 **BIESSE**

 **INTERMAC**

 **DIAMUT**

MECHATRONICS

