

SLIM LINE

Cross-cut technology with pushing system for rational cutting

www.hoechsmann.com



www.cross-cut.de

Waste conveyor belt

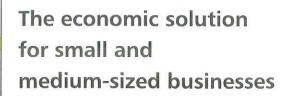


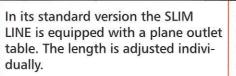
Disposal of waste can alternatively be right-angled or in parallel to the entry table respectively the exit table (Option C).

Standard outlet table

Push off at the sawblade

SLIM LINE





All yield pieces are pushed off onto an outlet table immediately after having been cut. Operators can effortlessly detect different lengths as all clippings lie aligned to one side (Option D1).



Ink spraying unit

To label the work pieces an optional ink spraying unit is available.

• possibility to individual labelling

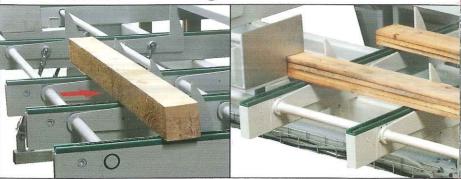
- free scope for design for logos and signs
- printing technology with low ink usage





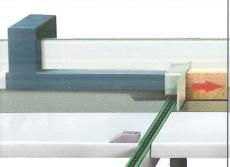
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Automatic material feeding



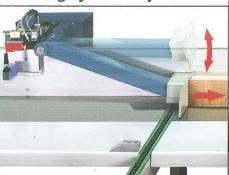
The operator prepares the material independently from the machine cycles, by placing the parts individually or stacked onto the automatic material feeding. Depending on the machine version, 1 to 3 buffer places are available. The machine fully automatically takes over the parts from the buffer place(s). This enables a continuous feeding of the saw and results in a performance increase of up to 30% (Option A).

Pushing system standard



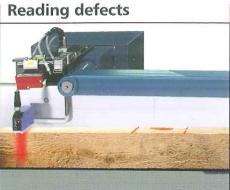
The pusher detects fully automatically the length of a work piece and guarantees a precise positioning.

Pushing system adjustable

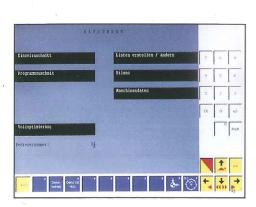


(Option A4).

The adjustable pusher enables an early placing of a new work piece while the previous work piece is still being processed. This results in a significant increase in performance



Defects marked by operators are read in and automatically cut out (Option B3).



The control is based on Windows CE. Operating happens via a **touch-screen display**. EDP knowledge is not required.

Electronic Control CONTROL 6.0

If a work piece or several work pieces in a stack are cut just enter the desired dimensions via the screen and confirm via "start". Lists with the most different cutting programs are entered in this simple way.

The machine control can fully automatically process up to 10 different lists and 300 different dimensions. Increased capacity can be achieved by preparing additional lists externally on a PC and transmitted via data transfer to the machine.

Fully optimized to priority specification

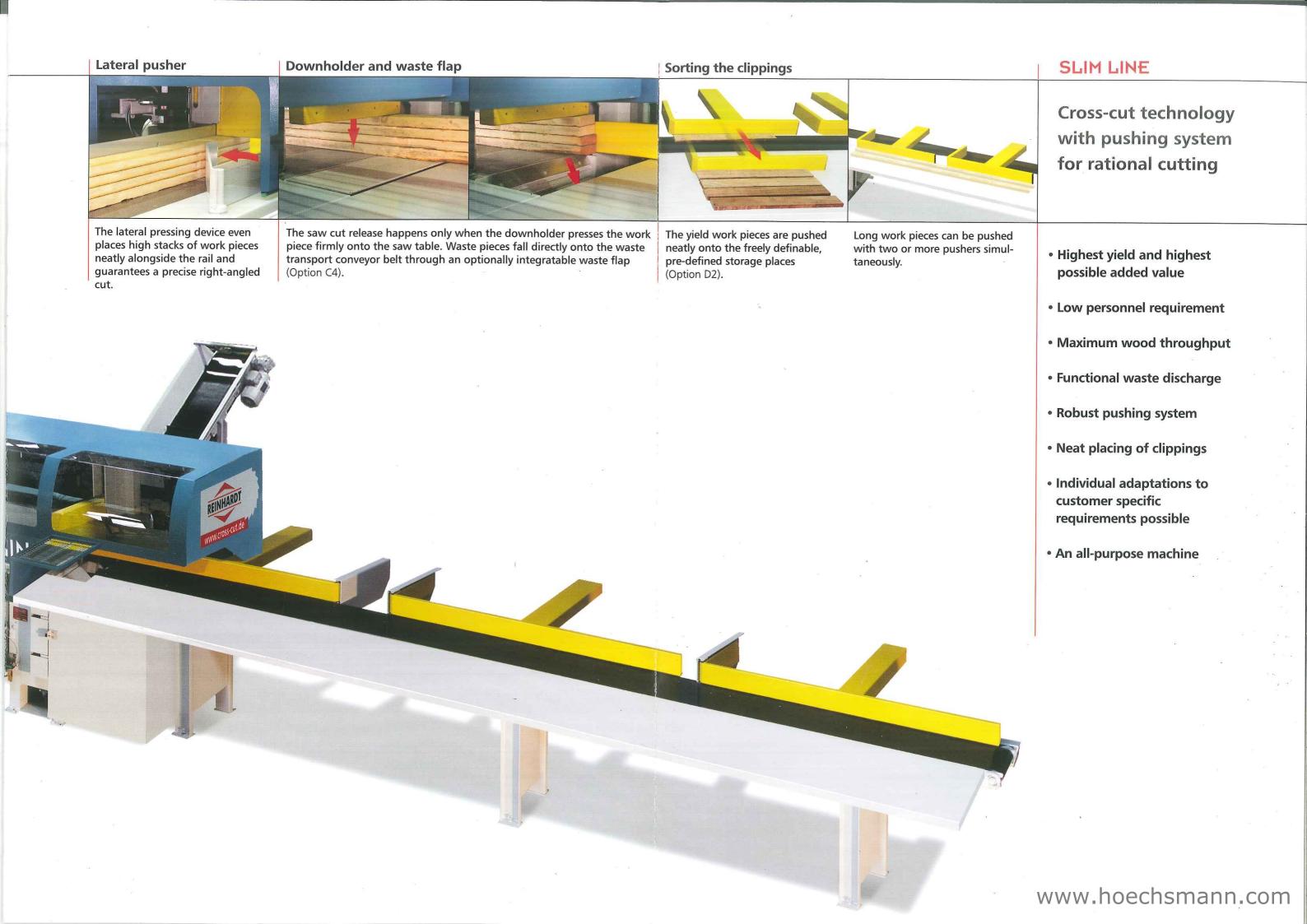
The operator enters in or calls up a previous cutting list in which the cutting lengths have been determined, and priority of sizes chosen. The operator marks each workpiece for defects and if required for quality. The computer calculates the best cutting pattern relative to the lengths and priorities within the cutting list. As the list is processed by the machine the output is continuously monitored and reported via the PC.

Automatic optimising

Productivity is processed automatically.

- throughput
- percentage yield
- percentage cut
- · machine workload







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Performance Data

Feed rate steplessly adjustable

up to

Return transport speed

Feeding unit power

Electric connection

90 m/min

130 m/min

1.8 kW

400 V / 50 Hz

SL 110 Saw Motor Power: 5,5 kW

Speed:

3.600 rpm

Tungsten Carbide sawblade:

Ø 500 x 5 x Ø 30 mm

Sawblade Number of teeth:

72

SL 170 Saw Motor Power: 7,5 kW

Speed:

2.800 rpm

Tungsten Carbide sawblade:

Ø 600 x 5 x Ø 30 mm

Sawblade Number of teeth:

72

SL 225 Saw Motor Power: 11 kW

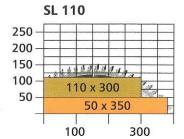
Speed:

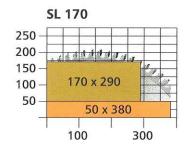
2.800 rpm

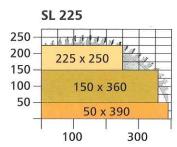
Tungsten Carbide sawblade:

Ø 700 x 5 x Ø 30 mm

Sawblade Number of teeth: 72









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In parts optional equipment, which is not included in the standard circumference, is being displayed.

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