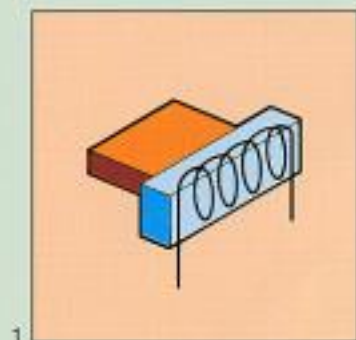
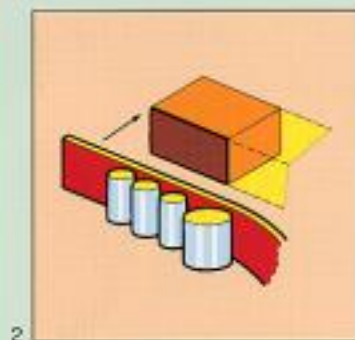


EXPERT 310

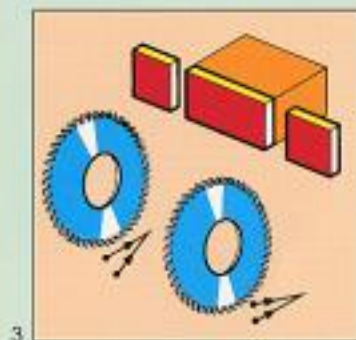




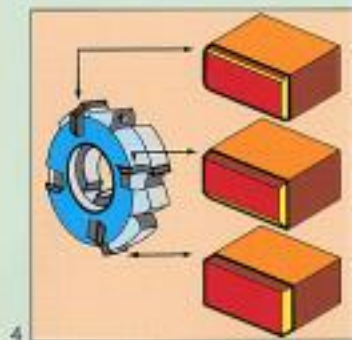
1



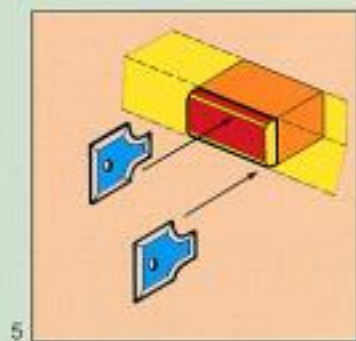
2



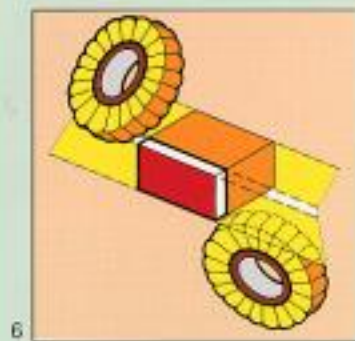
3



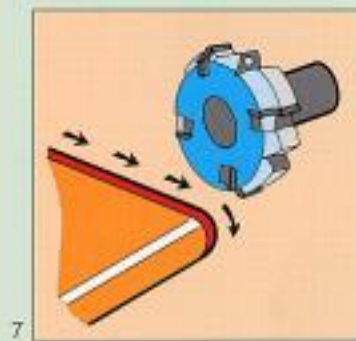
4



5



6



7

1) Guida in ingresso riscaldata, con regolazione della temperatura.

1) Heatable side fence, included thermo-control.

2) Vasca colla superiore

Con azionamento separato del rullo spalmatore, un rullo principale di pressione e tre rulli folli supplementari, un magazzino per materiali in rotoli e strisce (listelli fino a 10 mm), coltello troncatore rinforzato per troncatura materiale in rotoli fino a 3 mm di spessore, piatto portarotolo maggiorato ø 860 mm.

2) Upper glueing unit

With independent thermo-controlled glue roller drive, one driven main pressure roller and three non driven pressure

rollers, combined magazine to feed strips and reels (strips up to 10 mm) reinforced cutting knife.

3) Aggregato intestatore, per intestare dritto a 90° o con una inclinazione di 8°. Con un motore anteriore ed uno posteriore da 0.55 KW, 50 HZ, 3000 GPM (completo di freni a c/c per motori da 0.55 KW, 50 HZ).

3) End trimming unit, for straight cuts of 90° or bevel cuts of 8°. 1 front and 1 rear motor, each 0.55 KW, 50 HZ, 3000 rpm. DC brakes for motors included.

4) Aggregato Refilatore a gruppi sovrapposti, con tastatore inferiore, superiore e laterale. Due motori da 0.55 KW, 50 HZ, 12000 GPM. Fresa di forma per

esecuzione piano, smusso o raggio R= 3 standard.

4) Top and Bottom milling unit, with vertical and horizontal tracing 2 motors 0.55 KW, 50 HZ, 12000 RPM, 2 Special Carbide-tipped cutter for flush, bevel or radius milling R= 3 standard.

5) Aggregato di lamatura profili, con tastatore superiore, inferiore e laterale, con due utensili in MD R= 3 standard.

5) Profile scraper unit, for upper and lower profiles, with vertical and horizontal tracing, with two tools in HM R= 3 standard.

6) Aggregato di levigatura-pulitura smussi, con un motore superiore ed uno inferiore da

0.55 KW, 220-380 V, 3000 GPM, completo con due dischi in panno

6) Bevel sanding/buffing unit, with 1 top and 1 bottom motor, each 0.55 KW, 50 HZ, 220-380 V, 3000 RPM, equipped with 2 buffing discs.

7) Aggregato di fresatura a copiare, flangiato all'estremità della macchina. Composto da una unità di fresatura in esecuzione sinistra, un motore da 500 W, 220 V, 50 HZ, 27000 GPM con utensile in MD, R= 3 Standard

7) Separately mounted stationary contour trimming, flanged at machine end for a LH side milling unit with 1 motor 500 Watt, 220 V, 50 HZ, 27000 RPM, with CT tools R= 3 standard.

310



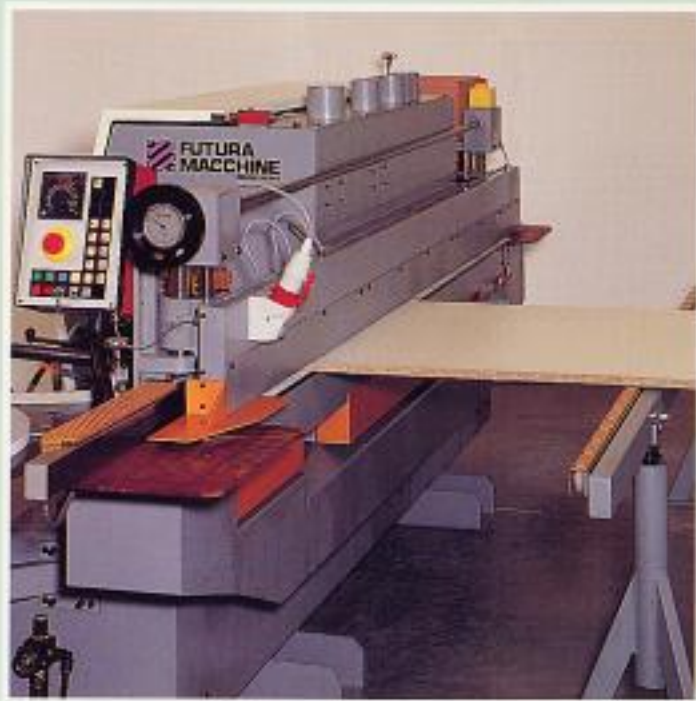
End trimming unit with nr. 2 motors 0,55 Kw, 50 Hz, 3000 rpm, tiltable from 0 to 8 deg., complete with nr. 2 H.M. blades 195x4x80, Z = 48.

310



Nr. 1 top and bottom milling/radius/chamfering unit with nr. 2 motors 0,55 Kw, 50 Hz, 12000 rpm; nr. 1 profile scraper unit with vertical and horizontal tracing units.

310



Support rail for wide panels.

310



Edge material feeding, gluing and pressure zone.

310•210



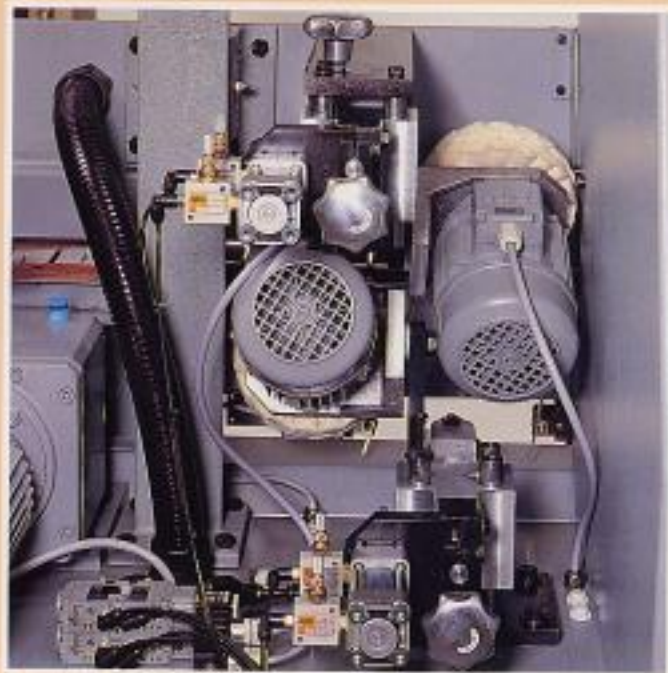
Heatable side fence.

310•210



Quick-change glue pot.

310



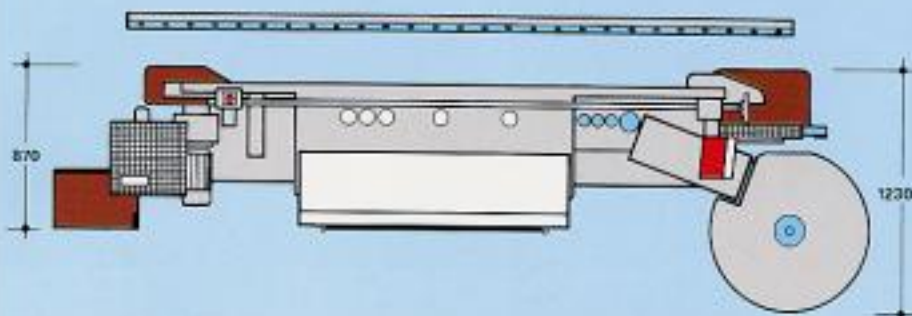
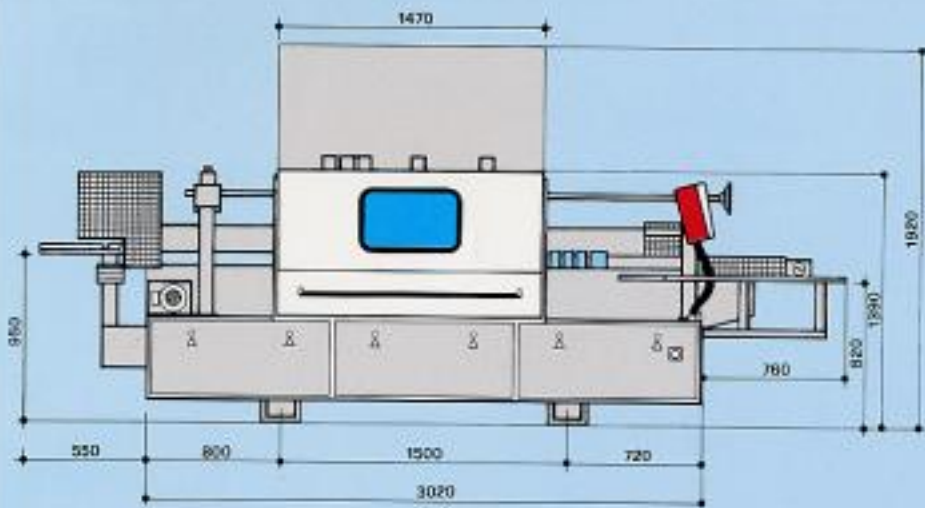
Bevel sanding/buffing unit, controllable, with nr. 1 top and nr. 1 bottom motors, each 0,55 Kw, complete with nr. 2 buffing discs.

310•210



Stationary contour trimmer, range-mounted at end of machine; nr. 1 motor 0,5 Kw, 220 V, 50 Hz, 27000 rpm.

EXPERT 310



Min. height of edging material	14 mm. approx.
Max. height of edging material	55 mm. approx.
Min. thickness of edging material	0,4 mm. approx.
Max. thickness of edging material	10 mm. approx.
Min. panel thickness	10 mm. approx.
Max. panel thickness	50 mm. approx.
Min. panel width	60 mm. approx.
Min. panel length	150 mm. approx.
Max. lipping square section	10 x 45 mm. approx.
panel overhang beyond chain	30 mm. approx.
fixed feeding speed	10 m/min. approx.
m/c weight	1350 kg. approx.
standard operating voltage	220/380/3/50 +/- 5%
pneumatic connection	7-8 Bar approx.