

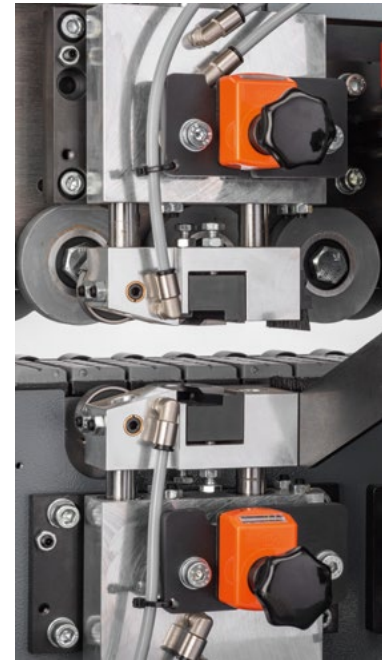
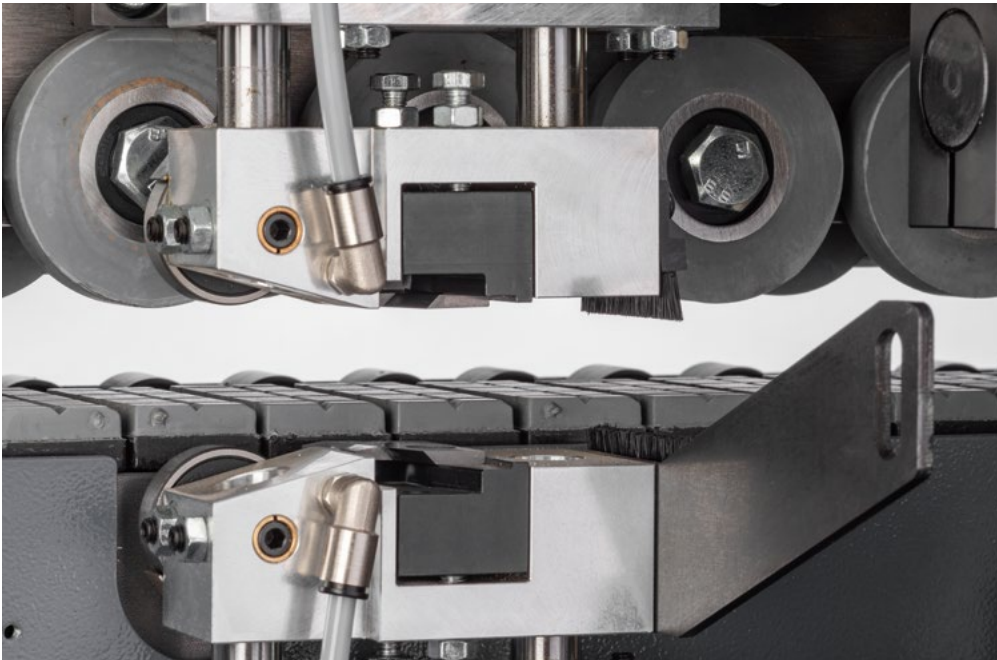


EDGE BANDERS MADE IN GERMANY



MATURE, PROVEN EDGING TECHNOLOGY
FOR THE WORKSHOP

F2 | F4 | F5



Surface scraper with unique dual-tracing

Your workshop needs practical solutions.

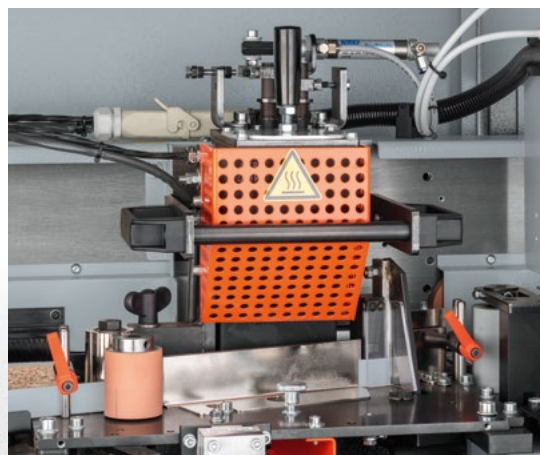
Hebrock edgebanders have been developed especially for the requirements of the modern workshop. Hebrock edgebanders impress more and more owner-run workshop operations with mature, proven and perfected technology, from precise edge finishing through to complete machining and with easy to operate control elements, such as touch screen controls. Optional specification elements can be added according to the individual requirements. Hebrock edgebanders are all practical solutions Made in Germany – at the highest possible quality and finishing level.



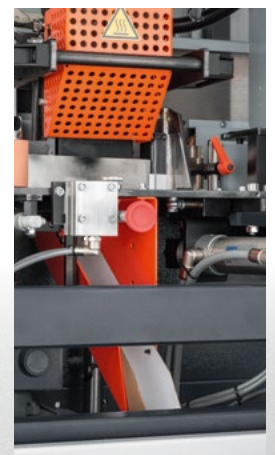
Corner rounding unit



Trim saw



Pot interchange mount



Adhesive interchanger

YOUR PERFECT ENTRY POINT

F2 |



Space-saving with excellent specifications.

Your entry point into edgebanding could not be better, as the 3.3 m long F2 is both cost-effective and space-saving. And it also has the specifications you require to process perfect edges right from the word go – diamond-tipped cutters guarantee superbly prepared workpieces for edging. The specifications include pre-milling aggregate (up to 3 mm), the top-side fast-heating glue pot, trim saw and combi-cutter. The F2 can also be optionally fitted with a surface scraper. Get started into perfect edgebanding!

F2 – the technical profile

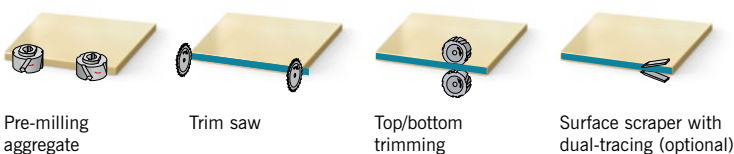
Max. edge thickness:	3 mm
Min./max. workpiece thickness:	8–50 mm
Min. workpiece length:	approx. 160 mm
Feed speed:	7 m/min.
Ready to operate:	approx. 3.5 min.
Power consumption:	Ø approx. 5.9 kW
Electrical connection:	400 V/3 Ph/50 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 3,350 x 1,300 x 1,400 mm (L x W x H)
Weight:	approx. 620 kg
Exhaust connection:	Ø 1 x 140 mm



Diamond-tipped pre-milling aggregate



Surface scraper with dual-tracing (optional)



BRILLIANT COMPLETE PROCESSING

F4 |



Top rate technology for complete edge glueing.

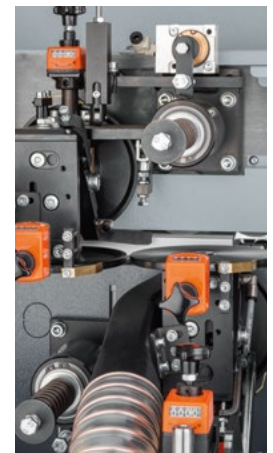
If you want to produce completely finished edges on space-saving 4 m machine length, go for the Hebrock F4. The standard version is already fitted for jointing, corner machining and also has a surface scraper. The radius profile scraper is optionally available for reworking the edges. Thanks to the PLC control per 10" touch screen you can also operate the F4 nice and easy. And with the hot-melt glue changing device (colour change) accessory even PUR processing is possible. Get started with the complete finishing of your edges!

F4 – the technical profile

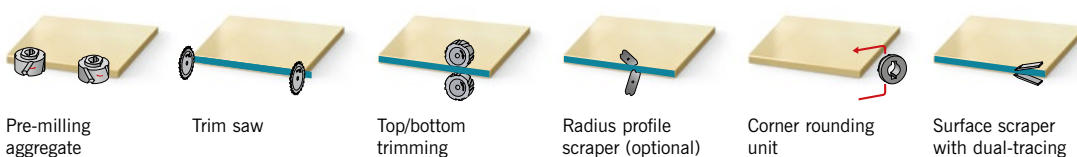
Max. edge thickness:	3 mm
Min./max. workpiece thickness:	8–50 mm
Min. workpiece length:	approx. 160 mm
Feed speed:	7 m/min.
Ready to operate:	approx. 3.5 min.
Power consumption:	Ø approx. 7.4 kW
Electrical connection:	400V/3 Ph/50 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 4,050 x 1,300 x 1,400 mm (L x W x H)
Weight:	approx. 820 kg
Exhaust connection:	Ø 1 x 140 mm



Corner rounding unit



Radius profile scraper (optional)



HIGH PERFORMANCE ALL-IN-ONE

F5 |



Maximum performance for edgebanding in the workshop.

If it's maximum performance you want, the Hebrock F5 is the solution for edgebanding in demanding workshop operations. The F5 guarantees edge finishing in all stages and directions, as it is fitted with all the components you need for your requirements: Pre-milling aggregate, trim saw, top/bottom trimming, radius profile scraper, corner rounding unit, surface scraper, buffer unit. For even more flexibility on the way to the perfect finish the F5 can also be optionally fitted with a practical multi-radius profile scraper. See for yourself how the Hebrock F5 finishes, from material cuts through to reworking perfect edges!

F5 – the technical profile

Max. edge thickness:	3 mm
Min./max. workpiece thickness:	8–50 mm
Min. workpiece length:	approx. 160 mm
Feed speed:	7 m/min.
Ready to operate:	approx. 3.5 min.
Power consumption:	Ø approx. 7.4 kW
Electrical connection:	400 V/3 Ph/50 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 4,300 x 1,300 x 1,400 mm (L x W x H)
Weight:	approx. 900 kg
Exhaust connection:	Ø 1 x 140 mm



Buffer unit



PLC control with touch screen (10")



Pre-milling aggregate

Trim saw

Top/bottom trimming

Radius profile scraper

Corner rounding unit

Surface scraper with dual-tracing

Buffer unit

COMBINE FLEXIBLY – AS YOUR REQUIREMENTS DEMAND.

F2 | F4 | F5



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Specification and options	F2	F4	F5
PLC control with touch screen (10")	●	●	●
Pre-milling aggregate	●	●	●
Top-side fast-heating glue pot (maintenance-free)	●	●	●
Pot interchange mount including adhesive interchanger for PUR processing	●	●	●
Trim saw	●	●	●
Top/bottom trimming	●	●	●
Radius profile scraper*	—	○	●
Multi-radius profile scraper	—	○	○
Corner rounding unit	—	●	●
Surface scraper with dual-tracing	○	●	●
Buffer unit*	—	○	●
Support plate for edge material	●	●	●
Visual display for workpiece sequence	●	●	●
Workpiece support (folds out to front)	●	●	●
Pneumatic roll cutting station (shears-type design, Hebrock system)	●	●	●
Automatic central lubrication (trim saw, corner rounding unit)	—	●	●
Double roller overhead pressure system (ball-bearing mounted)	●	●	●
Conveyor chain with permanently attached special links	●	●	●

● Basic configuration ○ Option — not included

* The F4 can be optionally fitted with a radius profile scraper or a buffer unit. An empty space is also possible. Further specifications on request.