

# WIDE BELT Sander

IMPROVED EFFICIENCY  
LOW INVESTMENT  
SIMPLE TO OPERATE

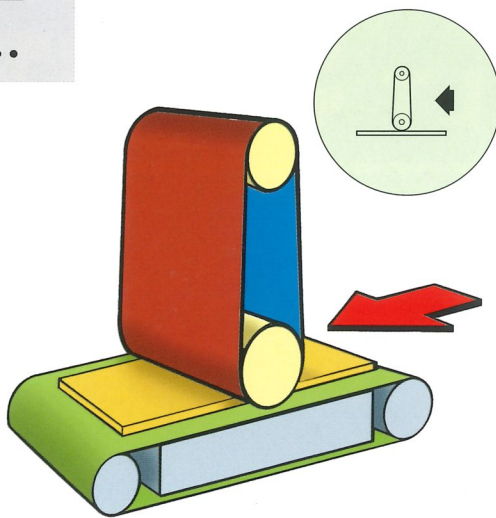


HOLYTEK Sanders bring greatly improved sanding productivity and finish within reach of small and medium sized workshops. The low capital investment, minimal floor space requirements and unmatched versatility combine to make a HOLYTEK sander a very profitable investment. Simple to use and with proven reliability a HOLYTEK Wide Belt Sander will advance efficiency in your business.

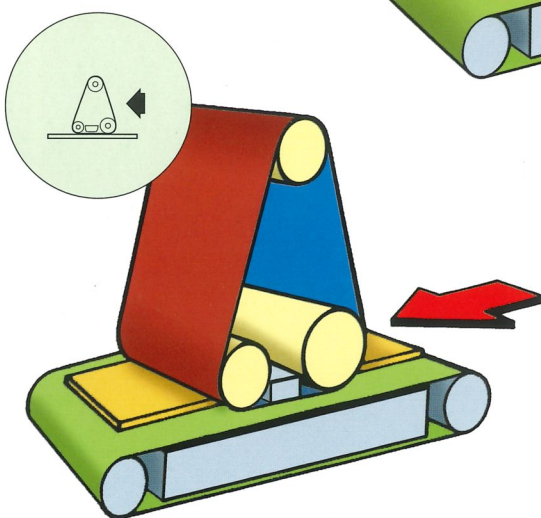
## HOLYTEK



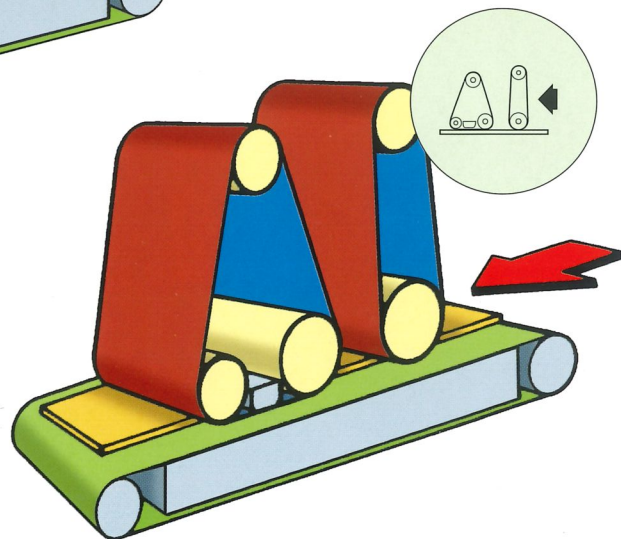
**CHOOSE THE  
PERFECT  
CONFIGURATION  
FOR YOUR NEW  
HOLYTEK WIDE  
BELT SANDER...**



■ **SINGLE ROLLER  
(D type)**



■ **COMBINATION ROLLER AND  
FINISHING PAD-VERY VERSATILE!  
(A type)**



■ **ROLLER FOLLOWED BY  
COMBINATION ROLLER AND PAD  
(DA type)**



25A



25DA

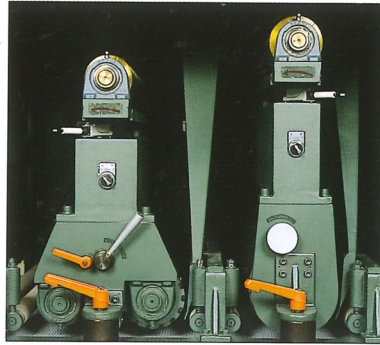


37A





**37DA**



Side view of drum head w/combination head system.



Auto. Anti-Dubbing system (optional)

## EXCELLENT STANDARD FEATURES

- \* All electrical controls conveniently grouped. Amp meters on each head indicate the sanding load.
- \* Variable feed speed from 4-16m/min via a powerful, independent feed motor. Optimum productivity and finish can always be achieved.
- \* Safety is guaranteed by the large Emergency stop at the rear and 'trip bar' at the in-feed.
- \* Disc brakes stop the heads in seconds.
- \* Powered table positioning via a separate rise and fall motor.
- \* Belt oscillation is electronic-saving expensive compressed air. No noise and smoother oscillation too! ('Invisible beam'system, not affected by dust)
- \* Higher belt speeds for faster stock removal.
- \* Pneumatic belt tensioning ensures reliability and fast, simple belt changes.
- \* Spiral grooved natural rubber contact roller keeps belts cool.
- \* Efficient dust extraction and robust construction.
- \* Air cylinder under the table for stabilizing feeding conveyor is standard for model 25DA, 37D, 37A, 37DA, 52DA.
- \* USEFULL OPTIONS; Auto anti-dubbing on the 37 series, increased motor powers, air jet cleaners and digital readout of height setting.

## SPECIFCATION

MODEL	25D	25A	25DA	37D	37A	37DA	52DA
Working width	609mm(24")	609mm(24")	609mm(24")	914mm(36")	914mm(36")	914mm(36")	1270mm(50")
Working height	100mm(4")	100mm(4")	127mm(5")	100mm(4")	100mm(4")	127mm(5")	100mm(4")
Main motor	10HP	10HP	15HP,10HP	20HP	15HP(20HP optional)	20HP,15HP	25HP,20HP
Feed motor	1HP	1HP	2HP	2HP	2HP	2HP	3HP
Table hoist power	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP
Feed speeds	4-16M/min (13~52 Ft/min) variable						3.5/10.5M/min (two speed)
Sanding belt size	609×1219mm (24"×48")	609×1219mm (24"×48")	635×1524mm×2 (25"×60"×2)	939×1524mm (37"×60")	939×1524mm (37"×60")	939×1524mm×2 (37"×60"×2)	1321×1905mm×2 (52"×75"×2)
N.W./G.W.	620/770kgs	620/770kgs	1350/1600kgs	900/1150kgs	900/1150kgs	1500/1900kgs	2500/3000kgs
Machine size(mm)	1346×1016×1600 (53"×40"×63")	1346×1016×1600 (53"×40"×63")	1753×1194×1854 (69"×47"×73")	1475×1143×1727 (58"×45"×68")	1475×1143×1651 (58"×45"×65")	1727×1651×1829 (68"×65"×72")	1905×1500×1676 (75"×59"×66")
Packing size(mm)	1372×1321×1778 (54"×52"×70")	1422×1321×1778 (56"×52"×70")	1930×1448×1981 (76"×57"×78")	1702×1422×1905 (67"×56"×75")	1651×1397×1778 (65"×55"×70")	1930×1702×2007 (76"×67"×79")	2032×1651×1778 (80"×65"×70")

\* All specifications, dimensions and desing characteristics shown in this catalogus are subject to change without notice.



# HOLYTEK

## HOLYTEK LACQUERED PANEL SANDER SERIES FOR YOU TO SOLVE TOUGH SANDING PROBLEM WITH EASE.



37B

The feeding table for 25B, 37B is supported by two post screw type. 600B, 900B and 1300B are designed as heavy construction for easy feeding on heavy panels and feeding table is supported by four post screw type.

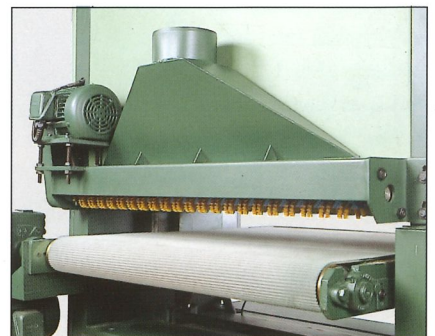
### AIR-JET CLEANERS

Cleaning the dust on sanding belt with ease.



### FREQUENCY INVERTER

It can easily control sanding belt speed, providing wide range of belt speed to match the variety of different paints.



### BRUSHING ROLLER

It can clean the powder on finishing lacquered panel, and it is made of soft brush, so it won't hurt surface of panel.

### SPECIFICATION

MODEL	25B	600B	37B	900B	1300B
Working width	609mm(24")	609mm(24")	914mm(36")	914mm(36")	1300mm(51")
Working height			100mm(4")		
Main motor (W/Inverter)	5HP	7.5HP	7.5HP	7.5HP	25HP
Feed motor	1HP	1HP	1HP	2HP	3HP
Table hoist power	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP
Brushing roller motor	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP
Feed speeds			6-24M/min		
Soft rubber roller dia	φ 115mm	φ 115mm	φ 180mm	φ 180mm	φ 250mm
Sanding belt size	24" × 48"	24" × 60"	37" × 60"	37" × 60"	52" × 84"
N.W. / G.W.	620/770kgs	770/920kgs	900/1150kgs	1100/1350kgs	2300/2600kgs
Packing size(cm)	137×132×178	137×132×190	170×142×190	170×142×190	259×188×226

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