



国家高新技术企业 广东省著名商标 广东省名牌产品



COMPUTER PANEL SAW SERIES

电脑裁板锯系列

Nanxing Furniture Machinery & Equipment

2013





BACK-FEEDING COMPUTER PANEL SAW

后上料电脑裁板锯

MODEL : NFL330H [MJKH6233AZ] CE

NF330H[MJKH6233A] 为不带后上料配置机型 CE

NFL330HG为工控机控制

专利号 : ZL201120053500.3



镶钢平面导轨进料速度可达80米/分钟
Linear guide rail combined with hard steel on surface allows moving speed up to 80 m/min.

独立的进料机构可以保证在锯切的同时完成进料工作，锯切完毕后立刻开始下一摞板的锯切，极大的提高了工作效率
Independent control of the feeding mechanism which can be preset to prepare stacking of panels ahead of time ready for cutting, that is most effective use of machine.

高效
High efficiency

锯车设计独特，无级速度调整，最高可达120米/分钟
Special designed saw carriage with servo motor to adjust speed up to 120 m/min.

双独立侧拍保证加工的精准度
Double independent side-clap to ensure cutting accuracy.

板料锯切厚度可达120mm
Cutting of Panels up to 120 mm

工业计算机控制，配备优化软件，可提高板材利用率（选配）
Control centre by industrial computer, also possible equipped with optimization software (optional) for best utilization of cutting panels.

超重型
Super heavy

高速
High speed

可移动的工作台面，方便条形锯切
Movable working table designed for convenience of cutting panel stripes.

优质钢制整体锯切台面，耐磨、坚固耐用
Very solid cutting table made with high quality steel for durability.



BACK-FEEDING COMPUTER PANEL SAW

后上料电脑裁板锯

MODEL : NPL330H [MJK1333CZ] CE

NPL330HG为工控机控制

专利号 : ZL201120053500.3



高效
High efficiency

板料锯切厚度可达120mm
Cutting of Panels up to 120 mm



高速
High speed

锯车速度5-100米/分
Speed of Saw Carriage 5-100 m/min

无级调整锯座前进速度
Speed adjustable for forward moving of Saw Carriage



HIGH SPEED COMPUTER PANEL SAW

高速电脑裁板锯

MODEL : NP330H [MJK1333C] CE

NP330HG为工控机控制

专利号 : ZL201020180054.8



高效
High efficiency

板料锯切厚度可达120mm
Cutting of Panels up to 120 mm



高速
High speed

锯车速度5-100米/分
Speed of Saw Carriage 5-100 m/min

无级调整锯座前进速度
Speed adjustable for forward moving of Saw Carriage

BACK-FEEDING COMPUTER PANEL SAW

后上料电脑裁板锯

MODEL : NFL330H [MJKH6233AZ] CE

NF330H[MJKH6233A] 为不带后上料配置机型 CE

专利号 : ZL201120053500.3



BACK-FEEDING COMPUTER PANEL SAW

后上料电脑裁板锯

MODEL : NPL330H [MJK1333CZ] CE

专利号 : ZL201120053500.3



HIGH SPEED COMPUTER PANEL SAW

高速电脑裁板锯

MODEL : NP330H [MJK1333C] CE

专利号 : ZL201020180054.8



主要技术参数 MAIN TECHNICAL DATA	NFL330H [MJKH6233AZ]	NPL330H [MJK1333CZ]	NP330H [MJK1333C]
锯切长度 max. cutting length	3300mm	3300mm	3300mm
锯切厚度 max. cutting thickness	120mm	120mm	120mm
主锯片直径 main saw blade diameter	Φ460mm	Φ460mm	Φ460mm
主锯片轴径 main saw blade inner diameter	Φ60mm	Φ60mm	Φ60mm
主锯片转速 main saw rotating speed	3520rpm	3910rpm	3910rpm
槽锯片直径 scoring saw blade diameter	Φ200mm	Φ180mm	Φ180mm
槽锯片轴径 scoring saw blade inner diameter	Φ30mm	Φ45mm	Φ45mm
槽锯片转速 scoring saw rotating speed	6800rpm	4150rpm	4150rpm
锯座前进速度 (无级) saw carriage forward speed adjustable	5~80m/min	5~80m/min	5~80m/min
锯座后退速度 saw carriage backward speed	120m/min	100m/min	100m/min
主锯电机 main saw motor	27kw	18kw	18kw
槽锯电机 scoring saw motor	1.5kw	2.2kw	2.2kw
锯座驱动电机 saw carriage driving motor	3kw	1.5kw (AC伺服)	1.5kw (AC伺服)
自动送料电机 automatic feeding motor	2kw (AC伺服)	2kw (AC伺服)	2kw (AC伺服)
推料电机 pusher motor	2kw (AC伺服)	2kw (AC伺服)	-----
上料电机 feeding motor	3kw	3kw	-----
滚筒电机 roller motor	0.75kw	0.75kw	-----
高压送风机电机 powerful ventilator motor	2.2kw	2 × 2.2kw=4.4kw	2 × 2.2kw=4.4kw
总功率 total power	45kw	35kw	27.6kw
自动送料速度 automatic feeding speed	80m/min	80m/min	80m/min
后送料速度 rear feeding speed	36m/min	36m/min	-----
使用气压 air pressure	5~7kg/cm ²	5~7kg/cm ²	5~7kg/cm ²
工作台离地高度 working table height from ground level	980mm	980mm	980mm
堆板高度 stacking height	1200mm	1200mm	-----
净重 net weight	10500kg	7500kg	6000kg
机器尺寸 (长×宽×高) overall dimension	6550 × 9700 × 2400mm	6460 × 9200 × 2020mm	6460 × 6900 × 2020mm



COMPUTER PANEL SAW

电脑裁板锯

MODEL : NP330F [MJK1333F] 另有NP380F可供选择

专利号 : ZL200520055939.4 ZL200630050468.8 CC





COMPUTER PANEL SAW

电脑裁板锯

MODEL : NP330FG [MJK1333FG]

专利号 : ZL200520055939.4 ZL200630050468.8 CE



COMPUTER PANEL SAW

电脑裁板锯

MODEL : NP330 [MJK1333]

专利号 : ZL200520055939.4 ZL200630050468.8 CE



MODEL : NP330F [MJK1333F] 另有NP380F可供选择

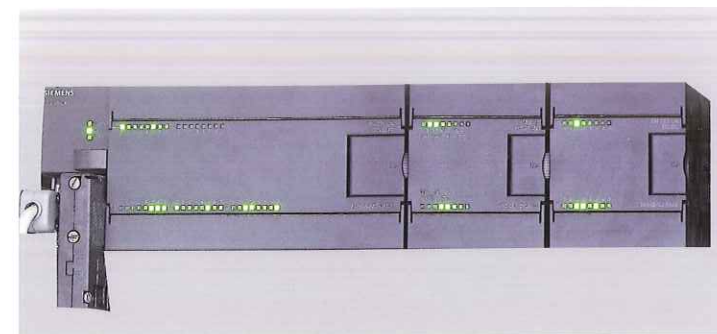
专利号 : ZL200520055939.4 ZL200630050468.8 CE



HYDRAULIC LIFT TABLE(OPTION)
液压升降平台(升降平台为选购机型)
MODEL:MF7113

主要技术参数
MAIN TECHNICAL DATA

MF7113			
工作台尺寸 working table dimension	2500 × 1300mm	油泵功率 hydraulic pump power	1.5kw
最大起载重量 max. loading weight	3000kg	油缸缸径 hydraulic cylinder diameter	Φ100mm
最低高度 min. height	480mm	净重 net weight	1300kg
最大起升高度 max. lifting height	1900mm	机器尺寸(长×宽×高) overall dimension	2500 × 1300 × 420(1900)mm



高质量的西门子CPU控制主板
High Quality Siemens CPU Control Panel



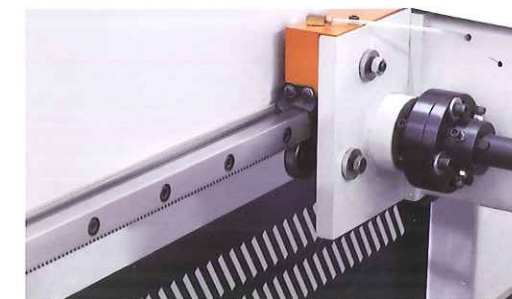
高性能触摸屏, 清晰可靠,
操作方便
Touch screen for high performance
to provide clear and easy operation
of machine



性能可靠的日本松下伺服
电机及控制装置
高精度的瑞士蜗轮减速箱。
Panasonic servo motor and
control system for excellent
reliability
High precision gear ratio
reducer, made in Swiss



轻松送料钢珠式气浮工作台
Air floating working table with steel balls for
easy feeding of panels



高精度的瑞士齿轮齿条送料行走机构
Swiss made pinion and rack feeding structure used
for high precision



高性能气动式送料夹钳
Pneumatic clamping for best feeding
performance

主要技术参数 MAIN TECHNICAL DATA	NP330 [MJK1333]	NP330F [MJK1333F]	NP330FG [MJK1333FG]	主要技术参数 MAIN TECHNICAL DATA	NP330 [MJK1333]	NP330F [MJK1333F]	NP330FG [MJK1333FG]
锯切长度 max. cutting length	3280mm	3280mm (NP380F为3780mm)	3280mm	主锯电机 main saw motor	11kw	15kw	15kw
锯切厚度 max. cutting thickness	76mm	90mm	90mm	锯座驱动电机 saw carriage driving motor	1.5kw	1.5kw	1kw(AC Servomotor)
主锯片直径 main saw blade diameter	Φ350mm	Φ400mm	Φ400mm	自动送料电机 automatic feeding motor	1.0kw(AC Servomotor)	1.5kw(AC Servomotor)	1.5kw(AC Servomotor)
主锯片轴径 main saw blade inner diameter	Φ60mm	Φ60mm	Φ60mm	总功率 total power	15.7kw	20.2kw	19.7kw
主锯片转速 main saw rotating speed	4800rpm	4800rpm	4800rpm	自动送料速度 automatic feeding speed	50m/min	50m/min	50m/min
槽锯片直径 scoring saw blade diameter	Φ180mm	Φ180mm	Φ180mm	使用气压 air pressure	5-7kg/cm ²	5-7kg/cm ²	5-7kg/cm ²
槽锯片轴径 scoring saw blade inner diameter	Φ30mm	Φ30mm	Φ30mm	工作台离地高度 working table height from ground level	900mm	960mm	960mm
槽锯片转速 scoring saw rotating speed	6500rpm	6500rpm	6500rpm	净重 net weight	5500kg	6200kg	6200kg
锯座前进速度(无级) saw carriage forward speed adjustable	9~37m/min	9~37m/min	9~50m/min	机器尺寸(长×宽×高) overall dimension	5830 × 6630 × 1750mm	5830 × 6630 × 1810mm (NP380F为6330 × 6630 × 1810mm)	5830 × 6630 × 1810mm
锯座后退速度 saw carriage backward speed	67m/min	67m/min	100m/min				